

portion

Chair, Sofa and Bench



About Portion

naughtone's classic sofa system is characterised by the buttoned seat and scooped back. With a unique modular twist on the classic sofa style, Portion is fully customisable, working perfectly in the workplace, hospitality and educational spaces.

Compliance

- SCS Indoor Advantage™ Gold Certificate
- naughtone is FSC® certified
- naughtone is FISP and ISO14001 certified
- Our seating is designed to meet or exceed all EN performance requirements per BS EN 16139:2013

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



NOPON110
Portion Chair no arms
mm
W 900 D 870 H 610 Seat 355
inch
W 35.5 D 34 H 24 Seat 14



NOPON120
Portion Chair right arm
mm
W 1100 D 870 H 610 Seat 355
inch
W 43.5 D 34 H 24 Seat 14



NOPON130
Portion Chair left arm
mm
W 1100 D 870 H 610 Seat 355
inch
W 43.5 D 34 H 24 Seat 14



NOPON140
Portion Chair 2 arms
mm
W 1300 D 870 H 610 Seat 355
inch
W 51 D 34 H 24 Seat 14



NOPON510
Portion Single Stool
mm
W 900 D 630 H 355 Seat 355
inch
W 35.5 D 25 H 14 Seat 14



NOPON210
Portion Sofa 2 Seat no arms
mm
W 1200 D 870 H 610 Seat 355
inch
W 47 D 34 H 24 Seat 14



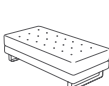
NOPON220
Portion Sofa 2 Seat right arm
mm
W 1200 D 870 H 610 Seat 355
inch
W 47 D 34 H 24 Seat 14



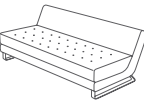
NOPON230
Portion Sofa 2 Seat left arm
mm
W 1400 D 870 H 610 Seat 355
inch
W 55 D 34 H 24 Seat 14



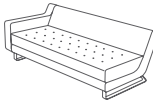
NOPON240
Portion Sofa 2 Seat 2 arms
mm
W 1600 D 870 H 610 Seat 355
inch
W 63 D 34 H 24 Seat 14



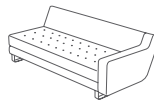
NOPON610
Portion 2 Seat Bench
mm
W 1200 D 630 H 355 Seat 355
inch
W 47 D 25 H 14 Seat 14



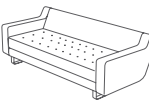
NOPON310
Portion Sofa 3 Seat no arms
mm
W 1800 D 870 H 610 Seat 355
inch
W 71 D 34 H 24 Seat 14



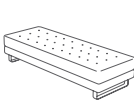
NOPON320
Portion Sofa 3 Seat right arm
mm
W 2000 D 870 H 610 Seat 355
inch
W 78.5 D 34 H 24 Seat 14



NOPON330
Portion Sofa 3 Seat left arm
mm
W 2000 D 870 H 610 Seat 355
inch
W 78.5 D 34 H 24 Seat 14



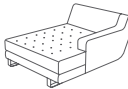
NOPON340
Portion Sofa 3 Seat 2 arms
mm
W 2200 D 870 H 610 Seat 355
inch
W 86.5 D 34 H 24 Seat 14



NOPON710
Portion 3 Seat Bench
mm
W 1800 D 630 H 355 Seat 355
inch
W 71 D 25 H 14 Seat 14



NOPON420
Portion Chaise right arm
mm
W 950 D 1345 H 610 Seat 355
inch
W 37.5 D 53 H 24 Seat 14



NOPON430
Portion Chaise left arm
mm
W 950 D 1345 H 610 Seat 355
inch
W 37.5 D 53 H 24 Seat 14

Base Options



Brushed Stainless
Steel Base
Standard



Turned Solid Oak
or Walnut Legs

Other Options



Contrast Button Colors











Portion Modular Seating Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN 15372:2008**, which includes the following tests:

- Edges of top rounded or chamfered, no burrs or sharp edges
- Shall not be possible for load bearing parts to come loose unintentionally
- Shear and squeeze points during use
- Stability under vertical force – Main surface
- Horizontal static load – High
- Vertical static load
- Horizontal fatigue
- Vertical impact for tables without glass

Structural Testing Certifications

NOPON240
Portion 2 seat 2 arms
BS EN 15372:2008, Level 2
Static load 220kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

