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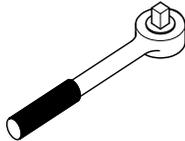
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Tools Required:



Small Flat Head
Screw Driver



Ratchet Wrench



T40 Torx Bit



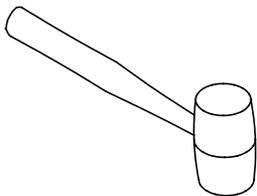
4" T30
Torx Bit



2" T27
Torx Bit



Safety Glass



Rubber Mallet

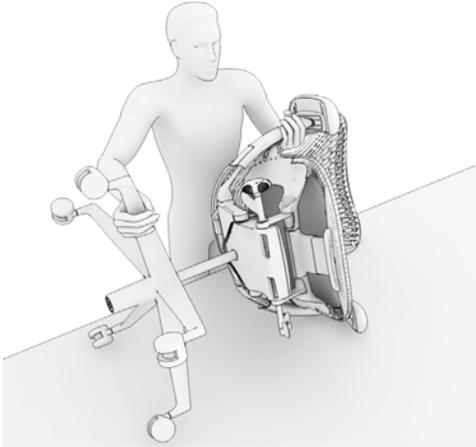
Materials Identification and Segregation:

Where possible, plastic components are marked with ASTM recycling codes. Use these codes to identify material type for recycling. Non marked components should be treated as mixed plastic. Ferrous metals can be identified using a small magnet for recycling. Non-ferrous metals should be separated and recycled separately.

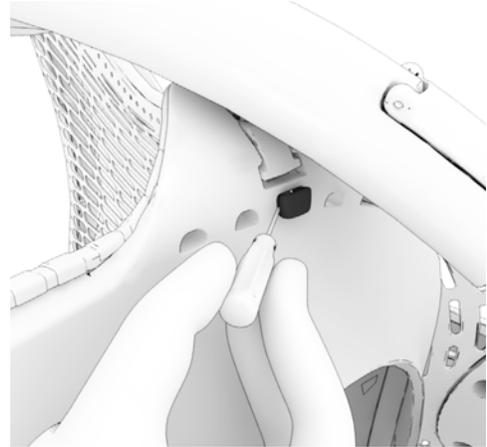


Work Chair Disassembly

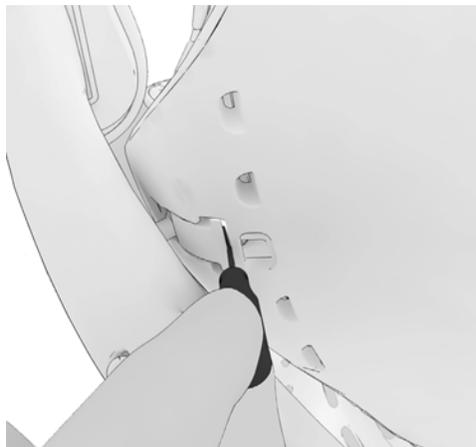
Steps:



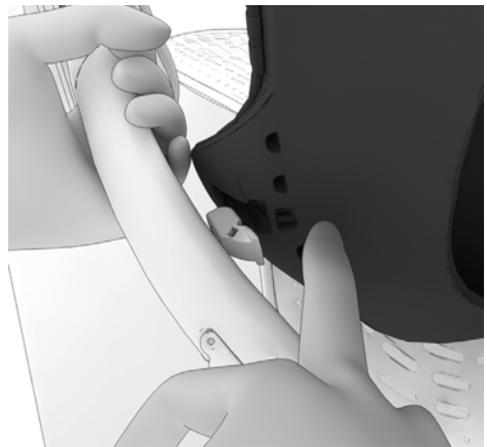
1. Lay chair on the side.



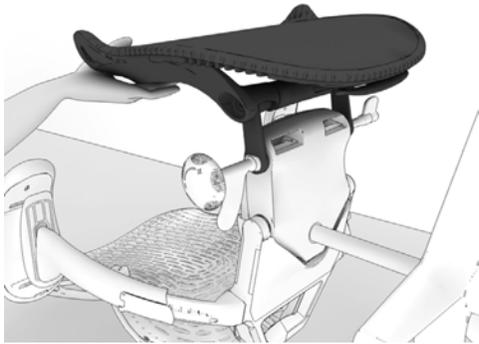
2. Remove the D-Plug from the retainer hole using the small screw driver. Repeat it for the opposite side.



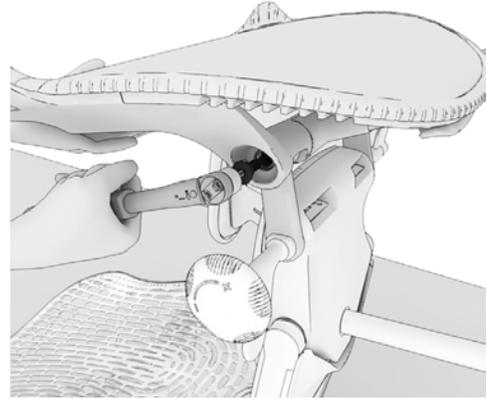
3. Slide the flat head screw driver into the slot and depress the spring clip.



