

## Starter Bracket to Pedestal, End Panel, Storage and Wall Mount

### Tools Required

- Cordless Drill
- #2 Phillips Head Bit
- Tape Measure
- 5 MM Allen Wrench/Driver
- 1/8" Drill Bit (Pedestal only)
- 1/2" Drill Bit (Wall Mount only)

### Hardware Required

- #8 x 3/4" Phillips Flathead Screw
- M6 x 12 Socket Head Screw

### Installation

#### Important:

- All fasteners using tapped holes should be started by hand to prevent cross-threading.
- When installing a frame with 90" or 96" Support Rails, first assemble smaller Support Rails with the Support Rail Connector using M6 x 12 Socket Head Screws (12 per Support Rail Connector). (Figure D)

1. Properly position Starter Bracket onto Pedestal, End Panel or Storage Unit and fasten using #8 x 3/4" Phillips Flat-head Screws (13 per Starter Bracket, except Wall Mount). (see below for specific applications)

#### Pedestal:

For Pedestals, top surfaces of Starter Bracket and Pedestal Spacer are to be flush, and distance from end panel depends on depth of top as shown in Figure D. Pre-drilled holes are provided on inside of Pedestal, and can be drilled through with 1/8" drill bit to assist in placement of Starter Bracket while attaching.

#### End Panel:

For End Panels, pre-drilled holes are to be used for alignment, and installed prior to connecting Support Rails.

#### Wall Mount:

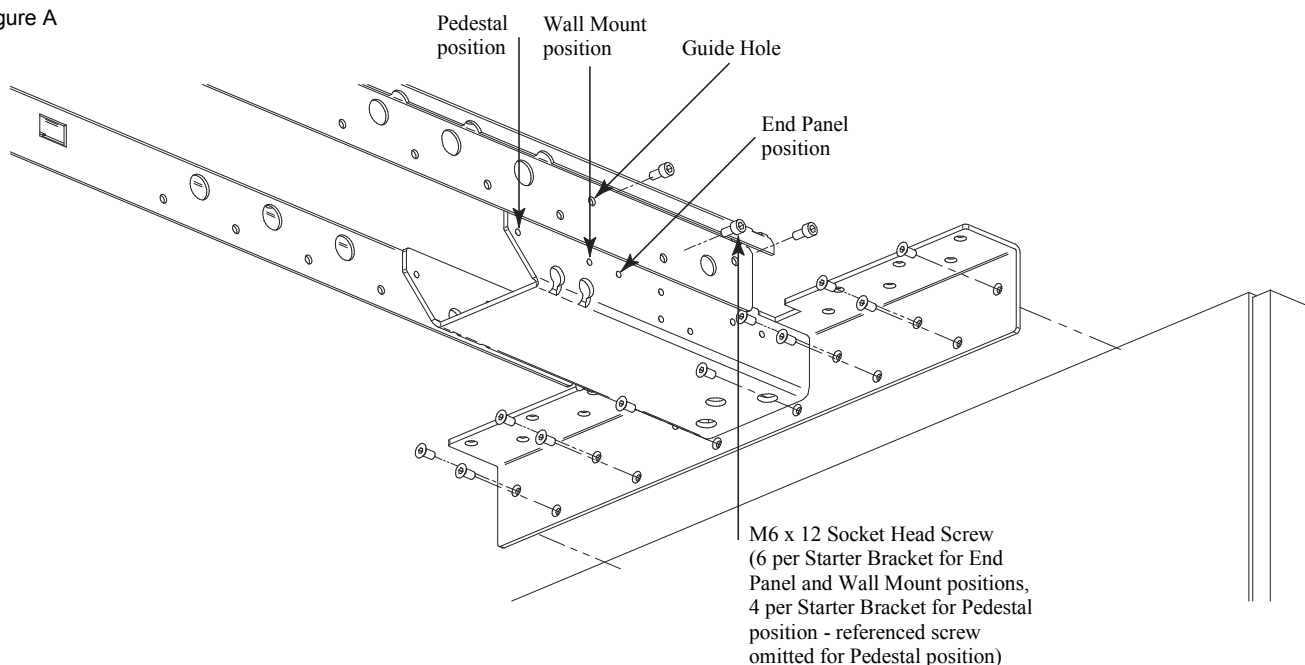
For Wall Mounting on drywall, a minimum of 4 3/16"-18 Hilti HTB Drywall Anchors per Starter Bracket are to be used in place of screws, using holes on the Starter Bracket spread furthest apart, and marking and pre-drilling 1/2" holes into drywall to accommodate anchors. (Figure B)

**Important:** Installation of Starter Bracket to wall must be secure and is the responsibility of the installer. Other minimum fastener and wall requirements to follow requirements shown in Priority Wall Mounted Overhead Bracket Assembly Instructions 2041399.

#### Storage:

For Storage Unit, holes must be carefully located so Starter Bracket is made level with other support Frames or Bases, and centered or located so Worksurface does not extend beyond the extent of the Storage unit. (Figures E and F)

Figure A



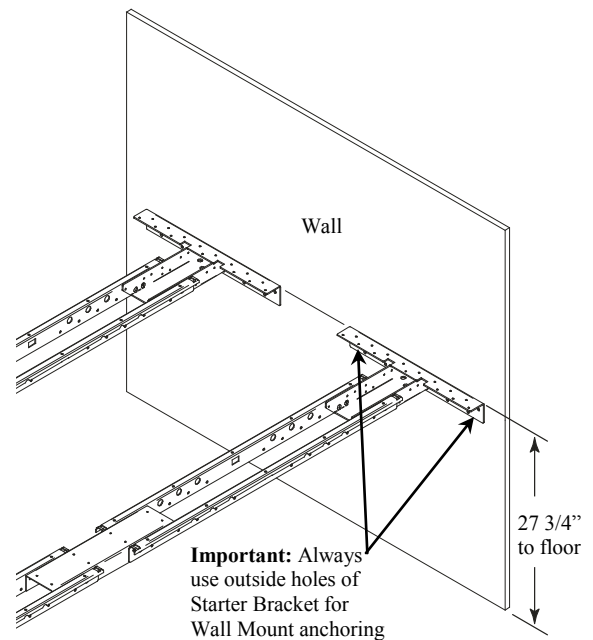
## Installation (continued)

