

# trace

Small Table



### About Trace

The Trace table range is an unmistakable product in the naughtone range. Traditionally seen with a clear glass top, Trace works equally well solid materials recessed flush into the steel frame. The repetition of shapes makes Trace an exquisitely balanced form, whether it's a coffee table or meeting table.

### Compliance

- SCS Indoor Advantage™ Gold Certificate
- naughtone is FSC® certified
- naughtone is FISP and ISO14001 certified
- Our tables are designed to meet or exceed all EN performance requirements per BS EN 15372:2016

### Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



**NOTCN100**  
Trace Coffee Table  
mm  
W1100 D550 H350  
inch  
W43 D21.5 H14



**NOTCN110**  
Trace Square Coffee Table  
mm  
W850 D850 H250  
inch  
W33.5 D33.5 H10



**NOTCN120**  
Trace Side Table  
mm  
W450 D300 H450  
inch  
W17.5 D12 H17.5



**NOTCN200**  
Trace Coffee Table  
800 Circular  
mm  
Dia 600 H350  
inch  
Dia 23.5 H14



**NOTCN210**  
Trace Coffee Table  
800 Circular  
mm  
Dia 800 H350  
inch  
Dia 31.5 H14

### Top Options



**White / Black MF MDF**  
Circular tables matching edge band square edge



**Clear toughened glass**  
Circular tables have a square polished edge



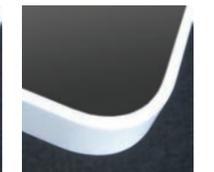
**White marble**  
Circular tables have a square polished edge



**Oak veneer**  
Circular tables matching veneered square edge



**Walnut veneer**  
Circular tables matching veneered square edge



**Forbo Lino**  
8 x colors available Circular tables have a square polished MDF edge



**Reverse painted glass Black / Opti-white**  
Circular tables have a square polished edge



**Reverse painted glass in naughtone RAL colors**  
Circular tables have a square polished edge

### Base Options



**White / Black Powder Coated Base**  
Standard



**RAL Powder Coated Base**  
naughtone Colors

### naughtone RAL Colors



# trace

## Large Table



### About Trace

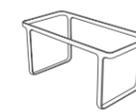
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### Compliance

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- naughtone is FSC® certified (FSC®C134222)
- naughtone is FISP and ISO14001 certified
- Our tables are designed to meet or exceed all EN performance requirements per BS EN 15372:2016

### Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



**NOTCN300**  
Trace Table 1600 (4 Seater)  
mm  
W 1600 D 800 H 750  
inch  
W 63 D 31.5 H 29.5



**NOTCN310**  
Trace Table 2200 (6 Seater)  
mm  
W 2200 D 900 H 750  
inch  
W 86.5 D 35.5 H 29.5



**NOTCN220**  
Trace Table 1200 Circular  
mm  
Dia 1200 H 750  
inch  
Dia 47 H 29.5  
For table top options see Frog Table on Page 66  
Excludes clear glass



**NOTCN230**  
Trace Table 1400 Circular  
mm  
Dia 1400 H 750  
inch  
Dia 55 H 29.5  
For table top options see Frog Table on Page 66  
Excludes clear glass

### Top Options



**White / Black MFMDF**  
Circular tables matching edge band square edge



**Clear toughened glass**  
Circular tables have a square polished edge



**Oak veneer**  
Circular tables matching veneered square edge



**Walnut veneer**  
Circular tables matching veneered square edge



**Forbo Lino**  
8 x colors available  
Circular tables have a square polished MDF edge



**Reverse painted glass**  
Black / Opti-white  
Circular tables have a square polished edge



**Reverse painted glass in naughtone RAL colors**  
Circular tables have a square polished edge

### Base Options



**White / Black Powder Coated Base**  
Standard



**RAL Powder Coated Base**  
naughtone Colors









## Trace Table Technical Specifications

### Testing

Our tables are designed to meet or exceed all EN performance requirements per **EN 15372:2008**, which includes the following tests:

- Edges of top rounded or chamfered, no burrs or sharp edges
- Shall not be possible for load bearing parts to come loose unintentionally
- Shear and squeeze points during use
- Stability under vertical force – Main surface
- Horizontal static load – High
- Vertical static load
- Horizontal fatigue
- Vertical impact for tables without glass

### Structural testing certifications

#### NOTCN200

Trace coffee table 600 circular  
**BS EN 15372:2008, Level 2**  
 Static load 120kg

#### NOTCN210

Trace coffee table 800 circular  
**ANSI/BIFMA X5.5 - 2014**  
 Static load 125 lb