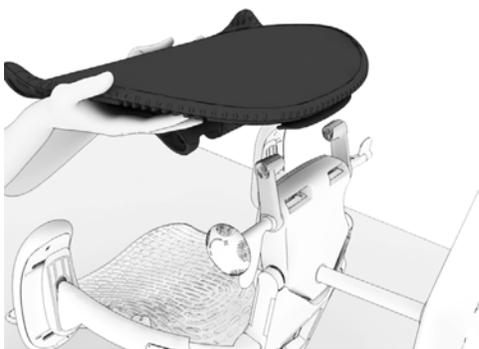
4. At the same time push the seat upward till the knob disengaged from seat. Repeat it for the other side.



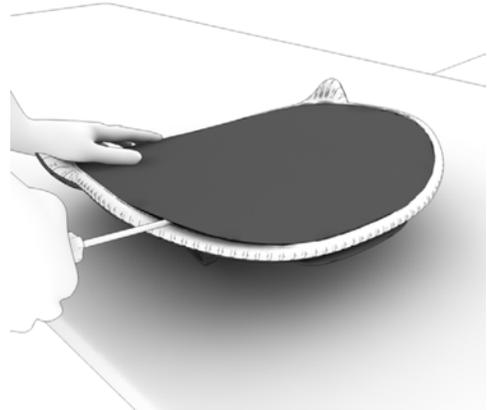
5. Make the seat loosen from the back.



6. Using T40 torx bit remove the retainer bolt. Repeat it for the other side.



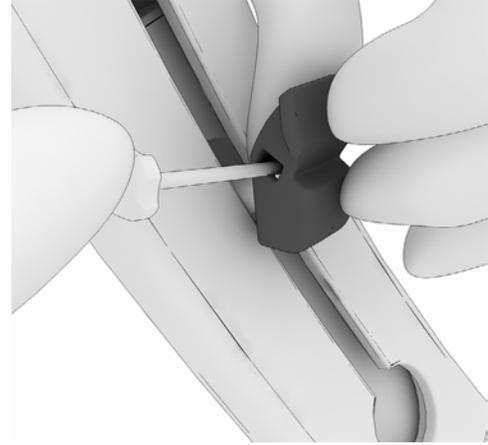
7. Remove the seat from chair.



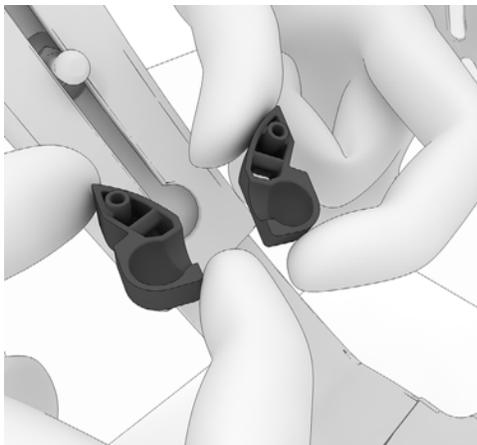
8. Using flat blade screw driver pry up gently to remove pellicle.



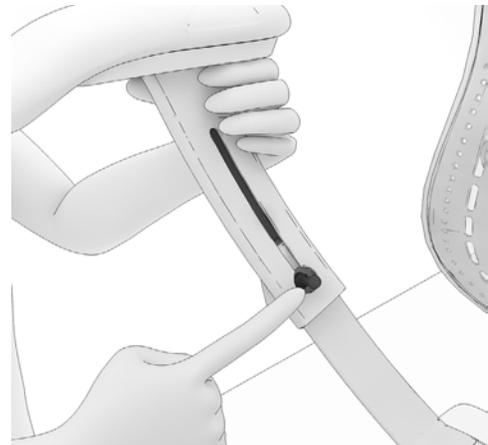
9. Using flat blade screw driver pry up gently to remove seat ring.



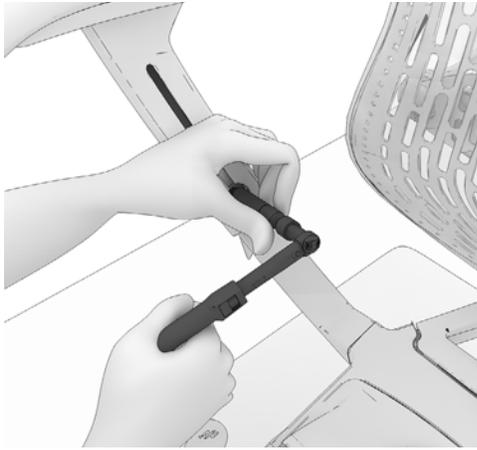
10. Rotate the clip upside down. Insert the flat head screw driver into the hole and release the tab by depressing the clip.



