

## Tools Required

- Plastic Mallet
- Phillips head screwdriver
- Flat blade screwdriver

1. Assemble the **Front Stop** to the shelf, using the #10AB x 1-3/4" phillips pan head thread forming screws provided.

See **Figure 1**.

## Note

The front stop must be installed on the Incline Shelving to prevent equipment from sliding forward and off the shelf. If your equipment can be safely secured to the shelf (Wright Line suggests using "Safety Fasteners"), hole plugs are provided in lieu of Front Stop assembly.

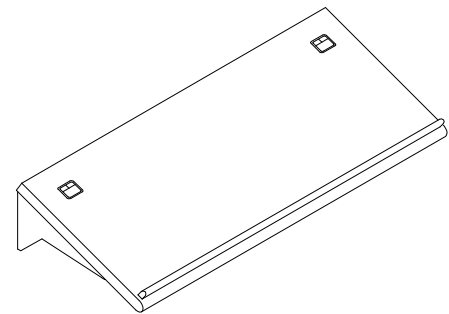
2. Determine the location of the shelf. Position the **Shelf Supports** as shown in **Figure 2**. Insert the hooks on the back of the supports into the slotted standard of the Full Frame and push down.

To assure the hooks are seated, tap the top rear corner with a plastic mallet or equivalent

## Note

Two shelf supports are required for 24", 30", 36" and 42" wide shelves.

Three shelf supports are required for 48" and 60" wide shelves.



Incline Shelving

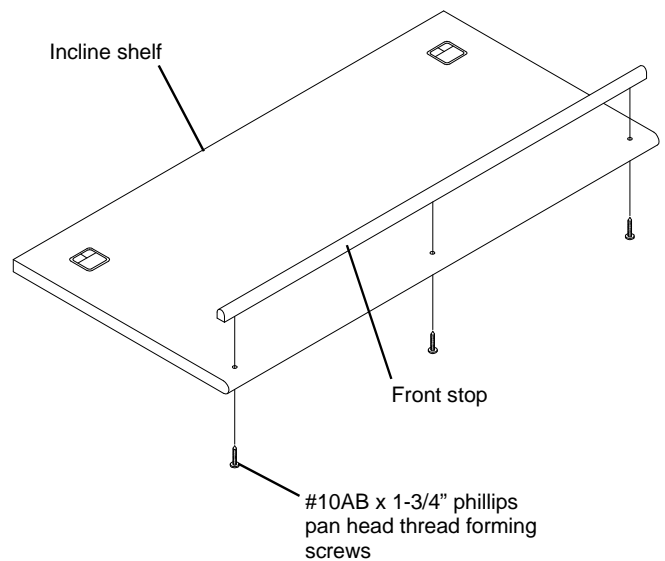


Figure 1

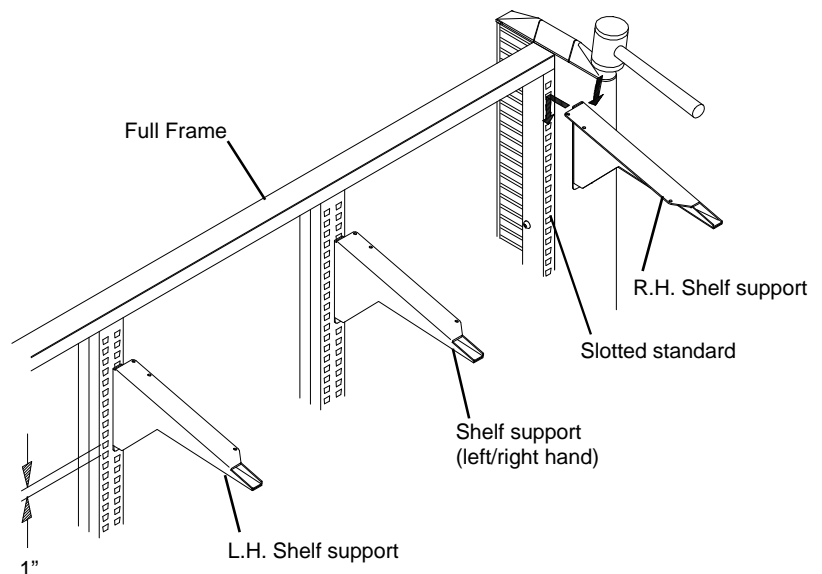


Figure 2

# Linear Incline Hook-on Shelves (c o n t . )

3. Align the pre-drilled holes in the bottom surface of the shelf with the holes in the left hand and right hand shelf supports. See **Figure 3**.
4. Fasten the shelf to the left /right hand shelf supports using the four #10AB x 5/8" long phillips head screws provided. See **Figure 3**.

**NOTE:** Only the *outer* left/right hand supports are attached to the shelf.

5. Lock the shelf supports in position with the #10-24 x 3/8" long phillips head screws provided. See **Figure 4**.

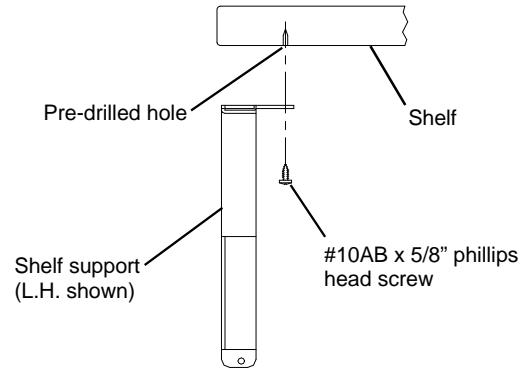


Figure 3

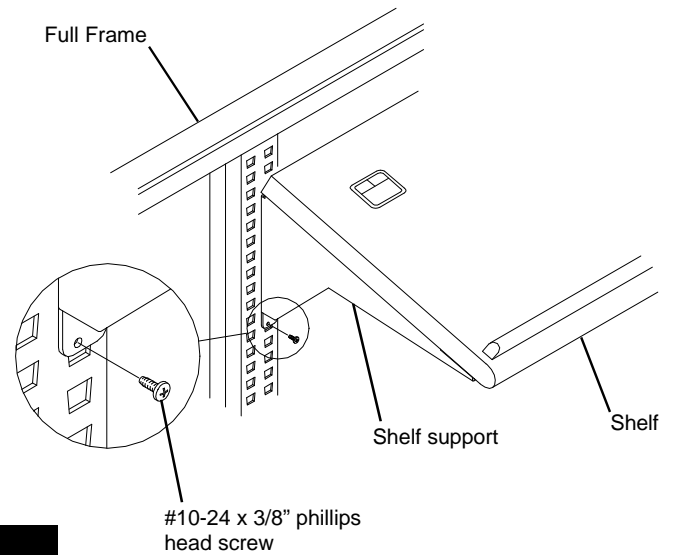


Figure 4

Maximun Shelf Loading		
Shelf Width	Number of Brackets	Load Capacity
24" -42"Shelves 610mm-1067mm	2	300 lbs 136 kg
48"-60" Shelves 1219mm-1524mm	3	500 lbs 227 kg
72" Shelves 1828mm	4	750 lbs 342 kg

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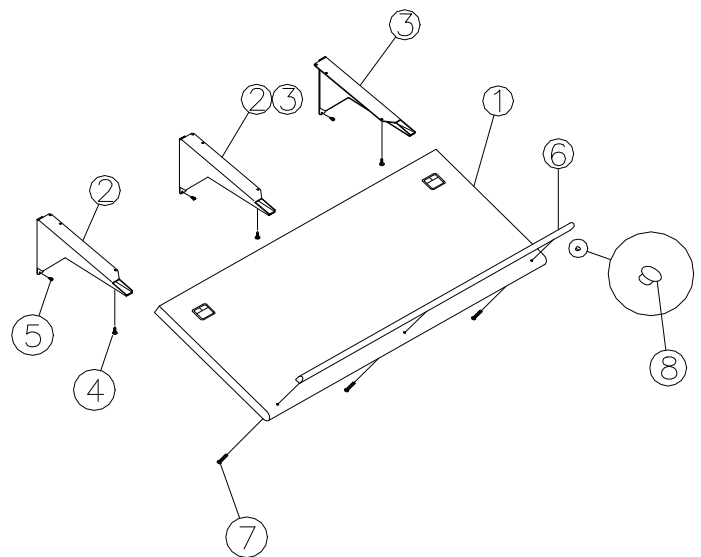
# Linear Incline Hook-on Shelves (c o n t . )

## Parts List

Part Number	Description	Qty.
<b>1</b>	3618X Inclined Shelf, 18"x 24"	<b>1</b>
	3619X Inclined Shelf, 18"x 30"	
	3620X Inclined Shelf, 18"x 36"	
	3622X Inclined Shelf, 18"x 48"	
	3623X Inclined Shelf, 18"x 60"	
	3624X Inclined Shelf, 18"x 72"	
	3625X Inclined Shelf, 24"x 24"	
	3626X Inclined Shelf, 24"x 30"	
	3627X Inclined Shelf, 24"x 36"	
	3629X Inclined Shelf, 24"x 48"	
	3630X Inclined Shelf, 24"x 60"	
	3631X Inclined Shelf, 24"x 72"	
	4157X Inclined Shelf, 18"x 24", ESD	
	4158X Incline Shelf, 18"x 30", ESD	
	4159X Incline Shelf, 18"x 36", ESD	
	4161X Incline Shelf, 18"x 48", ESD	
	4162X Incline Shelf, 18"x 60", ESD	
	4163X Incline Shelf, 18"x 72", ESD	
	4164X Incline Shelf, 24"x 24", ESD	
	4165X Incline Shelf, 24"x 30", ESD	
	4166X Incline Shelf, 24"x 36", ESD	
	4168X Incline Shelf, 24"x 48", ESD	
	4169X Incline Shelf, 24"x 60", ESD	
	4170X Incline Shelf, 24"x 72", ESD	

## Parts List

Part Number	Description	Qty.
<b>2</b>	8158X 8"x 17" 15° Shelf Support - L.H.	1-2
<b>3</b>	8159X 8"x 17" 15° Shelf Support - R.H.	1-2
<b>4</b>	82287 #10AB x 5/8" Phillips Pan Head Thread Forming Screw	4
<b>5</b>	66714 #10-24 x 3/8" PhillipsPan Head Self Tapping Screw	2-4
<b>6</b>	8970X 29" Front Stop	<b>1</b>
	8971X 35" Front Stop	
	8973X 47" Front Stop	
	8974X 59" Front Stop	
	8975X 71" Front Stop	
<b>7</b>	85320 #10AB x 1.75" Phillips Pan Head Thread Forming Screw	3-6
<b>8</b>	87034 Hole Plug	3-6



## Tools Required

- Plastic mallet
- Phillips head screwdriver

1. Determine the location of the **Corner Laminate Hook-on Shelf**. Position the **Shelf Supports** as shown in **Figure 1**. Insert the hooks on the back of the supports into the slotted standards and push down.

## Note

Ensure that the left hand and right hand supports are installed as shown.

To assure the hooks are seated, tap the top rear corner of the supports with a plastic mallet or equivalent.

2. Install the **Rear Supports**. Ensure that they are located at the same height as the right hand and left hand supports. See **Figure 1**.
3. With two people, lift and place the shelf on the shelf supports.

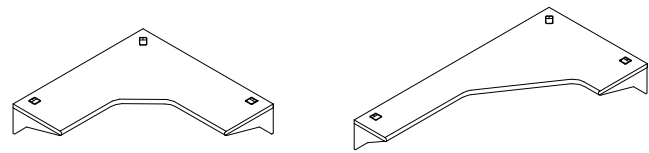
## Note

It will be necessary to lift the shelf at an angle to clear the uprights.

4. Fasten the shelf to the left hand and right hand supports using the four #10AB x 5/8" long screws provided. See **Figure 2**.

## Maximum Shelf Loading

The maximum shelf loading is 300 lbs regardless of size.



Corner Laminate Shelves

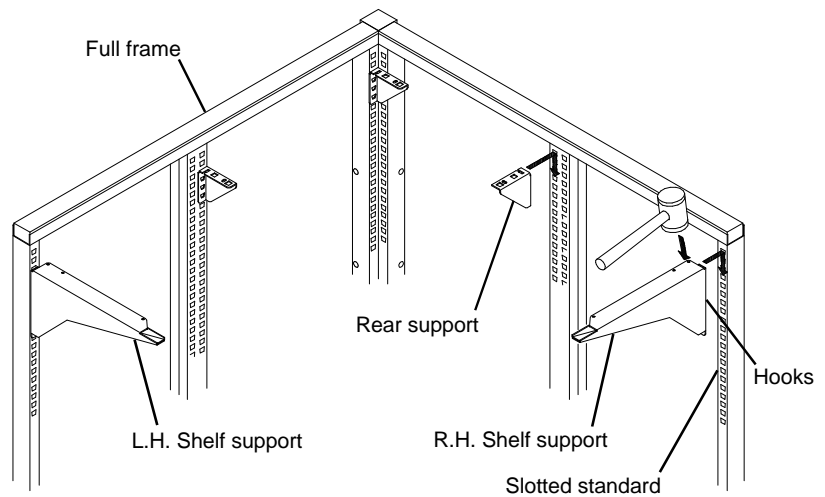


Figure 1

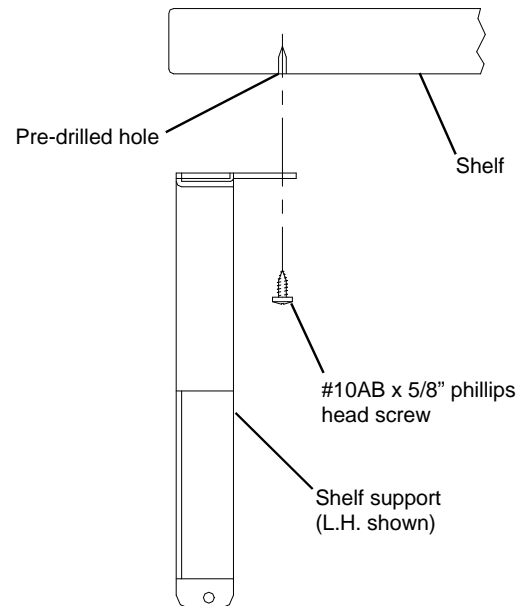
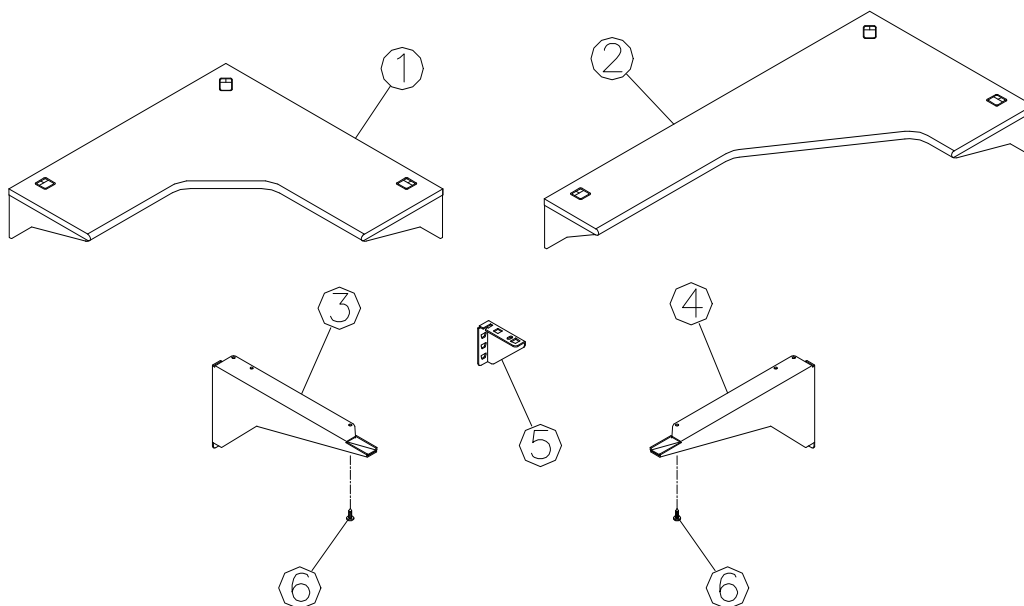


Figure 2

# Corner Laminate Hook-on Shelves ( c o n t . )

## Parts List

Part Number	Description	Qty.
<b>1</b>	4028X Corner Upper Shelf, 36"x 36" (18" Sides), "L"	1
	3015X Corner Upper Shelf, 48"x 48" (12" Sides)	
	3014X Corner Upper Shelf, 48"x 48" (18" Sides), "L"	
	3013X Corner Upper Shelf, 48"x 48" (18" Sides)	
	3012X Corner Upper Shelf, 48"x 48" (24" Sides), "L"	
	4040X Corner Upper Shelf, 36"x 36" (18" Sides), "L", ESD	
	3835X Corner Upper Shelf, 48"x 48" (12" Sides), ESD	
	3836X Corner Upper Shelf, 48"x 48" (18" Sides), "L", ESD	
	3837X Corner Upper Shelf, 48"x 48" (18" Sides), ESD	
	3838X Corner Upper Shelf, 48"x 48" (24" Sides), "L", ESD	
<b>2</b>	3839X Integrated Upper Shelf, 36"x 72", L.H. ESD	1
	3840X Integrated Upper Shelf, 72"x 36", R.H. ESD	
	3020X Integrated Upper Shelf, 36"x 72", L.H.	
	3021X Integrated Upper Shelf, 72"x 36", R.H.	
<b>3</b>	8154X 8" x 17" Shelf Support - L.H.	1
<b>4</b>	8155X 8" x 17" Shelf Support - R.H.	1
<b>5</b>	3125X Rear Support	3
<b>6</b>	82287 #10AB x 5/8" Phillips Pan Head Screw	4



# Basic Plus Corner Laminate Shelf

## Tools Required

- Plastic mallet
- Phillips head screwdriver

1. Determine the location of the **Corner Laminate Hook-on Shelf**. Position the **Shelf Supports** as shown in **Figure 1**. Insert the hooks on the back of the supports into the slotted standards and push down.

