

Understanding and Specifying Criterion 453 Series Work Chairs

Work Chairs

Highly adjustable task seating offers maximum personalization for fit and comfort for a range of duration and use. By making a series of simple adjustments, you can customize the chair to your body, preferences, and tasks. These chairs provide continuous, stable, comfort, and can be quickly adjusted to support you in upright, and reclining work postures.

- Gesture 442 Series
- Leap 462 Series
- Think 465 Series
- Amia 482 Series
- Reply 466 Series
- Jersey Series
- Leap 464 Series WorkLounge
- Criterion 453 Series

Adjustability Features

► See page 24 for a comparison to other chairs.

	Criterion 453	Criterion Plus Series
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Mechanisms

Advanced swivel tilt	●	●
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Seat Adjustments

Pneumatic height	●	●
Seat angle	●	●
Seat depth	●	●

Back Adjustments

Lumbar height	●	●
Back tension	●	●
Variable back stop	●	
Upright back lock		●
Back height	●	●

Arm Adjustments

Arm height	●	●
Arm width	●	●
Arm pivot	●	

Other Features

Foot ring height on stool	●
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Criterion 453 Series

Criterion is a high-performance chair, ideal for users who sit for long periods of time. As one of the world's best-selling chairs with a broad range of adjustments, Criterion meets the long-term comfort needs of today's diverse workforce.

Outer back and outer seat is plastic. Fully upholstered outer back is an option.

Arm height adjusts independently within a 4" range to help relieve upper back and shoulder fatigue.

Seat depth adjusts within a 3" range and is available as an option.

Seat height adjusts within a 5" range with a pneumatic adjustment mechanism.

Five-arm base is standard.

Arm width adjusts within a 4" range for each arm to provide forearm support in neutral position for 5th to 95th percentile office workers.

Arm caps can pivot independently 14° in and 21° out to accommodate individual user preferences.

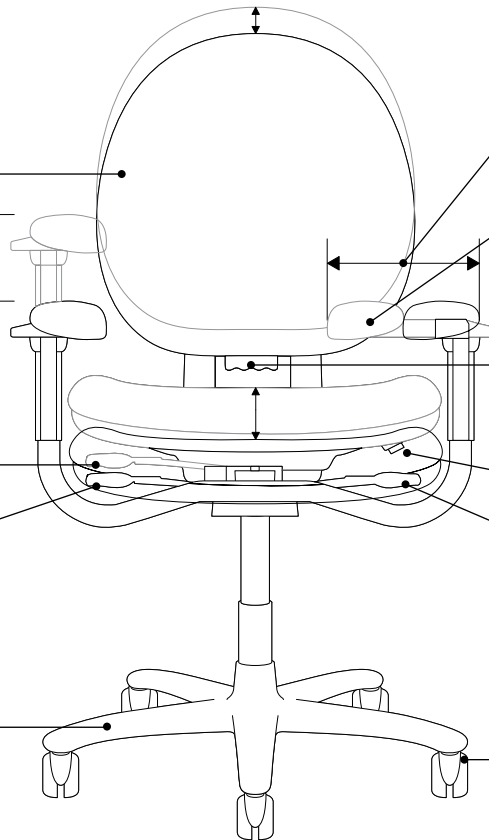
Back height adjusts up and down within a 2" range to help ensure healthful back posture.

Variable back stop is standard.

Seat angle adjusts forward, upright, and reclined to suit user. Seat angle is standard.

Casters have hard, dual-wheels that roll smoothly on carpets. They are 2 1/5" diameter for increased mobility. Soft, dual-wheel casters are available for use on hard floors or chair mats.

Tip: Do not roll the chair across asphalt during installation as this may damage the casters.



Product Details



Three basic sizes are available—high-back, mid-back, and Plus. All are offered with and without arms. High-back and mid-back are also available as stools.

Criterion features a seat angle adjustment which allows the seat angle to function in a fixed or articulating mode. Variable back stop will lock the back in an upright position or allow the user to set a specific back stop position which the chair will recline to.

Criterion Plus has an upright back lock and offers a wider seat with more space between the arms to accommodate workers who need a larger chair. The Criterion Plus chair is tested to hold up to 400 pounds under normal use.

Upholstery Details



Criterion is standard with a molded upholstered seat and back.



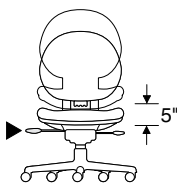
Sewn upholstery can be specified to accommodate vinyl and other high-performance fabrics. Seat and back cushions feature a stitched detail. Specify using an **S** suffix.



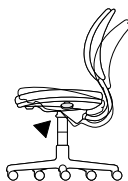
Non-Sewn seat upholstery can be specified to accommodate vinyl and other high-performance fabrics without a seam on the seat. Back cushion will have stitched detail. Specify using an **X** suffix. This option is available on models with adjustable seat depth only.

Adjustment Features

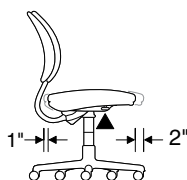
Seat Adjustments



Seat height adjusts pneumatically. To lower, hold handle up while seated. To raise, hold handle up and keep your weight off the chair. Range of adjustability is 5" from 16"H to 21"H.

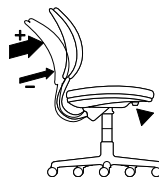


Seat angle adjusts by pulling handle up and shifting your weight to alter seat angle. Release handle to lock. This feature is standard.

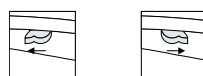
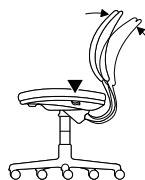


Seat depth adjusts by pulling handle up. Slide seat forward or back to accommodate various leg lengths. Release handle to lock. This feature is optional. For Criterion Plus, seat depth is a maintenance adjustment. The chair has three depth settings: 15", 16⁵/₈", and 18¹/₄". The chair will ship in the 18¹/₄" position.

Back Adjustments

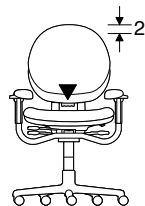


Back tension adjusts by turning knob. Turn knob clockwise to increase tension, counterclockwise to decrease. This feature is standard.



Variable back stop. Hold switch forward to recline. Lean back to desired back angle. Release switch to set tilt range.

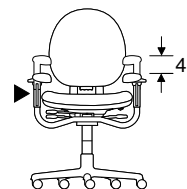
Tip: To lock in upright position, remove weight from back and release switch.



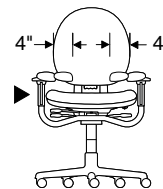
Back height adjusts within a 2" range by pulling handle forward while moving chair back up or down. Release handle to lock chair back in position. This feature is standard.

