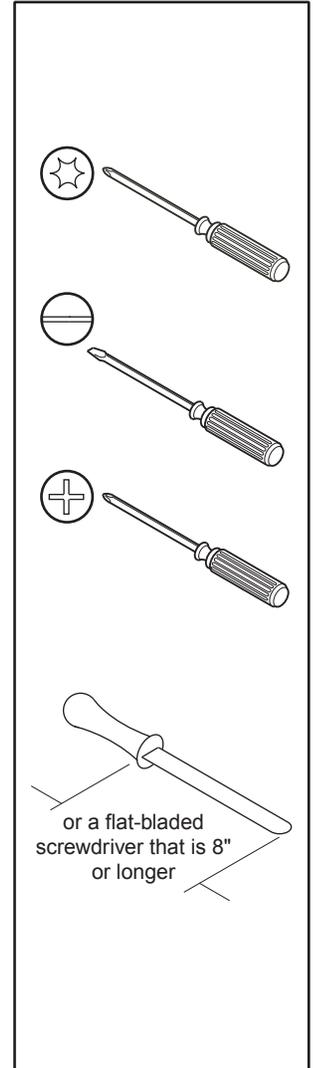


462 Leap® Plus Chair Back Assembly Replacement Lumbar Installation/Replacement Lumbar Resistance Replacement



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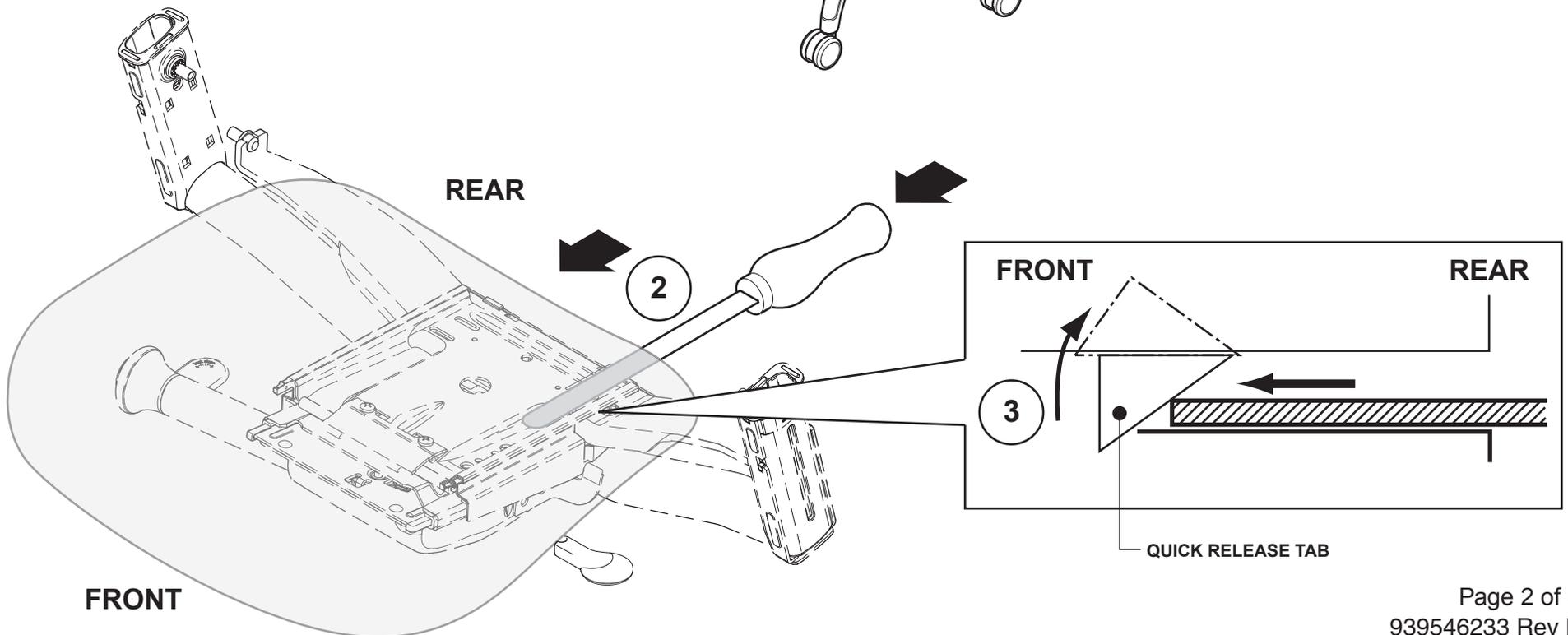
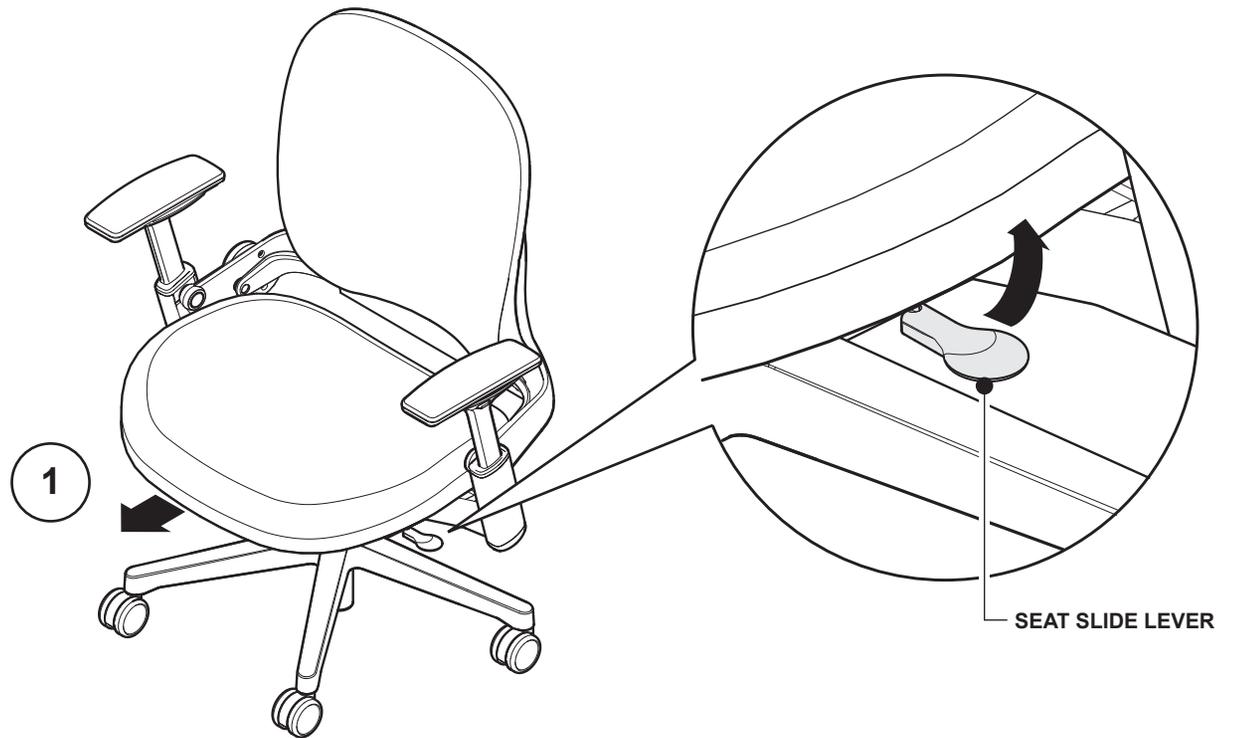
Grand Rapids, MI 49501

U.S.A.

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Chair Back Replacement

1. Slide seat fully forward while holding the seat slide lever.
2. Locate the black quick release tab located on the left hand side of the chair (as you sit in it) between the plates.
3. Lift the quick release tab while pulling the seat slide lever and sliding the seat forward.



