

Assembly Instructions ■

Task Chair Arms

Model JR30 & JR39

May 2013

JR30 Arm Installation

1. Chair will be shipped without arms installed. Arms will be in separate package, inside the chair box. Bolts for installation will be pre-installed on chair bottom (Figure 1).

2. Remove chair and arms from their packaging, then carefully turn chair upside down on a soft protective surface (Figure 1).

3. Locate the left and right arm assemblies. Arms will have mounting bracket already attached.

Note: When selecting an arm assembly make sure it is for correct side before installing.

4. Remove right or left arm mounting bolts from chair bottom. There is a 6mm spacer on the outer two bolts that will need to be re-installed with arm assembly (Figure 2).

5. Place the arm assembly onto the chair bottom making sure the arm pad is facing down as shown (Figure 3). Align the arm mounting bracket holes with the holes on the bottom of the chair. Thread two $\frac{1}{4}$ -20 x $1\frac{1}{4}$ " bolts into the inner holes of the bracket closest to the chair center. Leave loose and do not tighten at this time (Figure 3).

6. Place the 6mm spacer between the mounting bracket and the chair bottom on the two outside holes furthest from the chair center. Make sure the spacer is aligned with the bolt holes of the arm bracket and chair bottom. These spacers are necessary for the JR30 arms to be at the correct angle when mounted (Figure 3 & Detail A).

7. Insert two $\frac{1}{4}$ -20 x $1\frac{1}{4}$ " bolts into the two outer holes making sure bolts pass through spacers. Do not tighten at this time (Detail A).

8. Repeat steps 4 through 8 for the other arm. Then carefully turn the chair right-side up and check to make sure arms are on correct sides and straight. If correct, tighten all bolts to secure arm assembly.

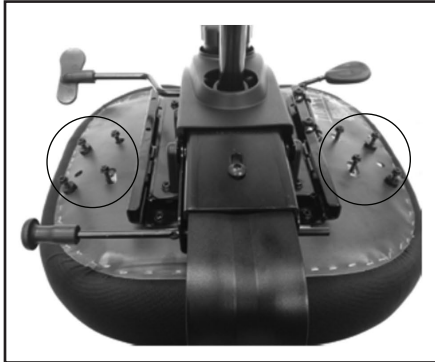


Figure 1



$\frac{1}{4}$ -20 x $1\frac{1}{4}$ " bolts

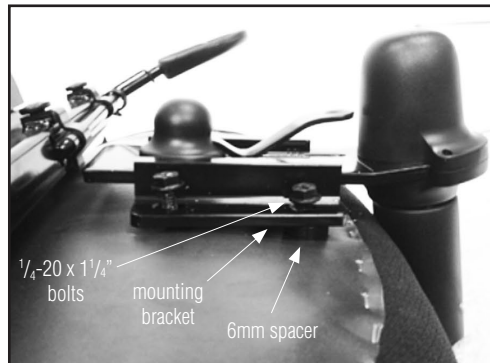
Figure 2



6mm spacer



Figure 3



Detail A



CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Furnishing Knowledge®

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Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

JR39 Arm Installation

1. Chair will be shipped without arms installed. Arms will be in separate package, inside the chair box. Bolts for installation will be pre-installed on chair bottom (Figure 1).

2. Remove chair and arms from their packaging, then carefully turn chair upside down on a soft protective surface (Figure 1).

3. Locate the left and right arm assemblies. Arms will have mounting bracket already attached.

Note: When selecting an arm assembly make sure it is for correct side before installing.

4. Remove right or left arm mounting bolts from chair bottom (Figures 1 & 2).

5. Place the arm assembly onto the chair bottom making sure the arm pad is facing down. Align the mounting bracket holes with the holes on the bottom of the chair. Thread four 1/4-20 x 1" bolts into the holes to mount the arm. Leave loose and do not tighten at this time (Figure 3).

6. Repeat steps 4 through 6 for the other arm assembly. Carefully turn the chair right-side up and check to make sure arms are on correct sides and straight. If correct, tighten all bolts to secure arm assembly.

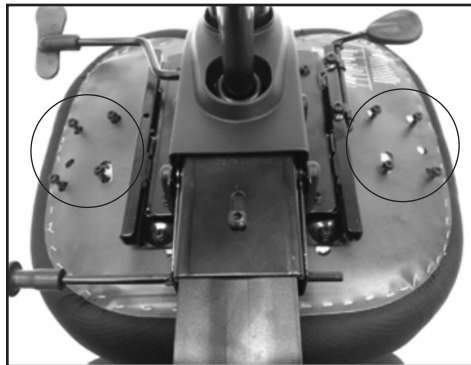


Figure 1



1/4-20 x 1" bolts

Figure 2

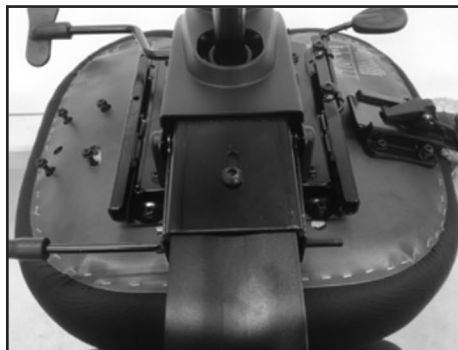


Figure 3