11. Seat retainer clip removed.



12. Align the hole in the arm with the arm support post.



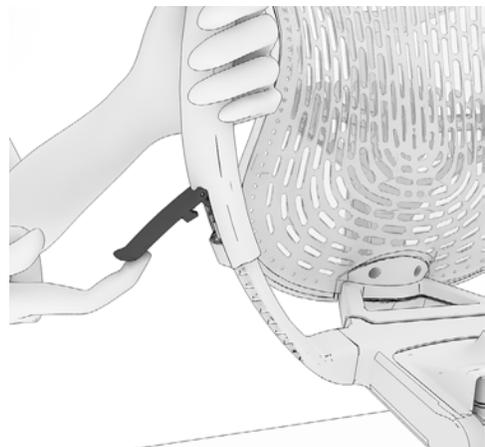
13. Using 13mm deep socket remove the post.



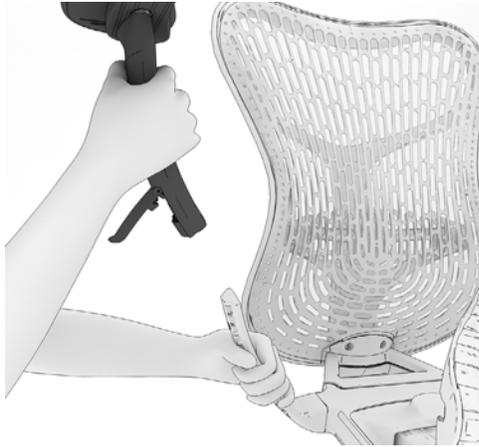
14. Bolt removed from arm.



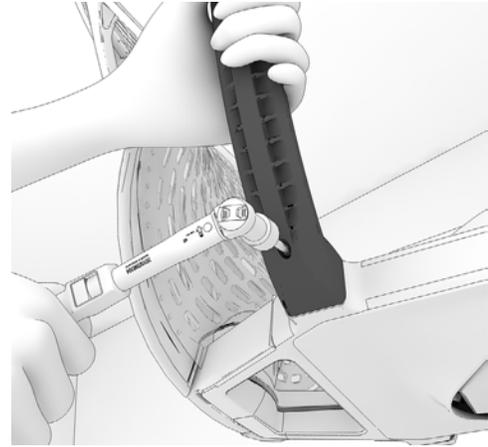
15. Remove the washer from arm.



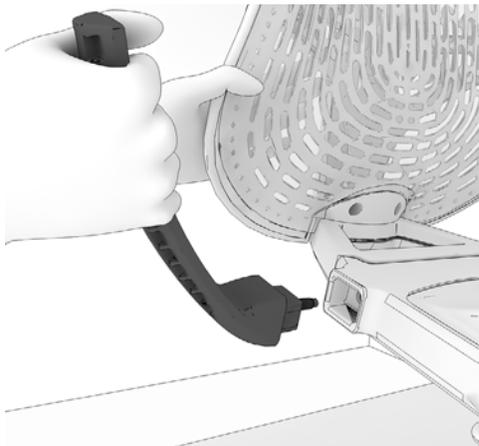
16. Release the catch on the arm.



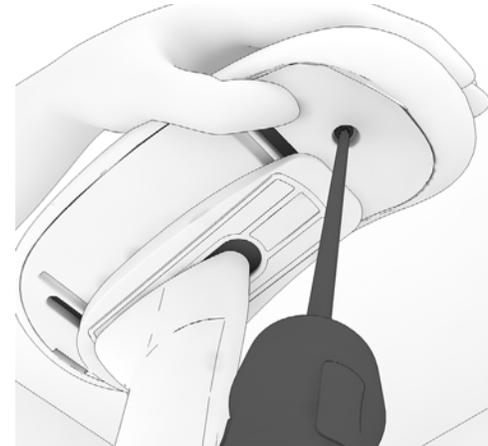
17. Slide the entire assembly up to remove the arm.



18. Use 4" T30 torx bit to remove the arm casting from tilt assembly.



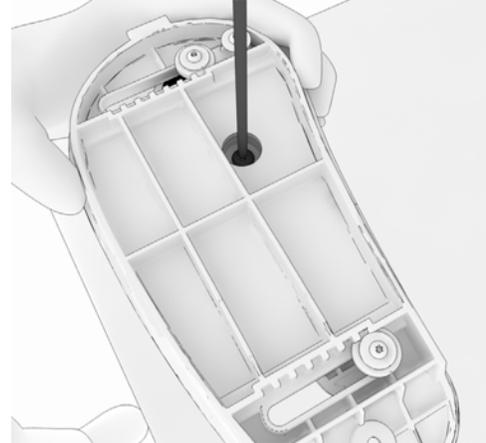
19. While loosening the bolt pull the arm away from the housing. The bolt head is part of the support casting.



20. Using philips T20 torx bit remove the front of the arm pad bolt.



21. Lift up the arm pad and slide it off.



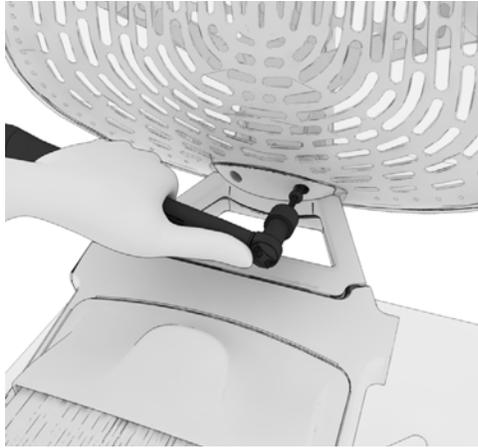
22. Using philips T20 torx bit remove the single screw in the center.



