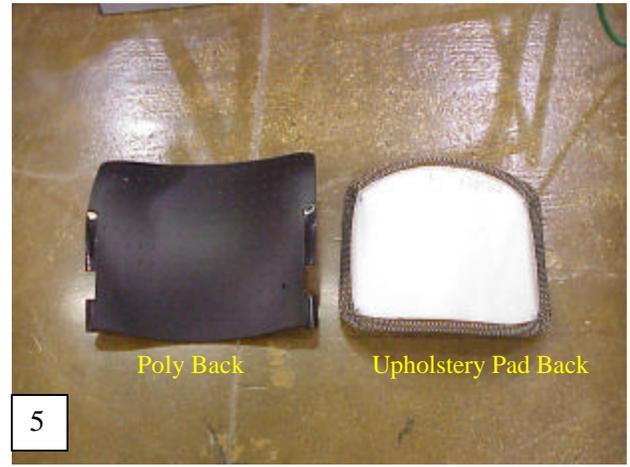
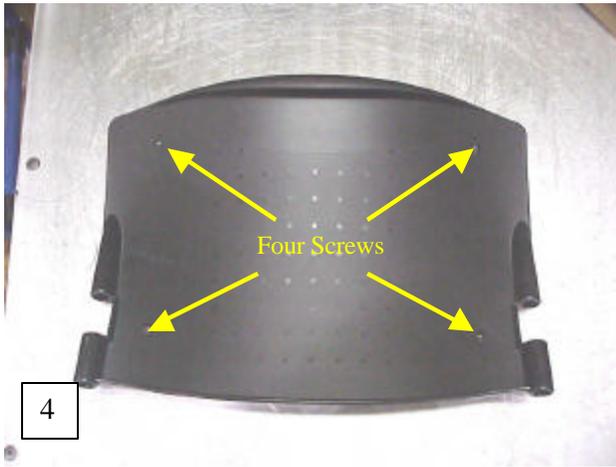


Turn the chair upside down and place the seat on the corner of a table. Using a Phillips screwdriver bit, remove the four screws in the seat shroud. Next remove the seat shroud from the chair assembly. Now remove two arm screws, one screw in each of the front two legs. Turn the chair back over to the upright position.



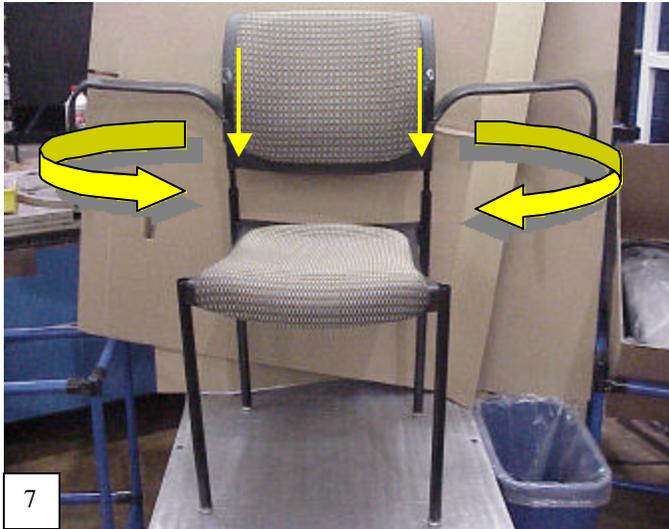
Pull the front of the arms out of the frame tube. Turn the left and right arms 90°, away from the seat of the chair. Pull the backrest and arms up away from the frame and seat. If the upholstery pad needs to be changed to a new poly backrest, go to frame 4. If the upholstery pad doesn't have to be changed, go to frame 6.



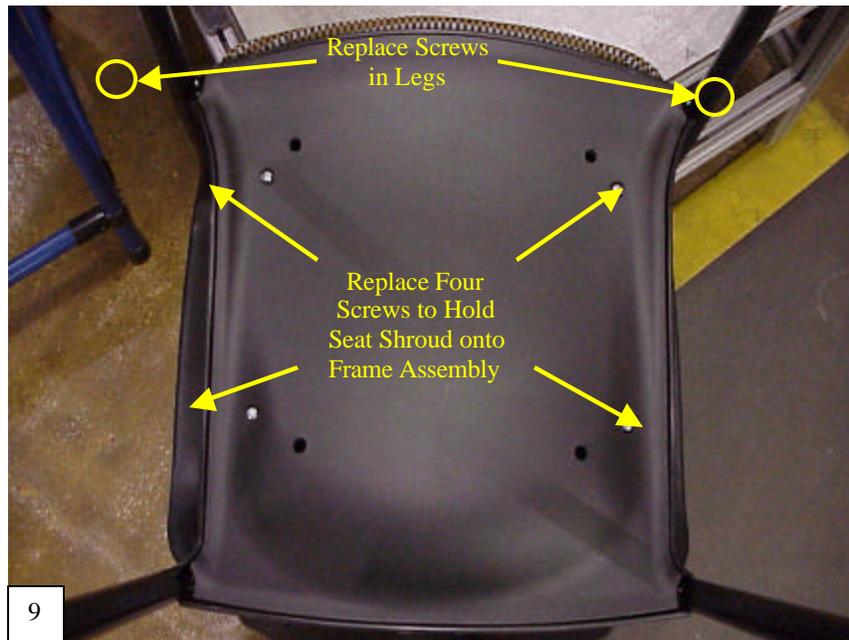
To replace the upholstery pad on the poly back you must take out four screws that are located on the opposite end of the pad. Separate the upholstered pad from the poly back. Align the screw holes of the new poly back to the threaded holes on the upholstery pad. Replace the four screws in the poly back.



Slide the new backrest down onto the frame until the frame tubing comes up to the bottom of the arm cutout area on the backrest. Put the back of the arms in the cutout areas with the arms turned sideways 90° from the chair assembly.



When both left and right arms are in position, slide the backrest and arms down onto the frame tubes, towards the seat. When the backrest and arms are pushed all the way onto frame, turn the arms 90° towards the seat of the chair. The arms will not rotate if the backrest and arms are not pushed all the way down onto the frame. Push the front end of the arms in the tubes located in front of the frame.



Turn the chair upside down and place the seat on the corner of a table. Replace the original screws in each of the two front legs. Put the seat shroud onto the bottom of the frame. Replace the four screws that hold the seat and shroud to the frame.