

90° and 120° Corner Support Frames

Tools Required

- 5 MM Allen Wrench/Driver

Hardware Required

- M6 x 12 Socket Head Screw

Installation

Important:

- All fasteners using tapped holes should be started by hand to prevent cross-threading.
- When U-Legs are adjustable, it is recommended to set the height of the Legs to 27 3/4" unless otherwise specified, and that any adjustment be made prior to assembly when possible. 8 MM Allen Wrench is used to make adjustment on Legs.
- Assembly of finished Support Frame is **not** complete until appropriate U-Leg or Open-Frame Legs are added to Corner Support Frame (**ordered separately**)!

1. Assemble Adapter Brackets to L Leg using M6 x 12 Socket Head Screws (6 per L Leg) as shown in Figure A, paying close attention to proper positions shown in Figures B and C, depending on type of Frame being assembled.
2. Repeat Step 1 for each L Leg. (Figure C)
3. Assemble L Leg with Adapter Brackets to Center Support using M6 x 12 Socket Head Screws (6 per L Leg) as shown in Figure D, paying close attention to proper positions described in Figure E, depending on type of Frame being assembled.
4. Repeat Step 3 for each L Leg with Adapter Brackets. (Figures D and F - 4 per 90° Corner Support Frame and 3 per 120° Corner Support)
5. Assemble Support Rails to Adapter Brackets using M6 x 12 Socket Head Screws (6 per Adapter Bracket). (Figure F)
6. Repeat Step 5 for each Adapter Bracket. (Figure F)

Important figures shown on next page.

Tips

1. Support Rails are to be oriented as shown in Figure G.
3. For installing Worksurfaces to Frames, see Priority Worksurface Assembly Instructions 2383879.