- Attach Support Rails to Starter Bracket. To ensure the proper holes are used during installation, begin by aligning Guide Hole on Support Rail with appropriate mating hole on Starter Bracket using M6 x 12 Socket Head Screw. Then install remaining M6 x 12 Socket Head Screws (4 - 6 per Starter Bracket). (Figures A and D)

**Important:** In order to determine appropriate holes to use for proper assembly, see enlarged view shown in Figure A.

Important tips and figures shown on next page.

Figure B



**Important:**

- When no Pedestal Spacer is used, top surfaces of Pedestal and Starter Bracket are flush
- Pre-drilled holes provided on End Panels
- Pre-drilled holes provided on inside of Pedestals with spacers, and must be drilled through from inside for use

3 3/8" for 30" deep surfaces,  
3/8" for 24" deep surfaces,  
to edge of end panel

Top surfaces of  
Starter Bracket and  
Pedestal Spacer to be  
flush (3/4" above top  
surface of Pedestal)

Figure D

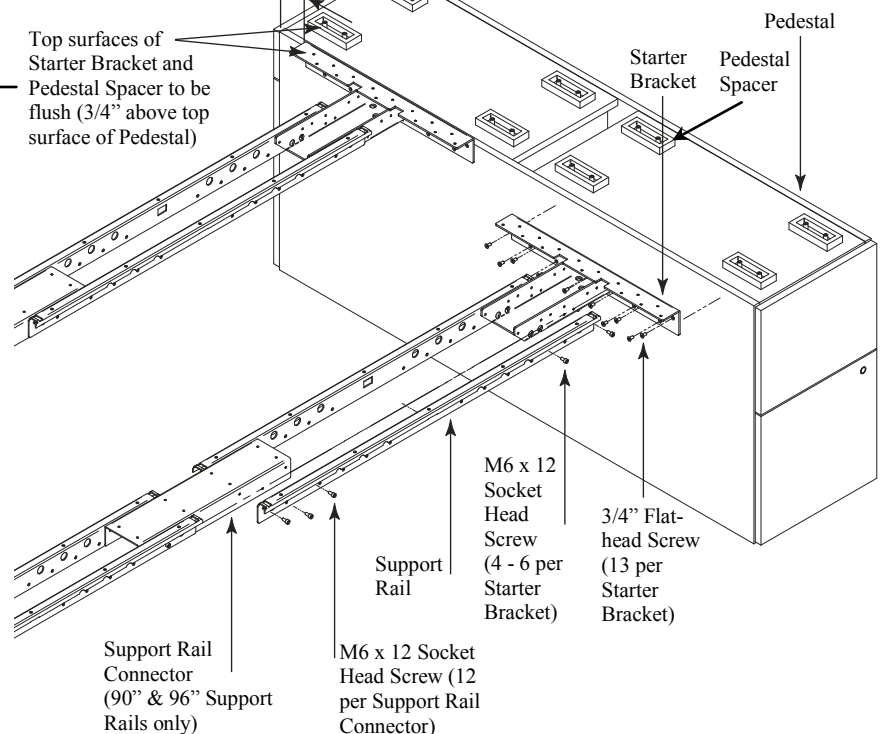
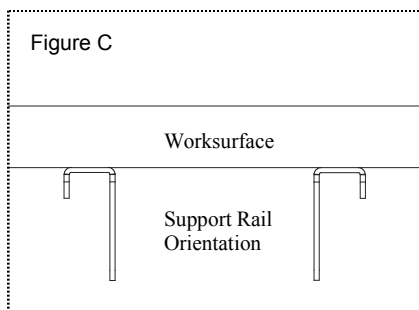


Figure C



## Tips

1. Starter Bracket, Support Rails and Support Rail Connector are to be oriented so that flanges with screw holes are flush with worksurface for proper installation. (Figures C and D)
2. Support Rails are approximately 5" shorter than nominal size.
3. For installing Worksurfaces to Frames, see Priority Worksurface Assembly Instructions 2383879.

Figure E

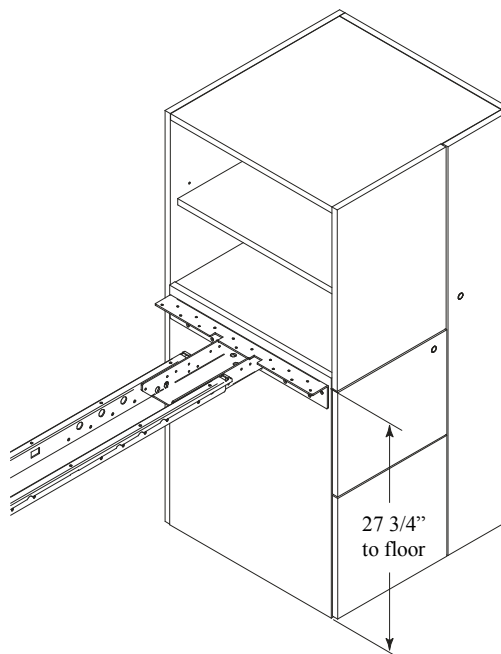


Figure F

