

Assembly Instructions ■

Ruckus® Tote Storage

Undersurface Rail Kit

July 2019

Tools Required

- Carpenter Square or Tape Measure
- Cordless Power Drill
- $\frac{1}{8}$ " Drill Bit

Note: For some installations, mounting holes may be pre-drilled to the underside of the tabletop at the factory. If so, go to and follow only steps 2, 3, 12 & 13. The instructions below cover when an alternate mounting location is desired, or when no pre-drilled mounting holes exist to install the Ruckus Undersurface Rail Kit.

1. Determine the desired location to mount the undersurface tote. A two-part undersurface slide rail kit must be installed to support the tote, and it consists of a left- and right-hand pair. The slide rail pair must be mounted square to the table

edge and the front mounting holes for the slide rails must be located $1\frac{1}{8}$ " back from the tabletop front edge. Mounting holes of each slide rail must also be positioned 14" apart (Figure 1).

2. Locate and identify the left- and right-hand slide rails, then orient them as shown, correctly positioned for installation. The openings on the slide rails must face each other and the V-shaped openings must face the front, "user side" of the tabletop (Figure 1).

Important: Positioning the first slide rail straight to the sides and/or square to the table front edge is important. Use a carpenter's square, or a tape measure to accurately measure from the side of the tabletop to the side of the slide rail's mounting bracket to assure that the slide rail aligns straight before marking for drilling.

3. If holes are not pre-drilled on the under side of the tabletop, skip to step 4. If holes are pre-drilled on the underside of the tabletop, position the left-hand slide rail straight under the tabletop, centering the mounting slots over the pilot holes, then secure using three #10 x $\frac{1}{2}$ " Phillips screws. Take care to keep the slide rail straight, and to not over-tighten the screws, then proceed to step 12 on the next page (Figure 2).

4. Use a tape measure and pencil to locate and mark the front pilot hole location of the left slide rail to the underside of the tabletop. The marked location must be $1\frac{1}{8}$ " back from the front, "user side" of the tabletop.

5. Carefully drill a $\frac{1}{8}$ " diameter pilot hole under the tabletop at the center of the marked location using a power drill. Take care to not drill too deep, piercing through the tabletop (Figure 1).

6. Position one slide rail under the tabletop (left-hand shown). Center the slide rail's front mounting slot over the pilot hole, then loosely secure using one #10 x $\frac{1}{2}$ " Phillips screw.

7. Using the mounted slide rail as a template, align the slide rail bracket to be square to the "user side" edge of the table by measuring, or by using a carpenter's square. Mark the two remaining mounting slots clearly on the underside of the tabletop.

8. Carefully drill a $\frac{1}{8}$ " diameter pilot hole under the tabletop at the center of each remaining marked mounting slot location using a power drill. Take care to not drill too deep, piercing through the tabletop (Figure 1).

9. Assure that the slide rail is square to the front edge and secure using two #10 x $\frac{1}{2}$ " Phillips screws. Take care to keep the slide rail straight, and to not over-tighten the screws (Figure 2).

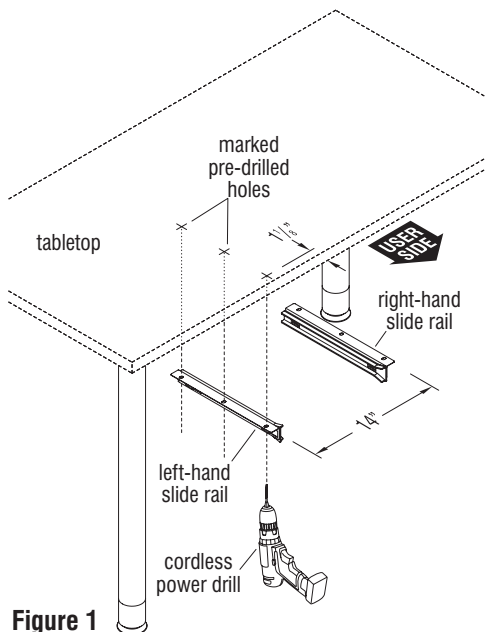


Figure 1

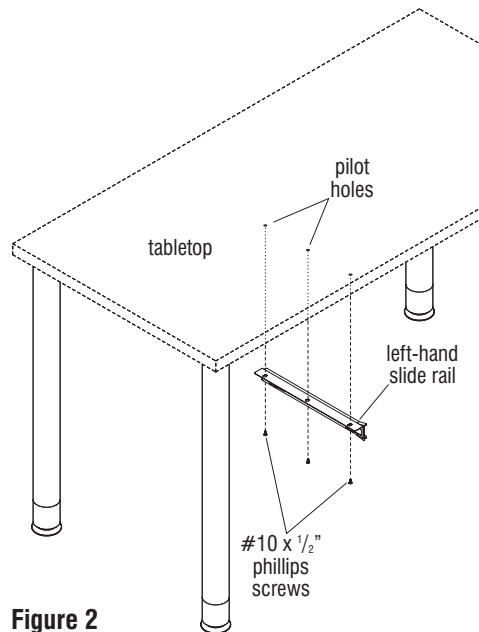


Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Furnishing Knowledge®

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10. Orient the tote as illustrated and insert the top, side rim of the tote into the installed slide rail as illustrated. While supporting the tote up under the tabletop, slide the second slide rail onto the opposite side of the tote. Position the slide rail tight to the side of the tote, then mark the three mounting slots to the bottom of the table for the second, right-hand slide rail to be installed. Make sure the front, "user side" marked location is $1\frac{1}{8}$ " back from the front, "user side" of the tabletop. Move the bracket away and set aside (Figure 3).