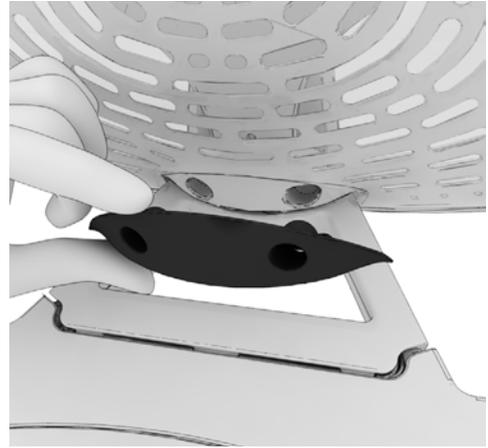
Note: The single center screw will not be visible if the arm pad is in the inboard position.



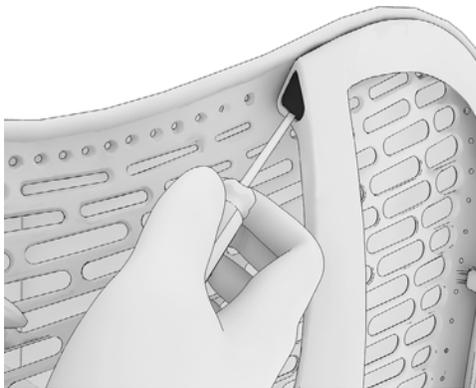
23. Arm pad support removed.



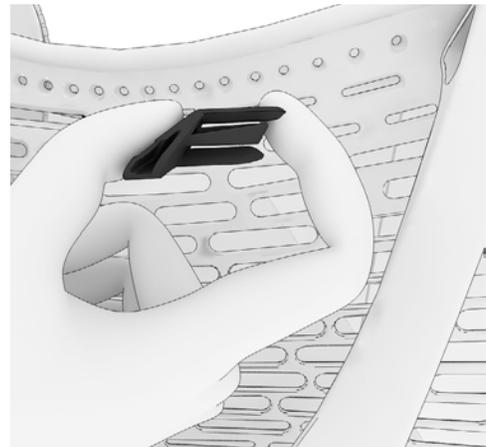
24. Using extended 2 inch long T27 torx bit remove the 2 screws at the lower bottom.



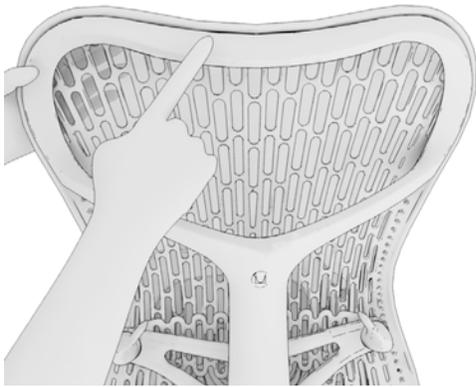
25. Remove the trim cover.



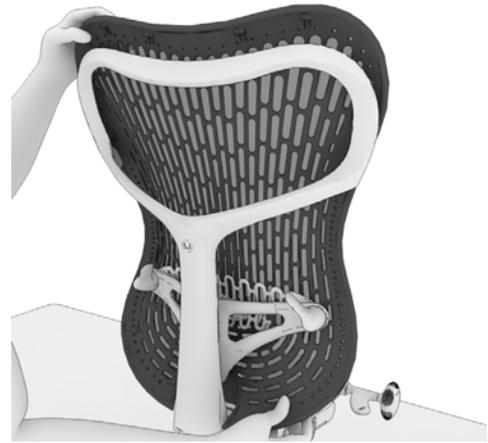
26. Using a small flat screw driver into the gap to remove oval shaped retainer clip.



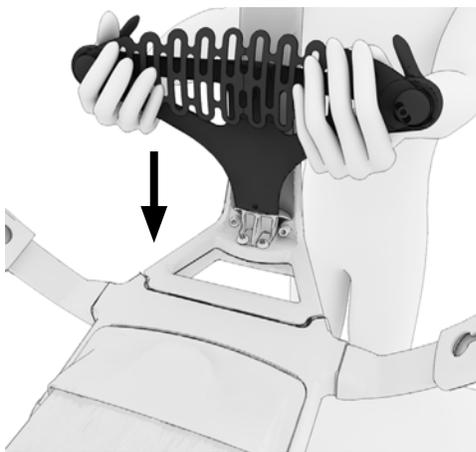
27. Remove the handed clip. Repeat for the opposite side.



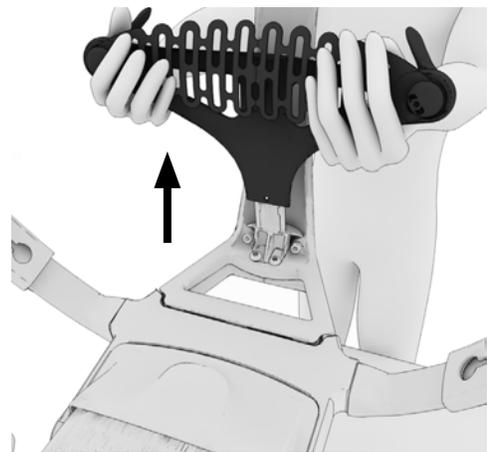
28. The back is hooked over the top of the loop.