Arm Adjustments

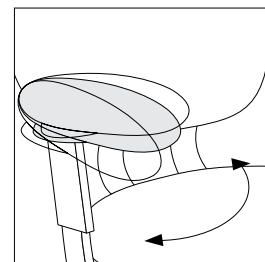
Arms are available fixed, height- and width-adjustable, and height-, width-, and pivot-adjustable.



Arm height adjusts independently within a range of 4" on all adjustable arm models. Squeeze triggers in while moving arms up or down. Releasing triggers locks arms in position.

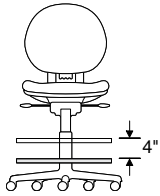


Arm width adjusts independently on chairs with the height- and width-adjustable option. Grasp arm and move in or out. Arm will stay where positioned.



Arms pivot independently on models with height-, width-, and pivot-adjustable arms, 35° inward and outward. Grasp arm and push front to left or right.

Other Features



Foot ring height on stools adjusts by first lifting ring and rotating it counter-clockwise to unlock. Then raise or lower ring up to 4" to desired position before rotating it clockwise to lock.

Alternative casters and glides are available for specific applications, including soft-wheel casters for hard floors.

Glides are 2"H and interchangeable with casters.

Surface Materials

► See surface materials on page 638 for specific availability or refer to the *Surface Materials Reference Manual* for further information.

Upholstery

- Fabric
- Fabric with soil-retardant treatment (option)
- Leather
- Elmosoft leather
- Select Surfaces leather
- Vinyl

Hard components

- (base, arms, plastic arm caps, outer back, outer seat, and foot ring)
- Monochromatic color from list of seating plastic color numbers will apply to all hard components.

Outer back and outer seat

- Plastic color to match color of other "hard components"
- Fully upholstered outer back with plastic color outer seat

Arms

- Soft vinyl arm caps to match the plastic color of the other "hard components"

Casters

- Plastic color to match other "hard components"

Foot ring on stools

- Plastic color to match other "hard components"
- 9201 Polished Chrome

Glides

- Stainless steel only

All Steelcase seating with standard upholstery fabrics complies with requirements of the State of California Technical Bulletin 117-2013. All standard seating is labeled to be in compliance with California 117-2013.

Programs & Services

► See the *Surface Materials Reference Manual* for further detail about programs and services offered for seating.

The Customer's Own Material (COM)

Program offers the opportunity for customers to select fabrics that are not offered through the standard Steelcase surface materials program for use on Steelcase products. Through the COM program, Steelcase will test your materials for application on Steelcase products. Once approved, you can place your order. Steelcase will facilitate the entire ordering process and give you a production schedule. Steelcase will order the COM fabric directly from the textile manufacturer. For up-to-date information regarding fabric test results for all COM fabrics and details regarding yardage requirements for most Seating lines, visit the COM website. To locate the COM website:

- Visit www.steelcase.com

Soil retardants are treatments that provide long-term soil and stain resistance to a fabric without affecting the shade or the integrity of the fabric. The following Steelcase Textiles are available pre-treated with soil retardant. (You do not need to select the soil-retardant option for these fabrics and incur the upcharge.)

- Jacks
- Link
- Spyder

For information on soil retardant fabrics on Select Surfaces, please refer to the *Surface Materials Reference Manual*.

Soil-retardant treatment is available on all other seating fabrics at an additional upcharge per seating unit. To order this option, please select "Soil-Retardant Treatment" under "Optional Accessories."

For soil-retardant treatment on COMs, please select "Soil-Retardant Treatment" under "Optional Accessories." Minimums or additional yardage may be required. Please contact the vendor directly for specific information.

Extended lead times may be necessary for this service.

Contact your Steelcase Solutions Fulfillment Team Representative at 1.888.STEELCASE (1.888.783.3522) or send an email to line-one@steelcase.com.

Dimensions

► Page 208

Resources

Printed Materials

► Criterion Brochure (10-000305)

Online Resources

► Adjustability video available on www.steelcase.com

► User Guide available on www.steelcase.com

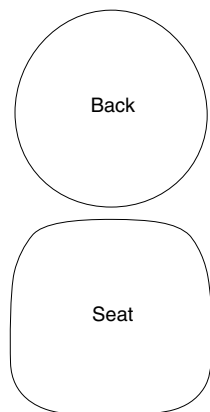
► Environmental profiles available on www.steelcase.com/sustainability.

Criterion Upholstery

What Is It?

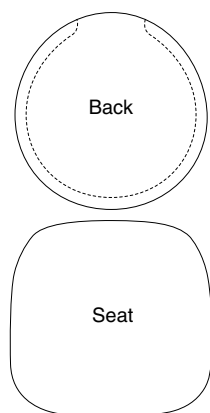
Fabric, leather, or vinyl-covered back and seat.

Fabric



Criterion is standard with a molded upholstered seat and back.

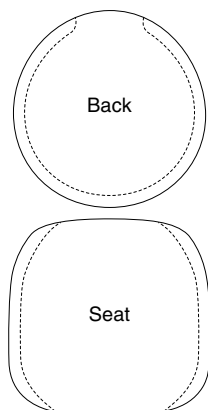
Non-Sewn Seat



Non-Sewn Seat upholstery can be specified to accommodate vinyl and other high-performance fabrics without a seam on the seat. Back cushion will have stitched detail.

- Specify using an **X** suffix.
- Available only on models with adjustable seat depth.

