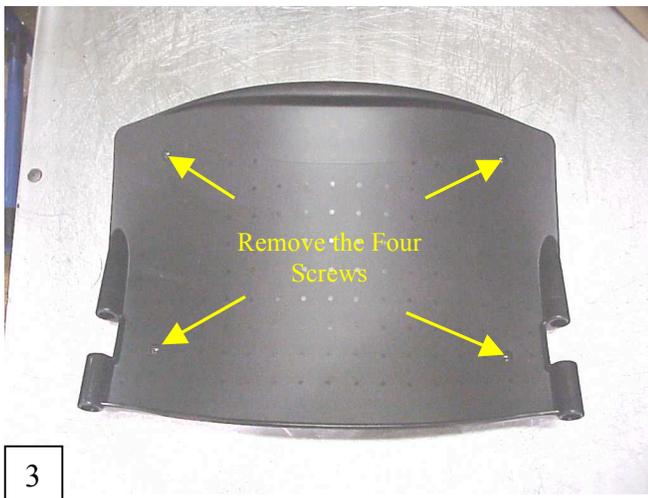
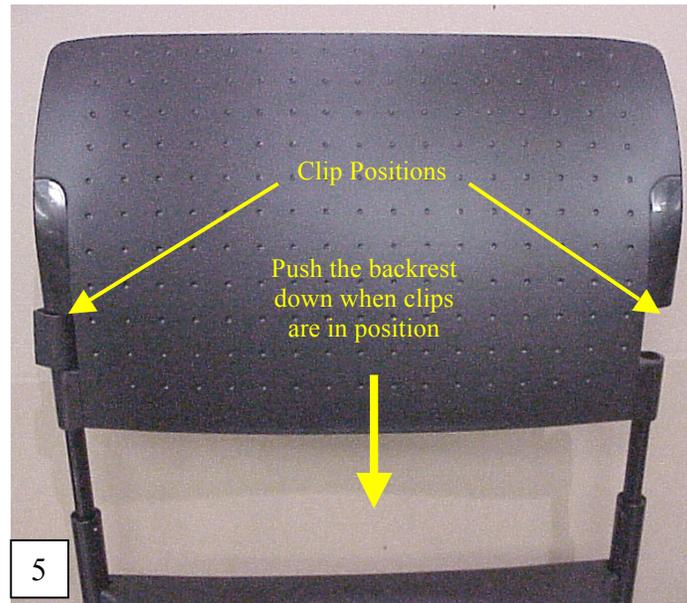


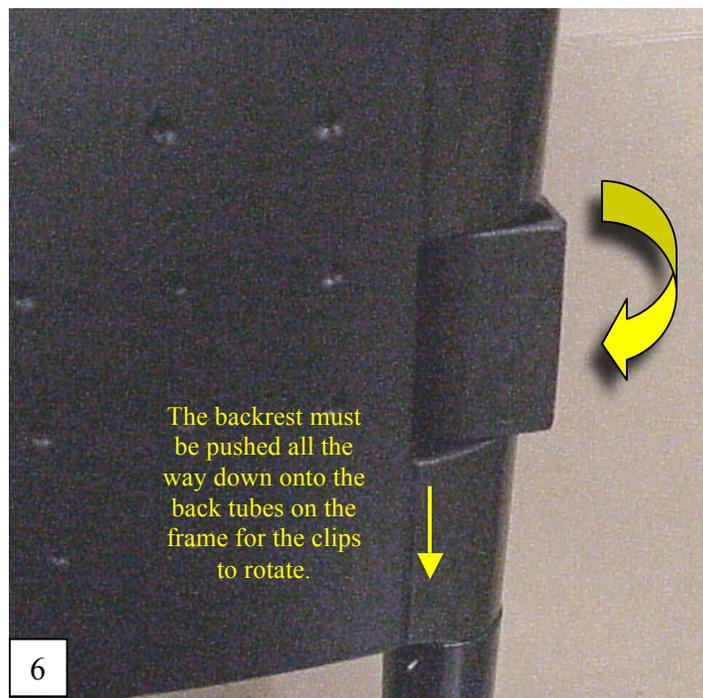
There are two No Arm Back Clips locate on the backrest of the chair. If you were sitting in the chair, rotate the clip to the right clockwise and the clip to the left counterclockwise. Pull the backrest up away from the frame and seat assembly. The clips may fall out when the backrest comes off the frame. If upholstery pad needs to be change over to the new poly back, go to frame 3. If upholstery pad don't have to be changed over to the new poly back, go to frame 5.



To replace the upholstery pad on the poly back, four screws that are located on the opposite end of the pad must be taken out. Separate the upholstered pad from the poly back. Fetch the new poly back and align the screw holes of the poly back to the threaded holes on the upholstery pad. Replace the four screws on back of poly back.



Fetch the new backrest that will be assembled on the existing frame and seat assembly. Slide the backrest down onto the frame until the frame tubing comes up to the bottom of the clip cutout positions on the back. Put the No Arm Back Clips into the backrest cutout area. The clips are marked with an R and L. If you were sitting in the chair, the clip marked with an R goes to the right side and the clip marked with an L goes to the left side on the backrest. Place the clips in their position with the R and L marks facing out towards you. Slide the backrest and clips down onto the frame.



When the backrest has been pushed in all the way down onto the frame back tubes, rotate the clip marked L clockwise and the clip marked R counterclockwise. The clips will not rotate if the backrest is not pushed all the way down onto the frames back tubes.