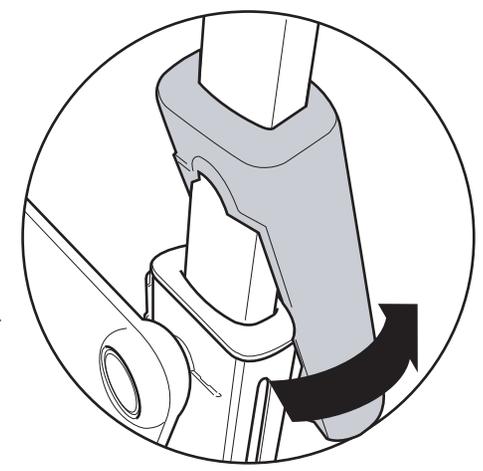
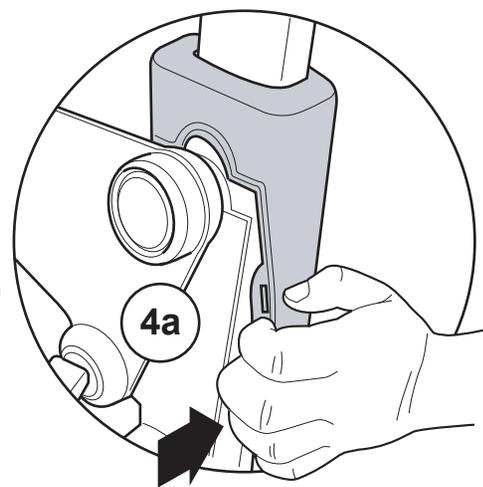
Black and Midnight

4. With the arm adjusted all the way up, remove the outer pod cover and arm by one of the following methods:

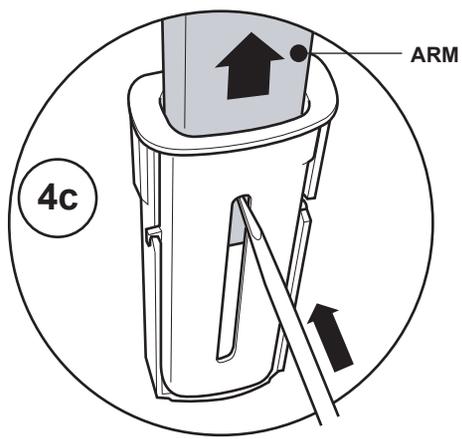
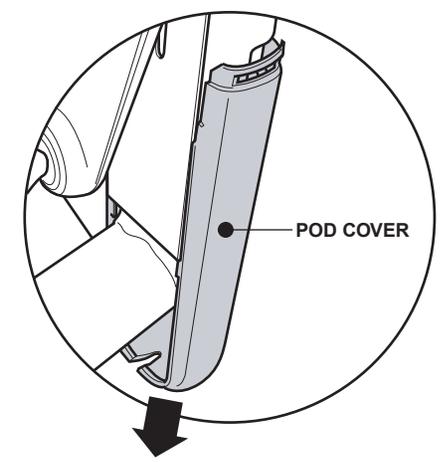
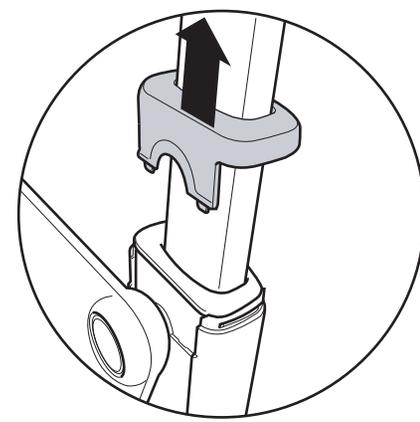
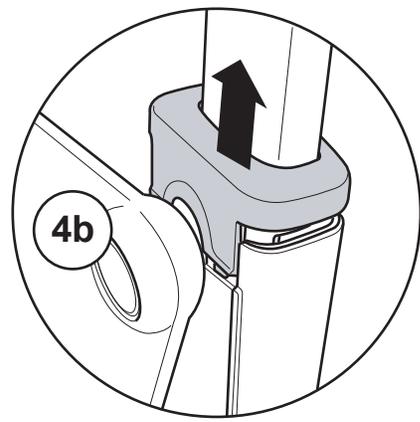
a) For black and midnight colored chairs pull the pod cover out from the bottom thus releasing it from the inside cover and clearing the steel bracket. Slide the cover up until it is loose around the arm stalk. Skip to step C for arm removal.

b) For platinum colored chairs gently pry the pod cap off the pod cover and slide it up the arm stalk. Push the pod cover halfway down and follow step C for arm removal.

c) While holding trigger button use a flat head screwdriver to deflect snap and gently remove arm and cover from arm insert.

