Assembly Instructions ■

Intellect Wave® 4-Leg & Cantilever Chair

Book Rack

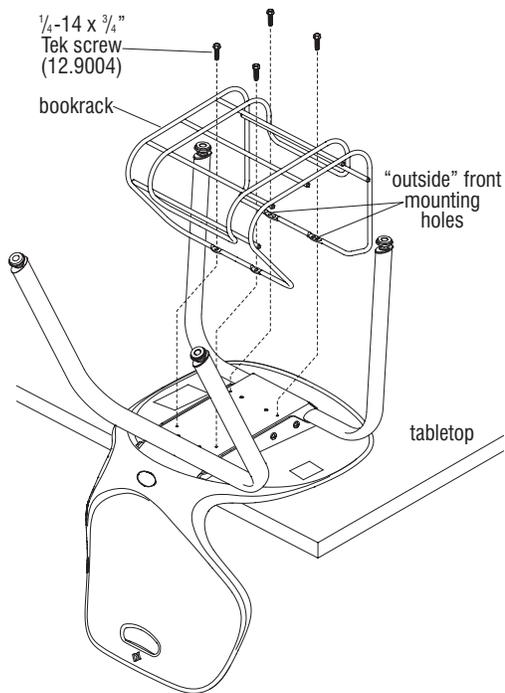### November 2013

$1/4$-14 x $3/4$"
Tek screw
(12.9004)

bookrack

"outside" front
mounting
holes

tabletop

Figure 1 - Intellect Wave 4-Leg Chair

$1/4$-14 x $3/4$"
Tek screw
(12.9004)

bookrack

"inside" front
mounting
holes

tabletop

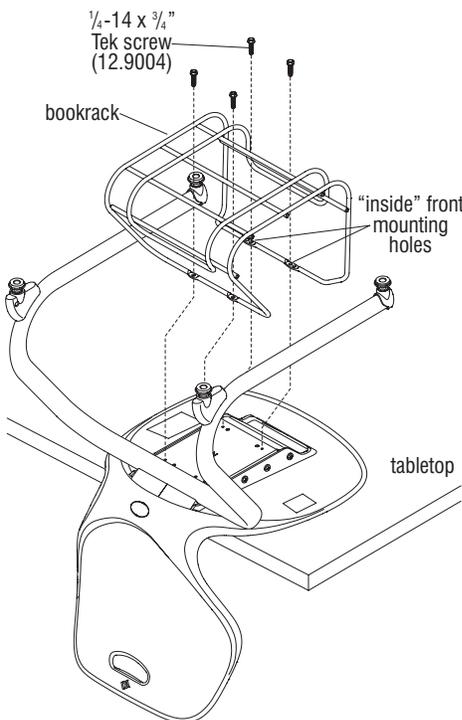**Figure 2 - Intellect Wave Cantilever Chair**

Tools & Hardware Provided
- $3/8$" Magnetic Hex Driver Bit with 6" Extension
- Tek Screws, $1/4$-14 x $3/4$" (12.9004)(4 per chair)

Recommended Tools (not provided)
- Cordless Drill (no impact wrench)
- Hand Nut Driver, $3/8$" Hex Head (for quality check)

Note: The instructions below cover both the 4-Leg chair (Figure 1) and the Cantilever chair (Figure 2). The mounting holes at the front of the bookrack are different for each chair. The front, "outside" two holes are used for the 4-Leg chair and the front, "inside" two holes are to be used for the Cantilever chair.

1. Carefully turn the chair upside down on a soft protective surface (or table top as shown) (Figure 1 & 2).

2. Orient the bookrack over the underside of the chair with the two sets of two mounting holes toward the front of the chair. Set the bookrack down and align mounting holes to the pre-drilled chair frame holes (Figures 1 & 2).

3. Using the 3/8" hex driver bit & 6" extension on a cordless drill set at the "screw" torque setting (between 75 & 120 in. lbs. of torque), secure bookrack to the chair with four $1/4$-14 x $3/4$" Tek Screws. Tighten screws until the head of the screw is snug against the bookrack, and take care to not strip the screws in the chair bottom.

Note: It is recommended to check tightness of the screws, and to make sure that none are stripped by using a $3/8$" hand nut driver.

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