Figure A

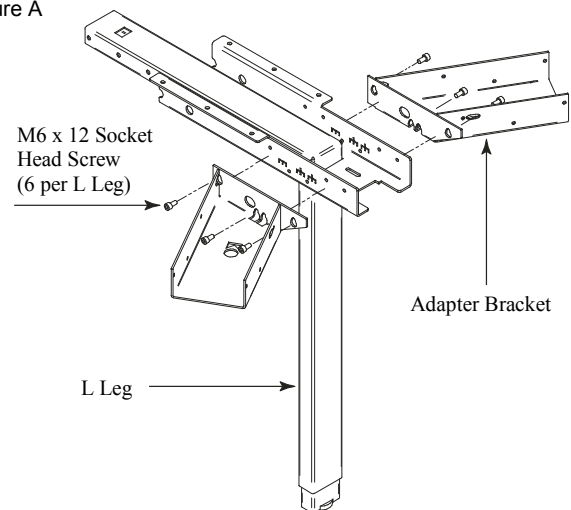


Figure B

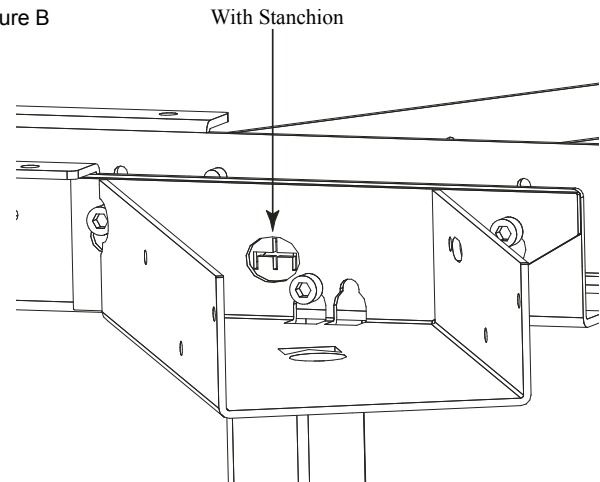


Figure C

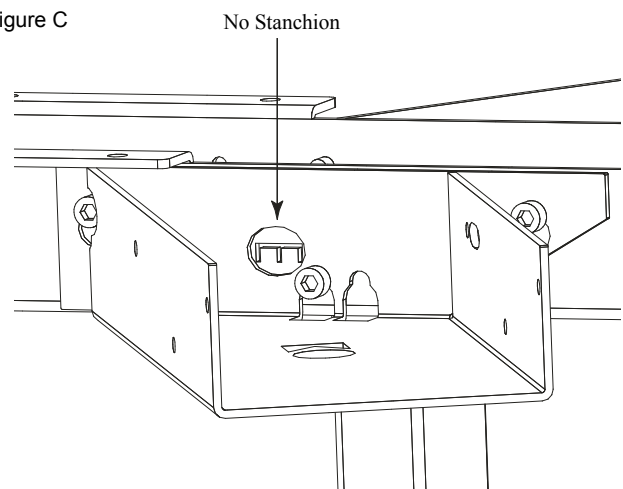


Figure D

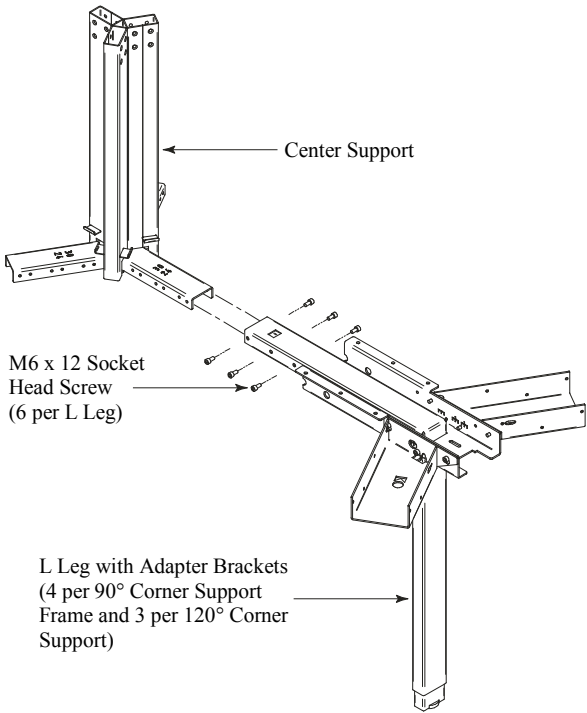


Figure E

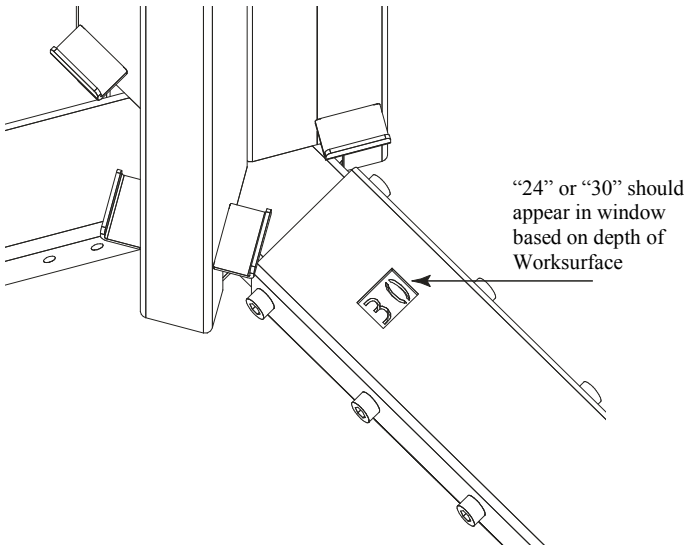


Figure F

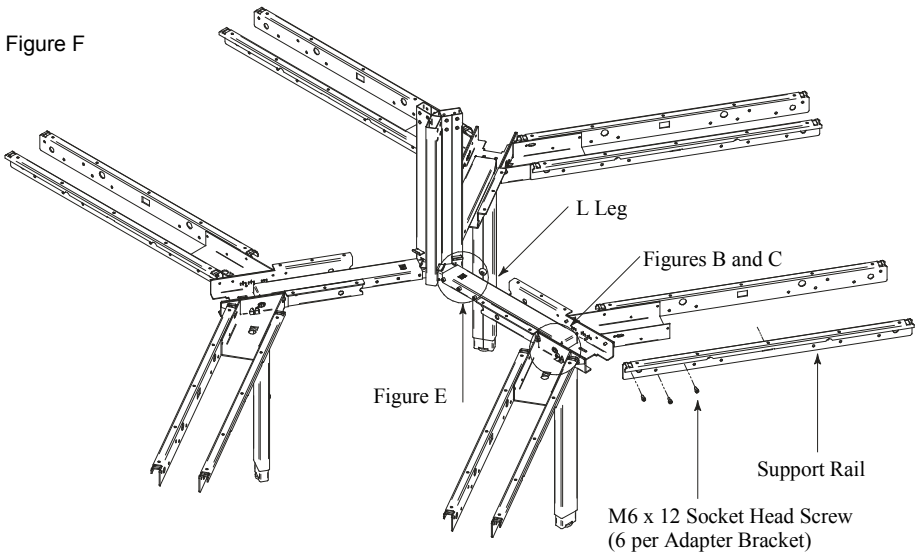
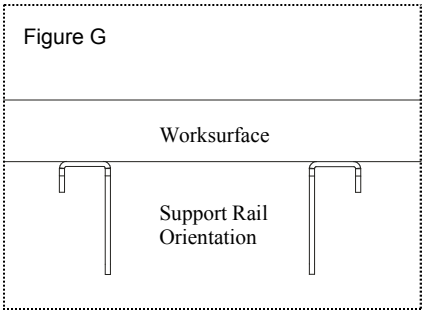


Figure G



Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call Kimball Office Customer Care.

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