### Servicing



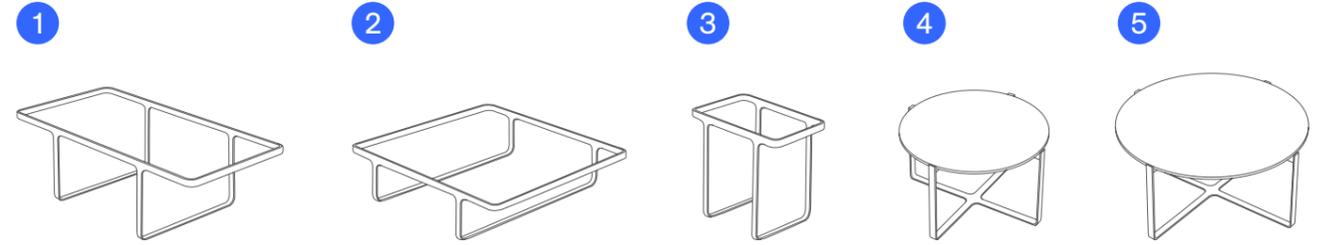
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

### Warranty



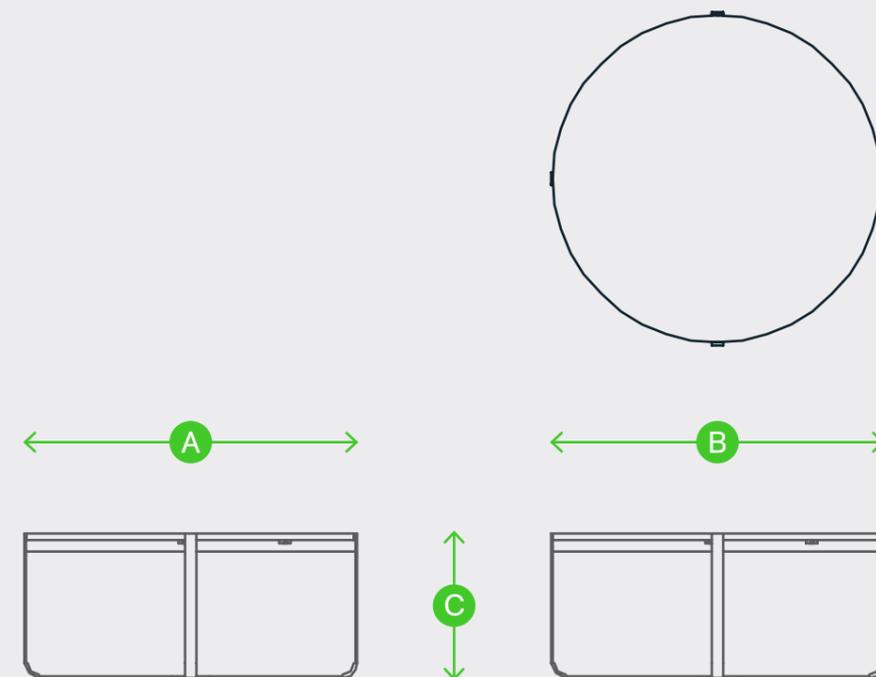
naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at [naughtone.com/warranty](http://naughtone.com/warranty)

## Trace Small Table Technical Specifications

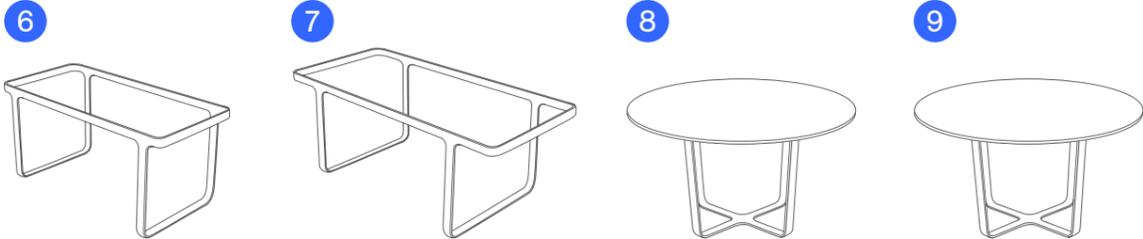


Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	C Weight
1 <b>NOTCN100</b> Trace Coffee Table	1100 mm 43 in	550 mm 21.5 in	350 mm 14 in	18.1 kg
2 <b>NOTCN110</b> Trace Square Coffee Table	850 mm 33.5 in	850 mm 33.5 in	250 mm 10 in	23.6 kg
3 <b>NOTCN120</b> Trace Side Table	450 mm 17.5 in	300 mm 12 in	450 mm 17.5 in	8.9 kg
4 <b>NOTCN200</b> Trace Coffee Table 600 Circular	600 mm 23.5 in	600 mm 23.5 in	350 mm 14 in	15.7 kg
5 <b>NOTCN210</b> Trace Coffee Table 800 Circular	800 mm 31.5 in	800 mm 31.5 in	350 mm 14 in	11.2 kg