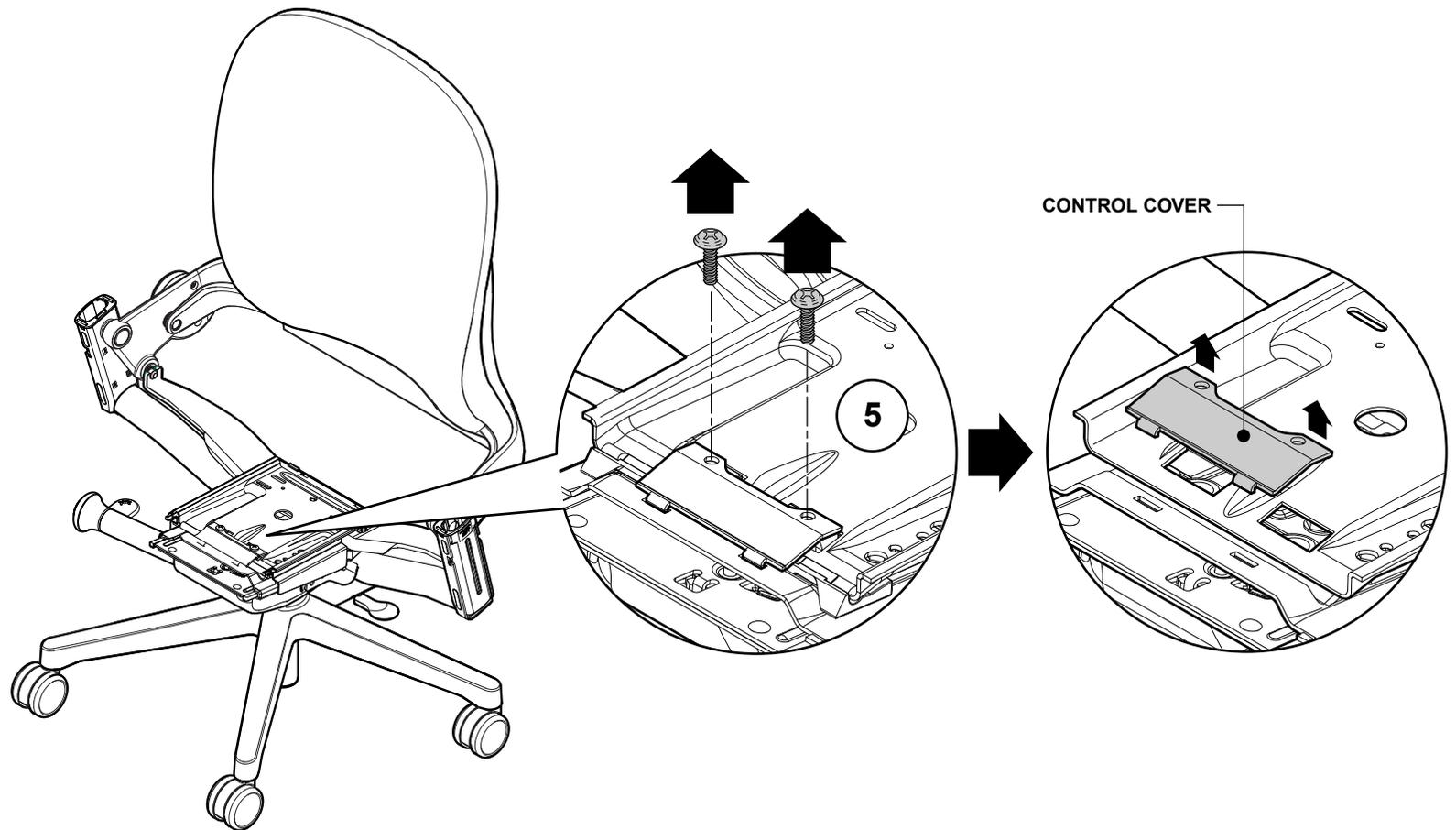


Platinum



5. Unscrew two (2) front screws to remove the control cover.

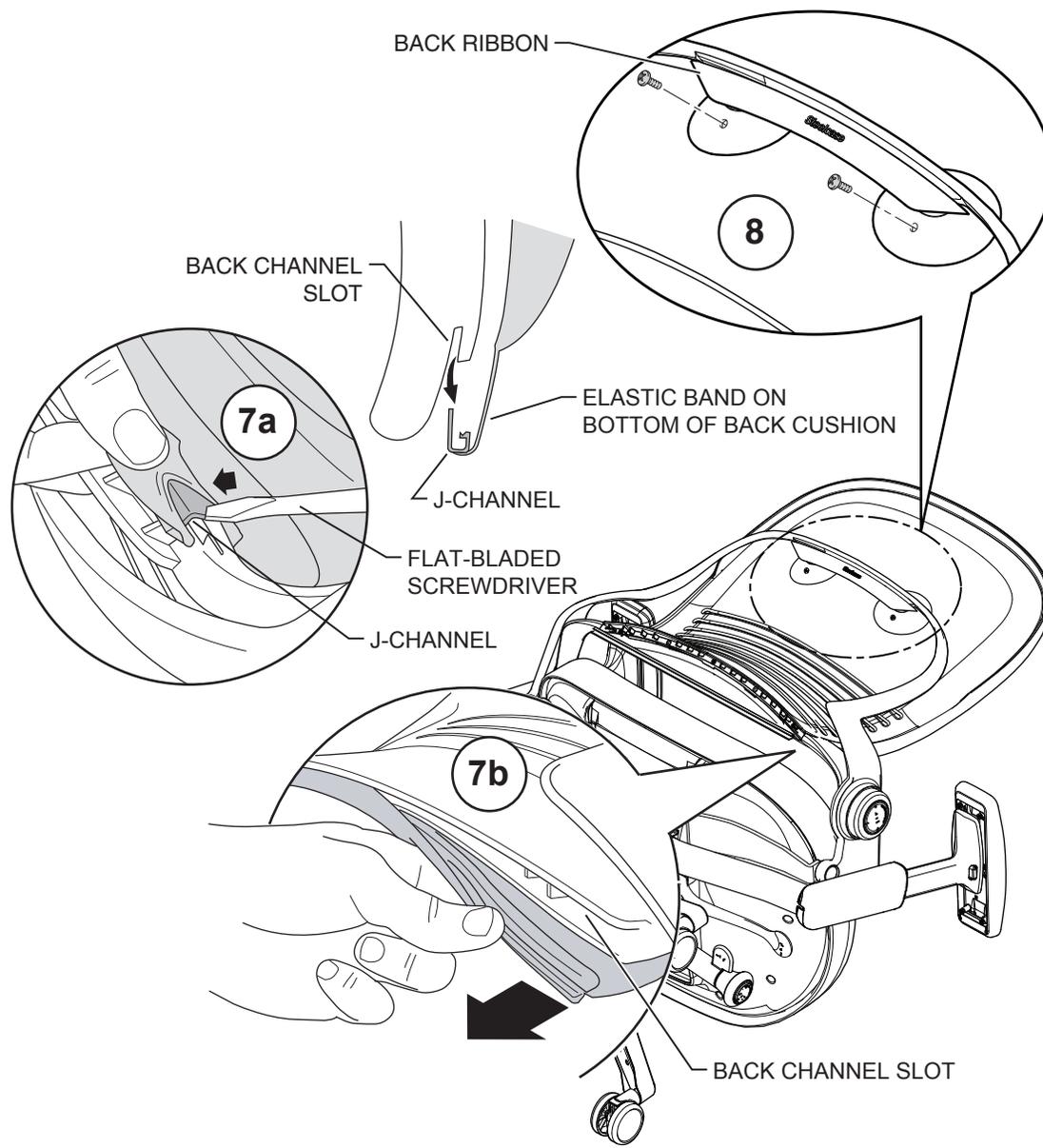
NOTE: After control cover screws are removed, the chair back is free to move. Hold chair back firmly to avoid possible injury.



7. Remove the j-channel from the back channel slot using a flat-bladed screwdriver to begin the removal process.

8. Remove (2) screws from back shell located under the back ribbon.

9. Pull up & out on the cushion to remove the cushion from the back shell. Be careful not to break the clips on the back shell.

