

PRODUCT SPECIFICATIONS ■

Versa[®] XL Chair

August 2019

TECHNICAL SPECIFICATIONS

Frame

Legs of 1" O.D. x 16-gauge high-strength tubular steel. The "kick back" rear legs increase structural integrity and add to stability. The rear legs on the wallsaver frame have a greater "kick back" angle so the legs touch the wall before the backrest. Side members and cross tube members will be of 1" O.D. x 14-gauge tubular steel. 11-gauge steel gussets will be located on the front legs to increase strength and rigidity. Standard front and rear legs are joined to side members by brazing; all other joints are manually welded. Wallsaver rear legs are manually welded to the side members; front legs are brazed. Formed 11-gauge steel brackets welded to the rear legs are used to support the backrest.

Tube End Caps (Armless Chair)

End caps are made of molded plastic. The end cap will match the frame color. With chrome and Hammertone frames, the end cap will be black.

Floor Glides

Available in chrome-plated steel or monochromatic plastic for Standard four leg. (Black plastic on chrome and Hammertone frames.) Wallsaver chairs are only available with chrome-plated steel glides.

Upholstered Seat

Seat is flat, 5-ply, $1\frac{5}{32}$ " thick, radiate pine plywood (AraucoPly or similar) fastened to the frame with four screws through T-nuts embedded in the wood seat. A $2\frac{1}{2}$ " thick urethane foam cushion is glued to the seat.

Upholstered Backrest - Round or Square (option)

Upper contour of backrest can either be round or square. Backrest is a two piece construction. The front has a flat, 4-ply, $\frac{1}{2}$ " thick #3 gum veneer wood inner with a 2" urethane foam cushion applied. The back shroud is 5-ply, $\frac{7}{32}$ " thick hardwood veneer inner with a $\frac{1}{4}$ " thick padding applied. Both parts are fastened together with eight steel spring clips. The backrest assembly attaches to the frame with eight steel screws that thread into T-nuts that are pressed into the wood backrest.

Armrests

Molded nylon pressed into the front and rear leg tubes. Armrests are monochromatic with frame. On chrome and hammertone frames, they will be black.

Frame Finishes

30-sheen epoxy powder-coat paint is electrostatically applied. The dry coating is then fused and cured in a baking oven to form a smooth, continuous film. Finish is chemical resistant, hard, tough and mar resistant. Bright duplex nickel-chrome is applied to the frame in a twenty-two step process, making it impervious to staining, scuffing, scratching and corrosion.

