## Assembly Instructions for Akira<sup>™</sup> Tables

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NOTE: Refer to assembly direction # 68827 for modular power installation.

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for immediate action by people who want to help you. (Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500)

### **Rectangular Tables**



Fixed Top with L-Base



Flip-Top with L-Base



Fixed Top with T-Base



Flip-Top with T-Base

### **D-Shape Tables**



Fixed Top with L-Base



Flip-Top with L-Base



Fixed Top with T-Base



Flip-Top with T-Base

## **Trapzoid Tables**



Fixed Top with L-Base



Flip-Top with L-Base

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### Flip Top "L" and "T" Base Feet

### **SHIPPED COMPONENTS:**

- -1 table top with pivot leg assembly
- -2 foot assemblie

### HARDWARE:

- -2 hex bolts
- -2 spring washers
- -2 flat washers

### **TOOLS REQUIRED:**

-1 socket driver, 3/4"

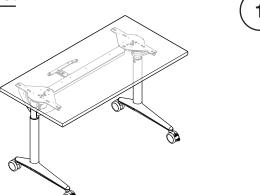


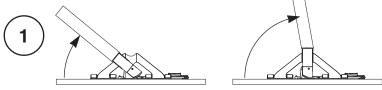
**WARNING: Protect top surface from scratches** while attaching base feet

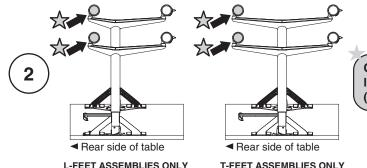
- 1. Carefully place the folded table on a clean, carpeted surface. Rotate the legs to a vertical position by pulling the legs up and engaging the top support wings.
- 2. Align the feet assemblies over the lower legs in orientation as shown at right, with the short side of the feet (for L feet only) facing the rear of the table.
- **3.** Place the SPRING WASHER followed by the FLAT WASHER onto the BOLT.

Place bolt with washers through the center hole in the foot and into the threaded leg.

Tighten the bolt with a 3/4' socket driver to 60 ft/lbs.

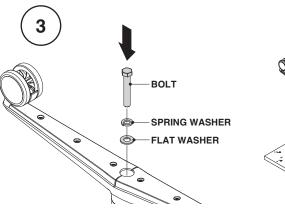


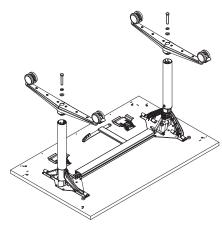




**CAUTION:** Do not install locking casters on handle (rear) side of table.

T-FEET ASSEMBLIES ONLY





### Fixed Top "L" and "T" Base Feet

### SHIPPED COMPONENTS:

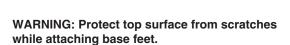
- -1 table top with pivot leg assembly
- -2 foot assemblies

### HARDWARE:

-24 screws

### TOOLS REQUIRED:

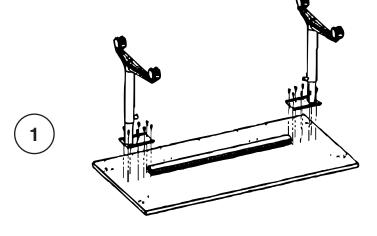
-1 R3 square drill bit and driver

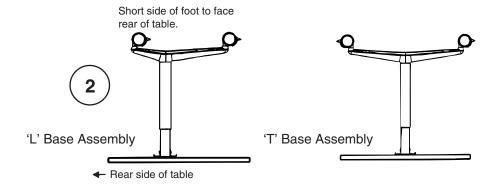


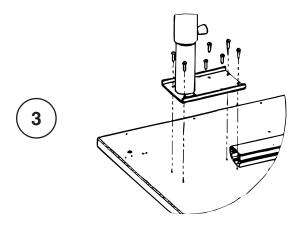
- **1.** Carefully place table on a clean, carpeted surface in the direction shown.
- 2. Install the leg assemblies as shown.
- **3.** Align each plate over the four pilot holes in the table top as shown at right, with the short side of the feet (for L feet only) facing the rear of the table.

For each leg, fasten the 4 screws in the pilot holes, then fasten remaining screws using every hole in the leg plate.









## **Modesty Panel**

### SHIPPED COMPONENTS:

- -Modesty Panel
- -Hardware

### HARDWARE:

-Screws (quantity varies by size of panel)

### **TOOLS REQUIRED:**

-1 R3 square drill bit and driver

- **1.** Carefully place the folded table on a clean, carpeted surface.
- **2.** Align the holes in the Modesty Panel over the predrilled holes in the table top and secure the Modesty Panel with screws as shown.
- **3.** Be sure the Modesty Panel is securely seated onto top.

