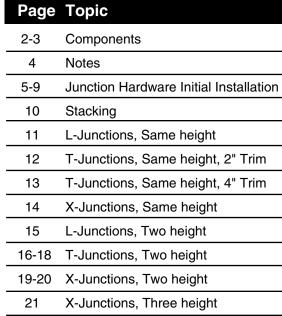
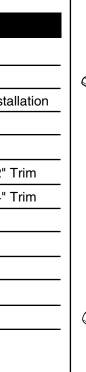
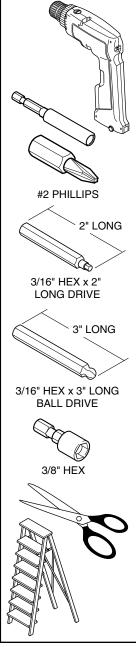
kick[™] to Pathways[®] Technology Wall - Junctions

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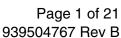


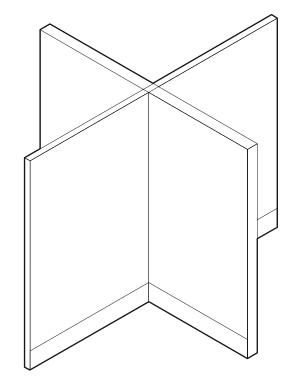


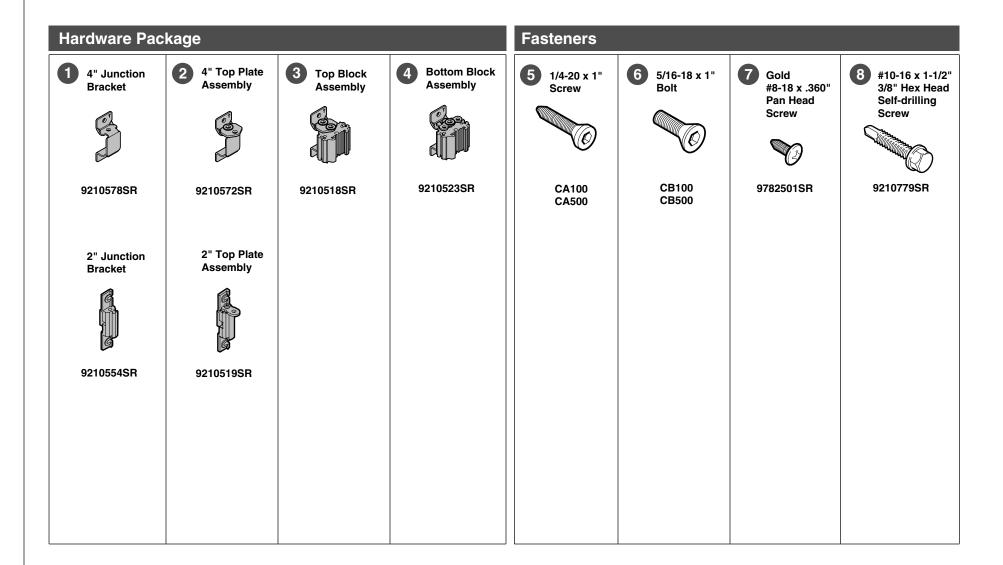


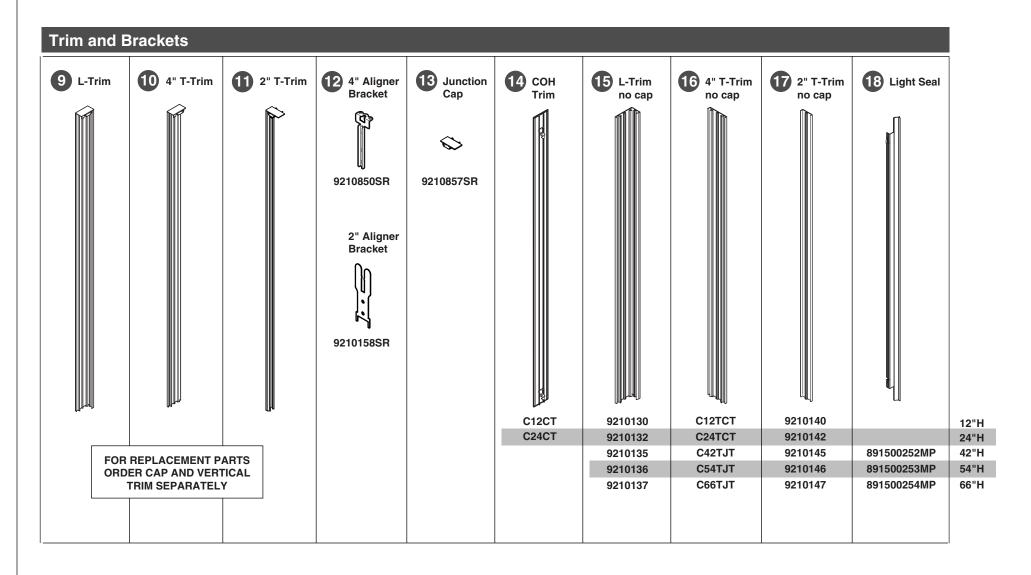
If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at 888.STEELCASE (888.783.3522) for immediate action by people who want to help you. (Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500) Or visit our website: www.steelcase.com