### Measuring Guide



# Trace Large Table Technical Specifications



Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	C Weight
6 NOTCN300 Trace Table 1600 (4 Seater)	1600 mm 63 in	800 mm 31.5 in	750 mm 29.5 in	80.1 kg
7 NOTCN310 Trace Table 2200 (6 Seater)	2200 mm 86.5 mm	900 mm 35.5 in	750 mm 29.5 in	98 kg
8 NOTCN220 Trace Table 1200 Circular	1200dia 47 in	1200dia 47 in	750 mm 29.5 in	53.7 kg
9 NOTCN230 Trace Table 1400 Circular	1400dia 55 in	1400dia 55 in	750 mm 29.5 in	57.27kg

## Measuring Guide



← A →

← B →



↑ C ↓



# Trace Table Environmental Product Summary



## Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **15.7kg total weight** (Trace table 600dia)
- **100% Recyclable** (frame and glass top)
- **31.5% Post Consumer Recycled Content** (frame and top)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

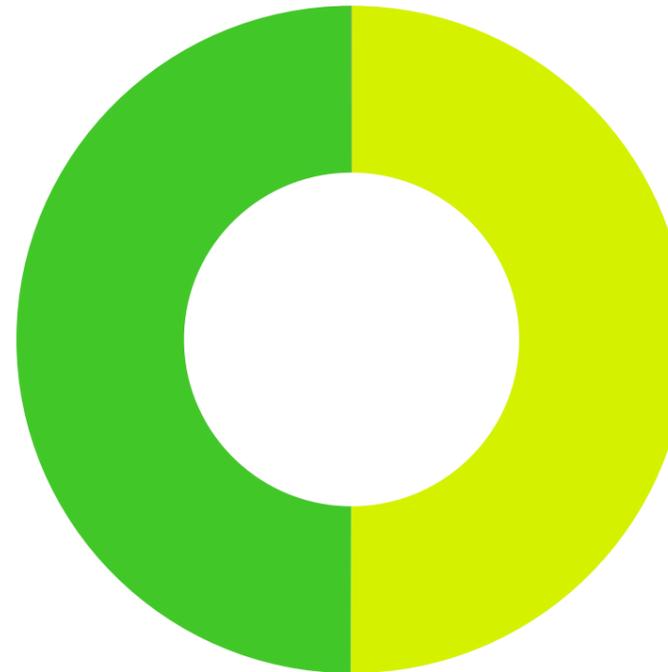
These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



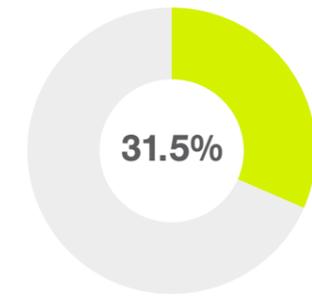
# Trace Table Environmental Product Summary

## Material Percentage Split

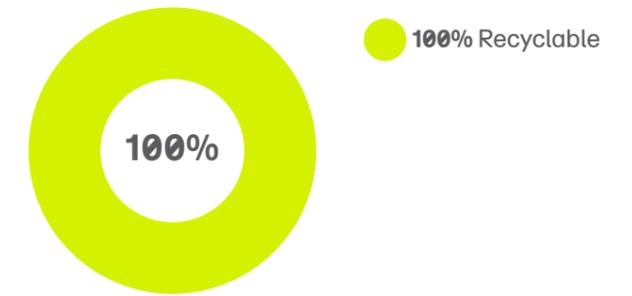
- **50.04%** Mild Steel
- **49.93%** Glass
- **0.02%** Felt
- **0%** Powder Coat



## Post Consumer Recycled Content



## Recyclable Content



## Product Specific Design Statement

The Trace table is available in a variety of shapes, sizes and finishes but for the purpose of this document we have a specific example:

### Trace coffee table with a clear glass top

Trace is handmade from cold drawn mild steel bar, then weld jointed together and hand polished to create a smooth surface. The finished single piece frame is finished with a zinc primed polyester powder coat.

The clear glass top is made from toughened glass which is cut by a CNC router and the square edge is then polished. The glass top sits into the frame without fixings and is easily disassembled.

## CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud to be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.





### 1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colors allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

### 2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

### 3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

### 4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

### 5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

### 6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

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