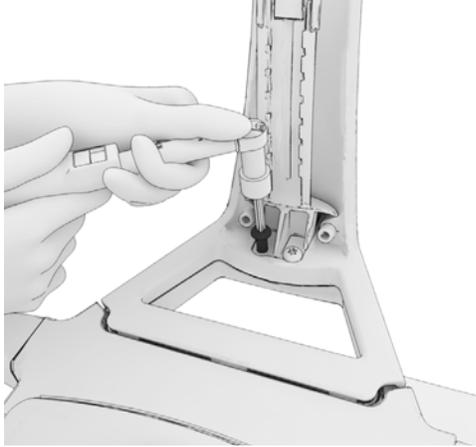
29. Lift up on the bottom and top at the same time, to completely take off the back part.



30. To disengage the lumbar bow assembly from stem, slide it all the way to the bottom.



31. Jerk it up firmly until it comes off the stem.

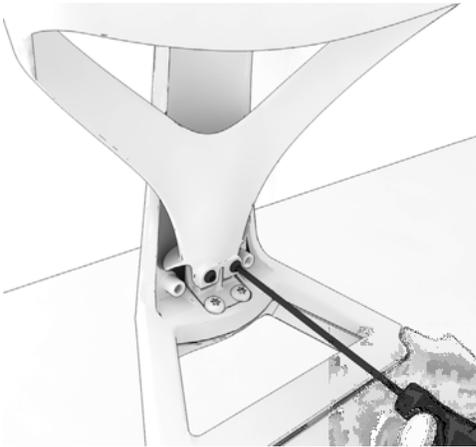


32. Using T27 torx bit remove the 2 bolts from the back yoke.

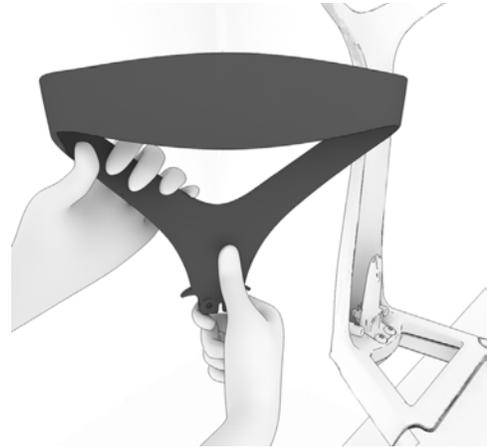


33. Remove the lumbar stem assembly.

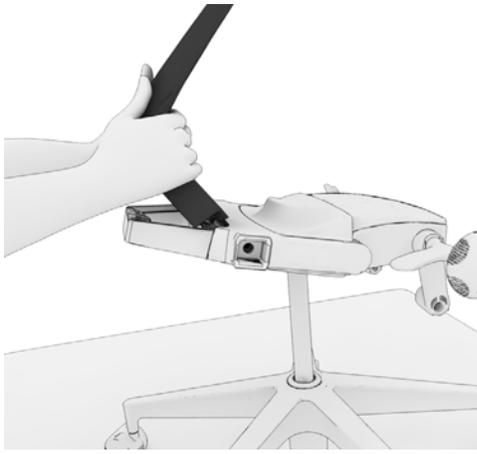
For Fixed Lumbar



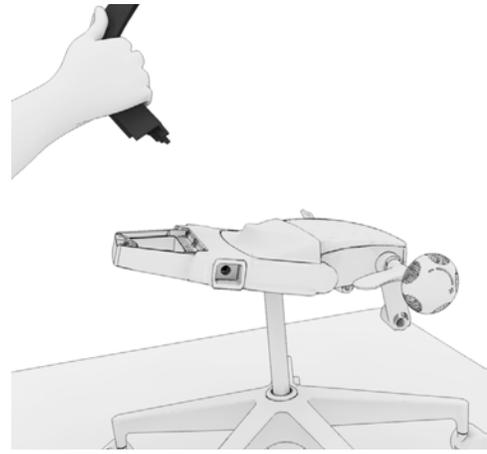
34. Using T25 torx screw driver remove the screws.



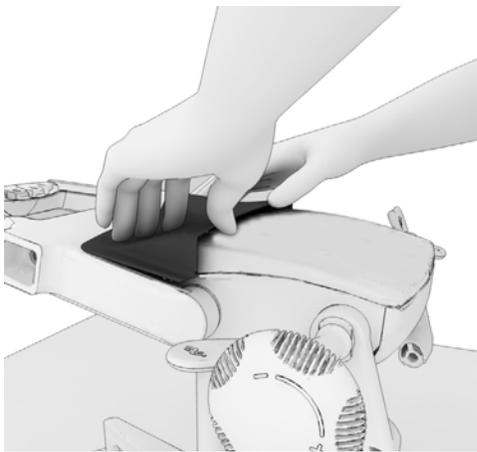
35. Fixed lumbar removed.