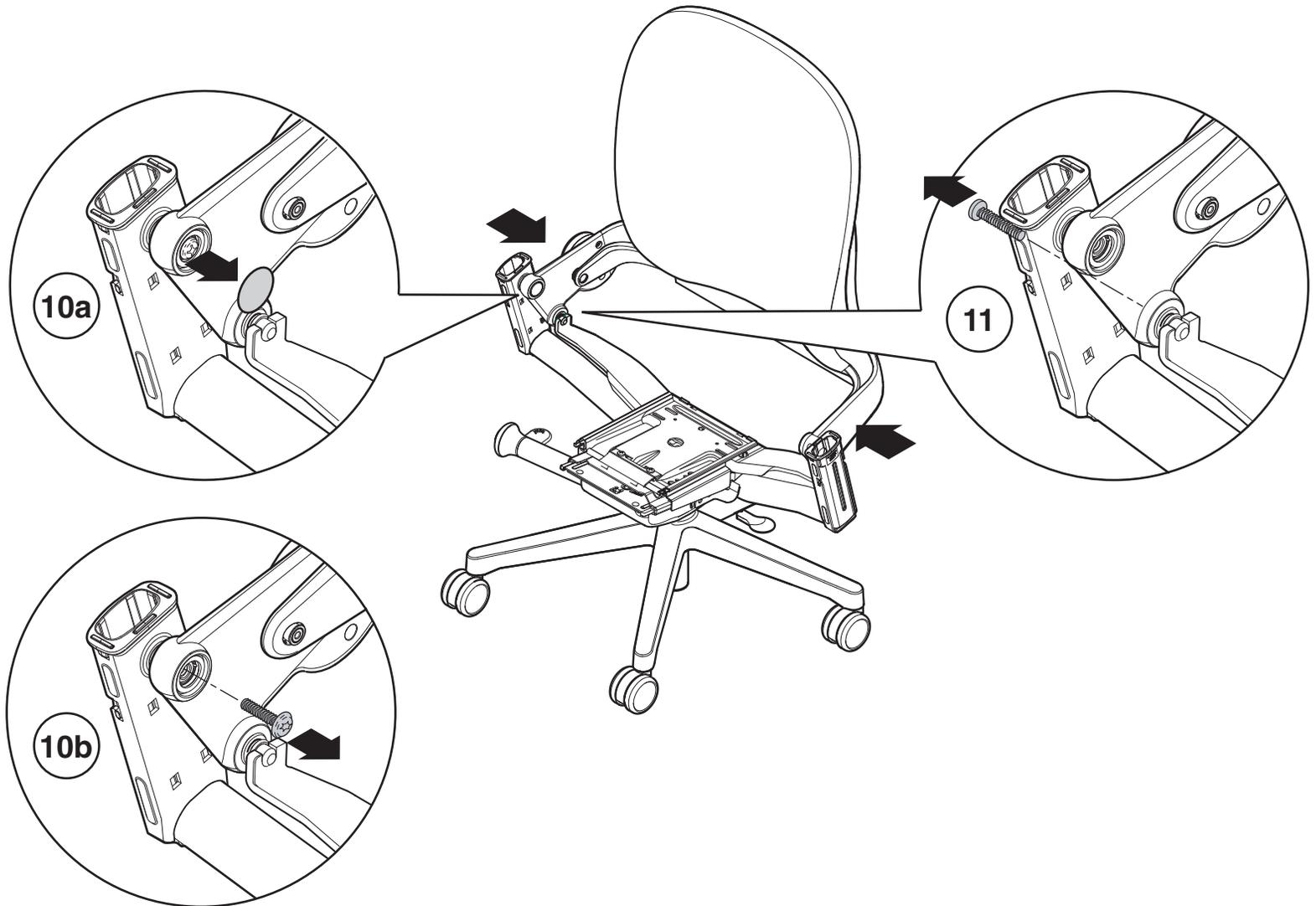


10. Pop screw covers out (10a) and remove upper pivot screws (10b).

11. Remove lower pivot screws.

