

Assembly Instructions

KI 700 Series Lateral Interlock Installation & Removal

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Components

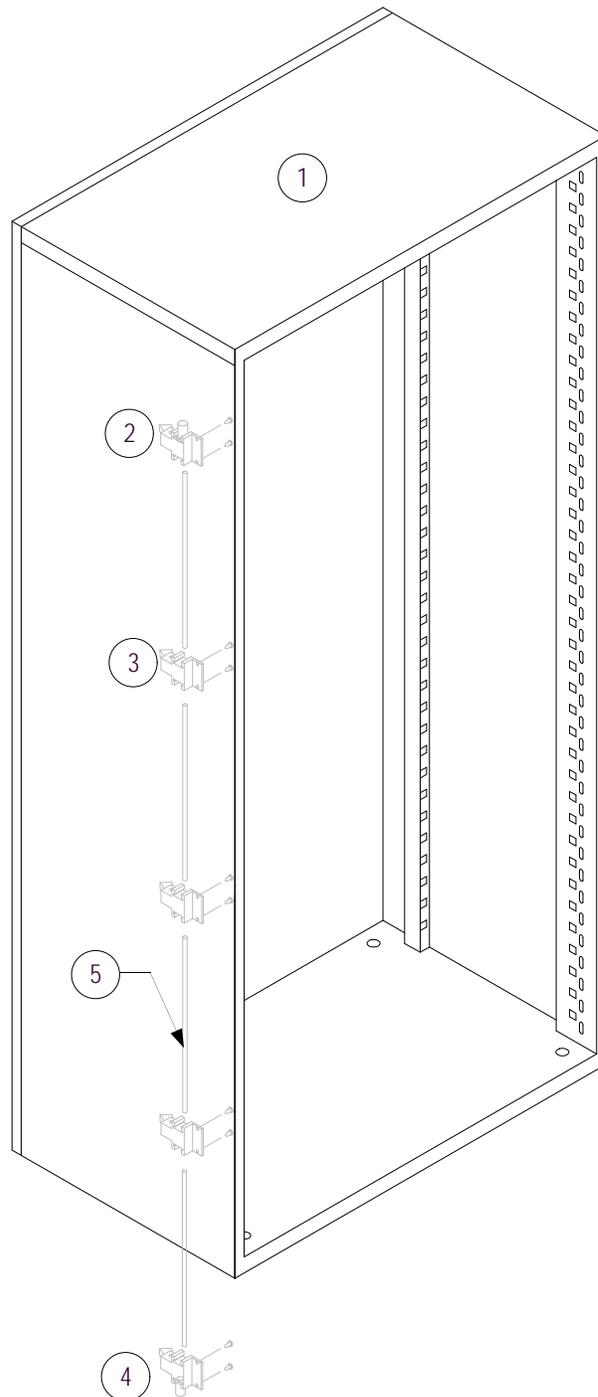
- 1 - Lateral file
- 2 - Top System Support
- 3 - Intermediate System Support
- 4 - Bottom System Support
- 5 - Intermediate Link

Tools Required

- Phillips Screwdriver

Hardware Parts List

- (2) #20171 - #10 x 1/2" Screw



Interlock Removal

1. Using KI 700 Series Lateral Drawer & Suspension Insertion & Removal instruction sheet, remove all drawers & all suspensions from the side of the unit that contains the interlock.
2. The interlock will now be exposed and the screws holding the system supports. The system supports and connecting rods can now be removed.

Interlock Installation

1. Make sure that the ramp is installed on each drawer (only required on left side of each drawer).
2. Locate the bottom system support and install in the lowest position.
3. The correct length of the connecting rod to be used between the system supports is determined by the height of the drawer that is to go into that opening. (E.g. A 12" drawer front uses a 12" connecting rod.) An easy way to determine this is to compare the length of the connecting rod with the height of the drawer front.
4. Insert one end of the correct interlock rod in the hole in the bottom system support. The position of the intermediate system support is automatically located by the length of the connecting rod secure in place with (2) #10 x 1/2" screws.
5. Repeat steps 4 & 5 progressing from the bottom of the cabinet towards the top. The last system support must be a top system support.
6. Check to make sure all of the cams rotate freely when not in the locked position.
7. Reinstall suspensions and drawers.
8. Check the operation of the interlock by opening the top drawer approx. 3". With the drawer still open attempt to open each of the remaining drawers. If the interlock is functioning properly only one drawer may be open at a time.