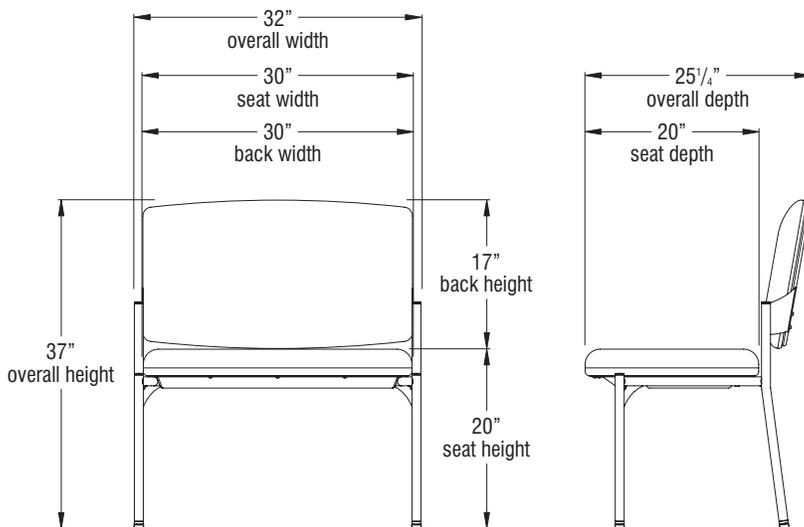
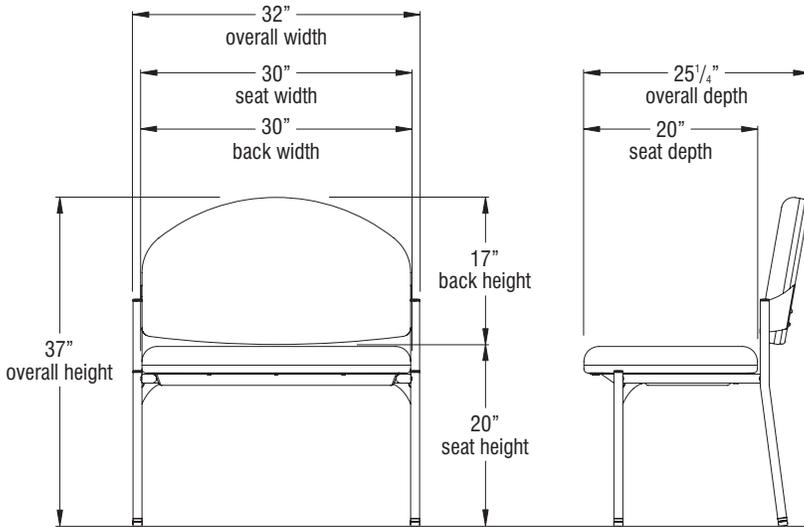
Ganging Fixtures

Welded steel construction, rod is $\frac{3}{16}$ " diameter, bracket is 14-gauge; chrome finished. Only armchairs may be ganged. Gangers (male & female) fasten to the bottom side of both armrests with three screws each. Shipped unassembled (K.D.).



DIMENSIONS

Versa XL Four-Leg Armless Chair

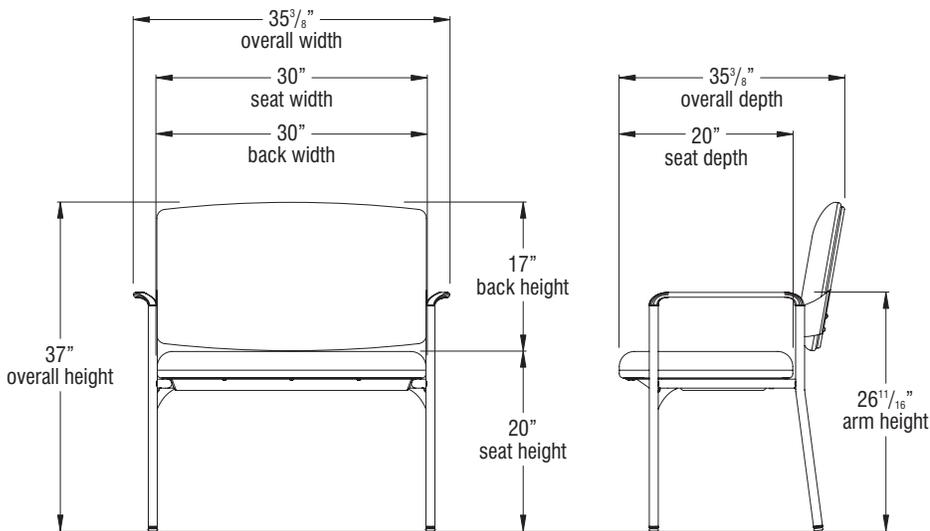
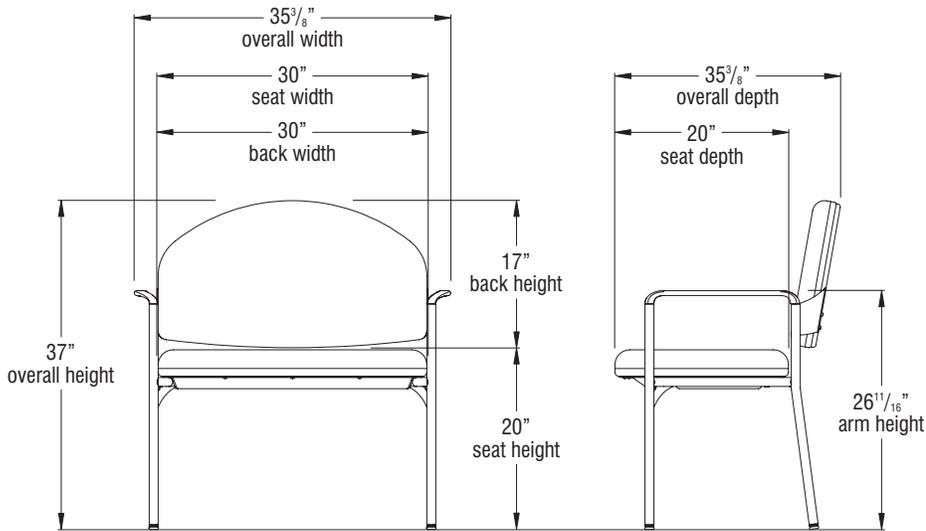


