

Assembly Instructions ■

Ganging Glides

Maestro®, Matrix®, & Strive® HD

November 2012

For product shipped after 3/15/2012, there has been a change in the design and attachment method of ganger glides. Prior to 3/15 the ganger glides were attached to the wire frame with one screw per glide and the frame was drilled in four locations to accept the screws. After 3/15 the ganger glides snap over slots pressed in a standard glide frame. Two ribs molded in each glide snap into the slots and prevent the glide from moving on the frame. Because the ganger glide attachment method is now identical to that of non-ganging glides, customers who order chairs without glides or with standard glides after 3/15 will be able to change to ganger glides in the field without having to replace the frame.

Reference ECN #12597 for further details.

Note: When a glide is removed from a chair the ribs that are molded in the glide usually become damaged, such that, if the glide is reinstalled on a frame the ribs may no longer prevent the glide from moving around.

Note: Matrix and Strive HD ganging chairs ordered after the implementation date will not gang with product produced prior to this modification because the distance between glides has changed. Maestro chairs ordered after the implementation date will gang with older product.

The new KD part numbers for the ganger glides are as follows:

06.0490.F.X	Ganger Glide, Polycarbonate - Female
06.0490.M.X	Ganger Glide, Polycarbonate - Male
06.0495.F.X	Ganger Glide, Stainless Steel - Female
06.0495.M.X	Ganger Glide, Stainless Steel - Male