## Note

Ensure that the left hand and right hand supports are installed as shown.

To assure the hooks are seated, tap the top rear corner of the supports with a plastic mallet or equivalent.

2. Install the **Rear Support**. Ensure that it is located at the same height as the right hand and left hand supports. See **Figure 1**.
3. With two people, lift and place the shelf on the shelf supports.

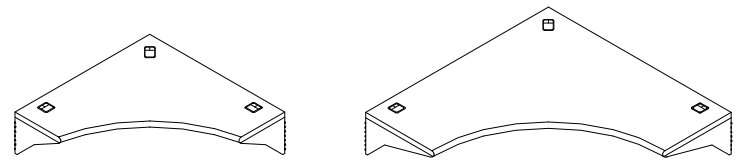
## Note

It will be necessary to lift the shelf at an angle to clear the uprights.

4. Fasten the shelf to the left hand and right hand supports using the four #10AB x 5/8" long screws provided. See **Figure 2**.

## Maximum Shelf Loading

The maximum shelf loading is 300 lbs regardless of size.



Corner Laminate Shelves

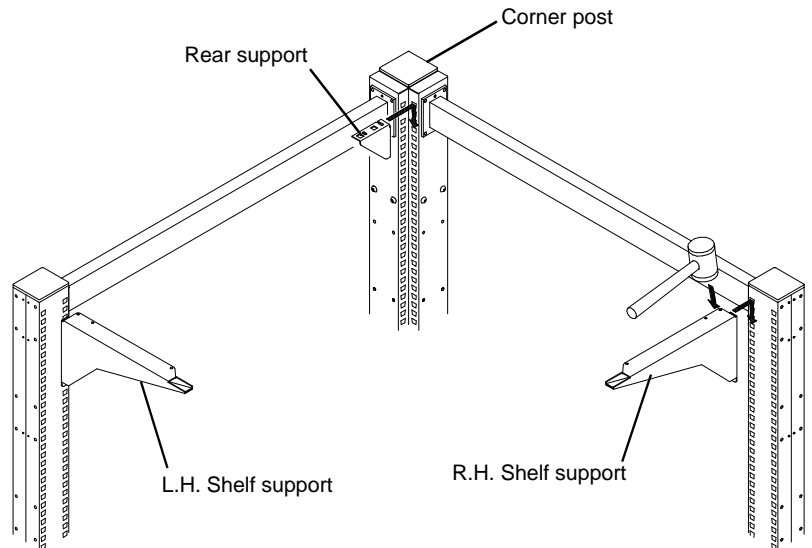


Figure 1

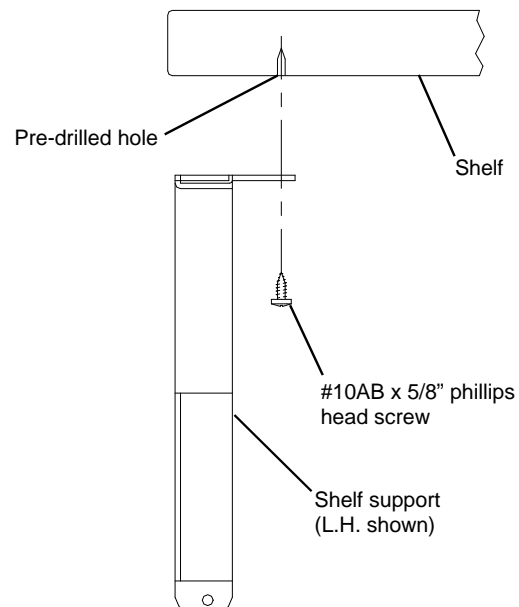


Figure 2

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# Basic Plus Corner Laminate Shelf ( c o n t . )

## Parts List

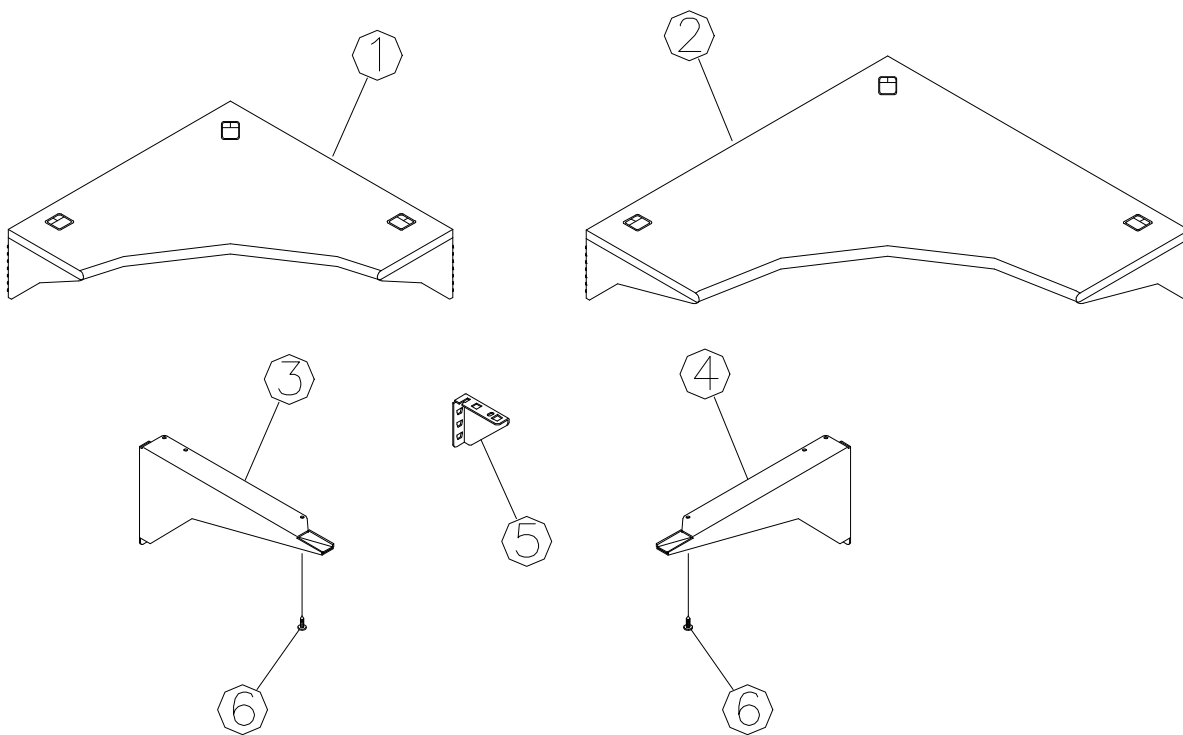
Part Number	Description	Qty.
<b>1</b>	6181X 48"x 48" Corner Shelf (12" Sides)	<b>1</b>
	6173X 48"x 60" Corner Shelf (12" Sides), L.H.	
	6175X 48"x 60" Corner Shelf (12" Sides), R.H.	
	6165X 48"x 72" Corner Shelf (12" Sides), L.H.	
	6167X 48"x 60" Corner Shelf (12" Sides), R.H.	
	6157X 36"x 72" Corner Shelf (12" Sides), L.H.	
	6159X 36"x 72" Corner Shelf (12" Sides), R.H.	
	6182X 48"x 48" Corner Shelf (12" Sides), ESD	
	6174X 48"x 60" Corner Shelf (12" Sides), L.H., ESD	
	6176X 48"x 60" Corner Shelf (12" Sides), R.H., ESD.	
	6166X 48"x 72" Corner Shelf (12" Sides), L.H., ESD	
	6168X 48"x 72" Corner Shelf (12" Sides), R.H., ESD	
	6158X 36"x 72" Corner Shelf (12" Sides), L.H., ESD	
	6160X 36"x 72" Corner Shelf (12" Sides), R.H., ESD	
	7391X 30"x 30" Upper Shelf (12" Sides), ESD	
<b>2</b>	6183X 48"x 48" Corner Shelf (18" Sides)	<b>1</b>
	6177X 48"x 60" Corner Shelf (18" Sides), L.H.	
	6179X 48"x 60" Corner Shelf (18" Sides), R.H.	
	6169X 48"x 72" Corner Shelf (18" Sides), L.H.	
	6171X 48"x 72" Corner Shelf (18" Sides), R.H.	
	6161X 36"x 72" Corner Shelf (18" Sides), L.H.	
	6163X 36"x 72" Corner Shelf (18" Sides), R.H.	
	6184X 48"x 48" Corner Shelf (18" Sides), ESD	
	6178X 48"x 60" Corner Shelf (18" Sides), L.H., ESD	
	6180X 48"x 60" Corner Shelf (18" Sides), R.H., ESD	
	6170X 48"x 72" Corner Shelf (18" Sides), L.H., ESD	
	6172X 48"x 72" Corner Shelf (18" Sides), R.H., ESD	
	6162X 36"x 72" Corner Shelf (18" Sides), L.H., ESD	
	6164X 36"x 72" Corner Shelf (18" Sides), R.H., ESD	
	7390X 30"x 30" Upper Shelf (18" Sides), ESD	

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# Basic Plus Corner Laminate Shelf (c o n t .)

## Parts List

Part Number		Description	Qty.
3	8156X	8"x 11" Shelf Support - L.H.	1
	8154X	8"x 17" Shelf Support - L.H.	
4	8157X	8"x 11" Shelf Support - R.H.	1
	8155X	8"x 17" Shelf Support - R.H.	
5	3125X	Rear Support	3
6	82287	#10AB x 5/8" Phillips Pan Head Screw	4





## Tools Required

- Phillips head screwdriver
- 5/32" Allen wrench (provided)
- Plastic mallet

## NOTE:

Two people are required for the assembly of the larger 61"(1549mm), 72"(1829mm) and 84" high (2134mm) **Rack Mount Modules**.

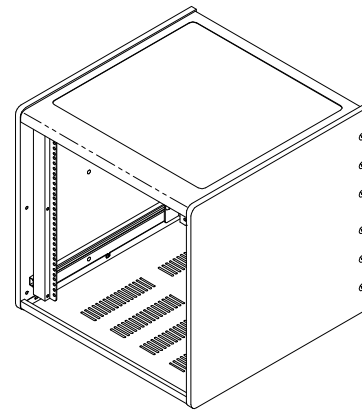
The **Side Panels** are pre-assembled at the factory with the Front Rails in the forward position. See **Figure 1**.

The **Front Rails** can be repositioned 6"(152mm) back from the front position if your hardware installation requires additional clearance behind an optional Plexiglass Door.

The position of the **Rear Rails** can be adjusted by loosening the 1/4"-20 Button head cap screws using the 5/32" Allen wrench (provided). Reposition the Rear Rails as required by sliding them along the Horizontal Rails. Re-tighten the 1/4" Button head cap screws to secure the Rear Rails in place.

The Rear Rails can be adjusted over a range of 6.76"(172mm) to 20.40"(518mm). See **Figure 2**.

After you have made any necessary rail location adjustments and determined the desired installation location of the Rack Mount Module on the Frame assembly, proceed as follows.



Rack Mount Module

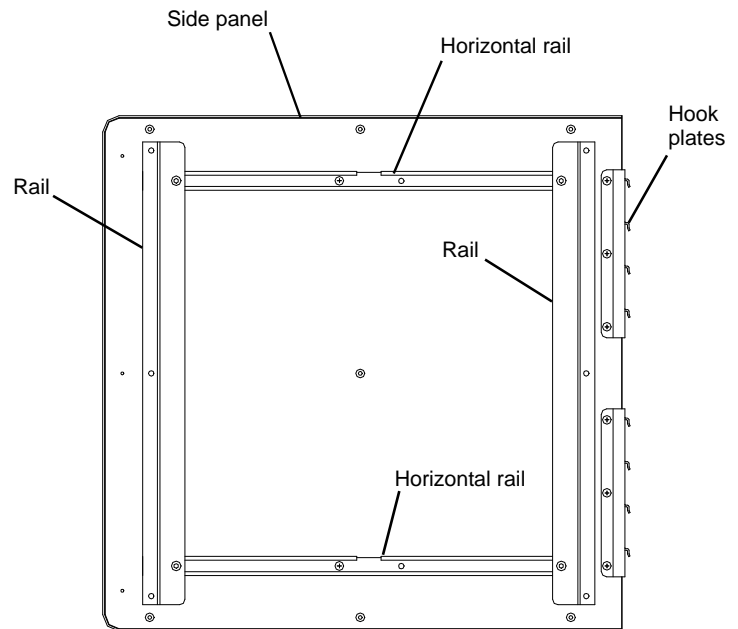


Figure 1  
Side View of Side Panel

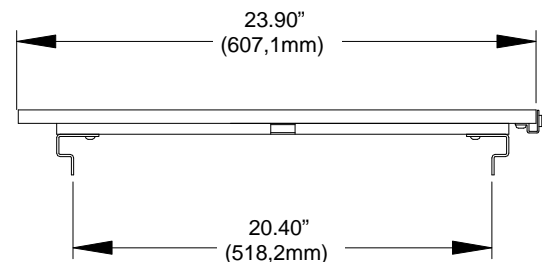


Figure 2  
Top view of Side Panel

### INSTALLING THE SIDE PANELS

1. Position the Side Panel in the desired location . Insert the hooks in the Side Panel into the Slotted Standard and push down. To assure the hooks are seated, tap the rear corner with a plastic mallet or equivalent. See **Figure 3**.

#### NOTE:

If you are installing a Side Panel with three or more Hook Plates, it may be necessary to loosen the three 1/4"-20 screws securing the Hook Plates to the Side Panel. This will allow the Hook Plates to be adjusted in or out to engage the slots. **Re-tighten the Hook Plates securely after the Side Panel is installed.**

2. Install the opposite Side Panel. Make certain that both Side Panels are at the same level and firmly seated in the Slotted Standards.
3. Install six #10-24 x 1/2" Phillips head machine screws in each Side Panel. Install 3 screws at the top and 3 screws at the bottom of each panel. Leave approximately 1/8"(3mm) of thread exposed. See **Figure 3**.

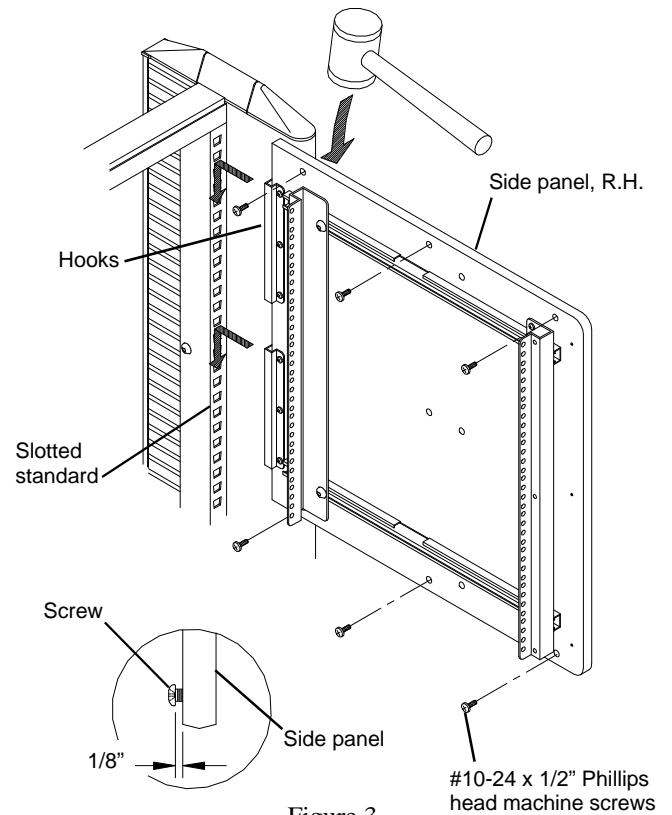


Figure 3

### INSTALLING THE TOP/BOTTOM PANEL

19" Rack Mount Modules have two **Perforated Top Panels** with the 10" and 17" high units. They have one **Cable Access Bottom** and one Perforated Top Panel with heights 24" through 84". 24" Rack Mount Modules have one of each with all heights, 38" through 84".