CODE COMPLIANCE



DIMENSIONS

Versa XL Four-Leg Armchair

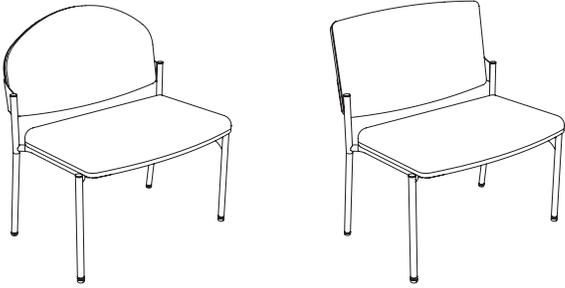


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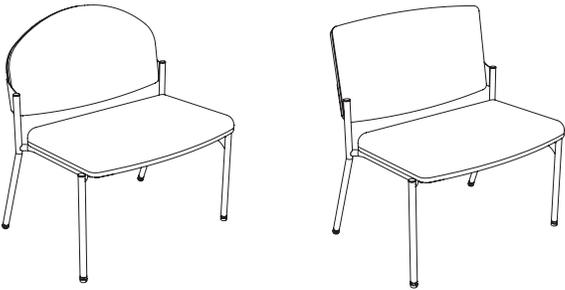
STATEMENT OF LINE

Versa XL Four-Leg Armless Chair



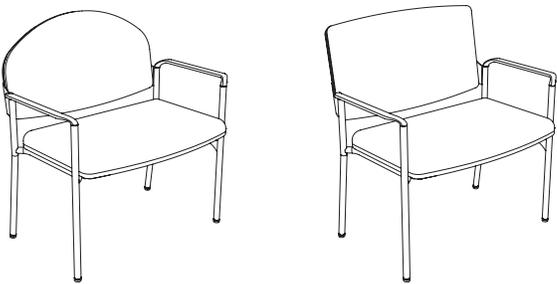
VXLN

Versa XL Four-Leg Wallsaver Armless Chair



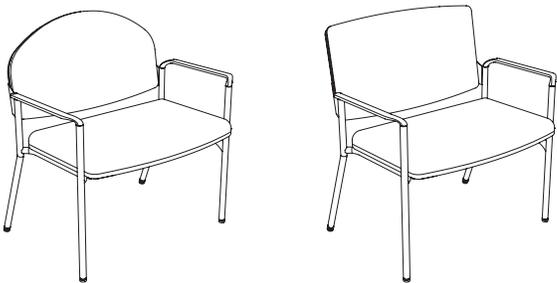
VXLNWS

Versa XL Four Leg Armchair



VXLAG / VXLAN

Versa XL Four Leg Wallsaver Armchair



VXLAGWS / VXLANWS

CODE COMPLIANCE