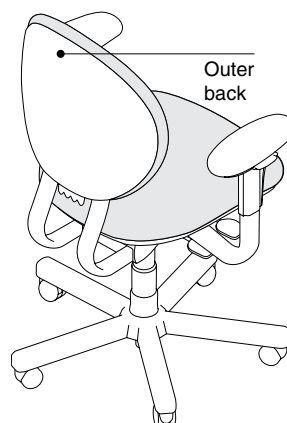
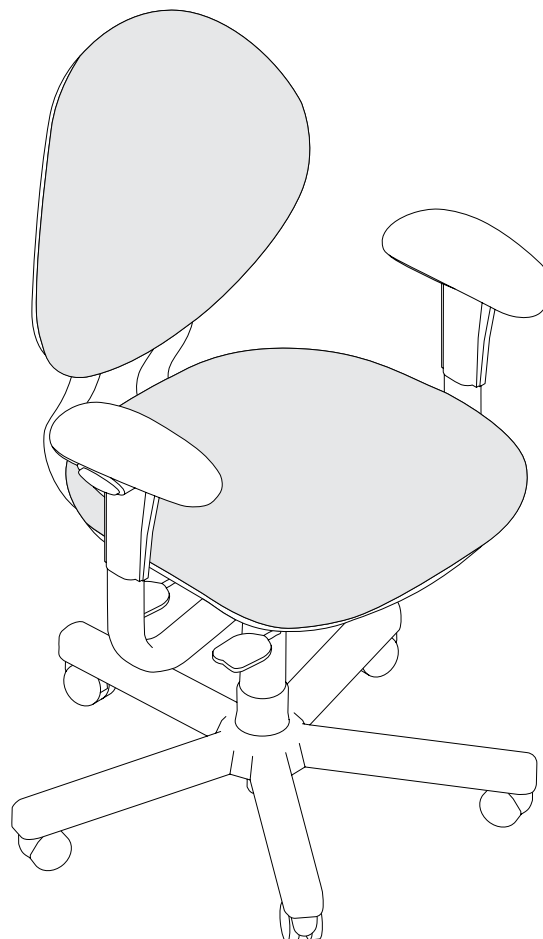
Leather, Vinyl, and Select Fabrics



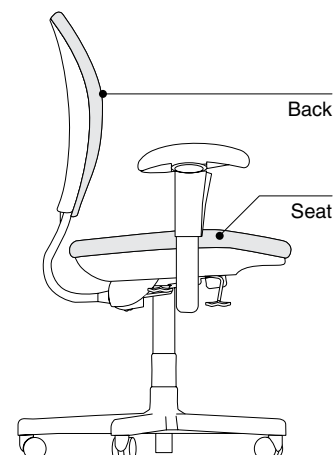
Sewn upholstery can be specified to accommodate vinyl and other high-performance fabrics. Seat and back cushions feature a stitched detail.

- Specify using an **S** suffix.
- Plus models come standard with sewn upholstery.

Pattern alignment at the lumbar seam cannot be guaranteed.



Plastic outer back is fully exposed. Fully upholstered outer back with plastic colored outer seat is available. Plus models are only available with a fully upholstered outer back.



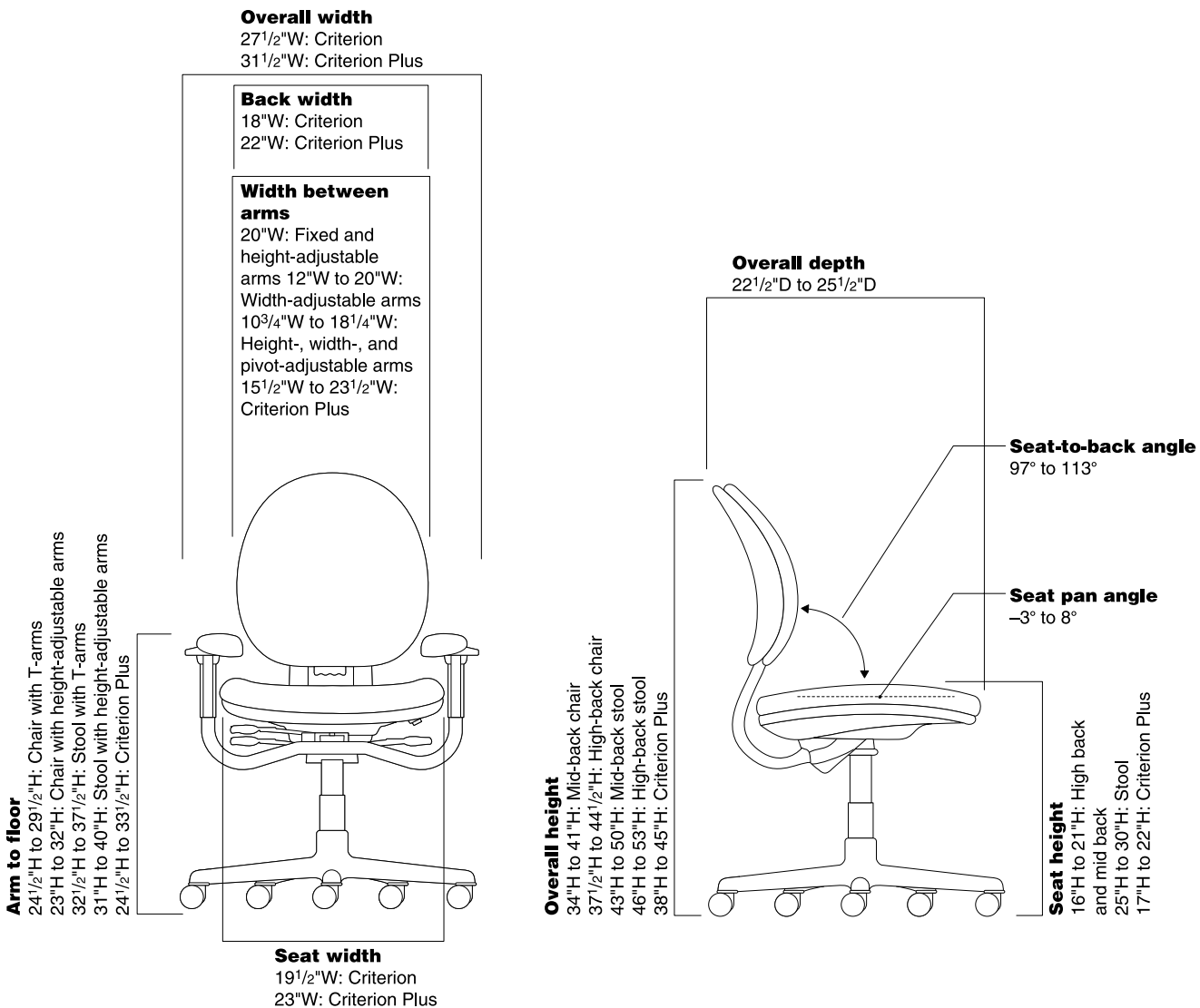
Seat and back cushions can be removed and replaced if damaged.

Dimensions

Criterion 453 Series

Features	Overall Depth	Width	Height	Seat Depth	Functional Seat Depth	Seat Width	Seat Height from Floor	Ring Height from Floor	Back Width	Back Height from Seat
Criterion 453 Series										
High-Back Work Chairs										
	22½"–25½"	27½"	37½"–44½"	19½"	16¼"	19½"	16"–21"	N.A.	18"	22"–24"
Mid-Back Work Chairs										
	22½"–25½"	27½"	34"–41"	19½"	16¼"	19½"	16"–21"	N.A.	18"	19½"–21½"
High-Back Stools										
	22½"–25½"	27½"	46"–53"	19½"	16¼"	19½"	25"–30"	8¾"–12¾"	18"	22"–24"
Mid-Back Stools										
	22½"–25½"	27½"	43"–50"	19½"	16¼"	19½"	25"–30"	8¾"–12¾"	18"	19½"–21½"
Plus High-Back Work Chairs										
	22½"–25½"	31½"	38"–45"	19¾"	18¼"	23"	17"–22"	N.A.	22"	23"–25"

*Models with adjustable seat depth 15¼"–18¼". **Plus models with adjustable seat depth require a maintenance adjustment, see page 205.