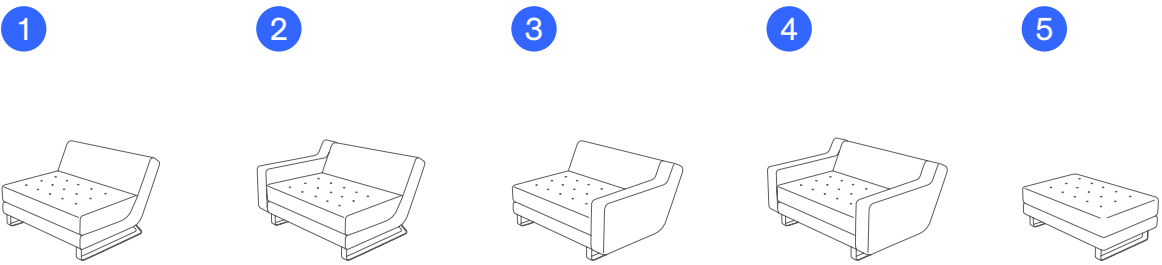
Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

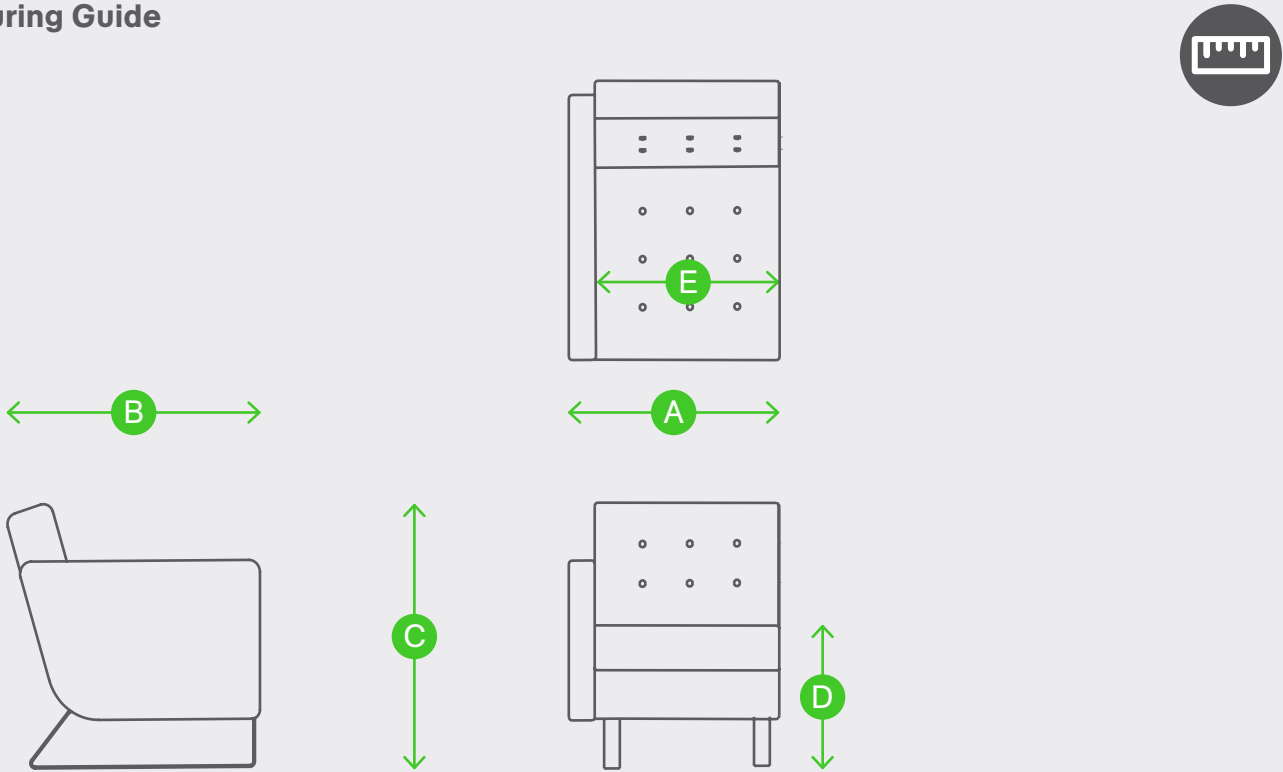
naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at naughtone.com/warranty