Top/Bottom Panels are interchangeable. If the cables are to enter the Rack Modules from above or through the floor, use the Cable Access Panel accordingly. If the cables enter through the back, install the Cable Access Panel at the bottom. They can be changed at any time without dismantling the Rack Mount Module. See **Figure 4**.

**NOTE:** An optional **Fan Mount Top Panel** is available. See page O-5 .

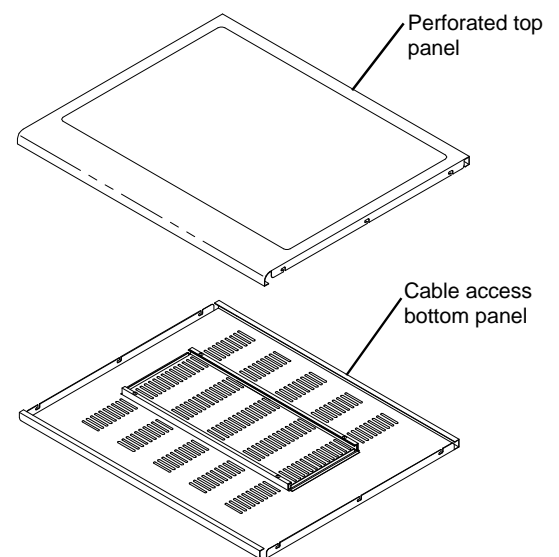


Figure 4  
Top/Bottom panels

4. For larger amounts of cable, remove the 8" x 20" **Center** (four screws). Taped to the Top/Bottom panel are two **20" Edge Protectors**. Put them on the now exposed edges. Store the 8" x 20" Center at the bottom of the module. See **Figure 5**.

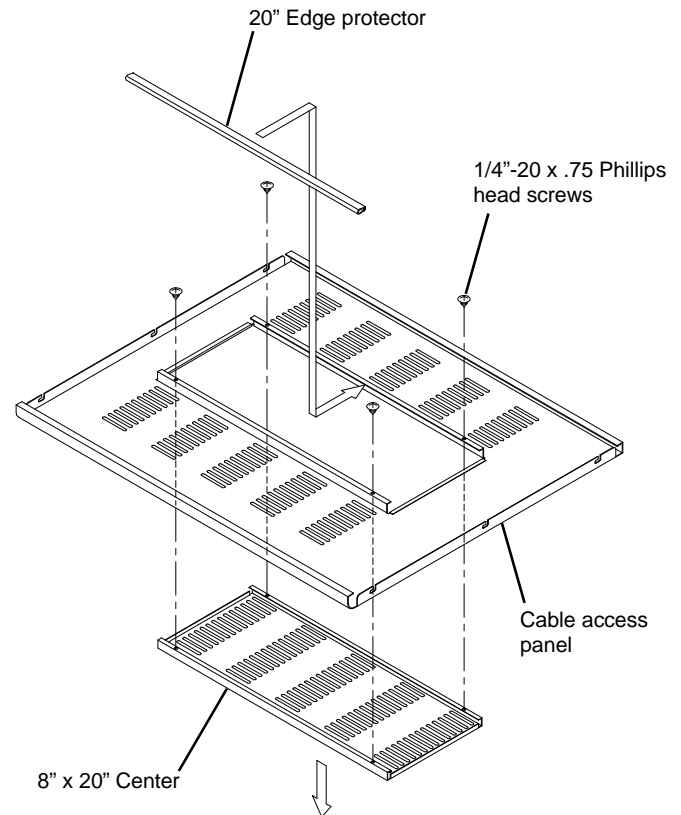


Figure 5

6. Install the Top onto the Side Panels by carefully positioning it over the three screws on each Side Panel. See **Figure 6**. Slide it back until the screws bottom out in the horizontal slots. See **Figure 6**. Tighten the screws securely.

Repeat this procedure to install the Bottom onto the Side Panels. **NOTE:** The Top/Bottom Panel reverses at the bottom position (upside down). See **Figure 5**.

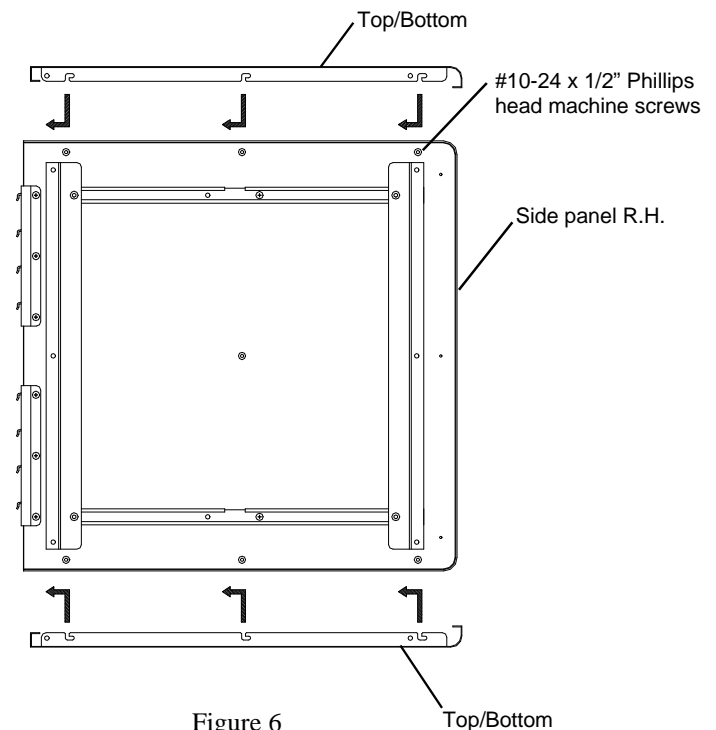


Figure 6

7. **#10-32 Clip Nuts** and **#10-32 x 1/2" Phillips head machine screws** are included to allow easy installation of electronic equipment.

Install the Clip Nuts in the desired location (based on the electronic equipment being used) on the front and rear rails. See **Figure 7**.

Follow the instructions provided with the electronic equipment for specific equipment installation instructions.

If additional Clip Nuts are required, order the LB71-00 Clip Nut hardware kit.

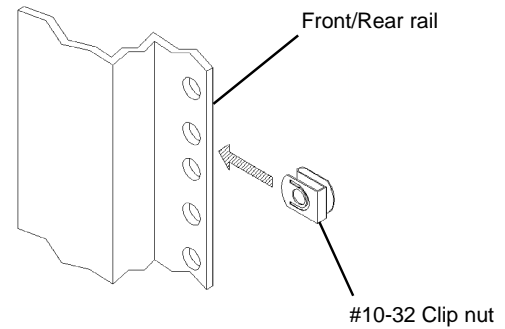


Figure 7

RACK MOUNT MODULE PANEL SPACE AND MAXIMUM LOADING			
Item No.	Description	Panel Space	Maximum Loading
LB55-XX	10" Rack Mount Module	7.14"(181mm)	150#(68kg)
LB57-XX	17" Rack Mount Module	14.14"(359mm)	300#(136kg)
LB59-XX	24" Rack Mount Module	21.14"(537mm)	300#(136kg)
LB61-XX	38" Rack Mount Module	35.14"(893mm)	400#(182kg)
LB63-XX	61" Rack Mount Module	56.14"(1426mm)	600#(273kg)
LB65-XX	72" Rack Mount Module	66.64"(1693mm)	800#(364kg)
LB67-XX	84" Rack Mount Module	78.90"(2004mm)	800#(364kg)

## ASSEMBLING THE OPTIONAL EXHAUST FAN

Packaged with the Fan Kit is the required hardware for attachment.

**NOTE:** The Top Panels have two screw hole patterns. Those shipped through the first quarter of 1996 will have pattern "A". Those shipped after will have pattern "B". See **Figure 8**.

1. Place the Fan (side without guard) on the inside of the Top Panel and align it with the eight holes. Position the Fan so that the cord connection is toward the rear.
2. With the screw head on the outside, attach one screw and nut (finger tight) to opposite sides. Start the remaining six screws. Place the ground wire (green with terminal end) onto the nearest screw before the nut. Tighten all screws. See **Figure 8**.

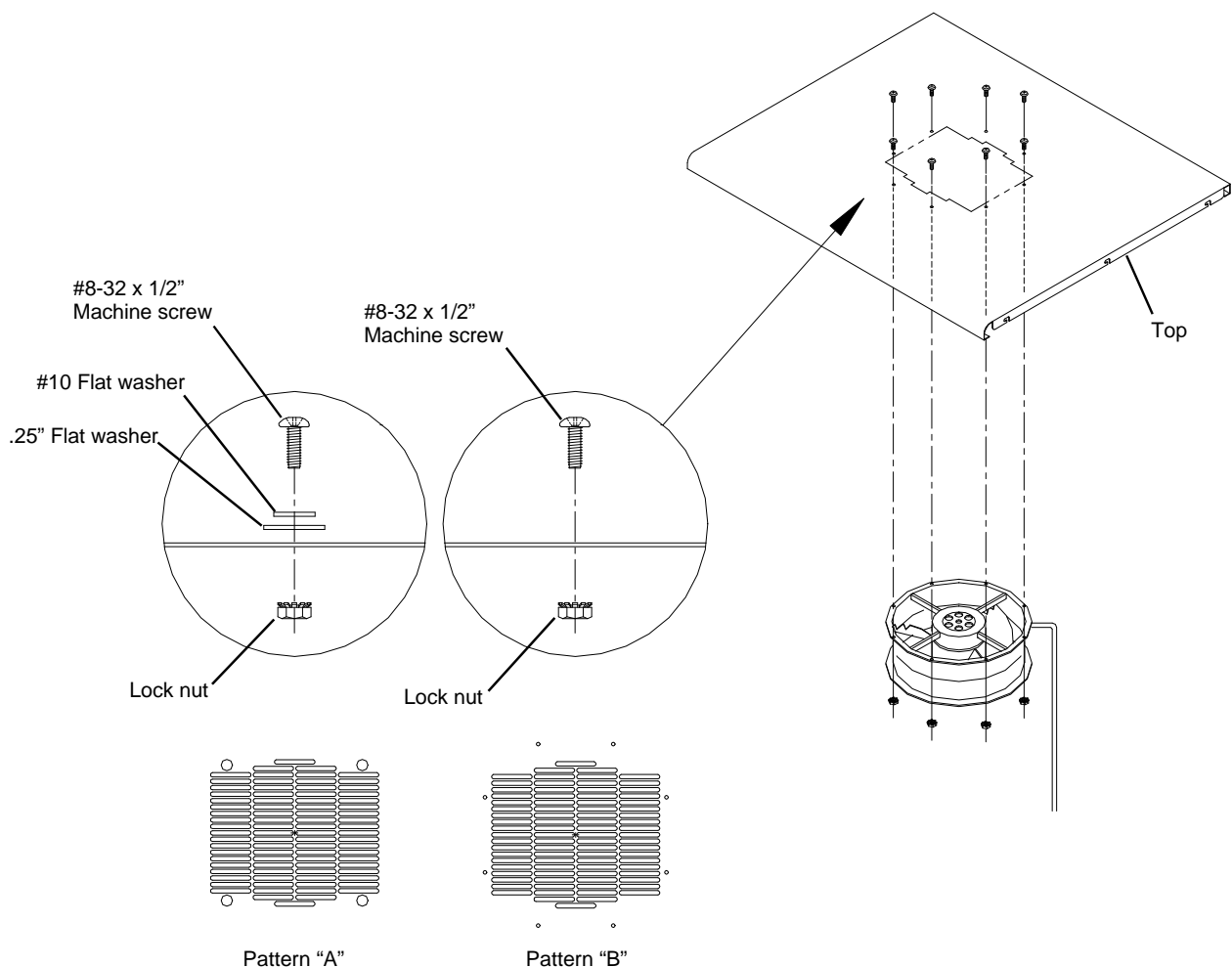


Figure 8

# Rack Mount Module ( c o n t . )

Parts List			
Part Number		Description	Qty.
<b>1</b>	2716X	10" End Panel, 19" Rack Mount Module	2
	2717X	17" End Panel, 19" Rack Mount Module	
	2718X	24" End Panel, 19" Rack Mount Module	
	5198X	38" End Panel, 19" Rack Mount Module	
	3075X	59" End Panel, 19" Rack Mount Module	
	3077X	70" End Panel, 19" Rack Mount Module	
	3079X	82" End Panel, 19" Rack Mount Module	
<b>2</b>	2768X	7.3" Rail, 19" Rack Mount Module	4
	2769X	14.3" Rail, 19" Rack Mount Module	
	2770X	21.3" Rail, 19" Rack Mount Module	
	2732X	35.3" Rail, 19" Rack Mount Module	
	2733X	56.3" Rail, 19" Rack Mount Module	
	2734X	66.8" Rail, 19" Rack Mount Module	
	2735X	79.05" Rail, 19" Rack Mount Module	
<b>3</b>	55617	#10-24 x 1/2" Phillips Pan Head Machine Screw	24-44
<b>4</b>	6914X	20.8" Horizontal Rail	4-8
<b>5</b>	68681	1/4"-20 x 3/8" Button Head Cap Screw	4-8
<b>6</b>	82088	1/4" Clamp Nut	4-8
<b>7</b>	1708X	Hook Plate, L.H. (used on LB57, LB61, LB63, LB65, LB67)	1-4
	1709X	Hook Plate, R.H. (used on LB57, LB61, LB63, LB65, LB67)	1-4
	2408X	Hook Plate, L.H. (used on LB55, LB59)	1-2
	2409X	Hook Plate, R.H. (used on LB55, LB59)	1-2
<b>8</b>	53956	1/4"-20 x .75" Phillips Pan Head Machine Screw	5-24

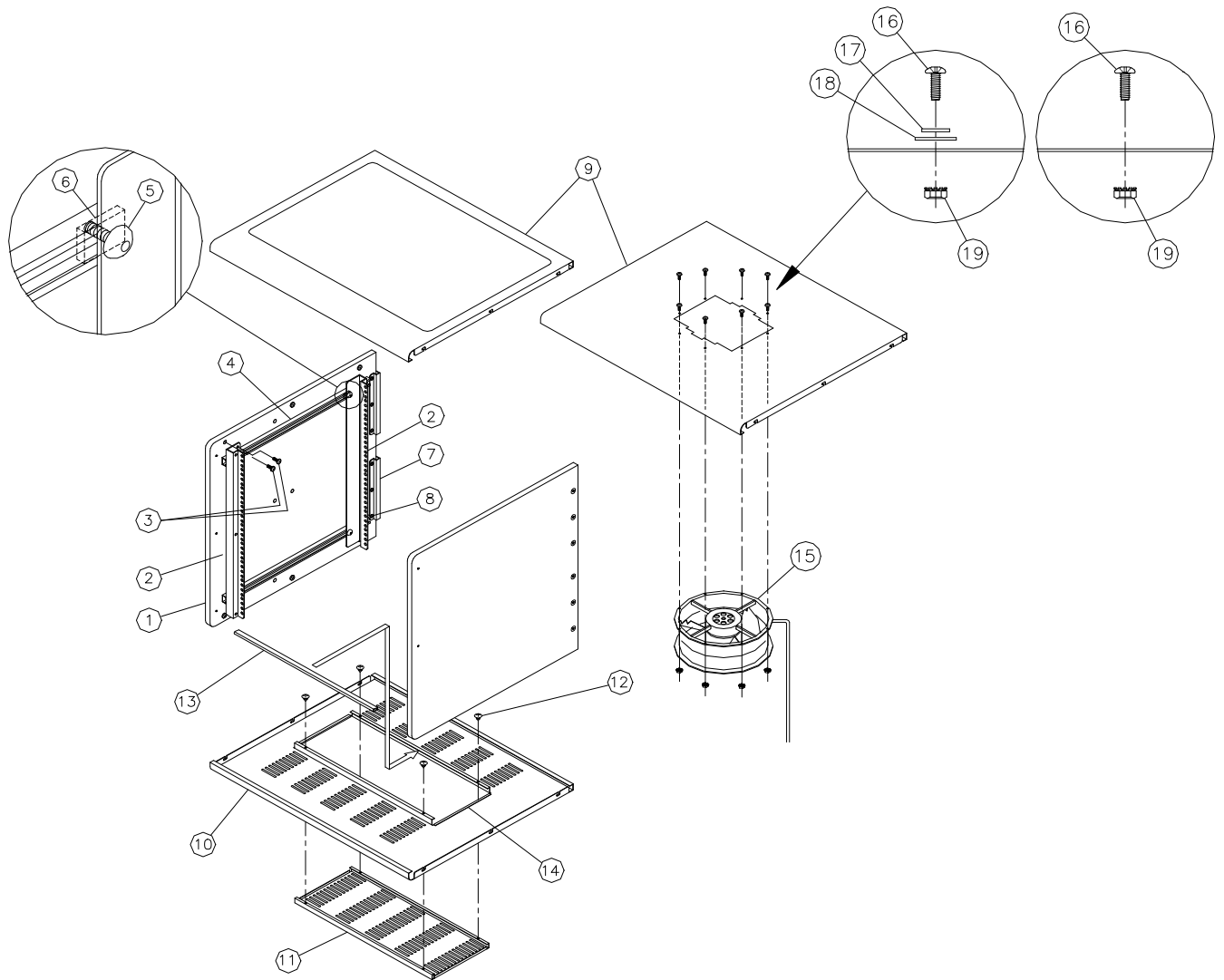
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## **R a c k M o u n t M o d u l e ( c o n t . )**

