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Crank Height-Adjustable Bases

Tools Required

- Cordless Drill
- #2 Phillips Head Bit
- Mini Flathead Screwdriver

Hardware Required

- #8 x 1" Phillips Panhead Screw
- Hex Rod Assembly components shown Figure A
- Crank Handle Assembly components shown in Figure B

Installation

Important:

- Prior to adding Crank Height-Adjustable Base hardware, all installation steps must first be completed in Priority Assembly Instructions for T-Leg and Post-Leg Bases and Worksurface installations, 2383872 and 2383879.
- Bases are easiest to assemble when upside-down.
- Crank Handle will have approximately 2" of free movement in the axial (inboard and outboard from edge of Worksurface) direction when properly assembled. Crank Handle should be positioned and adjusted leaving Crank Handle fully under the Worksurface in the inboard position and fully usable in the outboard position without rubbing on Worksurface during use.
- With Crank Height-Adjustable Table Base properly assembled and attached to Worksurface, assemble Hex Rod Assembly shown in Figure A while positioned as shown in Figure C. Ensure Hex Rod Assembly is fully engaged into each Column Assembly, then tighten set screw in Collar while Collar is adjacent to Sleeve, preventing Hex Rod Assembly from becoming disengaged from Column Assembly.
- 2. Assemble Crank Handle Assembly shown in Figure A onto Worksurface as shown in Figure C. Add Handle Adapters as necessary adding 1 for 30" Deep Worksurface and 2 for 36" Deep Worksurface.
- 3. With Crank Handle Assembly securely in position, and with rod fully engaged into Column Assembly, fasten to Worksurface using #8 x 1" Phillips Panhead Screws (2 per Crank Handle Assembly).

Important: With Crank Height-Adjustable Table fully assembled and in upright position, turn Crank Handle while viewing underside of table ensuring all components are properly functioning. If Table height is either not adjusting or adjusting unevenly, loosen any necessary screws and properly engage Hex Rods into Column Assemblies. Then re-tighten Screws and re-test table until Crank Height-Adjustable Table is fully functional.

Important assembly tips and figures shown on next page.

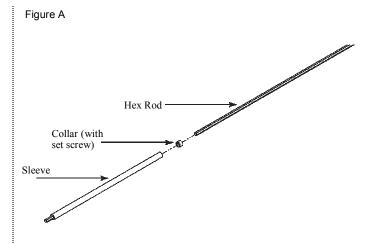
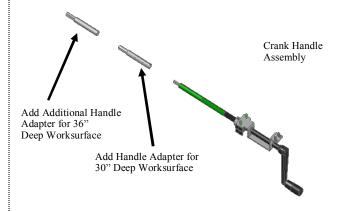


Figure B



Priority

Tips

1. Assembly components may be greasy.

Figure C