• Back Lumbar Height	• Width Between Fixed-Height Arms	• Width Between Height- and Width- Adjustable Arms	• Width Between Height-, Width-, and Pivot- Adjustable Arms	• Arm to Floor	• Arm Height from Seat	• Arm Cap Pivot Range	• Seat Pan Angle	• Angle Between Seat and Back
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

High-Back Work Chairs

8"	20"	12"–20"	10 ³ / ₄ "–18 ¹ / ₄ "	23"–32"	7"–11"	35°	-3°– 8°	97°–113°
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Mid-Back Work Chairs

8"	20"	12"–20"	10 ³ / ₄ "–18 ¹ / ₄ "	23"–32"	7"–11"	35°	-3°– 8°	97°–113°
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High-Back Stools

8"	20"	12"–20"	10 ³ / ₄ "–18 ¹ / ₄ "	31"–40"	7"–11"	35°	-3°– 8°	97°–113°
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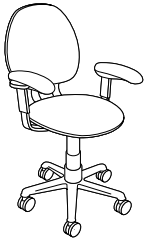
Mid-Back Stools

8"	20"	12"–20"	10 ³ / ₄ "–18 ¹ / ₄ "	31"–40"	7"–11"	35°	-3°– 8°	97°–113°
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Plus High-Back Work Chairs

9"	23 ¹ / ₂ "	15 ¹ / ₂ "–23 ¹ / ₂ "	N.A.	24 ¹ / ₂ "–33 ¹ / ₂ "	7 ¹ / ₂ "–11 ¹ / ₂ "	N.A.	1°– 10°	97°–113°
•	•	•	•	•	•	•	•	•

Criterion 453 Series High-Back Work Chairs



Tip: Leather and vinyl upcharges are in addition to sewn upholstery upcharge.

Tip: Suffixes other than **K** for contrasting fabric, will be added in alphabetical order when specifying options. The contrasting fabric suffix, **K**, will always be at the end of the style number.

► Detailed dimensions, page 208



For Canadian Pricing
Multiply U.S. Price by the Canadian price factor.
► See page 1 for details.

Standard Includes		Required to Specify
► Need help? Product details, page 204	<ul style="list-style-type: none"> • Back height adjustment • Seat angle adjustment • Variable back stop • Back tension adjustment • Arms, if selected: plastic color to match base • Outer back and outer seat: plastic color • Upholstery: fabric price group 1 • Five-arm base: plastic color • 2½"-diameter, hard composition, dual-wheel casters: black plastic 	1 Style number 2 Plastic color number for base, outer back, outer seat, and arms 3 Fabric color number for upholstery 4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 638.

Options	U.S. Price	Required to Specify
Surface Materials	Upholstery on seat and back	
	<ul style="list-style-type: none"> • Fabric price group 1 • Fabric price group 2 • Fabric price group 3 • Fabric price group 4 • Fabric price group 5 • Fabric price group 6 • Fabric price group 7 • Fabric price group 8 • Fabric price group 9 • Fabric price group 10 • Steelcase leather upholstery 	No cost +\$ 28 +\$ 50 +\$ 71 +\$ 90 +\$111 +\$128 +\$161 +\$198 +\$223 +\$655
	<ul style="list-style-type: none"> • Select Surfaces leather price group 1 	+\$655
	<ul style="list-style-type: none"> • Elmosoft leather upholstery 	+\$765
	<ul style="list-style-type: none"> • Select Surfaces leather price group 2 	+\$765
	<ul style="list-style-type: none"> • Steelcase vinyl 	+\$ 28
	<ul style="list-style-type: none"> • Customer's Own Material (COM) 	No cost
	<ul style="list-style-type: none"> • Customer's Own Leather (COL) 	+\$395
	Fully upholstered	
	<ul style="list-style-type: none"> • Outer back 	+\$121
	Sewn upholstery	
	<ul style="list-style-type: none"> • Sewn upholstery applied 	+\$ 57
	Non-sewn seat upholstery	
	<ul style="list-style-type: none"> • Non-sewn seat upholstery applied 	+\$104
	Contrasting upholstery on seat and back	
	<ul style="list-style-type: none"> • Contrasting fabrics 	+\$ 34

► Options, continued on next page

Add suffix **K** to the style number and specify fabric color numbers.

► Options, continued from previous page

	Options	U.S. Price	Required to Specify
Surface Materials, continued	Contrasting upholstery on seat		
	<ul style="list-style-type: none"> Fabric price group 1 Fabric price group 2 Fabric price group 3 Fabric price group 4 Fabric price group 5 Fabric price group 6 Fabric price group 7 Fabric price group 8 Fabric price group 9 Fabric price group 10 Steelcase leather upholstery 	<ul style="list-style-type: none"> No cost +\$ 14 +\$ 25 +\$ 35 +\$ 45 +\$ 55 +\$ 64 +\$ 80 +\$ 99 +\$111 +\$327 	<ul style="list-style-type: none"> Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number.
	<ul style="list-style-type: none"> Select Surfaces leather price group 1 Elmosoft leather upholstery Select Surfaces leather price group 2 Steelcase vinyl Customer's Own Material (COM) Customer's Own Leather (COL) 	<ul style="list-style-type: none"> +\$327 +\$382 +\$382 +\$ 14 No cost +\$197 	<ul style="list-style-type: none"> Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i>. Add suffix S to the style number and specify leather color number.
	Contrasting upholstery on back		
	<ul style="list-style-type: none"> Fabric price group 1 Fabric price group 2 Fabric price group 3 Fabric price group 4 Fabric price group 5 Fabric price group 6 Fabric price group 7 Fabric price group 8 Fabric price group 9 Fabric price group 10 Steelcase leather upholstery 	<ul style="list-style-type: none"> No cost +\$ 14 +\$ 25 +\$ 36 +\$ 45 +\$ 56 +\$ 64 +\$ 81 +\$ 99 +\$112 +\$328 	<ul style="list-style-type: none"> Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number.
	<ul style="list-style-type: none"> Select Surfaces leather price group 1 Elmosoft leather upholstery Select Surfaces leather price group 2 Steelcase vinyl Customer's Own Material (COM) Customer's Own Leather (COL) 	<ul style="list-style-type: none"> +\$328 +\$383 +\$383 +\$ 14 No cost +\$198 	<ul style="list-style-type: none"> Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i>. Add suffix S to the style number and specify leather color number.
	Soil-retardant treatment	+\$ 28	Specify with soil-retardant treatment.
Casters	<ul style="list-style-type: none"> Soft, dual-wheel casters for use on hard floors 	+\$ 28	Specify with soft casters.
Glides	<ul style="list-style-type: none"> Plastic glide with stainless steel cap 	+\$ 28	Specify with GLD453.