Portion Single Seater Technical Specifications



Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	G Weight
1 NOPON110 Portion Chair No Arms	900 mm 35.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	900 mm 35.5 in	55.6 kg 122.6 lbs
2 NOPON120 Portion Chair Right Arm	1100 mm 43.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	900 mm 35.5 in	50.1 kg 110.5lbs
3 NOPON130 Portion Chair Left Arm	1100 mm 43.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	900 mm 35.5 in	50.1 kg 110.5lbs
4 NOPON140 Portion Chair 2 Arms	1300 mm 51 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	900 mm 35.5 in	51.6 kg 113.8 lbs
5 NOPON510 Portion Single Stool	900 mm 35.5 in	630 mm 25 in	355 mm 14 in	355 mm 14 in	900 mm 35.5 in	47.2 kg 104.1 lbs

Measuring Guide

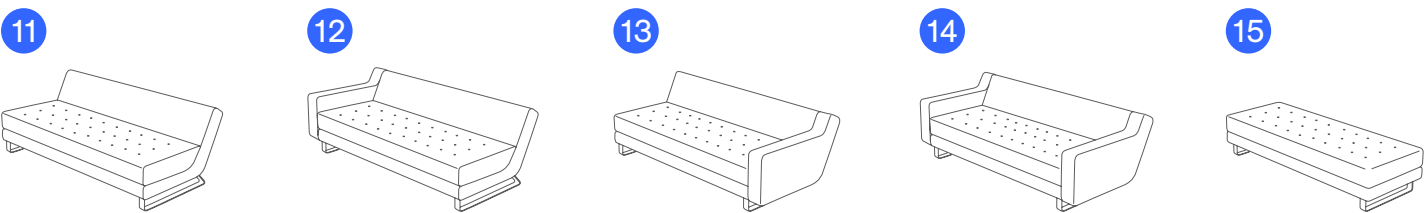


Portion Two Seater Technical Specifications



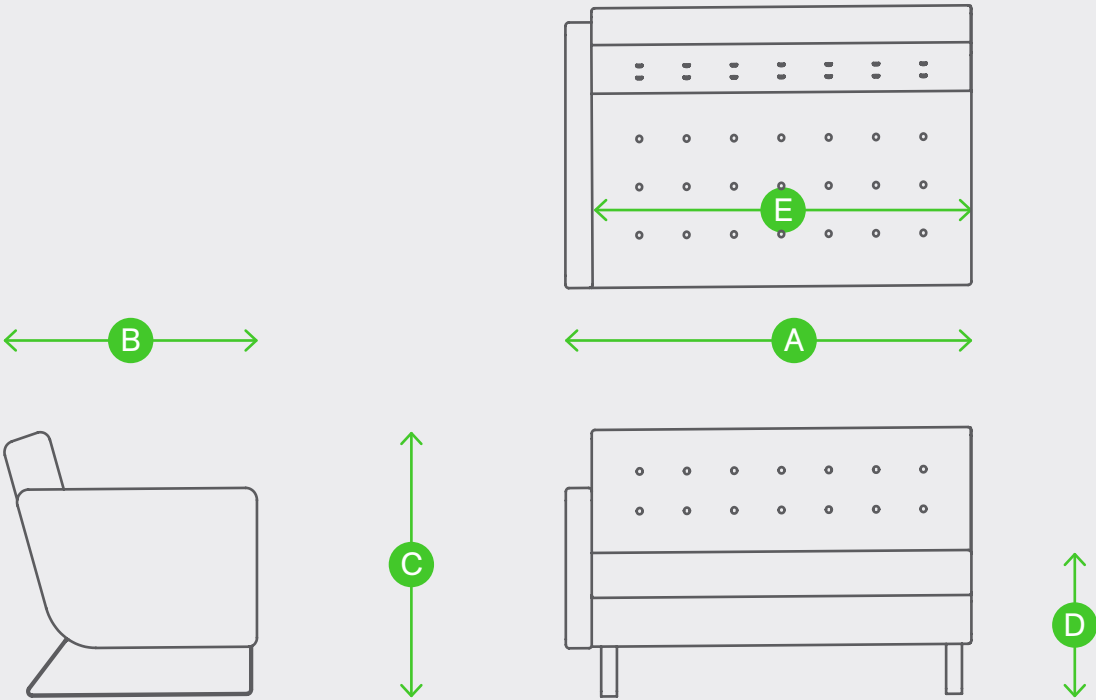
Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	G Weight
6 NOPON210 Portion 2 Seat Sofa No Arms	1200 mm 47 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1200 mm 47 in	65.8 kg 145.1 lbs
7 NOPON220 Portion 2 Seat Sofa Right Arm	1400 mm 47 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1200 mm 47 in	66.6 kg 146.2 lbs
8 NOPON230 Portion 2 Seat Sofa Left Arm	1400 mm 47 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1200 mm 47 in	66.6 kg 146.2 lbs
9 NOPON240 Portion 2 Seat Sofa 2 Arms	1600 mm 63 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1200 mm 47 in	77.8 kg 171.5 lbs
10 NOPON610 Portion 2 Seat Bench	1200 mm 47 in	630 mm 25 in	355 mm 14 in	355 mm 14 in	1200 mm 47 in	62.8 kg 138.5 lbs

