

# Assembly Instructions

## KI 700 Series D-Shape Return

August 1997

KI Pembroke  
P.O. Box 580  
1000 Olympic Drive  
Pembroke, Ontario  
K8A 6X7

TEL (613) 735-5566  
FAX (613) 735-3333

### Components

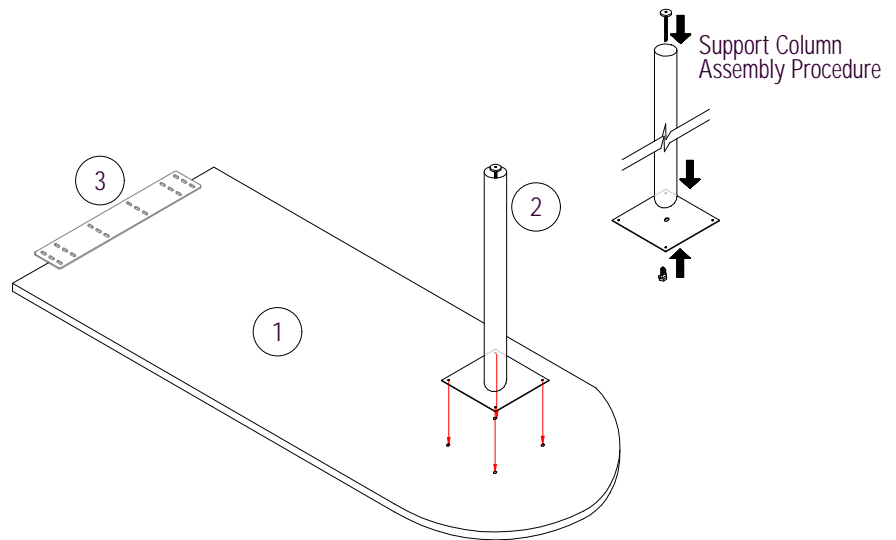
- 1 - D-Shape Return
- 2 - Support Column
- 3 - Level Connector

### Tools Required

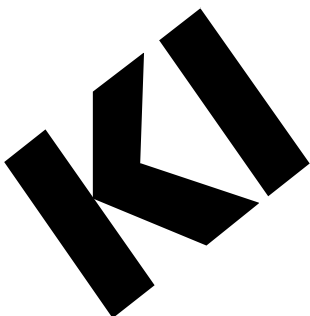
- Phillips Screwdriver
- 3/8" Socket/Wrench

### Hardware Parts List

- (1) #20051 - 5/16"-18 X 1/2" Hex Bolt
- (8) #20192 - #14 x 7/8" Screws
- (1) #13.10.0185 - Levelling Glide
- (1) #13.10.0186 - Carpet Gripper



1. To avoid scratching worksurface, place top face down on a protective surface.
2. To assemble support column place plate on top of column. Secure in place with (1) 5/16"-18 x 1/2" hex bolt. Screw levelling glide into bottom of column. Insert carpet gripper into bottom of glide if needed.
3. Position support column over holes in D-Shape Return. Drive (4) #14 x 7/8" screws in to secure support column to D-Shape Return.
4. Turn right side up for final placement.



**CAUTION**

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.