► Specification Information, on next page

**For Canadian Pricing**

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Criterion 453 Series High-Back Work Chairs, continued

► Options, on previous page

Specification Information

Height-, Width-, and
Pivot-Adjustable Arms

• Style
Number

• U.S.
Base
Price

Height- and Width-
Adjustable Arms

• Style
Number

• U.S.
Base
Price

Soft Arm Caps

Pneumatic

4535331P	\$1658	4535331W	\$1761
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Pneumatic with Adjustable Seat Depth

4535331DP	\$1782	4535331DW	\$1885
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Fixed-Height Arms



• Style
Number

• U.S.
Base
Price

Without Arms



• Style
Number

• U.S.
Base
Price

Pneumatic

4535331	\$1479	4535301	\$1283
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Pneumatic with Adjustable Seat Depth

4535331D	\$1603	4535301D	\$1407
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► Detailed dimensions,
page 208



For Canadian Pricing

Multiply U.S. Price by the
Canadian price factor.

► See page 1 for details.

Criterion 453 Series Mid-Back Work Chairs



Tip: Leather and vinyl upcharges are in addition to sewn upholstery upcharge.

Tip: Suffixes other than **K** for contrasting fabric, will be added in alphabetical order when specifying options. The contrasting fabric suffix, **K**, will always be at the end of the style number.

► Detailed dimensions, page 208



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Standard Includes		Required to Specify	
► Need help? Product details, page 204	• Back height adjustment	1 Style number	
	• Seat angle adjustment	2 Plastic color number for base, outer back, outer seat, and arms	
	• Variable back stop	3 Fabric color number for upholstery	
	• Back tension adjustment	4 Options, if selected (see below)	
	• Arms, if selected: plastic color to match base	► See <i>Surface Materials</i> , page 638.	
	• Outer back and outer seat: plastic color		
	• Upholstery: fabric price group 1		
	• Five-arm base: plastic color		
	• 2½"-diameter, hard composition, dual-wheel casters: black plastic		

Options	U.S. Price	Required to Specify	
Surface Materials			
Upholstery on seat and back			
• Fabric price group 1	No cost	Specify fabric color number.	
• Fabric price group 2	+\$ 28	Specify fabric color number.	
• Fabric price group 3	+\$ 50	Specify fabric color number.	
• Fabric price group 4	+\$ 71	Specify fabric color number.	
• Fabric price group 5	+\$ 90	Specify fabric color number.	
• Fabric price group 6	+\$111	Specify fabric color number.	
• Fabric price group 7	+\$128	Specify fabric color number.	
• Fabric price group 8	+\$161	Specify fabric color number.	
• Fabric price group 9	+\$198	Specify fabric color number.	
• Fabric price group 10	+\$223	Specify fabric color number.	
• Steelcase leather	+\$655	Add suffix S to the style number and upholstery specify leather color number.	
• Select Surfaces leather price group 1	+\$655	Add suffix S to the style number and specify Select Surfaces leather price group 1.	
		► See <i>Surface Materials Reference Manual</i> .	
• Elmosoft leather upholstery	+\$765	Add suffix S to the style number and specify Elmosoft leather color number.	
• Select Surfaces leather price group 2	+\$765	Add suffix S to the style number and specify Select Surfaces leather price group 2.	
		► See <i>Surface Materials Reference Manual</i> .	
• Steelcase vinyl	+\$ 28	Add suffix S to the style number and specify vinyl color number.	
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> to specify.	
• Customer's Own Leather (COL)	+\$395	Add suffix S to the style number and specify leather color number.	
Fully upholstered			
• Outer back	+\$121	Add suffix B to the style number.	
Sewn upholstery			
• Sewn upholstery applied	+\$ 57	Add suffix S to the style number.	
Non-sewn seat upholstery			
• Non-sewn seat upholstery applied	+\$104	Add suffix X to the style number.	
Contrasting upholstery on seat and back			
• Contrasting fabrics	+\$ 34	Add suffix K to the style number and specify fabric color numbers.	

► Options, continued on next page

► Options, continued from previous page

	Options	U.S. Price	Required to Specify
Surface Materials, continued	Contrasting upholstery on seat		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 14	Specify fabric color number.
	• Fabric price group 3	+\$ 25	Specify fabric color number.
	• Fabric price group 4	+\$ 35	Specify fabric color number.
	• Fabric price group 5	+\$ 45	Specify fabric color number.
	• Fabric price group 6	+\$ 55	Specify fabric color number.
	• Fabric price group 7	+\$ 64	Specify fabric color number.
	• Fabric price group 8	+\$ 80	Specify fabric color number.
	• Fabric price group 9	+\$ 99	Specify fabric color number.
	• Fabric price group 10	+\$111	Specify fabric color number.
	• Steelcase leather upholstery	+\$327	Add suffix S to the style number and specify leather color number.
	• Select Surfaces leather price group 1	+\$327	Add suffix S to the style number and specify leather color number.
	• Elmosoft leather upholstery	+\$382	Add suffix S to the style number and specify leather color number.
	• Select Surfaces leather price group 2	+\$382	Add suffix S to the style number and specify leather color number.
	• Steelcase vinyl	+\$ 14	Add suffix S to the style number and specify vinyl color number.
	• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$197	Add suffix S to the style number and specify leather color number.
	Contrasting upholstery on back		
	• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 14	Specify fabric color number.	
• Fabric price group 3	+\$ 25	Specify fabric color number.	
• Fabric price group 4	+\$ 36	Specify fabric color number.	
• Fabric price group 5	+\$ 45	Specify fabric color number.	
• Fabric price group 6	+\$ 56	Specify fabric color number.	
• Fabric price group 7	+\$ 64	Specify fabric color number.	
• Fabric price group 8	+\$ 81	Specify fabric color number.	
• Fabric price group 9	+\$ 99	Specify fabric color number.	
• Fabric price group 10	+\$112	Specify fabric color number.	
• Steelcase leather upholstery	+\$328	Add suffix S to the style number and specify leather color number.	
• Select Surfaces leather price group 1	+\$328	Add suffix S to the style number and specify leather color number.	
• Elmosoft leather upholstery	+\$383	Add suffix S to the style number and specify leather color number.	
• Select Surfaces leather price group 2	+\$383	Add suffix S to the style number and specify leather color number.	
• Steelcase vinyl	+\$ 14	Add suffix S to the style number and specify vinyl color number.	
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> .	
• Customer's Own Leather (COL)	+\$198	Add suffix S to the style number and specify leather color number.	
	Soil-retardant treatment	+\$ 28	Specify <i>with soil-retardant treatment</i> .
Casters	• Soft, dual-wheel casters for use on hard floors	+\$ 28	Specify <i>with soft casters</i> .
Glides	• Plastic glide with stainless steel cap	+\$ 28	Specify <i>with GLD453</i> .