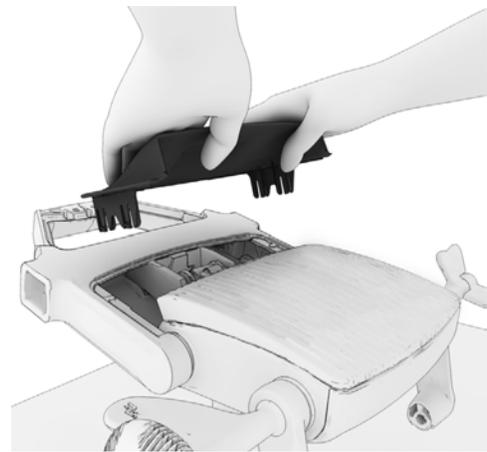
36. Tilt forward to remove the spine.



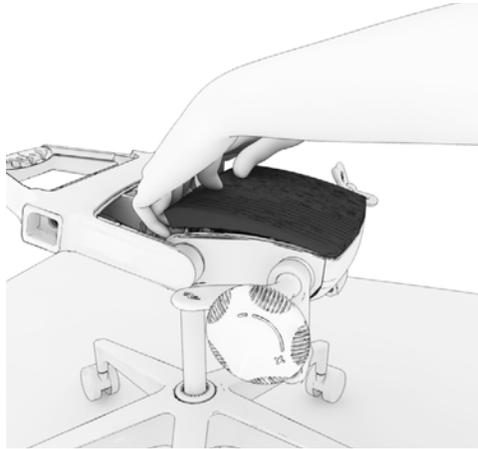
37. Spine removed from the tilt assembly.



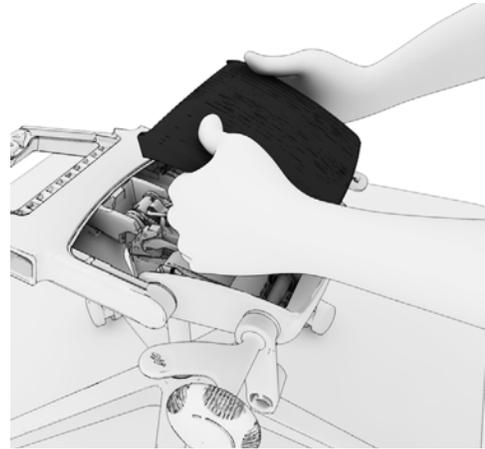
38. Using fingers lift the top rear tilt cover.



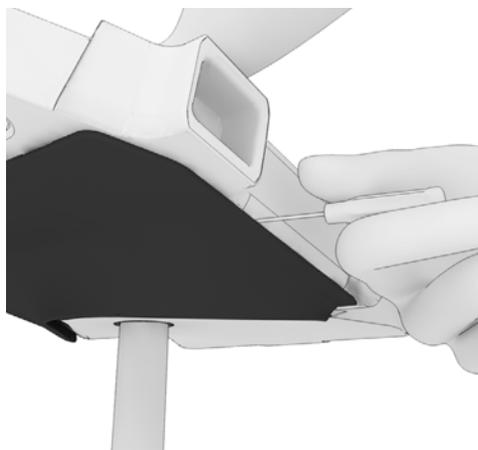
39. Remove the top rear tilt cover from tilt assembly.



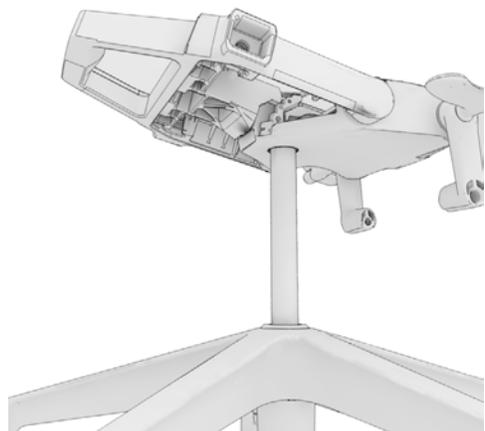
40. Using fingers pull off the top front tilt cover.



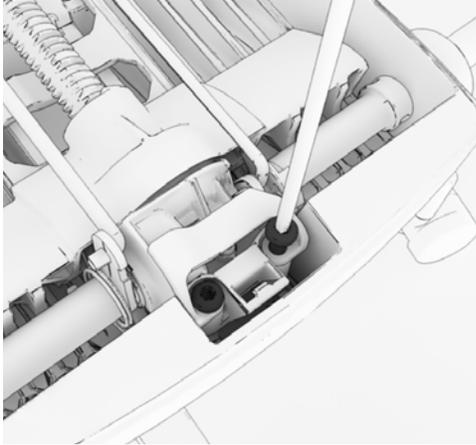
41. Remove the top front tilt cover from tilt assembly.