<b>Parts List</b>			
Part Number		Description	Qty.
<b>9</b>	7846X	Perforated Top, 19" Rack Mount Module	1
	7750X	Top w/ Fan, 19" Rack Mount Module	
<b>10</b>	7848X	Bottom, Cable Access, 19" Rack Mount Module	1
<b>11</b>	7106X	8" x 20" Center	1
<b>12</b>	66249	#8AB x .38" Pan Head Thread Forming Screw	4
<b>13</b>	82241	Fabric Clip, 20" Long	2
<b>14</b>	83340	Fabric Clip, 8.25" Long	2
<b>15</b>	84010	Fan (optional)	1
<b>16</b>	83840	#8-32 x 1/2" Machine Screws	8
<b>17</b>	54225	#10 Flat Washer	4
<b>18</b>	18959	.25" Flat Washer	4
<b>19</b>	18244	#8-32 Hex Lock Nut	8

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# Rack Mount Module ( c o n t . )





# Rack Mount Module

## Front Support

( c o n t . )

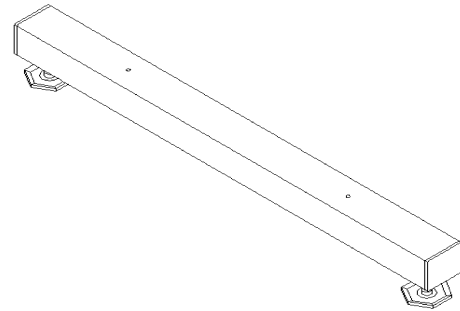
### INSTALLING THE FRONT SUPPORT

A **Front Support** is provided with all 84" Rack Mount Modules to support the front of the Side Panels when the unit is loaded with heavy components.

The Front Support should be installed after the unit has been leveled and the door has been installed.

1. Position the Front Support in front of the Rack Mount Module, centering it side to side, and slide it under the front of the Side Panels. See **Figure 1**.
2. Adjust the levelers on the Front Support as required. See **Figure 2**.

If the unit is loaded, it may be necessary to lift up the front of the Rack Mount Module.



Front Support

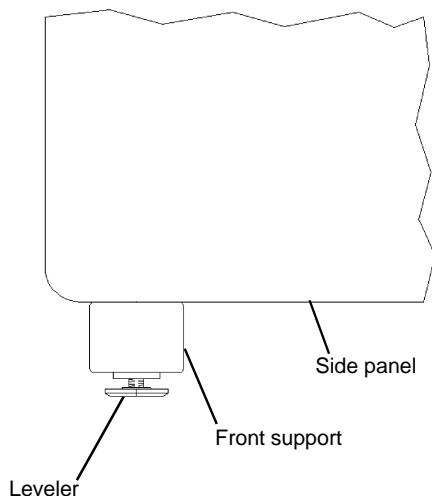


Figure 2

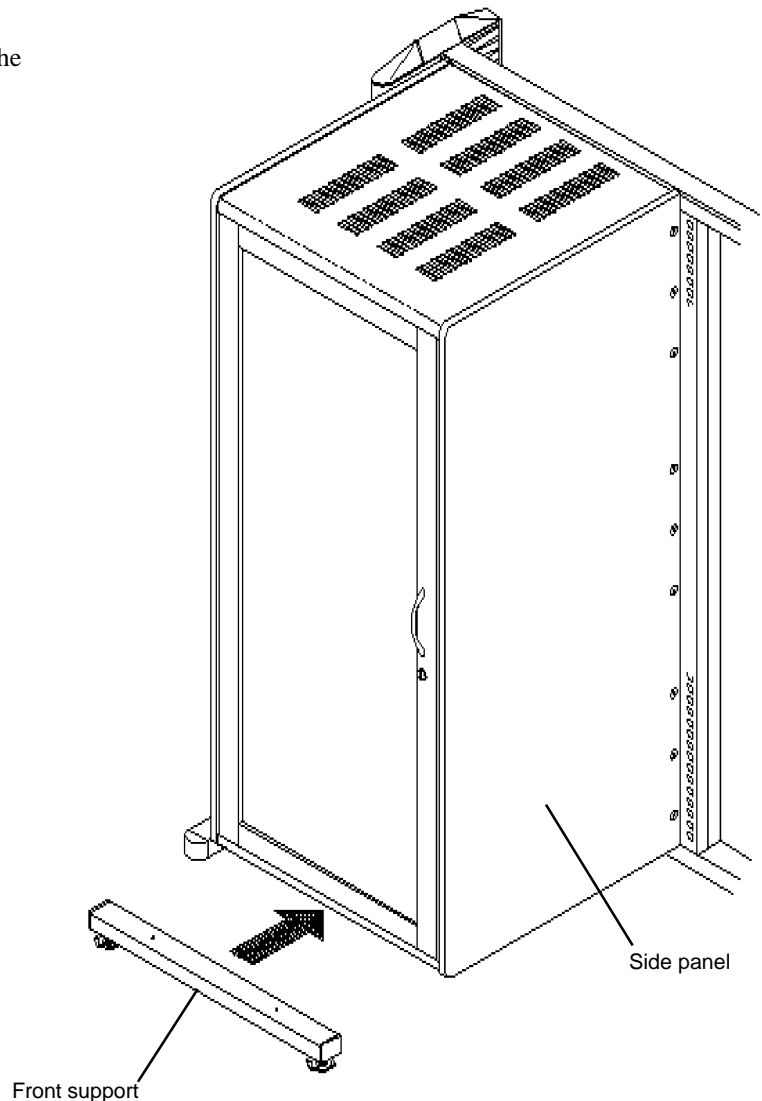


Figure 1

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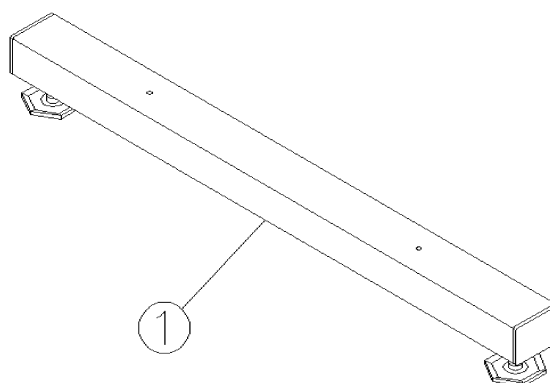
# Rack Mount Module

## Front Support

( c o n t . )

### Parts List

Part Number		Description	Qty.
1	7244X	Front Support, 24" Rack Module	1
	3206X	Front Support, X-Deep LAN Locker	



### Tools Required

-Phillips head screwdriver

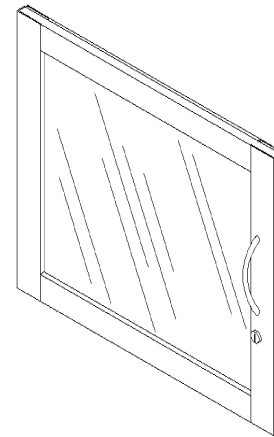
**NOTE:** Instructions show assembly of a Left Door Swing module.

The Rack Module must be installed and leveled on the Full Frame prior to installation of the **Pexiglass Door**.

Two people are required for the installation of the Door onto the Lan Locker II enclosure.

After installation, clean the Plexiglass door panel with water and mild detergent. Use a soft cloth and avoid abrasives and cleaning solvents.

1. Install the **Door Stop** onto the Right Hand Side Panel using the #8AB x .50 Phillips head screws. The Side Panel is pre-drilled to accept the screws. See **Figure 1**.



Rack Module Door

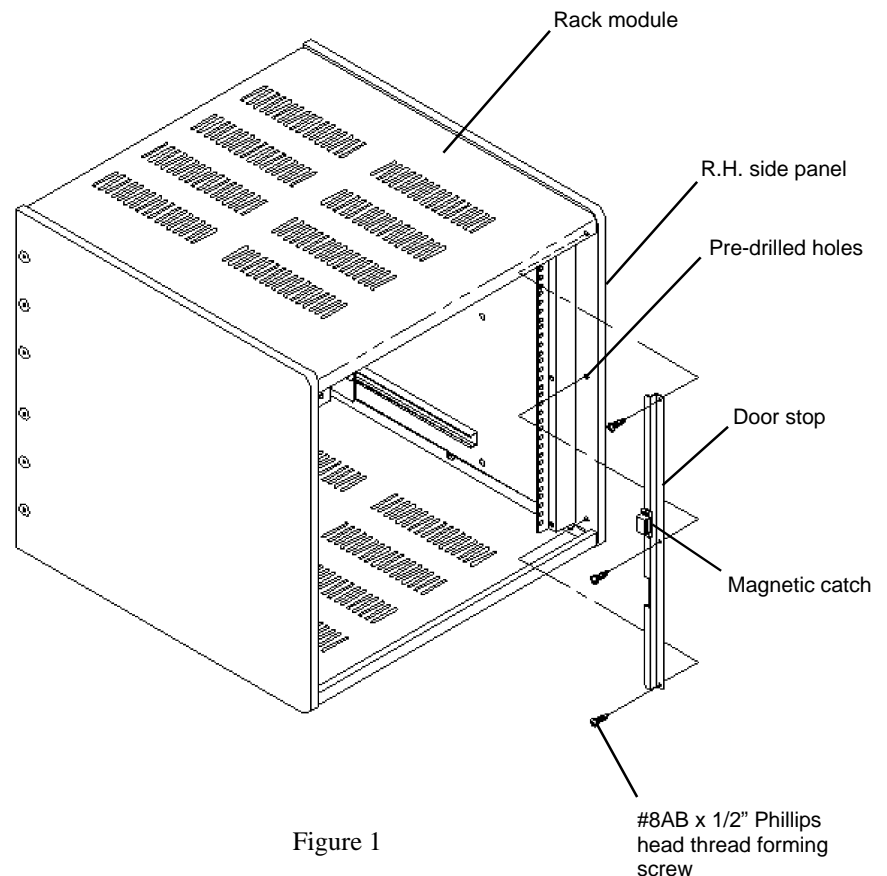


Figure 1

# Rack Mount Module

## Plexiglass Door (c o n t .)

2. With one person holding the Door, align the holes in the Hinge with the pre-drilled holes in Left Hand Side Panel. Fasten the door to the Side Panel using the #8 AB x .50 Phillips head screws. See **Figure 2**.

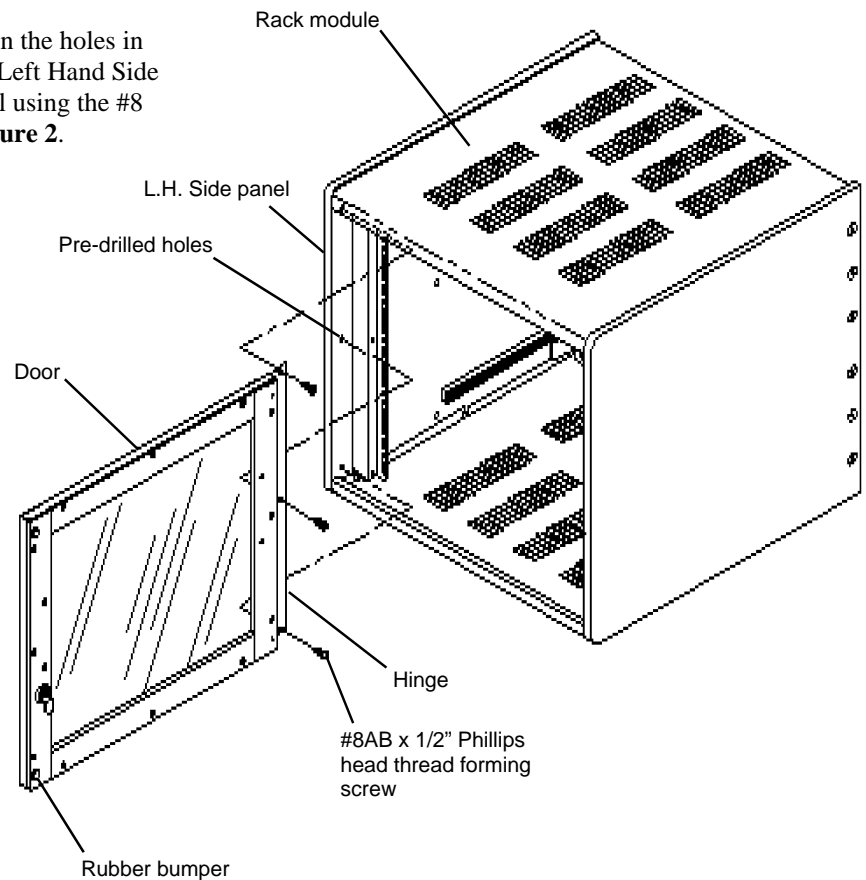


Figure 2

3. If necessary, adjust the **Magnetic Catch(s)** (which are mounted on the Door Stop) so that it contacts the Door with the Rubber bumpers on the Door.

**NOTE:** The 56", 66", and 79" high doors are each provided with three catches to provide additional door retention.

If the retention is found to be too great, one or more of the catches can be moved away from the door face or removed.

The Magnetic Catch(s) can be moved in or out by loosening the two #4-40 Machine screws. Re-position the Catch(s) to the desired location and tighten the screws securely. See **Figure 3**.

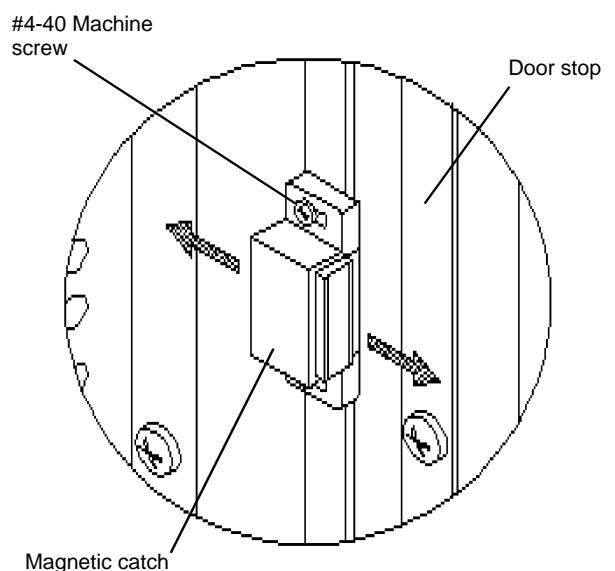


Figure 3

# Rack Mount Module

## Plexiglass Door

### ( c o n t . )

#### DOOR ALIGNMENT ADJUSTMENT IF NECESSARY

If the Door is mis-aligned within the Lan Locker II enclosure with an uneven space between the Door and the Top and Bottom as shown in **Figure 4**, one or more of the following adjustments must be made.

- A. Check the Full Frame and the Lan Locker II enclosure to ensure that they are level. Adjust as required.
- B. Ensure that both Side Panels are fully seated in the slotted standards. Use a plastic mallet to tap the Side Panels downward.
- C. If one Side Panel remains higher than the other, loosen all of the 1/4"-20 x .75" Phillips head machine screws which fasten the hook plates to the Side Panels. See **Figure 5**.

Tap the top of the Side Panel with a plastic mallet to adjust it and then re-tighten the 1/4"-20 screws. Adjust the opposite Side Panel in the same manner if necessary.

- D. The Door can be adjusted up or down within the Lan Locker II enclosure by loosening the #8AB x .50" Phillips head screws. See **Figure 5**. Re-tighten the screws after adjusting the door.