► Specification Information, on next page

**For Canadian Pricing**

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Criterion 453 Series Mid-Back Work Chairs, continued

► Options, on previous page

Specification Information

Height-, Width-, and
Pivot-Adjustable Arms

• Style
Number

• U.S.
Base
Price

Height- and Width-
Adjustable Arms

• Style
Number

• U.S.
Base
Price

Soft Arm Caps

Pneumatic

4535330P	\$1586	4535330W	\$1689
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Pneumatic with Adjustable Seat Depth

4535330DP	\$1710	4535330DW	\$1813
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Fixed-Height Arms



• Style
Number

• U.S.
Base
Price

Without Arms



• Style
Number

• U.S.
Base
Price

Pneumatic

4535330	\$1407	4535300	\$1211
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Pneumatic with Adjustable Seat Depth

4535330D	\$1531	4535300D	\$1335
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► Detailed dimensions,
page 208



For Canadian Pricing

Multiply U.S. Price by the
Canadian price factor.

► See page 1 for details.

Criterion 453 Series High-Back Stools



Tip: Leather and vinyl upcharges are in addition to sewn upholstery upcharge.

Tip: Suffixes other than **K** for contrasting fabric, will be added in alphabetical order when specifying options. The contrasting fabric suffix, **K**, will always be at the end of the style number.

► Detailed dimensions, page 208



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Standard Includes		Required to Specify
► Need help? Product details, page 204	<ul style="list-style-type: none">• Back height adjustment• Seat angle adjustment• Variable back stop• Back tension adjustment• Arms, if selected: plastic color to match base• Outer back and outer seat: plastic color• Upholstery: fabric price group 1• Five-arm base: plastic color• Adjustable foot ring: plastic color• 2½"-diameter, hard composition, dual-wheel casters: black plastic	<ul style="list-style-type: none">1 Style number2 Plastic color number for base, foot ring, outer back, outer seat, and arms3 Fabric color number for upholstery4 Options, if selected (see below) ► See <i>Surface Materials</i> , page 638.
Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery on seat and back		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 28	Specify fabric color number.
• Fabric price group 3	+\$ 50	Specify fabric color number.
• Fabric price group 4	+\$ 71	Specify fabric color number.
• Fabric price group 5	+\$ 90	Specify fabric color number.
• Fabric price group 6	+\$111	Specify fabric color number.
• Fabric price group 7	+\$128	Specify fabric color number.
• Fabric price group 8	+\$161	Specify fabric color number.
• Fabric price group 9	+\$198	Specify fabric color number.
• Fabric price group 10	+\$223	Specify fabric color number.
• Steelcase leather upholstery	+\$655	Add suffix S to the style number and specify leather color number.
• Select Surfaces leather price group 1	+\$655	Add suffix S to the style number and specify Select Surfaces leather price group 1.
• Elmosoft leather upholstery	+\$765	► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify Elmosoft leather color number.
• Select Surfaces leather price group 2	+\$765	Add suffix S to the style number and specify Select Surfaces leather price group 2.
• Steelcase vinyl	+\$ 28	► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify vinyl color number.
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> to specify.
• Customer's Own Leather (COL)	+\$395	Add suffix S to the style number and specify leather color number.
Fully upholstered		
• Outer back	+\$121	Add suffix B to the style number.
Height-adjustable foot ring		
• Polished Chrome foot ring	+\$ 45	Specify with <i>9201 Polished Chrome foot ring</i> .
Sewn upholstery		
• Sewn upholstery applied	+\$ 57	Add suffix S to the style number.
Non-sewn seat upholstery		
• Non-sewn seat upholstery applied	+\$104	Add suffix X to the style number.
Contrasting upholstery on seat and back		
• Contrasting fabrics	+\$ 34	Add suffix K to the style number and specify fabric color numbers.

► Options, continued on next page

► Options, continued from previous page

	Options	U.S. Price	Required to Specify
Surface Materials, continued	Contrasting upholstery on seat		
	<ul style="list-style-type: none"> Fabric price group 1 No cost Fabric price group 2 +\$ 14 Fabric price group 3 +\$ 25 Fabric price group 4 +\$ 35 Fabric price group 5 +\$ 45 Fabric price group 6 +\$ 55 Fabric price group 7 +\$ 64 Fabric price group 8 +\$ 80 Fabric price group 9 +\$ 99 Fabric price group 10 +\$111 Steelcase leather upholstery +\$327 		Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number.
	<ul style="list-style-type: none"> Steelcase leather upholstery +\$327 Select Surfaces leather price group 1 +\$327 Elmosoft leather upholstery +\$382 Select Surfaces leather price group 2 +\$382 Steelcase vinyl +\$ 14 Customer's Own Material (COM) No cost Customer's Own Leather (COL) +\$197 		Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify leather color number.
	Contrasting upholstery on back		
	<ul style="list-style-type: none"> Fabric price group 1 No cost Fabric price group 2 +\$ 14 Fabric price group 3 +\$ 25 Fabric price group 4 +\$ 36 Fabric price group 5 +\$ 45 Fabric price group 6 +\$ 56 Fabric price group 7 +\$ 64 Fabric price group 8 +\$ 81 Fabric price group 9 +\$ 99 Fabric price group 10 +\$112 Steelcase leather upholstery +\$328 Select Surfaces leather price group 1 +\$328 Elmosoft leather upholstery +\$383 Select Surfaces leather price group 2 +\$383 Steelcase vinyl +\$ 14 Customer's Own Material (COM) No cost Customer's Own Leather (COL) +\$198 		Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify leather color number.
	Soil-retardant treatment	+\$ 28	Specify <i>with soil-retardant treatment</i> .
Casters	<ul style="list-style-type: none"> Soft, dual-wheel casters for use on hard floors 	+\$ 28	Specify <i>with soft casters</i> .
Glides	<ul style="list-style-type: none"> Plastic glide with stainless steel cap 	+\$ 28	Specify <i>with GLD453</i> .