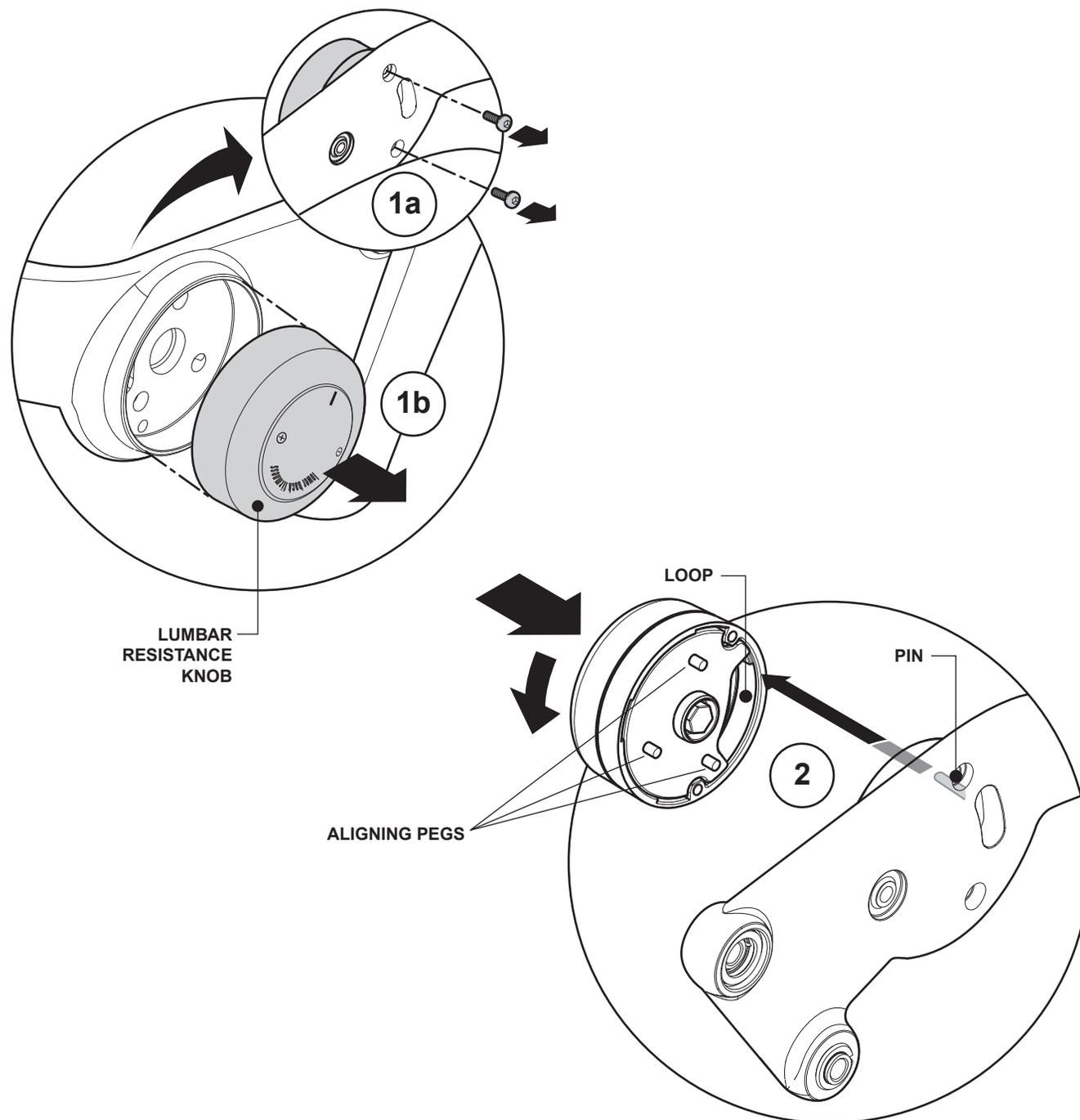
12. Reverse steps to reassemble.

NOTE: Pod covers and caps should be reassembled prior to the arms.



