

**Optional Screen/Tackboard Assembly**

1. Attach tackboard top brackets to overhead storage unit back panel underside using two #10 x 1/2" screws per bracket as illustrated (Figure 3).
2. Slide the screen/tackboard up into the tackboard top brackets and fit the lower tackboard brackets of the screen/tackboard to the worksurface (Figure 4).

**Note:** A 30" Screen/Tackboard will use two lower tackboard brackets. A 36", 42" or 48" Screen/Tackboard will use three brackets and 60", 66" & 72 units will use four lower tackboard brackets.

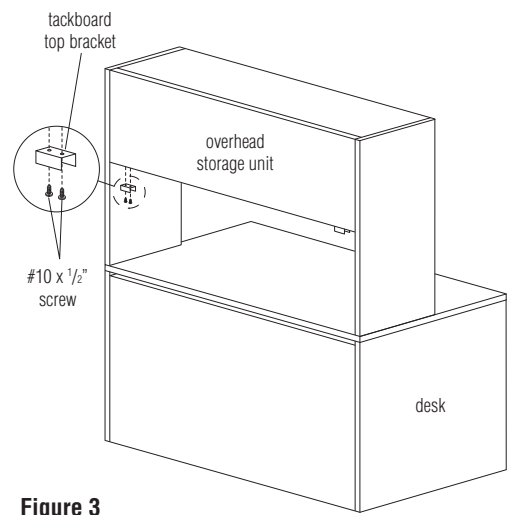


Figure 3

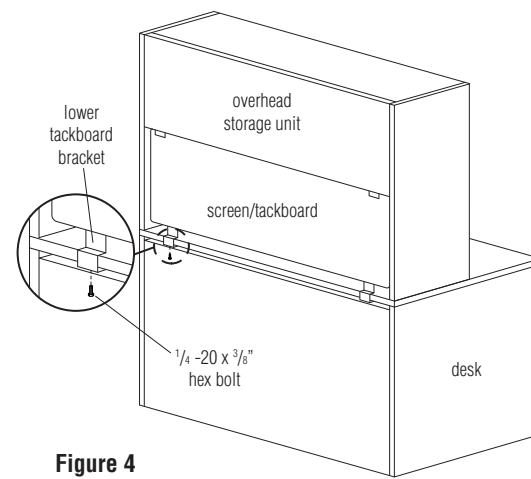


Figure 4

**Optional Overhead Door Stop**

1. Roll Flipper door forward to gain access to area at back of flipper door rack as illustrated (Figure 5).
2. Using a power drill, bore a 1/8" hole into the storage unit inside, at the center of the oval opening of the rear of the flipper door rack (Figure 5).
3. Using a #8 x 5/16" screw provided, insert it through a door stop, then tighten the screw and door stop into the hole just drilled in the overhead storage unit (Figure 5).
4. Repeat process for other side of cabinet.

