

**NOTES:**

- Understructure support bracing: The short brace (46") is used for worksurfaces 54" to less than 66" wide and the long brace (54") is used for worksurfaces 66" and wider.

If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you.

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**1.** Place worksurface, face down, on a clean, scratch resistant surface.

**2.** Align understructure brace around cutout and secure to worksurface with #10-12 x 2-1/4" flat head screws (provided). Start by installing the two (2) screws in the pilot holes provided (2a). Install the other fifteen (15) for the shorter brace or seventeen (17) for the longer brace as shown (2b).

**3.** Assemble worksurface onto worksurface supports. Reference assembly directions below.

939500549 - Post Leg Mounting Applications for Freestanding, Answer or Montage Panels

939500569 - Power and Data Access Door and Tray for Freestanding Applications

939500590 - FrameOne Loop Legs used with Universal Worksurfaces Mounted to Answer, Montage, Tethered or Table Applications

939500591 - Intermediate Support Brackets

939500592 - Worksurface-to-Tower Connector for Answer and Montage Panels

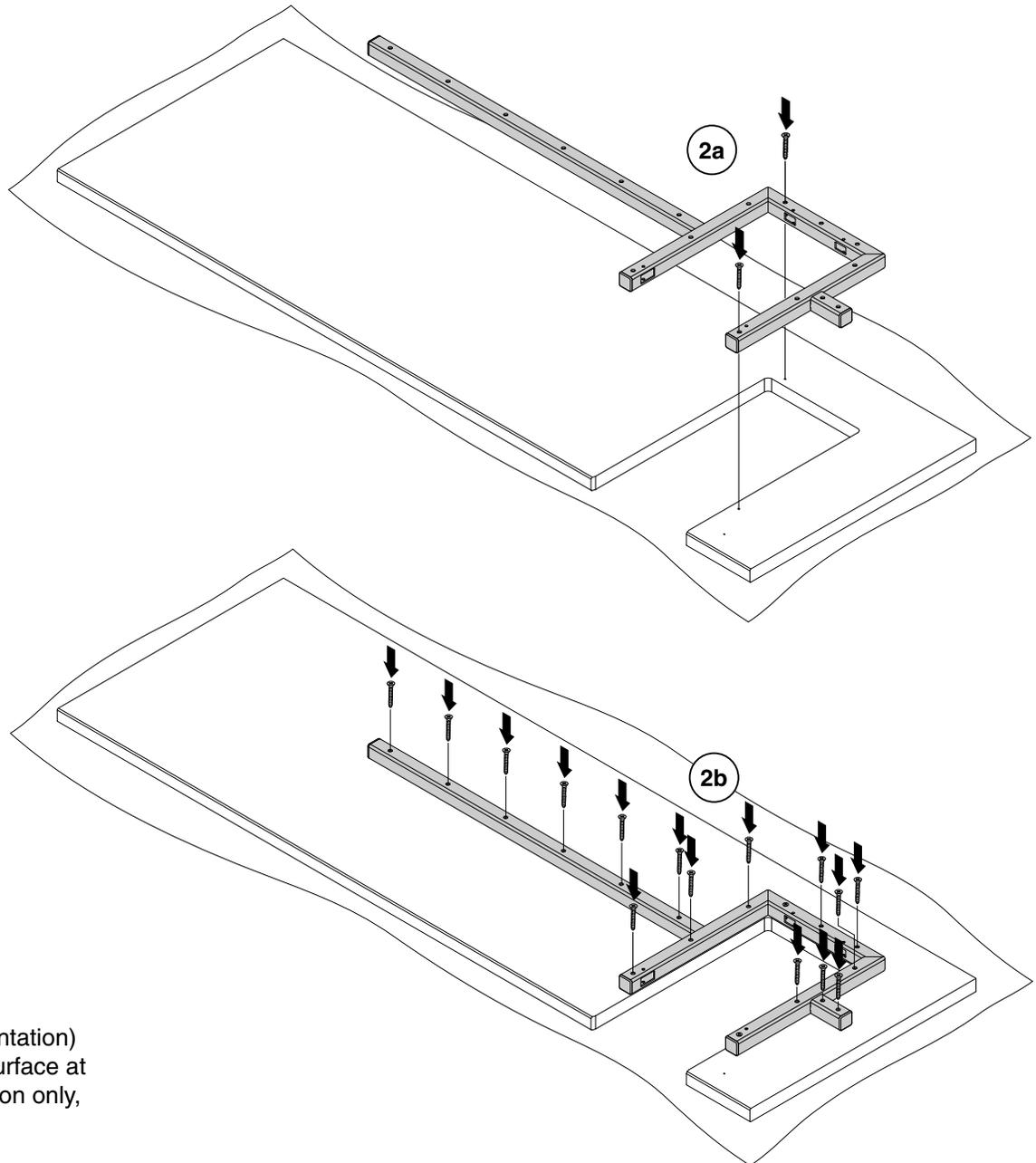
939500593 - Off Module Worksurface-to-Panel Connector for Answer and Montage Panels

939501060 - Freestanding Worksurface Supports

939504415 - Montage Panels

939504608 - Answer Panels

FrameOne Loop Legs (939500590) & Cabby Legs (90° orientation) are the only legs that fit on the caddy end/side of the worksurface at an end-of-run. The Post Legs (939500549), angled orientation only, will work for shared applications.



**4.** Slide personal caddy into cutout until the side features touch the understructure.

**5.** Flex the front sides of the caddy inward (5a) and push until the side features align with the understructure windows (5b) and the two (2) rear tabs are inserted into the understructure windows (5c), then release into final position (5d).

**6.** Secure the caddy to the understructure with four (4) #8-32 x 1/2" screws (one screw in each feature) (6a). Tighten until lip of personal caddy is flush to worksurface. Lip should completely cover the worksurface route (6b).

**7.** Secure front tabs of caddy to worksurface with two (2) #10 x 1" wood screws (one in each tab). Screws do not have to be fully seated against the worksurface but should be in far enough that the tabs are flush to the worksurface.