Portion Three Seater Technical Specifications

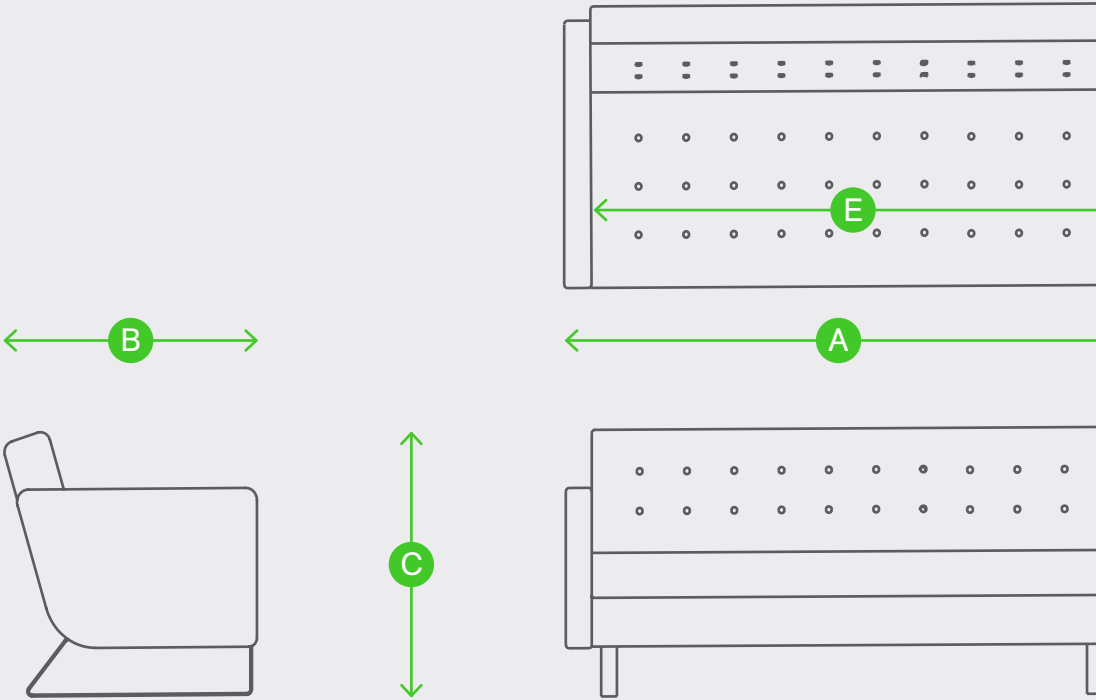


Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	G Weight
11 NOPON310 Portion 3 Seat Sofa No Arms	1800 mm 71 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1800 mm 80 in	86.9 kg 191.6 lbs
12 NOPON320 Portion 3 Seat Sofa Right Arm	2000 mm 78.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1800 mm 80 in	88.1 kg 194.2 lbs
13 NOPON330 Portion 3 Seat Sofa Left Arm	2000 mm 78.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1800 mm 80 in	88.1 kg 194.2 lbs
14 NOPON340 Portion 3 Seat Sofa 2 Arms	2200 mm 86.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	1800 mm 80 in	79.6 kg 175.5 lbs
15 NOPON710 Portion 3 Seat Bench	1800 mm 71 in	630 mm 25 in	355 mm 14 in	355 mm 14 in	1800 mm 80 in	79.6 kg 175.5 lbs

Measuring Guide

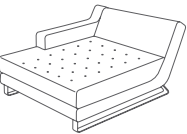


Measuring Guide

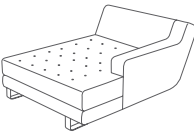


Portion Chaise Technical Specifications

16



17



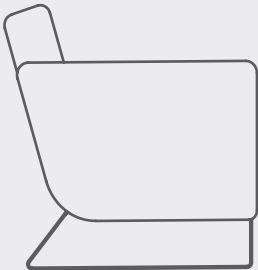
Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>		A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Weight
16	NOPON420 Portion Chaise Right Arm	950 mm 37.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	64.7 kg 142.6 lbs

