

Glasfabrik Lamberts

Company Policy - the Environment Comes First

Simply based on the raw materials used in manufacture - sand, sodium chloride (or "soda"), and lime - glass is an extremely environmentally friendly construction material. Glass cullet derived from manufacturing is recycled within the plant, and cullet purchased from selected glass recycling concerns is also added. This enables Glasfabrik Lamberts to make a major contribution within the national economy to the reuse of glass which has been previously manufactured but which has no other use.

As early as 1985, the company invested in a glass screening and sorting system for cullet from outside sources, to put into practice the general policy of environmental protection. This cullet processing system has been steadily improved since its first day of operation, and always represents the very latest state of the art.

In 1991, the company constructed and installed a \$2.5 million electrical waste gas filtering system. This reduces the proportions of dust in the waste gases from the glass melting process to below the values required by the environmental control authorities, thus making a major contribution to maintaining the purity of the air.

In the manufacture of cast glass, heavy fuel oil and preheated air are the standard used for heating the glass melting tank. Glasfabrik Lamberts has consistently pursued a policy of making glass in the most environmentally compatible manner possible, and in 1996 put into operation the world's most modern and environmentally friendly cast glass melting tank. The new heating system for the tank, oxygen and fuel oil (Oxy-Fuel) reduces by a factor of five the emissions of nitrous oxides (NO₂) emitted with conventional heating systems. By means of this primary measure for reducing nitrous oxides, the consumption of fuel oil has also been slashed by 25 %, while still maintaining the same melting capacity. The trail-blazing decision to adopt this type of heating for the melting tank has proved its value in every respect, a fact that is confirmed in particular by the strict monitoring conducted by the Provincial Office for Environmental Protection, which carries out cyclic measurements of the emissions from the melting tank.

Glasfabrik Lamberts has shown, in this sector that is so vital for glass production, that what at first appeared to be unattainable environmental protection targets can in fact often be implemented in practice with commitment and innovation.

The packing materials used are monitored very carefully with regard to their recycling capacity. In addition to this, new transport systems are under development in conjunction with forwarding agents appointed by Glasfabrik Lamberts; this should allow even more packing material to be saved.

An in-house waste separation and avoidance system makes yet another contribution to operations being as environmentally friendly as they can possibly be.

To sum it all up, Glasfabrik Lamberts welcomes the challenge of operating production facilities that are truly compatible with the environment, and has introduced innovative measures that have already provided answers to a large number of ecological questions. In addition, in order for future developments and considerations to be put into practice, Glasfabrik Lamberts has adopted the principles of environmental awareness and environmental compatibility as deep-rooted aspects of its company concept and corporate philosophy. Glasfabrik Lamberts will continue to ensure that all company decisions and actions will, in the future, be primarily influenced by those considerations.

As the only mid-sized flat glass producer in Europe still in private hands and not bound to a larger company group, Glasfabrik Lamberts is committed to meeting its social responsibilities as it looks forward to the future.

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