

# Assembly Instructions

## KI 700 Series Cupboard Door Installation

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### Components

- 1 - Cabinet
- 2 - Door Hinges
- 3 - Hinge Mounting Plates
- 4 - Cupboard Door

### Tools Required

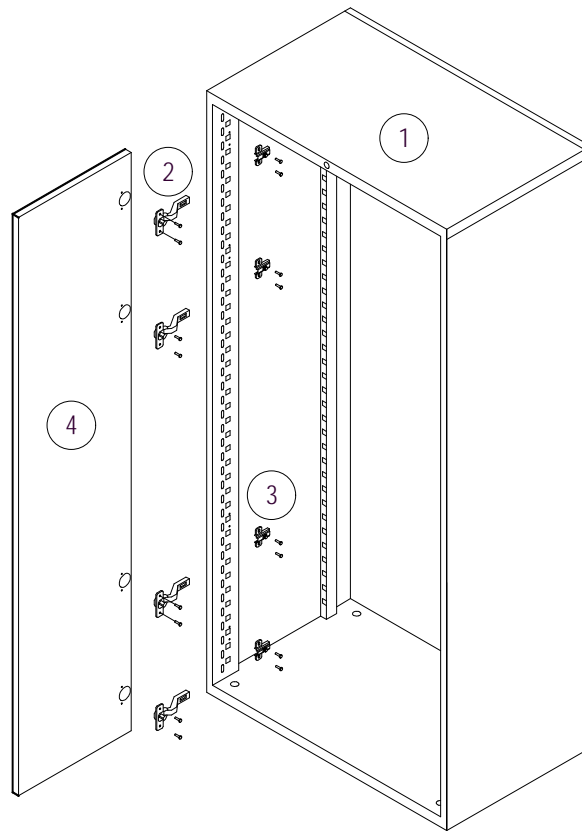
- Phillips Screwdriver

### Hardware Parts List

- (8 - 16)\* #20161 - #8 x 1/2" Screws
- (8 - 16)\* #20171 - #10 x 1/2" Screws

\* (8) screws for units up to 39 1/4"

\* (16) screw for units 40 25/32" and up



### Installing Cupboard Doors

1. Insert cupboard door hinges into 1 3/8" holes in door. Secure each in place with (2) #8 x 1/2" screws.
2. Position hinge mounting plates on front uprights at corresponding height to hinges in doors. Attach mounting plates using (2) #10 x 1/2" screws.
3. Loosen pre-installed screw in hinge mounting plates. With hinges in open position, place the door hinges over the mounting plates, Figure A. Slide the door/hinge back and tighten the loosened screws in the mounting plates to secure the door/hinge in place, Figure B.

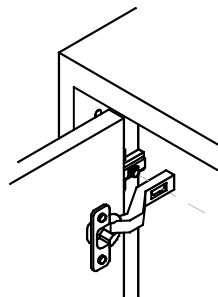


Figure A

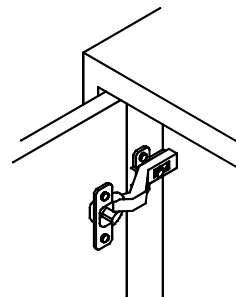


Figure B



**CAUTION**

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