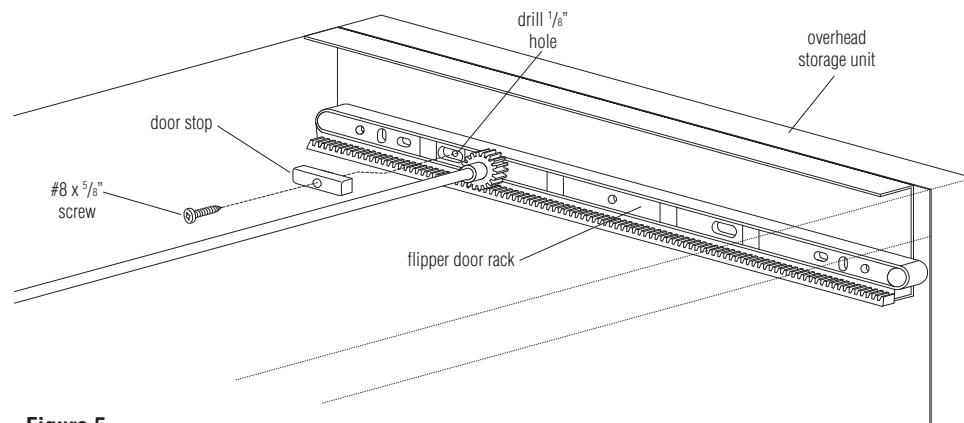


Figure 5

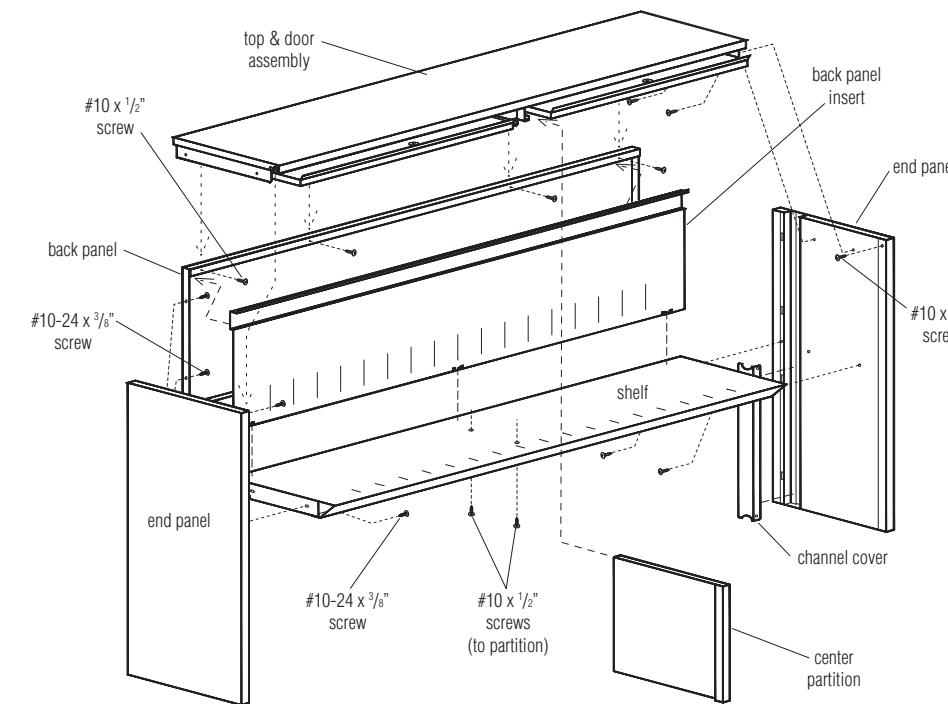


Figure 1

**Tools Required**

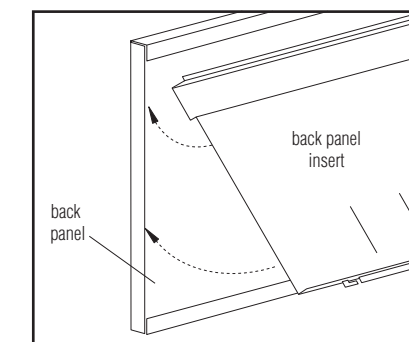
- #2 Phillips Screwdriver
- 3/8" Socket & Wrench
- 7/16" Socket & Wrench
- Drill Driver
- 1/8" & 13/64" Drill Bits

1. Carefully unpack all contents from packaging, then locate and identify the parts shown in Figure 1.

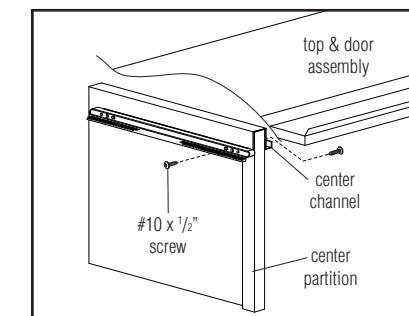
**Note:** Two persons are required to assemble the overhead storage unit. Figure 1 illustration is shown in the upright position, though assembly steps 3 & 4 are easier if parts of unit are oriented as if unit is lying on its back while securing together.

2. Remove channel covers from end panels, then attach back panel to each end panel using two #10-24 x 3/8" screws per side (figure 1).

3. Place shelf into position between end panels as illustrated and secure at ends using two #10-24 x 3/8" screws per side.



Detail A



Detail B

4. Take the back panel insert in hand and bend the tabs on the bottom of the panel so they stick out at the bottom, and will fit into slots on the shelf. Then, slide the back panel insert into the back panel as illustrated (Figure 1 & Detail A).

**Note:** Steps 5 through 11 apply to units with overhead top & door assemblies only.

5. Begin installing the overhead top & door to the unit by loosely inserting one #10 x 1/2" screw into each top front corner, at the inside of each end panel. Also loosely insert four #10 x 1/2" screws along the top, inside edge of the back panel. Then, set the top & door assembly into place, interlocking the loose screws in back panel, and the screws in the front of the side panel with the slots in the top & door assembly (Figure 1).

6. Firmly press top down at front corners to make top & door assembly flush with unit. At one end of the inside, at the top side bracket flange under the top & door assembly, insert two #10 x 1/2" screws through the flange and thread into the top of the end panel. Repeat at other inside of top & door assembly and tighten all four screws (Figure 1).