1. Remove the protective liner paper from both sides of the Plexiglass door panel.

If static build-up causes a problem with the attraction of dust particles, it is recommended that the following or similar anti-static cleaner and polisher be used. Wright Line recommends:

**KLEENMASTER BRILLIANIZE**  
Chemical Products Co. Inc.  
Omaha, Nebraska

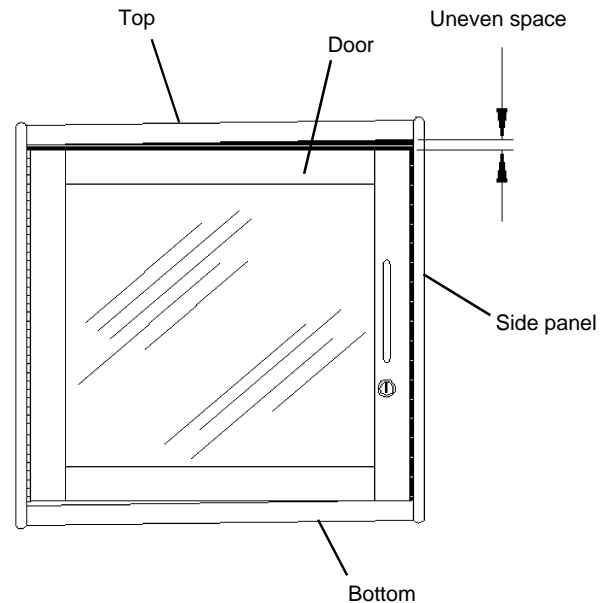


Figure 4

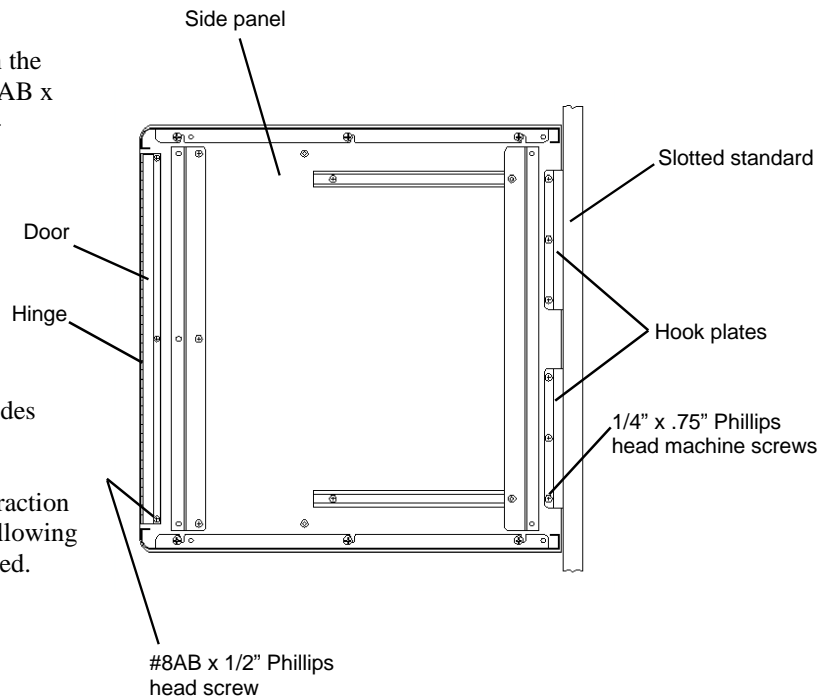


Figure 5

technical furniture

# Rack Mount Module

## Plexiglass Door ( c o n t . )

### Parts List

Part Number (L. Hinge/R. Hinge)	Description	Qty.
<b>1</b>	2774X/- - - - 7" Door Weldment, 19" Rack Mount Module	1
	2751X/- - - - 14" Door Weldment, 19" Rack Mount Module	
	2752X/3684X 21" Door Weldment, 19" Rack Mount Module	
	2753X/3685X 35" Door Weldment, 19" Rack Mount Module	
	2754X/3686X 56" Door Weldment, 19" Rack Mount Module	
	2755X/3687X 66" Door Weldment, 19" Rack Mount Module	
	2756X/3688X 79" Door Weldment, 19" Rack Mount Module	
<b>2</b>	82104 5.10" x 20.50" Acrylic Panel, Dark Tint Bronze	1
	82062 12.10" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82063 19.10" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82064 33.10" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82065 54.10" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82066 64.60" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82067 76.86" x 20.50" Acrylic Panel, Dark Tint Bronze	
	82257 5.10" x 20.50" Acrylic Panel, Light Tint Bronze	
	82258 12.10" x 20.50" Acrylic Panel, Light Tint Bronze	
	82259 19.10" x 20.50" Acrylic Panel, Light Tint Bronze	
	82260 33.10" x 20.50" Acrylic Panel, Light Tint Bronze	
	82261 54.10 x 20.50" Acrylic Panel, Light Tint Bronze	
	82262 64.60" x 20.50" Acrylic Panel, Light Tint Bronze	
	82263 76.86" x 20.50" Acrylic Panel, Light Tint Bronze	
	86731 5.12" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	
	86727 12.12" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	
	86723 19.12" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	
	86719 33.12" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	
	86715 54.12" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	
	86711 64.62" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	

# Rack Mount Module

## Plexiglass Door

### ( c o n t . )

#### Parts List

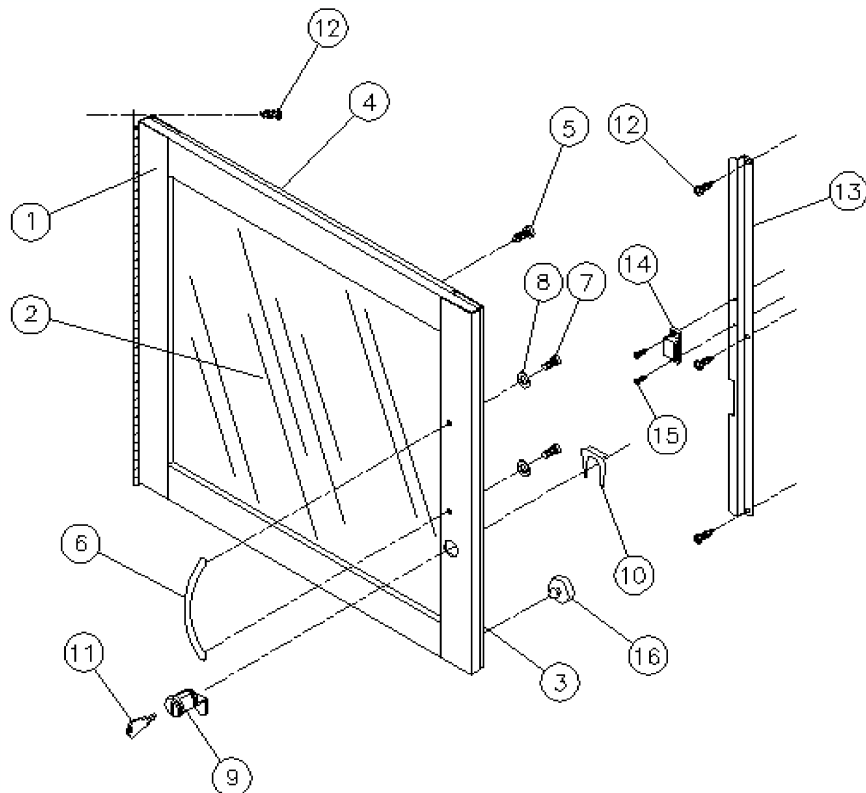
Part Number (L. Hinge/R. Hinge)			Description	Qty.
2	86707		76.88" x 14.32" Acrylic Panel, Dark Tint Bronze, Ventilated Door	1
	86729		5.12" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86725		12.12" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86721		19.12" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86717		33.12" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86713		54.12" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86709		64.62" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	86719		76.88" x 14.32" Acrylic Panel, Light Tint Bronze, Ventilated Door	
	82178 L. Hinge	~	7" Rear Vertical Trim	
	2757X L. Hinge	~	14" Rear Vertical Trim	
	2758X L. Hinge	3678X R. Hinge	21" Rear Vertical Trim	
	2759X L. Hinge	3677X R. Hinge	35" Rear Vertical Trim	
	2760X L. Hinge	3676X R. Hinge	56" Rear Vertical Trim	
	2761X L. Hinge	3675X R. Hinge	66" Rear Vertical Trim	
3	2762X L. Hinge	3674X R. Hinge	79" Rear Vertical Trim	2
	7801X L. Hinge	~	7" Rear Vertical Trim	
	7800X L. Hinge	~	14" Rear Vertical Trim	
	7799X L./R. Hinge		21" Rear Vertical Trim	
	7798X L./R. Hinge		35" Rear Vertical Trim	
	7797X L./R. Hinge		56" Rear Vertical Trim	
	7796X L./R. Hinge		66" Rear Vertical Trim	
	7795X L./R. Hinge		79" Rear Vertical Trim	
4	2763X		Rear Horizontal Trim	2
	7372X		Rear Horizontal Trim, Ventilated Door	
5	68374		#8AB x .50 Phillips Head Thread Forming Screw	10-18
6	81911		Handle (Except on 7" Door, use Handle #82177)	1
7	82061		4mm x 25mm Phillips Head Screw	2
8	18977		Lock Washer	2

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# Rack Mount Module Plexiglass Door (c o n t .)

## Parts List

Part Number (L. Hinge/R. Hinge)		Description	Qty.
<b>9</b>	82069	Lock Assembly	1
<b>10</b>	60297	#3 Spring Clip, Lock	1
<b>11</b>	80805	#150000 Keys	2
<b>12</b>	68374	#8AB x .50 Phillips Pan Head Screw	6-14
	2778X L. Hinge	~	7" Door Stop
	2779X L. Hinge	~	14" Door Stop
	2780X L. Hinge	3672X R. Hinge	21" Door Stop
<b>13</b>	2781X L. Hinge	3671X R. Hinge	35" Door Stop
	2782X L. Hinge	3670X R. Hinge	56" Door Stop
	2783X L. Hinge	3669X R. Hinge	66" Door Stop
	2784X L. Hinge	3668X R. Hinge	79" Door Stop
<b>14</b>	82118	Magnetic Catch	1
<b>15</b>	82119	#4-40 x .37 Phillips Pan Head Machine Screw	2
<b>16</b>	21034	Rubber Bumper	2





**NOTE:** **Rear Service Doors** are available in five heights (24", 38", 61", 72", and 84") and in the two Full Frame Module widths (24" and 30"). The Doors are designed to attach to the rear of the "Full Frame". All Doors have left hand mounted "lift-off" hinges which allow the removal of the Door Panel for total service access. The Frame of the Rear Service Door has openings for the passage of cables into the Full Frame Cable Management channels or into an adjacent Rear Service Door.

### Tools Required:

- Plastic mallet
- Phillips head screwdriver

### DOOR INSTALLATION

1. Carefully remove the LAN Locker Rear Service Door assembly from its packaging. Lay the assembly face down on a protective surface.

For shipping purposes, the **Door Panel** is secured to the **Door Frame** with two #10 Phillips head screws. The screws are located on the Latch side of the Door, one near the top and one near the bottom. Remove and discard the two screws. See **Figure 1**.

2. For the three tallest Rear Service Doors (84", 72", and 61" high) it is recommended that the Door Panel be removed from the Frame before further assembly. This will reduce the total weight of the unit and make it easier to assemble to the Full Frame Slotted Uprights. The Door Panel may be left attached to the smaller 34" and 24" high units.

To remove the Door Panel, first carefully turn the entire Door assembly over so that it lays on its back. Depress the **Latch** release button and open the Door approximately 90 degrees. To disengage the Door hinges, carefully slide the Door towards the top of the Frame. The hinges will slip apart so that the Door may be set aside. See **Figure 2**.

3. The three tallest Rear Service Doors, 84", 72", and 61" are designed to attach to corresponding Full Frame heights and will cover the entire height of the Frame when installed.

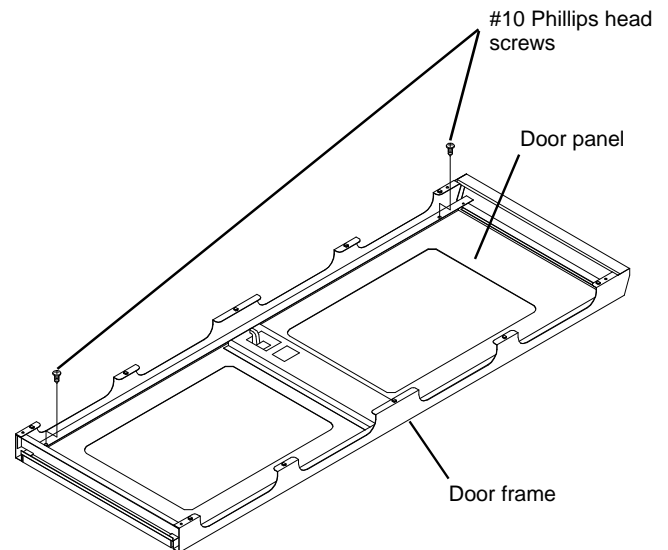


Figure 1  
Rear Service Door Assembly

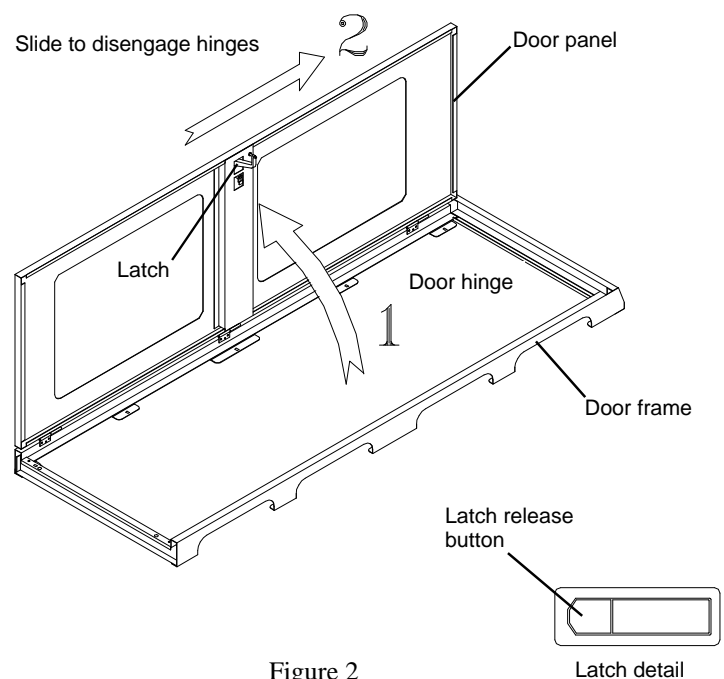


Figure 2

# Rack Mount

## Rear Service Doors

### ( c o n t . )

#### DOOR INSTALLATION (cont.)

However, the two shorter units, 38" and 24" high, may be assembled in any position along the height of the Full Frame. The shorter Rear Service Doors must be installed so that the top of the Door Frame is even with the top of the LAN Locker which has been previously assembled. Depending on the location, there may be an open space left at the top and/or bottom of the Full Frame between the Frame and the back of the Lan Locker. Two **Fillers** are supplied with each 38" and 24" high Rear Service Door to finish off the open space(s). Attach each Filler to the Door Frame with two #10-24 x 3/8" Phillips head thread forming screws. See **Figure 3**.

4. Lift the Door Frame up and engage the hooks on the back of the Frame into the Full Frame Slotted Uprights. For the 84", 72", and 61" high "full height" Service Doors the top hooks should engage the third slot down from the top of each Upright. This will align the top of the Door Frame with the top of the Full Frame trim. For 38" and 24" high Service Doors, position the Door Frame so that the top of the Frame is even with the top of the LAN Locker which has been previously installed. See **Figure 4**.

Ensure that all of the Door Frame hooks are engaged into the Upright slots. If necessary, use a plastic mallet to tap the Door Frame downward to seat the hooks into the slots. **Caution! Use of excessive force may cause damage.**

5. Insert a long screwdriver through the access holes in the Door Frame and bend the two **Retaining Tabs** (one on each Door Frame Upright) into the adjacent open slot. Push the tabs in approximately 1/16". See **Figure 5**.
6. To replace the Door Panel, position the Door with its three female hinges oriented directly over the male hinge pins on the Door Frame. Lower the Door Panel making sure that all three female Door hinges properly engage the male hinge pins. See **Figure 6**.