Important: To allow for the tote to slide more freely, drilling of pilot holes for the second slide rail must be performed differently than the first. Drilling of holes must be done at the outside of the marked slots under the tabletop, not in the center of the slots.

11. Check that the first set and second set of three marked mounting slots are parallel to the first and are 14" apart. Using a power drill, carefully drill a $\frac{1}{8}$ " pilot hole under the tabletop at the outside of each slot. Take care to not drill too deep, piercing through the tabletop (Figure 3).
12. Position the second slide rail unit straight under the tabletop, centering the mounting holes over the pilot holes and secure using three #10 x $\frac{1}{2}$ " Phillips screws. Take care to not over-tighten (Figure 4).
13. Insert the top side rims of the tote into the installed pair of slide rails and slide into place (Figure 5).

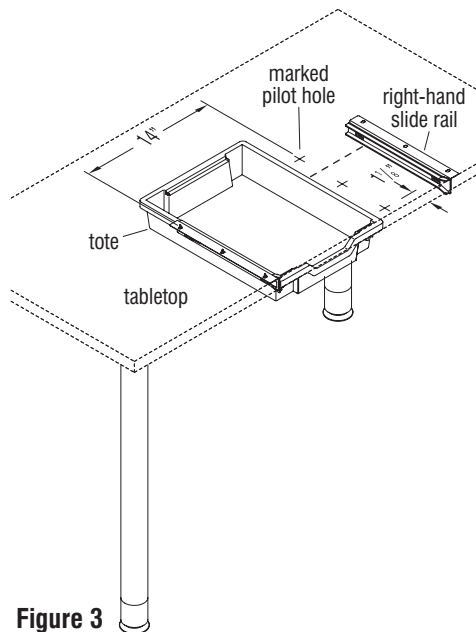


Figure 3

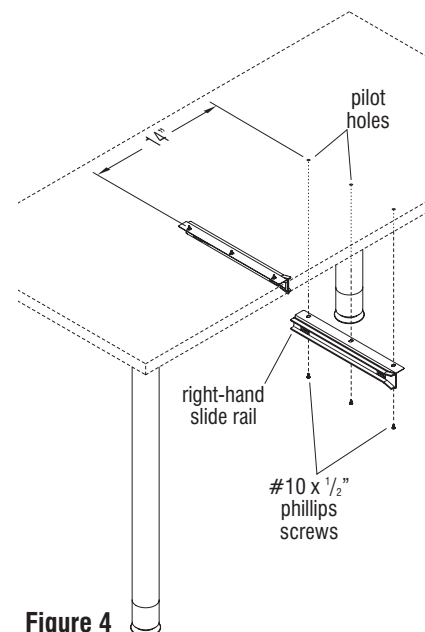


Figure 4

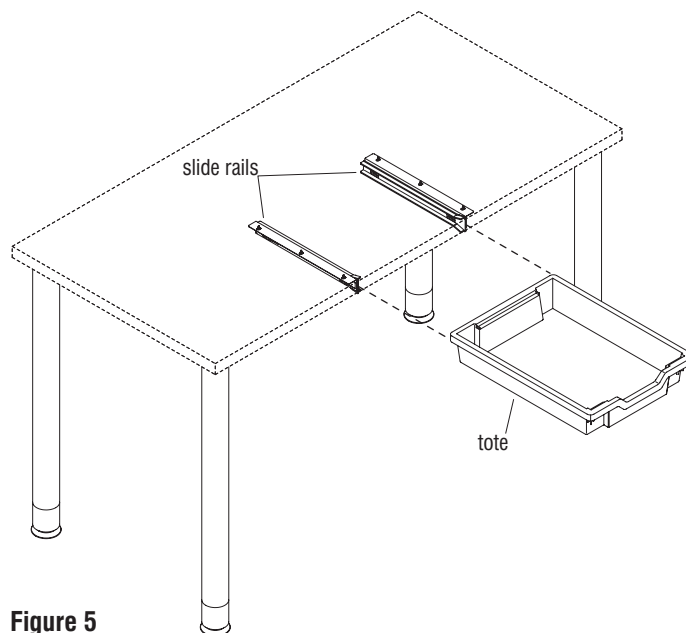


Figure 5