17	NOPON430 Portion Chaise Left Arm	950 mm 37.5 in	870 mm 34 in	610 mm 24 in	355 mm 14 in	64.7 kg 142.6 lbs
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Measuring Guide



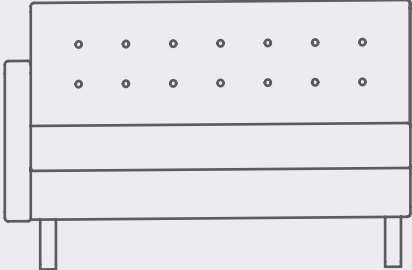
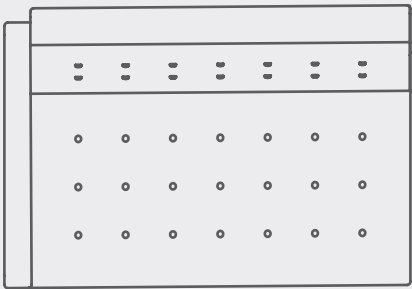
B



C



A



D



Portion Modular Seating Environmental Product Summary



Environment Attributes

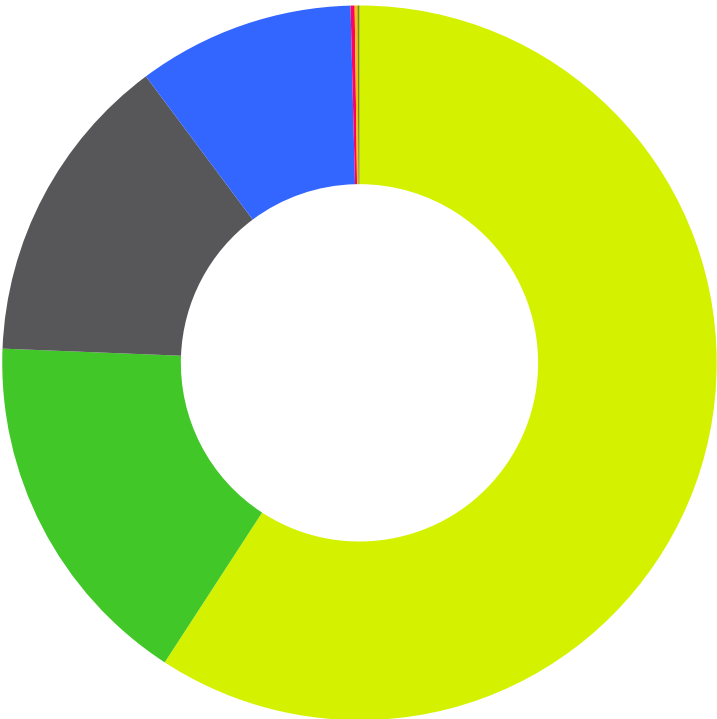
- naughtone is **FISP** and **ISO14001** certified
 - naughtone is **FSC®certified**
 - **77.8kg** total weight
 - **16.9% Recyclable** (foam, base and fixings)
 - **73.4% Reusable** (frame and base)
 - **Packaging: 78.5% recycled cardboard 12.5% virgin fibre. 100% recyclable**
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



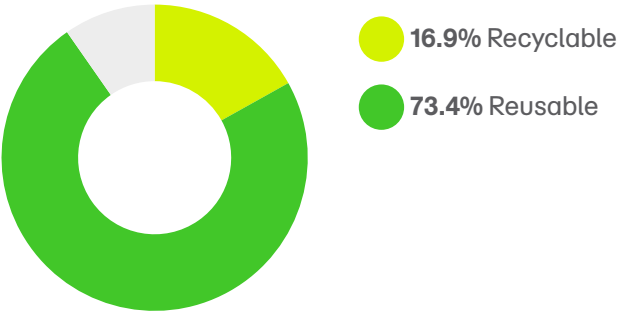
Portion Modular Seating Environmental Product Summary

Material Percentage Split

- 59.18% Beech Plywood
- 0.18% Mild Steel
- 16.45% CMHR Foam
- 0.12% Stainless Steel
- 14.17% Solid Oak
- 0.09% Mild Steel Zinc Plated
- 9.80% Fabric



Recyclable Content



Product Specific Design Statement

The Portion is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Portion 2 Seat with 2 Arms with Solid Oak Legs

Portion is constructed with a CNC plywood frame and high quality CMHR foams.

The legs are turned from durable, high quality solid oak or walnut on a lathe to give them the tapered smooth finish.

The sled base option is handmade from stainless steel bar, which is then weld jointed together and brush polished by hand.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.





1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colors allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

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