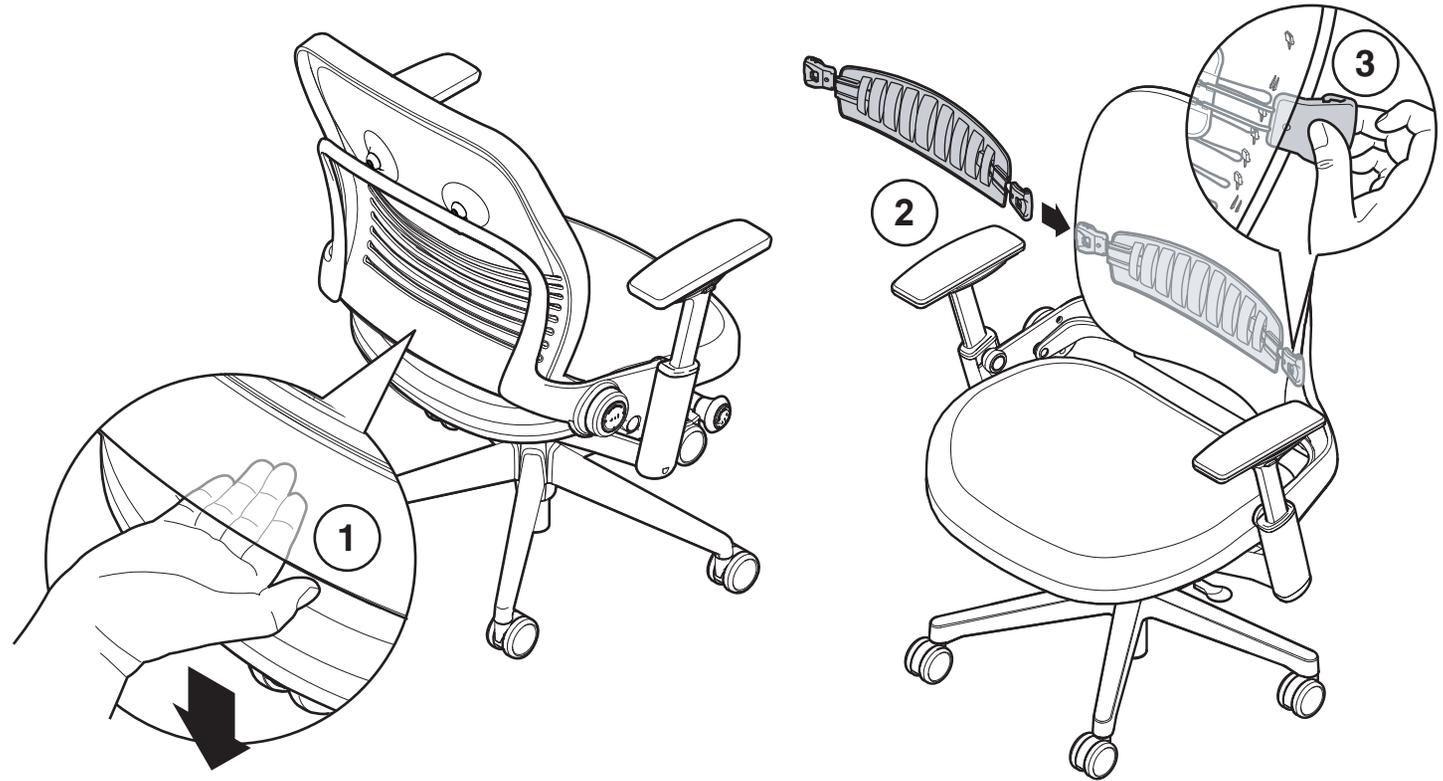
Lumbar Resistance Mechanism Replacement

1. Remove two (2) screws (1a) and knob (1b).
2. Align spring loop with pin and rotate toward floor (right) to align and lock in place.
3. Replace two (2) screws removed in step 1.



Lumbar Installation

1. Pull back down from bottom.
2. Insert lumbar between cushion and backshell.
3. Raise one side over tabs and slide all the way down.
4. Repeat on other side.
5. Slide lumbar toward bottom.



Lumbar Replacement

1. Move lumbar up as high as you can.
2. Tip end so that it dislodges from teeth. Repeat on the other side.
3. Slide lumbar out from backshell.
4. Follow the above steps to reinstall lumbar replacement.