*Please note: The Latch on the Rear Service Doors is adjustable and pre-set at the factory for proper operation. However, if minor adjustments are required, do so by first loosening the "jam" nut on the Latch adjusting screw and then making the necessary adjustments. Remember to re-tighten the "jam" nut to maintain the setting.*

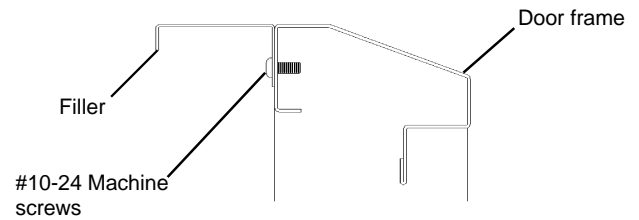


Figure 3

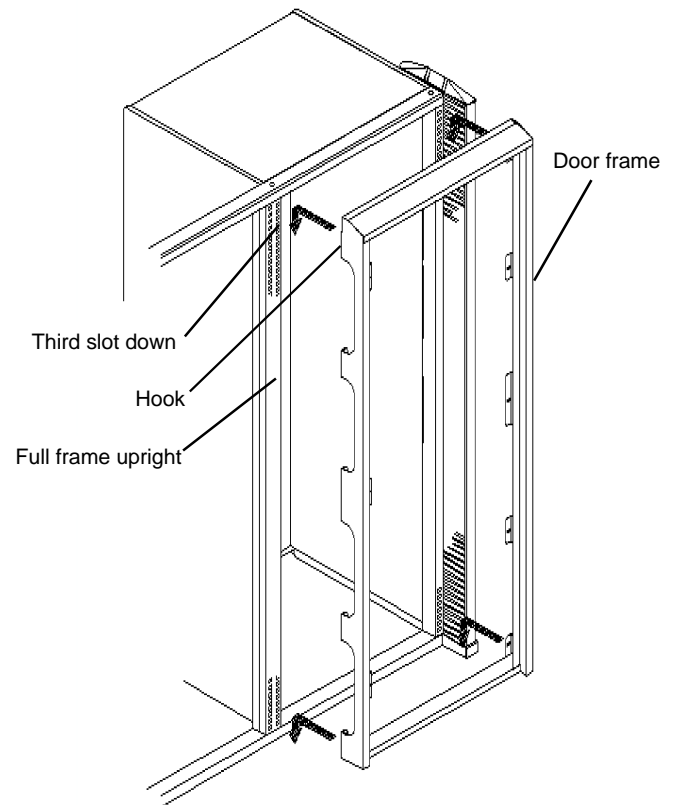


Figure 4

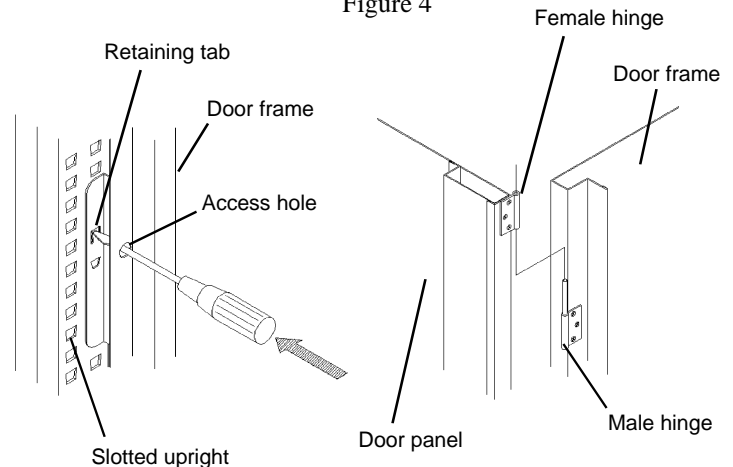


Figure 5

Figure 6

technical furniture

# Rack Mount

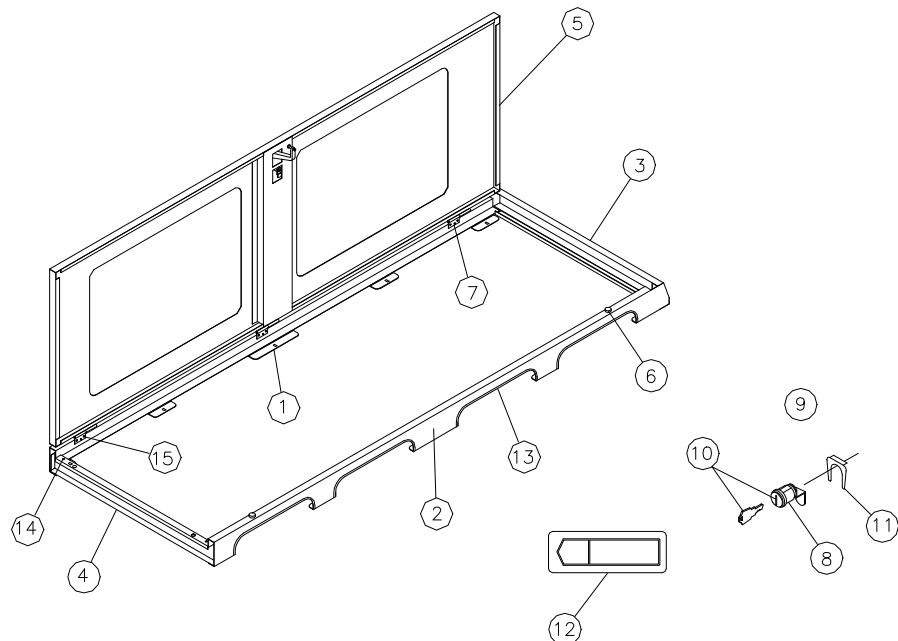
## Rear Service Doors (c o n t . )

### Parts List

Part Number	Description	Qty.
<b>1</b>	3218X Frame Side - L.H., 24" High	1
	3216X Frame Side - L.H., 38" High	
	3214X Frame Side - L.H., 61" High	
	3212X Frame Side - L.H., 72" High	
	3174X Frame Side - L.H., 84" High	
<b>2</b>	3219X Frame Side - R.H., 24" High	
	3217X Frame Side - R.H., 38" High	
	3215X Frame Side - R.H., 61" High	
	3213X Frame Side - R.H., 72" High	
	3175X Frame Side - R.H., 84" High	
<b>3</b>	3176X Frame Top - 30" Wide	
<b>4</b>	3177X Frame Bottom - 30" Wide	
<b>5</b>	3229X Door Panel - 30" Wide x 24" High	
	3227X Door Panel - 30" Wide x 38" High	
	3225X Door Panel - 30" Wide x 61" High	
	3223X Door Panel - 30" Wide x 72" High	
	3178X Door Panel - 30" Wide x 84" High	

### Parts List

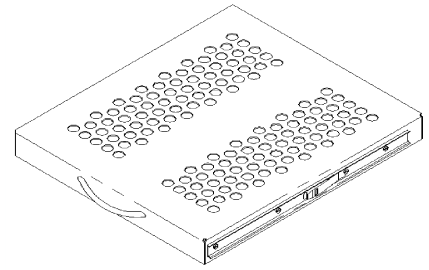
Part Number	Description	Qty.
<b>6</b>	21034 Rubber Bumper	Varies
<b>7</b>	82462 Hinge	Varies
<b>8</b>	81910 Lock	1
<b>9</b>	82494 Lock Cam	
<b>10</b>	62046 Lock Core & Keys	
<b>11</b>	60297 Spring Clip	
<b>12</b>	82495 Door Latch	
<b>13</b>	82538 Edge Protector	Varies
<b>14</b>	54348 1/4"-20 x 1/2" Hex Washer Head Screw	4
<b>15</b>	82215 #8AB x 3/4" Phillips Flat Head Screw	Varies



**Tools Required**

- 11/32" Combination wrench
- 3/8" Combination wrench
- Flat blade screwdriver
- Phillips head screwdriver
- Tape measure

**NOTE:** These instructions cover installation of the **Stationary Shelf**, and **Roll-out Shelf**.



Rack Mount Roll-Out Shelf

**CLIP NUT INSTALLATION**

**Clip Nuts** (included with Rack Module) provide mounting points on 19" and 24" rack mount equipment rails.

Clip Nuts have a front or screw side. Consider which way it should face for ease of access to the screw head during component installation. See **Figure 1**.

To remove a Clip Nut from a rail, insert a flat blade screwdriver or knife under the tab on the front and pry up, freeing the retaining ring from the rail. See **Figure 1**.

1. Select the location at which the shelf or roll-out will be installed in the Rack Mount Module.

**NOTE:** If the component is a roll-out and the weight load exceeds 75lbs. or more, use four screws in each of the brackets. See **Figure 4**. It will be necessary to select a four hole grouping that matches the bracket. The center two holes will be .50" apart. If less than 75 lbs., two screws are sufficient.

2. Snap one Clip Nut into the top hole at the selected position. For light loads, place the second Clip Nut four holes (1.75") below. Start #10-32 x 1/2" screws.

Use a mounting bracket as a guide to match holes and attach corresponding Clip nuts. **Do not** start the screws.

3. Measure from the bottom of the Vertical Rail to the top Clip Nut. Assemble Clip Nuts onto the three other rails at the measured height.

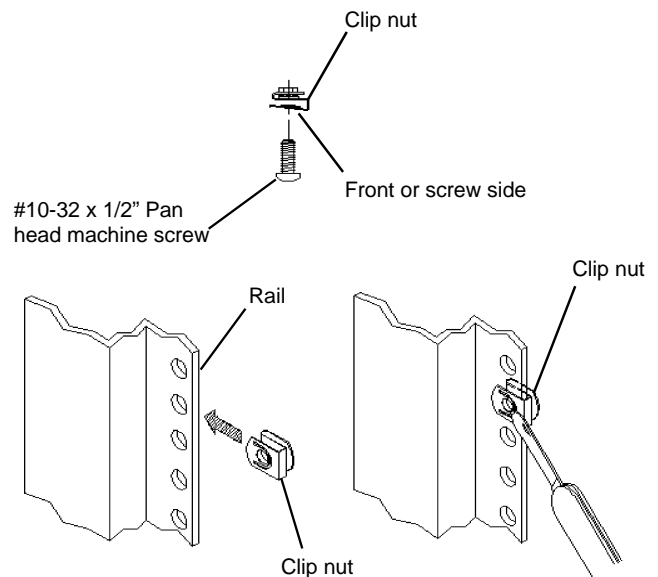


Figure 1

## ROLL-OUT SHELF INSTALLATION

**NOTE:** The **Roll-Out** is equipped with “**Lock Out Slides**” and a “**Front Disconnect**” chassis member for your convenience during assembly to the Rack Module.

1. Assemble the Slide sections onto the Rack Module rails. Slip the **Mounting Brackets** behind the screw head of the Clip Nut. See **Figure 4**.
2. Snug the Clip Nut screws enough to retain the Slide, but still allow it to move in and out. **Do not tighten.**
3. Tighten the **Rear Mounting Bracket** to the Slide screws now (not the Clip Nut screws).
4. Close the two sections of the assembled Slide.

Slide the shelf with the disconnect members into the mounted section. See **Figure 5**.

Push the shelf in until there is a click

Now extend it to its full length.

Push it in again until it is fully closed (the ends of the three slide sections are even). The last two inches may bind; just push. It should now slide in and out freely.

5. Now tighten the Clip Nut screws or leave them snug.
6. To remove the shelf and chassis rail, refer to **Figure 6**.

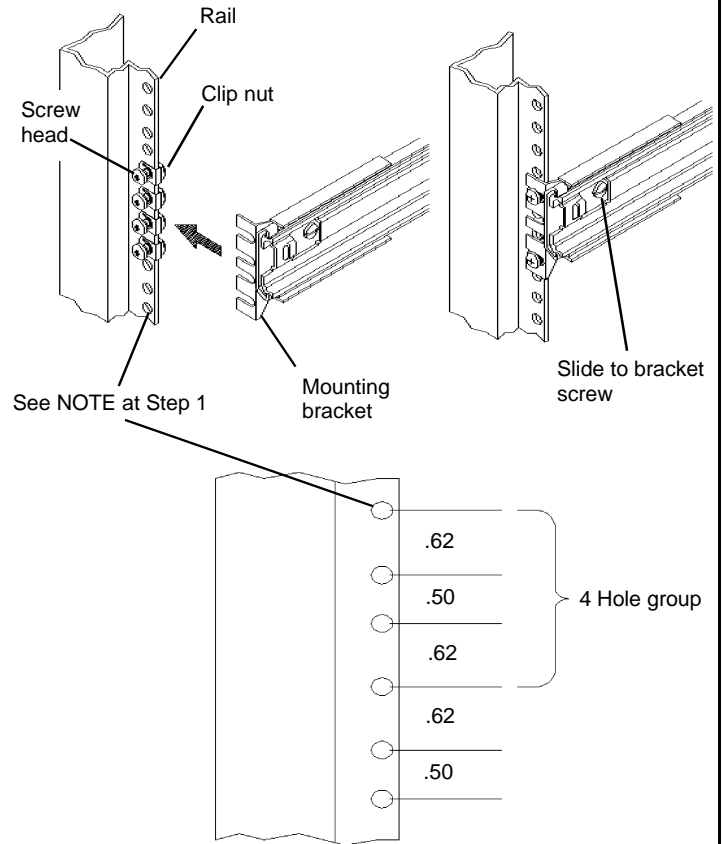


Figure 4

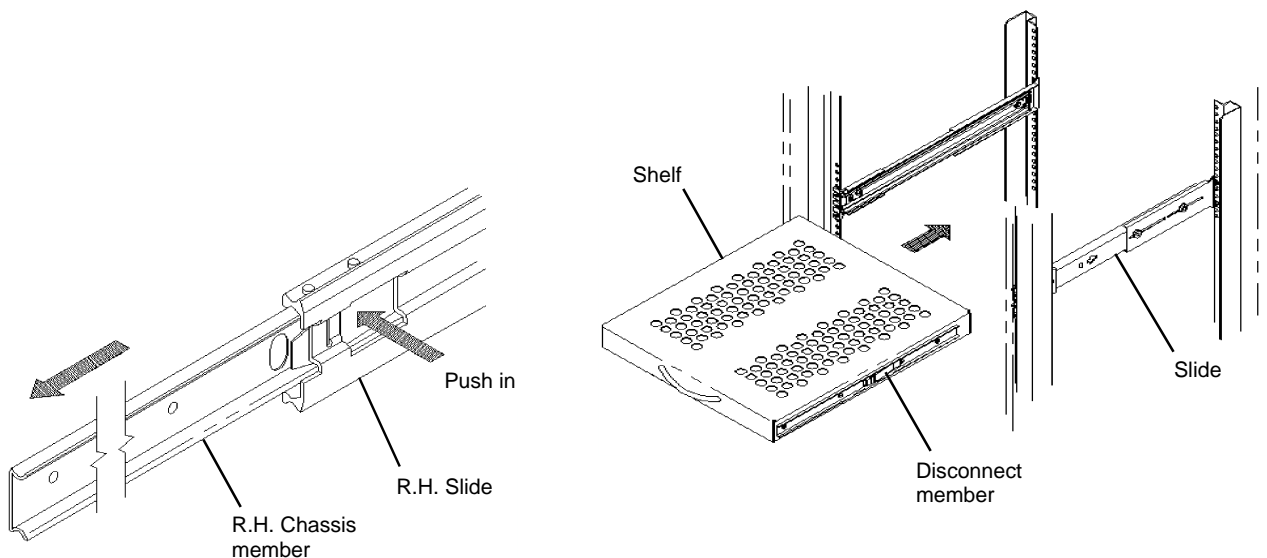


Figure 5

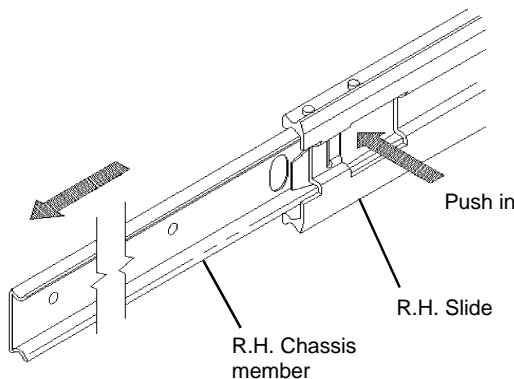


Figure 6

## STATIONARY SHELF INSTALLATION

1. Position the **Stationary Shelf** with the four brackets on the correct side of the clip nuts See **Figure 2**.
2. Attach the front brackets to the rails and tighten.
3. Repeat for the rear brackets and tighten all screws.

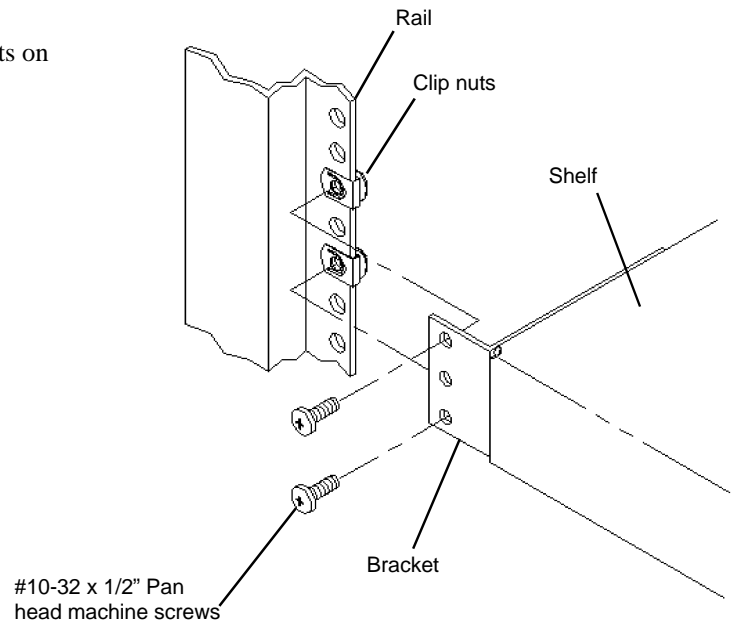


Figure 2

## STATIONARY SHELF WITH KEYBOARD MOUNT (AVAILABLE ON 24" RACK MOUNT SHELF ONLY)

1. Assemble the **Keyboard Track** to the underside of the Shelf before installing the Shelf component to Rack Mount Rails. The Keyboard Track Mount is flush to the Shelf front. See **Figure 3**.