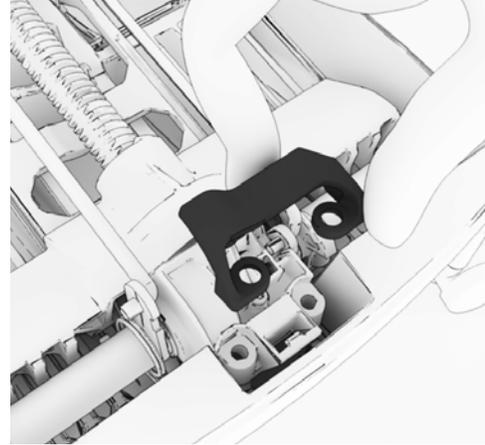
42. Using screw driver remove the bottom tilt cover.



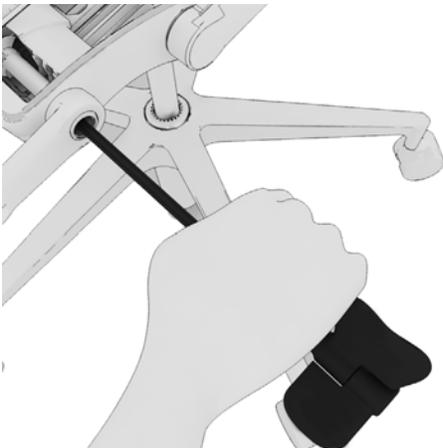
43. Bottom tilt cover removed from the tilt assembly.



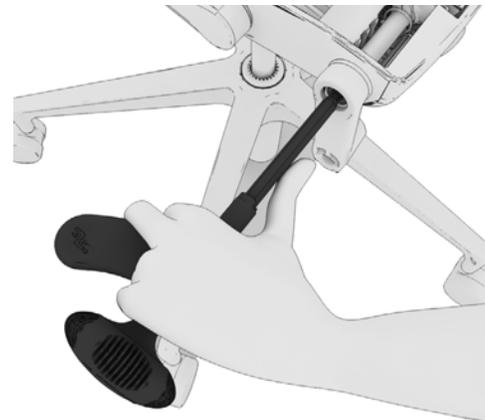
44. Using Phillips screw driver remove the two screws from the control retainer.



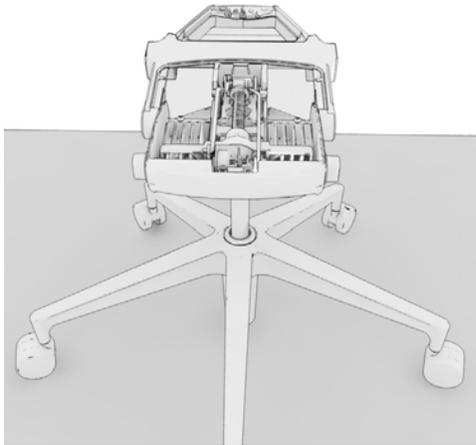
45. The control retainer is removed from the tilt assembly.



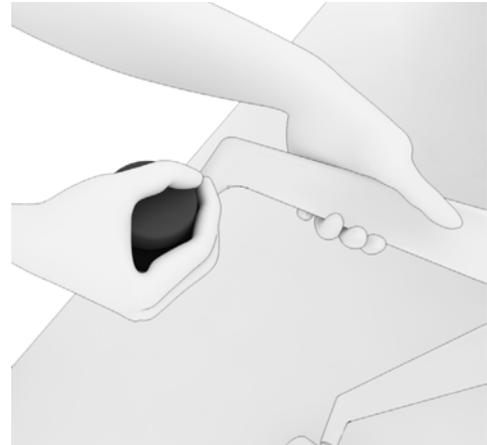
46. Tilt limit control removed from the assembly.



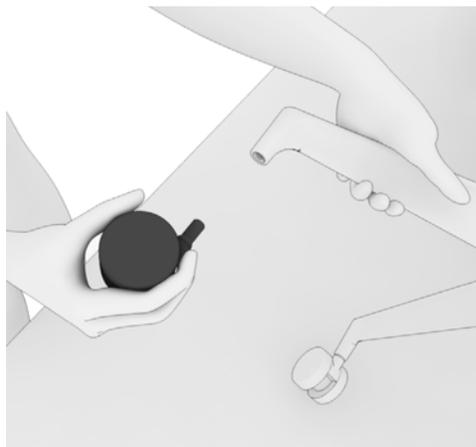
47. Tilt tension control knob removed from the assembly.



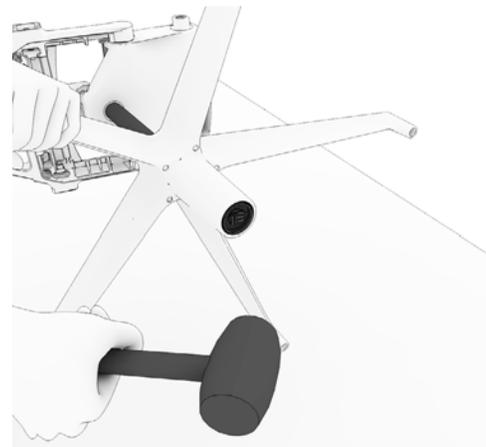
48. Tilt controls are removed from the tilt assembly.



