

Specifications ■

Soltice® Tables

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Model Numbers: 8501, 8502, 8503, 8504, 8505, 8506, 8507, 8508

Bases

All square and rectangular shaped bases have legs and aprons constructed of solid hardwood kiln-dried to a moisture content of 6-8%.

Construction

All bases are constructed using double bore and dowel joint construction with glue and screw attached blocking at all corners.

Table Tops

Table tops are constructed of wood veneers, or solid wood edge. Top surface is then applied (either wood veneer or plastic laminate) and radius edge profile is machined.

Wood Finish

Exposed wood parts are machine sanded with 180 grit paper, followed by 220 grit paper for a smooth surface. A spray stain is then applied for an overall even color. Once the stain is applied, the wood parts are run through a burn off oven, and the wood finish is baked on for one hour at a temperature of 140 to 150 degrees Fahrenheit. The wood is then sealed to prevent moisture imbalance. The entire frame is then sanded by hand with 400 grit paper for fine detailing. The final step is the application of a conversion varnish topcoat which is also run through the burn off oven process.



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