The rear of the Shelf is indented to allow the Keyboard Platform Support mechanism to slide on the Track. It is necessary to use a bumper at that end as a stop.

Refer to Keyboard assembly instructions to complete installation.

2. Install the shelf as described in Steps 1 through 3 above.

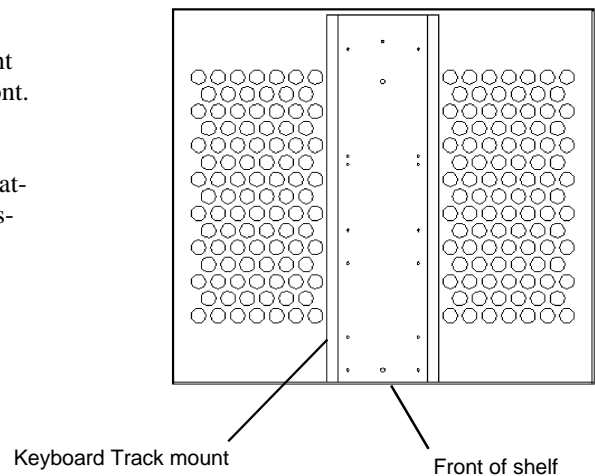


Figure 3  
Underside of Shelf

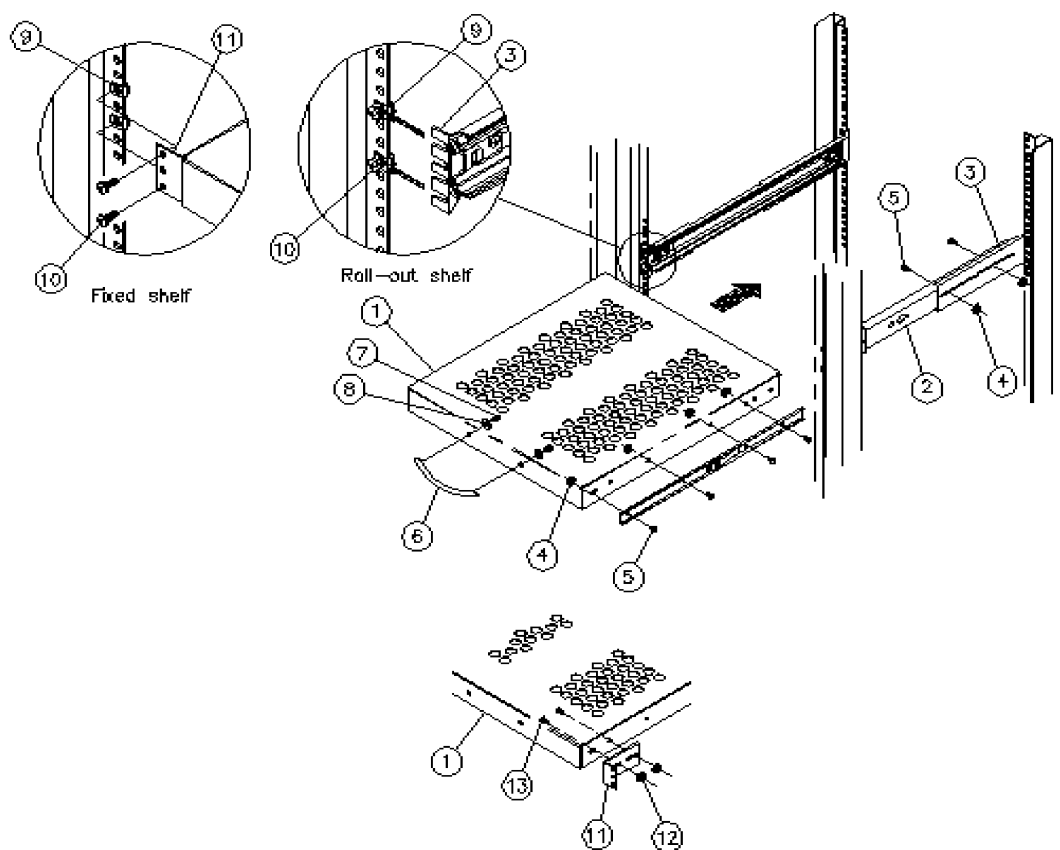
# Rack Mount Shelf ( c o n t . )

## Parts List

Part Number	Description	Qty.
<b>1</b>	3150X X-Deep Shelf	1
	3432X Rack Mount Shelf, 16.6" x 28"	
<b>2</b>	82155 Quick Disconnect Slide, 18"	2
	82459 Quick Disconnect Slide, 28"	
<b>3</b>	82156 Mounting Bracket Kit	2
<b>4</b>	18244 #8-32 Keps Lock Nut	16
<b>5</b>	82157 #8-32 x 3/8" Slotted Pan Head Screw	16
<b>6</b>	81911 Handle	1

## Parts List

Part Number	Description	Qty.
<b>7</b>	81868 4mm x 6mm Phillips Phillister Head Screw	2
<b>8</b>	18977 Lock Washer	2
<b>9</b>	82087 #10-32 Clip Nut	16
<b>10</b>	82031 #10-32 x 1/2" Pan Head Machine Screw	16
<b>11</b>	7061X Rack Mount Shelf Bracket	4
<b>12</b>	18242 #10-24 Keps Lock Nut	8
<b>13</b>	66714 #10-24 x 3/8" Phillips Pan Head Thread Forming Screw	8



# Vertical Adapter Rail/Horizontal Chassis Bracket

## Tools Required

-Phillips head screwdriver

## VERTICAL ADAPTER RAIL

**NOTE:** The Front Rail should be in the forward-most position.

1. Locate mounting holes on existing front and rear rails attached to Rack Mount Module Side Panels. See **Figure 1**.

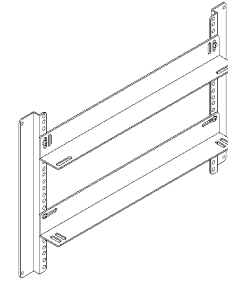
2. Attach the **Vertical Adapter Rails** to the Front and Rear Rails on both sides of the unit at equal heights using the #10-24 x 1/2" screws and #10-24 lock nuts provided. See **Figure 2**.

**NOTE:** If additional clearance is required between the acrylic door panel and the Front Rail, reverse the Front Rail as shown in **Figure 3**.

## HORIZONTAL CHASSIS BRACKET

1. Four **#10-32 Clip Nuts** and four **#10-32 x 1/2" Phillips head machine screws** are included for attaching the **Horizontal Chassis Bracket** to the Vertical Adapter Rails.
2. Install the Clip Nuts in the desired location on the Vertical Adapter Rails. **Figure 4**.
3. Attach the Horizontal Chassis Bracket to the Vertical Adapter using the #10-32 screw.

**NOTE:** For additional horizontal adjustments, attach the Horizontal Bracket as shown in **Figure 4**. For vertical adjustments, attach the Horizontal Bracket using holes on the other face.



Vertical Adapter Rail/Horizontal Chassis Bracket

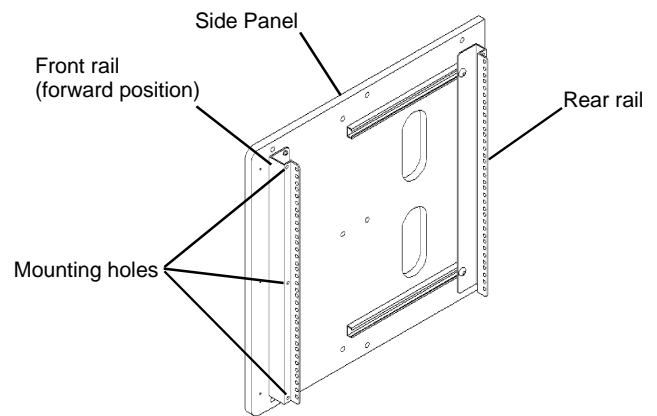


Figure 1

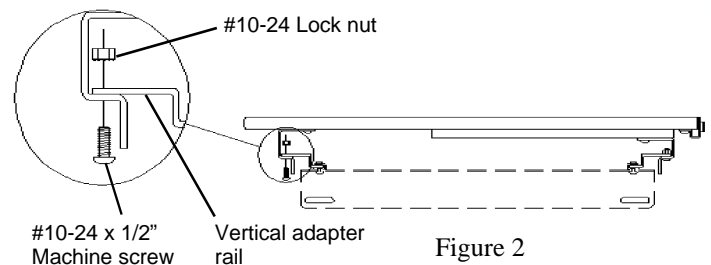


Figure 2

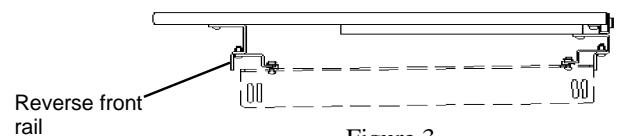


Figure 3

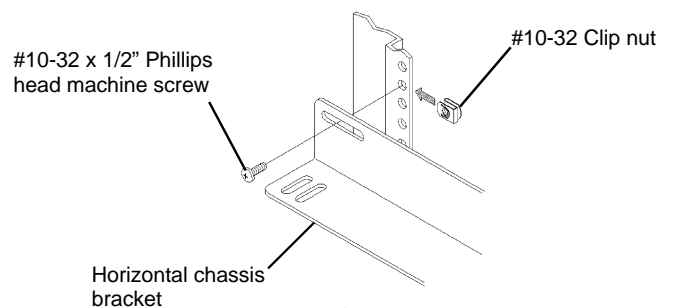


Figure 4

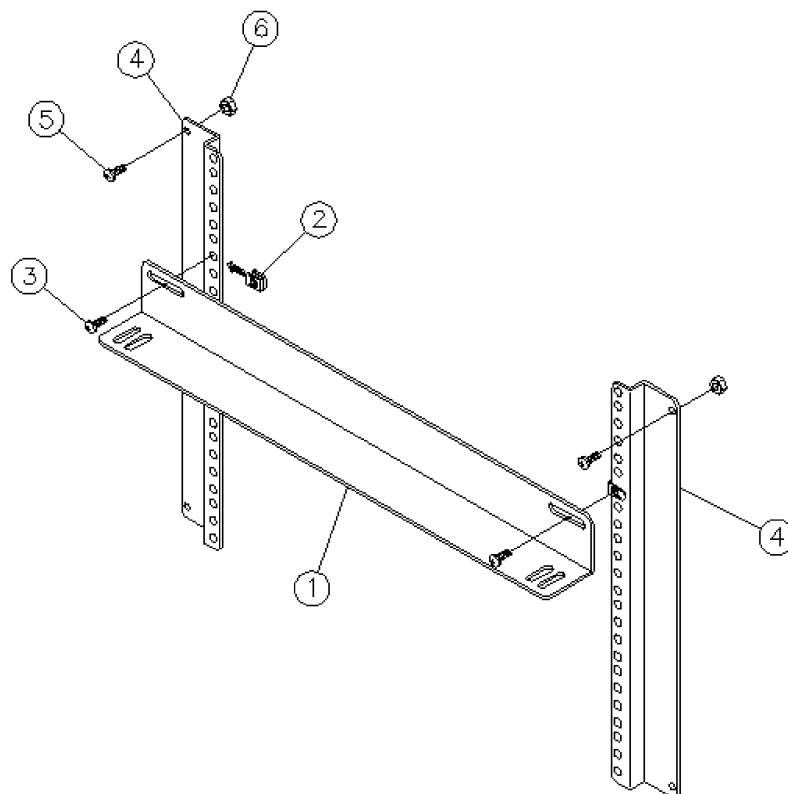


technical furniture

# Vertical Adapter Rail/Horizontal Chassis Bracket ( c o n t . )

## Parts List

Part Number		Description	Qty.
<b>1</b>	82598	19" Horizontal Chassis Bracket	2
<b>2</b>	82087	#10-32 Clip Nut	4
<b>3</b>	82031	#10-32 x .50" Hillips Pan Head Machine Screw	4
<b>4</b>	3243X	7" Vertical Adapter Rail	4
	3244X	14" Vertical Adapter Rail	
	3245X	24" Vertical Adapter Rail	
	3246X	35" Vertical Adapter Rail	
	3247X	56" Vertical Adapter Rail	
	3248X	66" Vertical Adapter Rail	
	3249X	78" Vertical Adapter Rail	
<b>5</b>	55617	#10-24 x .50" Phillips Pan Head Machine Screw	8-32
<b>6</b>	18242	#10-24 Lock Nut	8-32



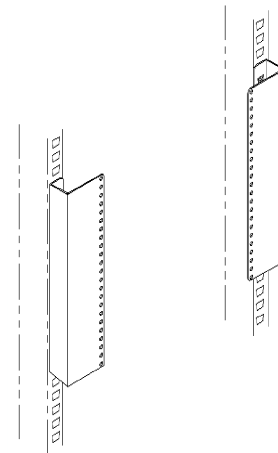
## Tools Required

-Plastic mallet

1. Determine the desired location of the **Patch Panel Brackets** on the Full Frame. **NOTE:** If multiple levels are being used, install the lowest level first.

Position the brackets as shown in **Figure 1**. Insert the hooks into the slotted standard and push down. To assure the hooks are seated, tap the bracket down with a plastic mallet or equivalent. See **Figure 1**.

**NOTE:** The 1-3/4"(44mm) hole spacing module is continuous from bracket to bracket. Brackets of various sizes may be installed together if there is adequate vertical space on the slotted standards.



Patch Panel Brackets

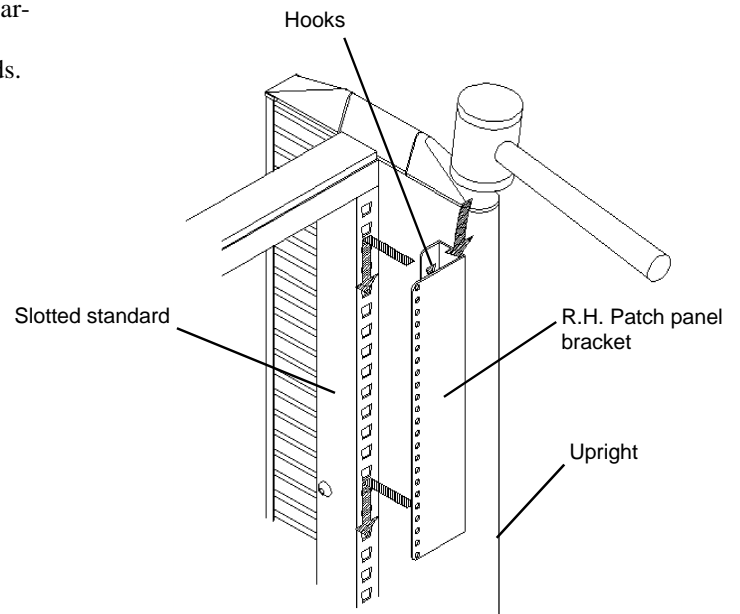


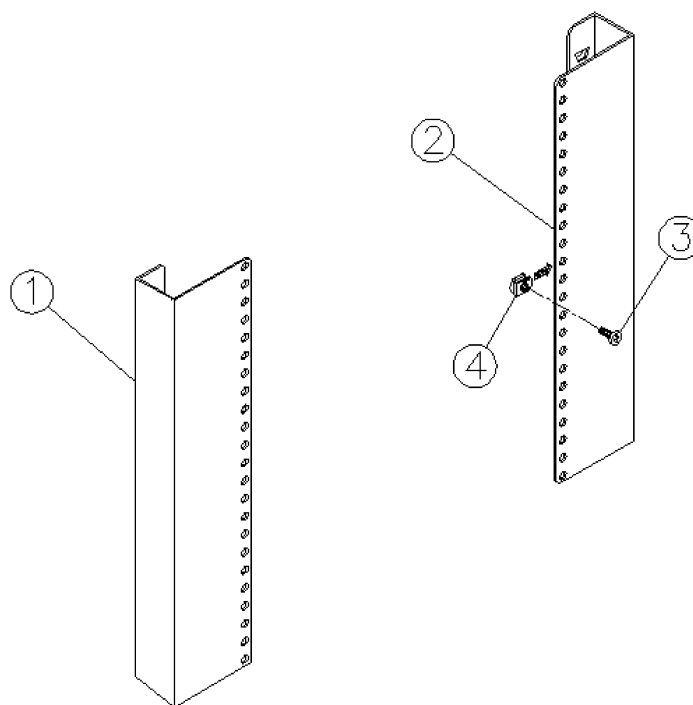
Figure 1

Maximum Quantity Of Brackets Per Full Frame Unit			
	61"(1549mm)	72"(1829mm)	84"(2134mm)
LB80, 7"(179mm) Bracket	7	9	11
LB81, 14"(356mm) Bracket	3	4	5
LB82, 21"(533mm) Bracket	2	3	3
LB83, 35"(889mm) Bracket	1	1	1
LB84, 56"(1422mm) Bracket	1	1	1

# Patch Panel Brackets (cont.)

## Parts List

Part Number	Description	Qty.
<b>1</b>	2406X 7" Patch Panel Bracket, L.H.	1
	2404X 14" Patch Panel Bracket, L.H.	
	2853X 21.3" Patch Panel Bracket, L.H.	
	2855X 35.3" Patch Panel Bracket, L.H.	
	2857X 56.3" Patch Panel Bracket, L.H.	
<b>2</b>	2407X 7" Patch Panel Bracket, R.H.	1
	2405X 14" Patch Panel Bracket, R.H.	
	2854X 21.3" Patch Panel Bracket, R.H.	
	2856X 35.3" Patch Panel Bracket, R.H.	
	2858X 56.3" Patch Panel Bracket, R.H.	
<b>3</b>	80023 #10-24 x 3/4" Phillips Pan Head Thread Forming Screw	10
<b>4</b>	81615 #10-24 "U" Type Nut	10



## Tools Required

- Phillips head screwdriver
- Plastic mallet
- Flat file

**Tech Walls** are available as fabric covered or perforated steel partitions. These instructions are applicable for both types of panels.