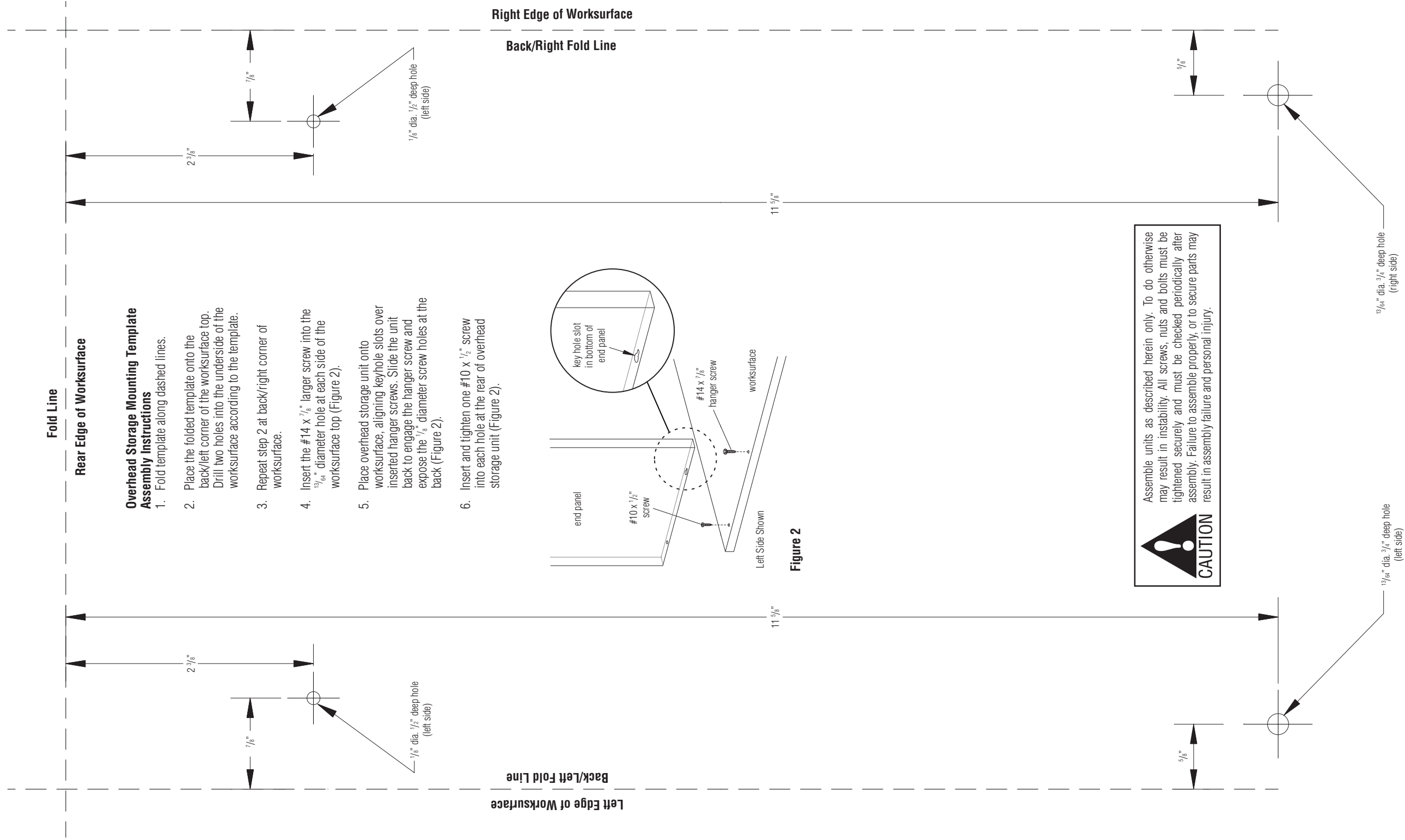
7. Next tighten the previously inserted #10 x 1/2" screw at the top, front of each end panel, and at the four previously inserted #10 x 1/2" screws at the top, front edge of the back panel (Figure 1).

8. If overhead being assembled is a two door unit, a center partition must be installed. Slide the center partition into place in the center channel under the top & door assembly, with bottom of partition resting on shelf. Secure partition in place with two #10 x 1/2" screws as illustrated (Detail B & Figure 1).

9. To secure partition bottom in place, use two #10 x 1/2" screws through the underside of the shelf, and into the partition (Figure 1).

10. Replace channel covers to end panels under shelf (Figure 1).

11. To attach Overhead Storage Unit to worksurface, see reverse page for drilling template and instructions.



**Overhead Storage Mounting Template  
Assembly Instructions**

1. Fold template along dashed lines.
2. Place the folded template onto the back/left corner of the worksurface top. Drill two holes into the underside of the worksurface according to the template.
3. Repeat step 2 at back/right corner of worksurface.
4. Insert the #14 x 1/8" larger screw into the 19/64" diameter hole at each side of the worksurface top (Figure 2).
5. Place overhead storage unit onto worksurface, aligning keyhole slots over inserted hanger screws. Slide the unit back to engage the hanger screw and expose the 1/8" diameter screw holes at the back (Figure 2).
6. Insert and tighten one #10 x 1/2" screw into each hole at the rear of overhead storage unit (Figure 2).

**CAUTION**  
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Figure 2**