► Specification Information, on next page

**For Canadian Pricing**

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Criterion 453 Series High-Back Stools, continued

► Options, on previous page

Specification Information

Height-, Width-, and
Pivot-Adjustable Arms

• Style
• Number

• U.S.
• Base
• Price

Height- and Width-
Adjustable Arms

• Style
• Number

• U.S.
• Base
• Price

Soft Arm Caps

Pneumatic

4537331P	\$1987	4537331W	\$2090
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Pneumatic with Adjustable Seat Depth

4537331DP	\$2111	4537331DW	\$2214
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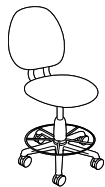
Fixed-Height Arms



• Style
• Number

• U.S.
• Base
• Price

Without Arms



• Style
• Number

• U.S.
• Base
• Price

Pneumatic

4537331	\$1808	4537301	\$1612
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Pneumatic with Adjustable Seat Depth

4537331D	\$1932	4537301D	\$1736
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► Detailed dimensions,
page 208



For Canadian Pricing

Multiply U.S. Price by the
Canadian price factor.

► See page 1 for details.

Criterion 453 Series Mid-Back Stools



Standard Includes	Required to Specify
<p>► Need help? Product details, page 204</p> <ul style="list-style-type: none"> • Back height adjustment • Seat angle adjustment • Variable back stop • Back tension adjustment • Arms, if selected: plastic color to match base • Outer back and outer seat: plastic color • Upholstery: fabric price group 1 • Five-arm base: plastic color • Adjustable foot ring: plastic color • 2½"-diameter, hard composition, dual-wheel casters: black plastic 	<ul style="list-style-type: none"> 1 Style number 2 Plastic color number for base, foot ring, outer back, outer seat, and arms 3 Fabric color number for upholstery 4 Options, if selected (see below) <p>► See <i>Surface Materials</i>, page 638.</p>

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery on seat and back		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 28	Specify fabric color number.
• Fabric price group 3	+\$ 50	Specify fabric color number.
• Fabric price group 4	+\$ 71	Specify fabric color number.
• Fabric price group 5	+\$ 90	Specify fabric color number.
• Fabric price group 6	+\$111	Specify fabric color number.
• Fabric price group 7	+\$128	Specify fabric color number.
• Fabric price group 8	+\$161	Specify fabric color number.
• Fabric price group 9	+\$198	Specify fabric color number.
• Fabric price group 10	+\$223	Specify fabric color number.
• Steelcase leather upholstery	+\$655	Add suffix S to the style number and specify leather color number.
• Select Surfaces leather price group 1	+\$655	Add suffix S to the style number and specify Select Surfaces leather price group 1.
• Elmosoft leather upholstery	+\$765	► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify Elmosoft leather color number.
• Select Surfaces leather price group 2	+\$765	Add suffix S to the style number and specify Select Surfaces leather price group 2.
• Steelcase vinyl	+\$ 28	► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify vinyl color number.
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> to specify.
• Customer's Own Leather (COL)	+\$395	Add suffix S to the style number and specify leather color number.
Fully upholstered		
• Outer back	+\$121	Add suffix B to the style number.
Height-adjustable foot ring		
• Polished Chrome foot ring	+\$ 45	Specify with 9201 Polished Chrome foot ring.
Sewn upholstery		
• Sewn upholstery applied	+\$ 57	Add suffix S to the style number.
Non-sewn seat upholstery		
• Non-sewn seat upholstery applied	+\$104	Add suffix X to the style number.
Contrasting upholstery on seat and back		
• Contrasting fabrics	+\$ 34	Add suffix K to the style number and specify fabric color numbers.

► Options, continued on next page

Tip: Suffixes other than **K** for contrasting fabric, will be added in alphabetical order when specifying options. The contrasting fabric suffix, **K**, will always be at the end of the style number.

Tip: Leather and vinyl upcharges are in addition to sewn upholstery upcharge.

► Detailed dimensions,
page 208



For Canadian Pricing

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

► Options, continued from previous page

	Options	U.S. Price	Required to Specify
Surface Materials, continued	Contrasting upholstery on seat		
	<ul style="list-style-type: none"> Fabric price group 1 No cost Fabric price group 2 +\$ 14 Fabric price group 3 +\$ 25 Fabric price group 4 +\$ 35 Fabric price group 5 +\$ 45 Fabric price group 6 +\$ 55 Fabric price group 7 +\$ 64 Fabric price group 8 +\$ 80 Fabric price group 9 +\$ 99 Fabric price group 10 +\$111 Steelcase leather upholstery +\$327 Select Surfaces leather price group 1 +\$327 Elmosoft leather upholstery +\$382 Select Surfaces leather price group 2 +\$382 Steelcase vinyl +\$ 14 Customer's Own Material (COM) No cost Customer's Own Leather (COL) +\$197 		Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify leather color number.
	Contrasting upholstery on back		
	<ul style="list-style-type: none"> Fabric price group 1 No cost Fabric price group 2 +\$ 14 Fabric price group 3 +\$ 25 Fabric price group 4 +\$ 36 Fabric price group 5 +\$ 45 Fabric price group 6 +\$ 56 Fabric price group 7 +\$ 64 Fabric price group 8 +\$ 81 Fabric price group 9 +\$ 99 Fabric price group 10 +\$112 Steelcase leather upholstery +\$328 Select Surfaces leather price group 1 +\$328 Elmosoft leather upholstery +\$383 Select Surfaces leather price group 2 +\$383 Steelcase vinyl +\$ 14 Customer's Own Material (COM) No cost Customer's Own Leather (COL) +\$198 		Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Specify fabric color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify leather color number. Add suffix S to the style number and specify vinyl color number. ► See <i>Surface Materials Reference Manual</i> . Add suffix S to the style number and specify leather color number.
	Soil-retardant treatment	+\$ 28	Specify <i>with soil-retardant treatment</i> .
Casters	<ul style="list-style-type: none"> Soft, dual-wheel casters for use on hard floors 	+\$ 28	Specify <i>with soft casters</i> .
Glides	<ul style="list-style-type: none"> Plastic glide with stainless steel cap 	+\$ 28	Specify <i>with GLD453</i> .

► Specification Information, on next page

**For Canadian Pricing**

Multiply U.S. Price by the Canadian price factor.