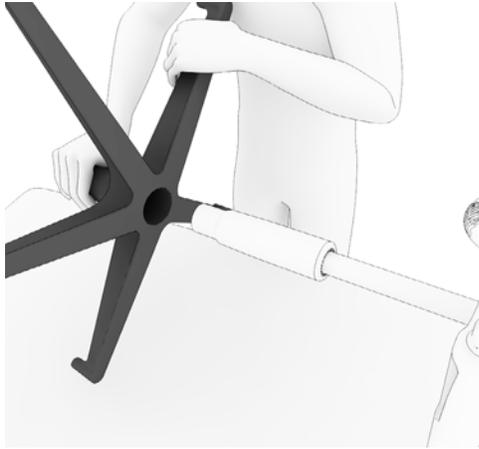
49. Hold base on one hand and grasp the caster on the other hand.



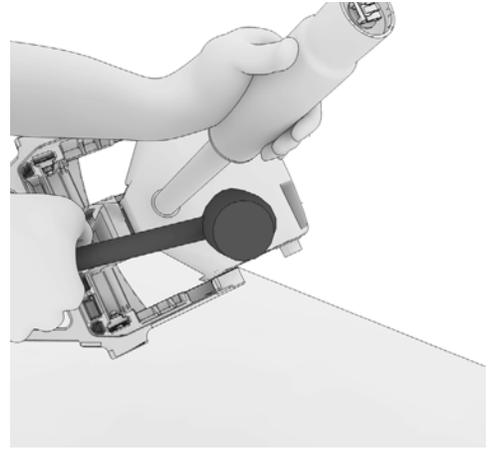
50. Pull straight out to remove the caster. Repeat the same to remove other 4 casters from base.



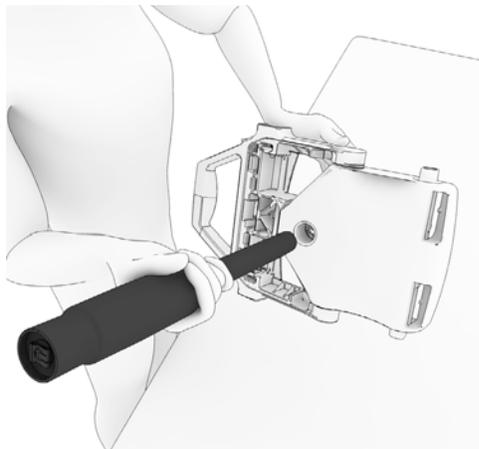
51. Hold base legs firmly and strike the bottom of cylinder with a rubber mallet until base comes loose.



52. Remove cylinder from the base.



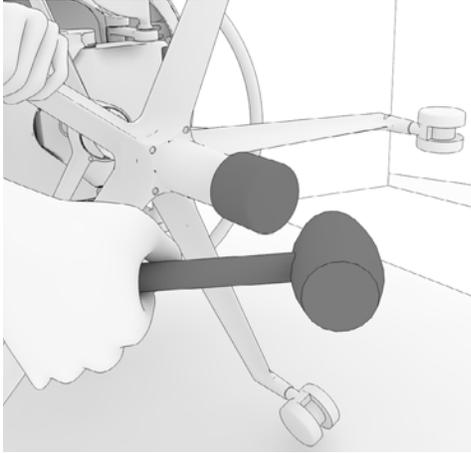
53. Hit the bottom of the chair with rubber mallet until cylinder separates from chair.



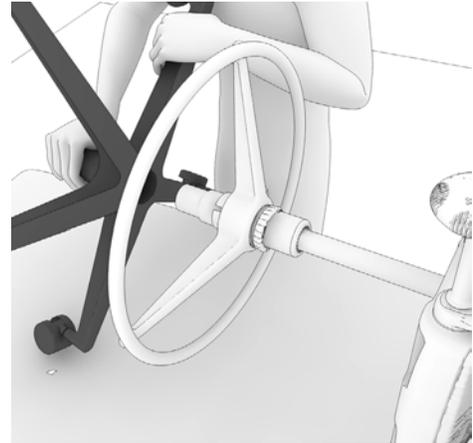
54. Pull out cylinder from tilt assembly.



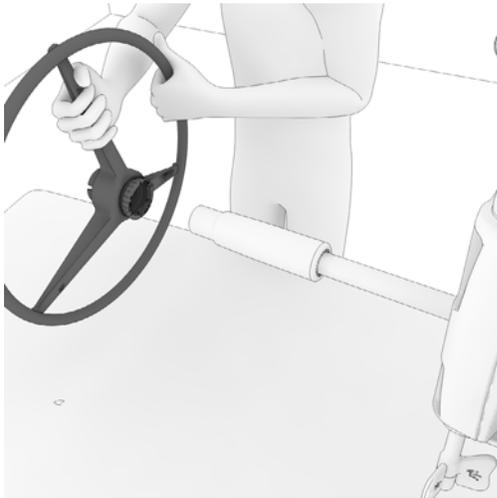
Work Stool Footring Disassembly



1. Place nylon cap over the end of cylinder and strike with hammer.



2. Disengage the base from cylinder.



3. Take out the footring from cylinder.