Panels are provided in various widths and heights, depending on the size of the Full Frame.

## IMPORTANT!

Tech walls **cannot** be installed on Full Frames shipped prior to 12/26/95, as the space between the Slotted Standards varies.

**NOTE:** For ease of installation, it is recommended that the panels be installed onto the Full Frames prior to the installation of any other components. (ie. worksurfaces, shelves, ect.). If this is not possible, proceed to page \_ for panel installation with components pre-installed on one side of the Full Frame.

1. Attach the steel **Mounting Channels** to the side of the Full Frame Slotted Standards, using the #8-32 x 3/8" Phillips pan head thread forming screws provided. See **Figure 1a**.
2. Install the Mounting Channels with the end having the embossed triangle at the top. Align the holes in the Mounting Channel with the pre-punched holes in the Slotted Standards. Fasten the Mounting Channel in place with a screw in each hole. See **Figure 1b**.

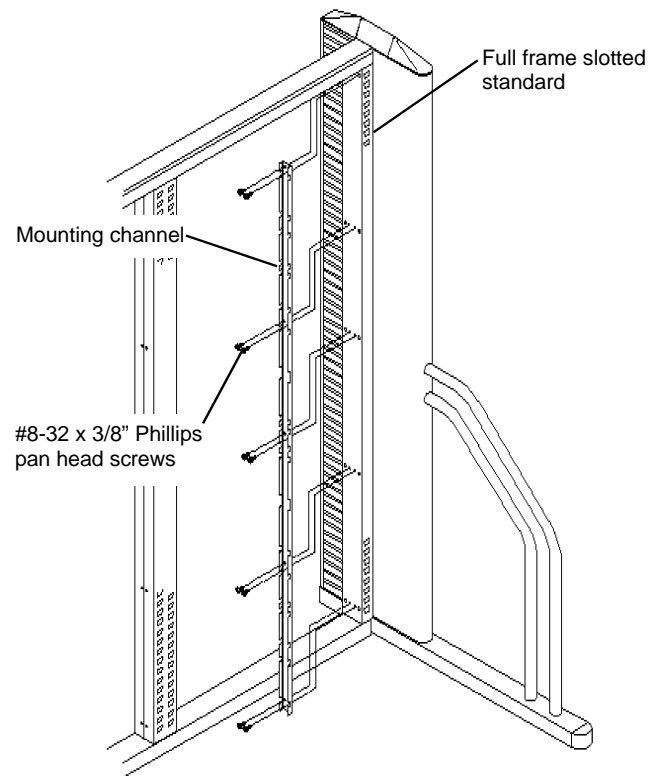


Figure 1a

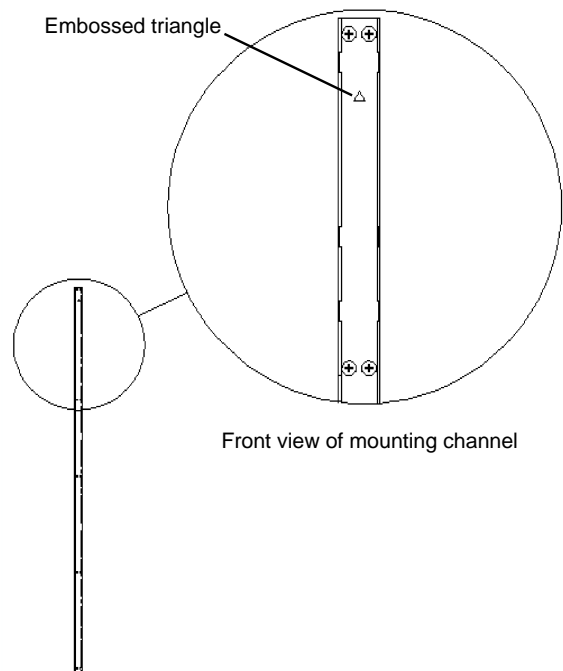


Figure 1b

**Important** - For proper panel installation, the Mounting Channels must attach flat against the Slotted Standards. If a weld joining the two halves of the intermediate standard exceeds a height of approximately .03"(.8mm), it may be necessary to carefully file the weld. See **Figure 2**.

3. Install the panels onto the Full Frame by first inserting one side of the panel onto the Mounting Channel and then snapping the panel onto the opposite Mounting Channel. See **Figure 3**.
4. To facilitate positioning the panel within the Frame, align the locator tab on each corner of the panel with the appropriate notch in the Mounting Channel. See **Figure 4**.

**NOTE:** It is recommended that the panels be installed from the bottom up.

The quantity of panels will vary, depending on the size of the Full Frame. Reference page \_\_, for panel configurations.

Install the panels onto both sides of the Full Frames. To insure that the panels are fully attached, tap the vertical sides of the frame with a Plastic mallet.

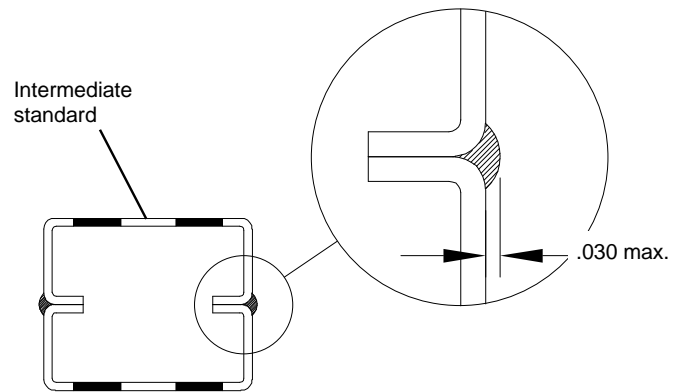


Figure 2

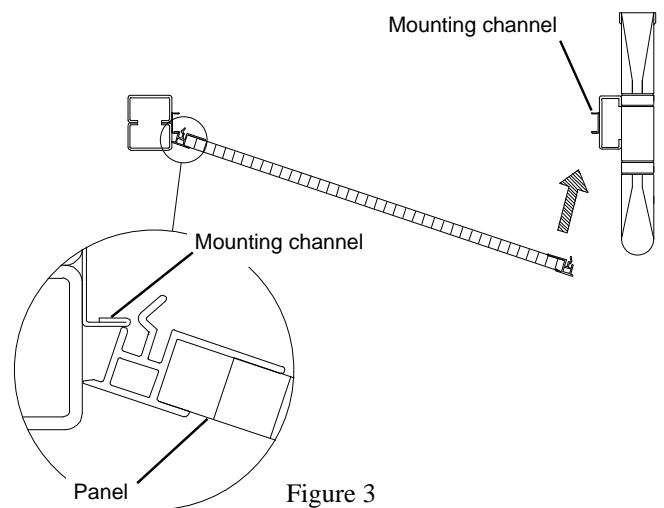


Figure 3

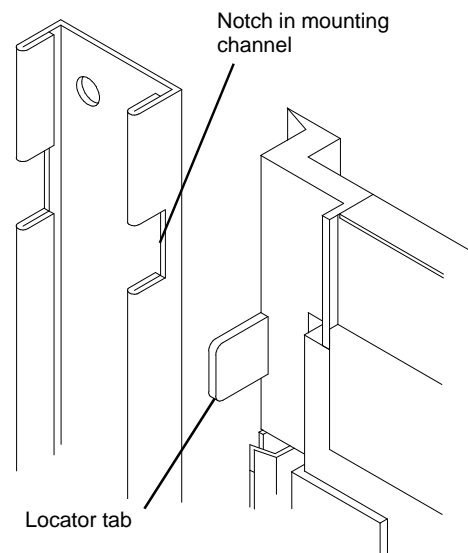


Figure 4

### Panel Installation with Components Pre-installed on One Side of Frame

**Tech Walls** may be installed onto Full Frames that have other components on one side. If the Frames have components installed on both sides, they must be removed from one side prior to panel installation.

1. Attach a single Steel Mounting Channel to the left or right side of each Full Frame section. See **Figure 1**.
2. Install the panels, from the bottom up, onto the single Mounting Channel. See **Figure 2**.

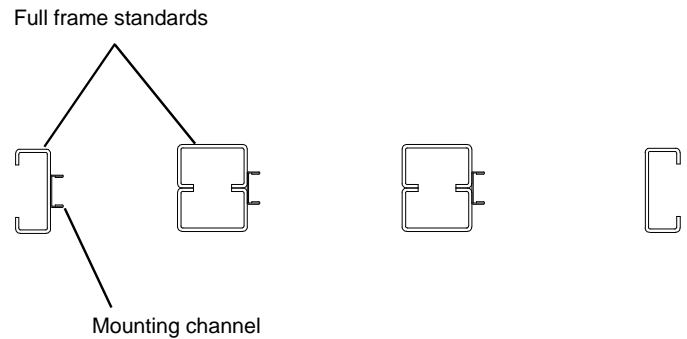


Figure 1

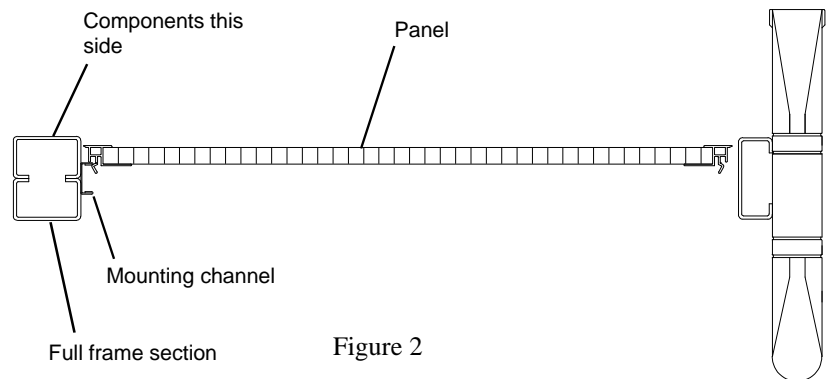


Figure 2

3. With all panels in place, insert the second Mounting Channel into the **Vertical Panel Retainer**. See **Figure 3a**. Align Frame tabs with the slots on the channel.

Rotate the Mounting Channel, align the holes in the channel with the holes in the Frame Standard, and fasten the channel in place, using the #8-32 x 3/8" screws. See **Figure 3b**.

4. Install the second set of panels onto the side of the Frame without components following the instructions on page L1, step 2.

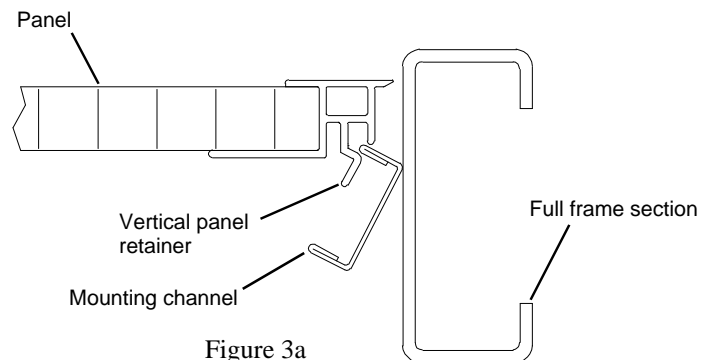


Figure 3a

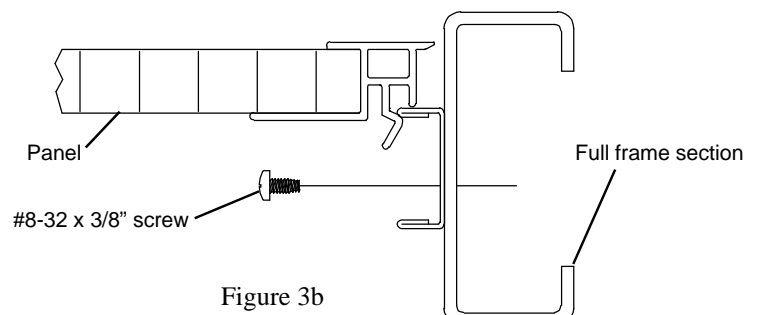


Figure 3b

technical furniture

# Tech Wall ( c o n t . )

## Parts List

Part Number	Description	Qty.
<b>1</b>	83563 Fabric Panel, 25.84" x 19.88"	<b>1</b>
	83564 Fabric Panel, 25.84" x 25.88"	
	83565 Fabric Panel, 25.84" x 31.88"	
	83548 Fabric Panel, 10.86" x 19.88"	
	83549 Fabric Panel, 25.84" x 25.88"	
	83540 Fabric Panel, 4.84" x 25.88"	
	83554 Fabric Panel, 13.88" x 19.88"	
	83555 Fabric Panel, 13.80" x 25.88"	
	83556 Fabric Panel, 13.80" x 31.88"	
	83560 Fabric Panel, 24.80" x 19.88"	
	83561 Fabric Panel, 24.80" x 25.88"	
	83562 Fabric Panel, 24.80" x 31.88"	
	83569 Fabric Panel, 36.80" x 19.88"	
	83570 Fabric Panel, 36.80 " x 25.88"	
	83571 Fabric Panel, 36.80" x 31.88"	
	3889X Steel Panel, 25.84" x 19.88"	
	3890X Steel Panel, 25.84" x 25.88"	
	3891X Steel Panel, 25.84" x 31.88"	
	3874X Steel Panel, 10.86" x 19.88"	
	3875X Steel Panel, 10.86" x 25.88"	
	3876X Steel Panel, 10.86" x 31.88"	
	3880X Steel Panel, 13.80" x 19.88"	
	3881X Steel Panel, 13.80" x 25.88"	
	3882X Steel Panel, 13.80" x 31.88"	
	3886X Steel Panel, 24.80" x 19.88"	
	3887X Steel Panel, 24.80" x 25.88"	
	3888X Steel Panel, 24.80' x 31.88"	
	3895X Steel Panel, 36.80" x 19.88"	
	3896X Steel Panel, 36.80" x 25.88"	
	3897X Steel Panel, 36.80" x 31.88"	

## Parts List

Part Number	Description	Qty.
<b>2</b>	3400X Corner Connector, L.H.	2
<b>3</b>	3401X Corner Connector, R.H.	2
<b>4</b>	3906X 19.36" Horizontal Trim	2
	3907X 25.36" Horizontal Trim	
	3908X 31.36" Horizontal Trim	
<b>5</b>	3917X 23.94" Vertical Trim	2
	3912X 8.96" Vertical Trim	
	3914X 11.90" Vertical Trim	
	3916X 22.90" Vertical Trim	
	3919X 34.90" Vertical Trim	
<b>6</b>	83300 40.40" Channel	2
	83301 56.40" Channel	
	83302 67.40" Channel	
	83303 79.40" Channel	
<b>7</b>	83645 #8-32 x 3/8" Phillips Pan Head Thread Forming Screw	10-14
<b>8</b>	3920X Horizontal Retainer (not shown)	2
	3921X Horizontal Retainer (not shown)	
	3922X Horizontal Retainer (not shown)	
<b>9</b>	3931X Vertical Retainer (not shown)	2
	3926X Vertical Retainer (not shown)	
	3928X Vertical Retainer (not shown)	
	3930X Vertical Retainer (not shown)	
	3933X Vertical Retainer (not shown)	