► See page 1 for details.

Criterion 453 Series Mid-Back Stools, continued

► Options, on previous page

Specification Information

Height-, Width-, and
Pivot-Adjustable Arms• Style
Number• U.S.
Base
PriceHeight- and Width-
Adjustable Arms• Style
Number• U.S.
Base
Price

Soft Arm Caps

Pneumatic

4537330P	\$1915	4537330W	\$2018
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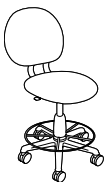
Pneumatic with Adjustable Seat Depth

4537330DP	\$2039	4537330DW	\$2142
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Fixed-Height Arms

• Style
Number• U.S.
Base
Price

Without Arms

• Style
Number• U.S.
Base
Price

Pneumatic

4537330	\$1736	4537300	\$1540
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Pneumatic with Adjustable Seat Depth

4537330D	\$1860	4537300D	\$1664
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► Detailed dimensions,
page 208

For Canadian Pricing

Multiply U.S. Price by the
Canadian price factor.

► See page 1 for details.

Criterion Plus 453 Series High-Back Work Chairs



Tip: Criterion Plus is available with a fully upholstered outer back only.

Tip: Height-, width-, and pivot-adjustable arms are not available on Criterion Plus.

► Detailed dimensions, page 208



For Canadian Pricing
Multiply U.S. Price by the Canadian price factor.
► See page 1 for details.

Standard Includes		Required to Specify
► Need help? Product details, page 204	• Back height adjustment	1 Style number
	• Seat angle adjustment	2 Plastic color number for base, outer seat, and arms
	• Manual seat depth adjustment	3 Fabric color number for upholstery
	• Back tension adjustment	4 Options, if selected (see below)
	• Upright back lock	► See <i>Surface Materials</i> , page 638.
	• Arms, if selected: plastic color to match base	
	• Sewn upholstery	
	• Upholstery: fabric price group 1	
	• Outer back: upholstery	
	• Outer seat: plastic color	
• Five-arm base: plastic color		
• 2½"-diameter, hard composition, dual-wheel casters: black plastic		

Options	U.S. Price	Required to Specify
Surface Materials		
Upholstery on seat and back		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 28	Specify fabric color number.
• Fabric price group 3	+\$ 50	Specify fabric color number.
• Fabric price group 4	+\$ 71	Specify fabric color number.
• Fabric price group 5	+\$ 90	Specify fabric color number.
• Fabric price group 6	+\$111	Specify fabric color number.
• Fabric price group 7	+\$128	Specify fabric color number.
• Fabric price group 8	+\$161	Specify fabric color number.
• Fabric price group 9	+\$198	Specify fabric color number.
• Fabric price group 10	+\$223	Specify fabric color number.
• Steelcase leather upholstery	+\$342	Specify leather color number.
• Select Surfaces leather price group 1	+\$342	► See <i>Surface Materials Reference Manual</i> .
• Elmosoft leather upholstery	+\$393	Specify Elmosoft leather color number.
• Select Surfaces leather price group 2	+\$393	► See <i>Surface Materials Reference Manual</i> .
• Steelcase vinyl	+\$ 28	Specify vinyl color number.
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> .
• Customer's Own Leather (COL)	+\$ 39	Specify leather color number.
Contrasting upholstery on seat and back		
• Contrasting fabrics	+\$ 34	Add suffix K to the style number and specify fabric color numbers.
Contrasting upholstery on seat		
• Fabric price group 1	No cost	Specify fabric color number.
• Fabric price group 2	+\$ 14	Specify fabric color number.
• Fabric price group 3	+\$ 25	Specify fabric color number.
• Fabric price group 4	+\$ 35	Specify fabric color number.
• Fabric price group 5	+\$ 45	Specify fabric color number.
• Fabric price group 6	+\$ 55	Specify fabric color number.
• Fabric price group 7	+\$ 64	Specify fabric color number.
• Fabric price group 8	+\$ 80	Specify fabric color number.
• Fabric price group 9	+\$ 99	Specify fabric color number.
• Fabric price group 10	+\$111	Specify fabric color number.
• Steelcase leather upholstery	+\$171	Specify leather color number.
• Select Surfaces leather price group 1	+\$171	Specify leather color number.
• Elmosoft leather upholstery	+\$196	Specify leather color number.
• Select Surfaces leather price group 1	+\$196	Specify leather color number.
• Steelcase vinyl	+\$ 14	Specify vinyl color number.
• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> .
• Customer's Own Leather (COL)	+\$ 19	Specify leather color number.

► Options, continued on next page

► Options, continued from previous page

	Options	U.S. Price	Required to Specify
Surface Materials, continued	Contrasting upholstery on back		
	• Fabric price group 1	No cost	Specify fabric color number.
	• Fabric price group 2	+\$ 14	Specify fabric color number.
	• Fabric price group 3	+\$ 25	Specify fabric color number.
	• Fabric price group 4	+\$ 36	Specify fabric color number.
	• Fabric price group 5	+\$ 45	Specify fabric color number.
	• Fabric price group 6	+\$ 56	Specify fabric color number.
	• Fabric price group 7	+\$ 64	Specify fabric color number.
	• Fabric price group 8	+\$ 81	Specify fabric color number.
	• Fabric price group 9	+\$ 99	Specify fabric color number.
	• Fabric price group 10	+\$112	Specify fabric color number.
	• Steelcase leather upholstery	+\$171	Specify leather color number.
	• Select Surfaces leather price group 1	+\$171	Specify leather color number.
	• Elmosoft leather upholstery	+\$197	Specify leather color number.
	• Select Surfaces leather price group 2	+\$197	Specify leather color number.
Casters	• Steelcase vinyl	+\$ 14	Specify vinyl color number.
	• Customer's Own Material (COM)	No cost	► See <i>Surface Materials Reference Manual</i> .
	• Customer's Own Leather (COL)	+\$ 20	Specify leather color number.
	Soil-retardant treatment	+\$ 28	Specify <i>with soil-retardant treatment</i> .
	• Soft, dual-wheel casters for use on hard floors	+\$ 28	Specify <i>with soft casters</i> .

Specification Information

Height- and Width-Adjustable Arms

• Style
Number• U.S.
Base
Price

Fixed-Height Arms

• Style
Number• U.S.
Base
Price

Soft Arm Caps

Pneumatic

4539331BW

\$2702

4539331B

\$2497

Without Arms

• Style
Number• U.S.
Base
Price

Pneumatic

4539301B

\$2301



For Canadian Pricing

Multiply U.S. Price by the
Canadian price factor.

► See page 1 for details.