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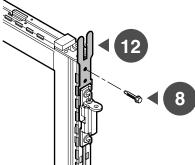




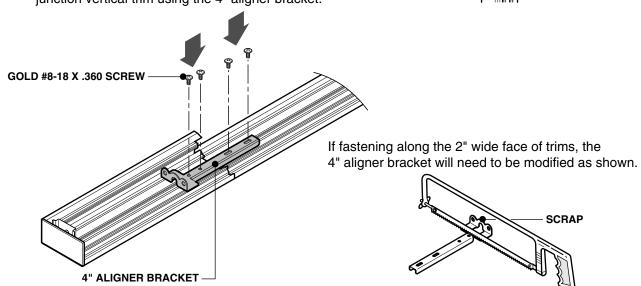
Notes

NOTE 1: If a spring clip on the junction cap interferes with a taller frame, remove the clip and screw it to the parallel walls inside the vertical trim for storage. Be sure it won't collide with a junction block.

NOTE 2: When the junction style calls for a change-of-height 2" T-Trim, fasten the 2" aligner bracket (item 12) just above the top plate assembly using one (1) #10-16 x 1-1/2" (item 8) fastener.

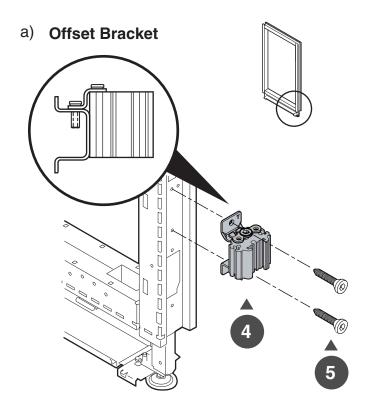


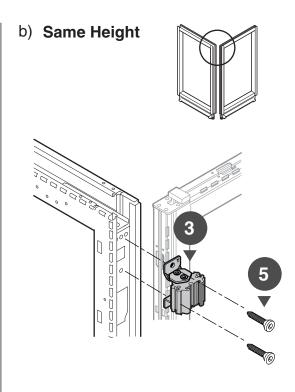
NOTE 3: Fasten junction vertical trim to other junction vertical trim using the 4" aligner bracket.

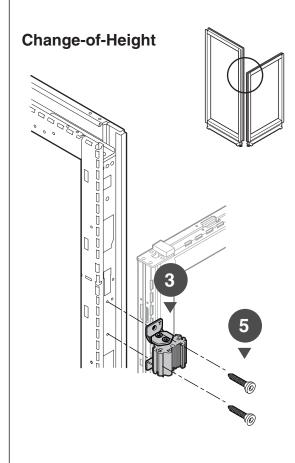


Junction Hardware Initial Installation

- **1.** Determine junction configuration and what frames are to be used.
- 2. Attach all blocks to the tallest Pathways Technology Wall (PTW) frame.
 - a) Attach bottom block (item 4) at the bottom position with two (2) 1/4-20 x 1" (item 5) fasteners (block with gray offset bracket).
 - b) Attach top block (item 3) at the height of the SECOND TALLEST frame with two (2) 1/4-20 x 1" (item 5) fasteners. Additional top blocks are placed in various locations vertically depending on the junction type.



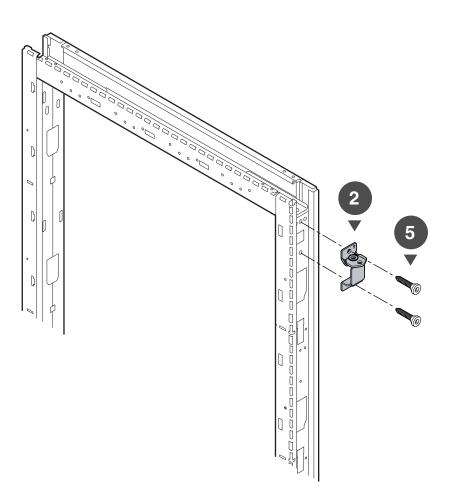




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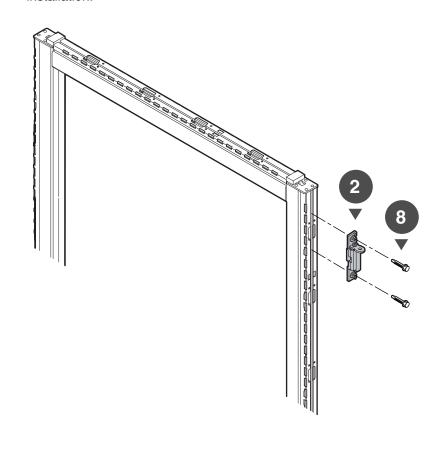
Steekcase

3a. Attach PTW top plate assembly (item 2) at the top of all other PTW adjacent frames with two (2) 1/4-20 x 1" (item 5) fasteners.



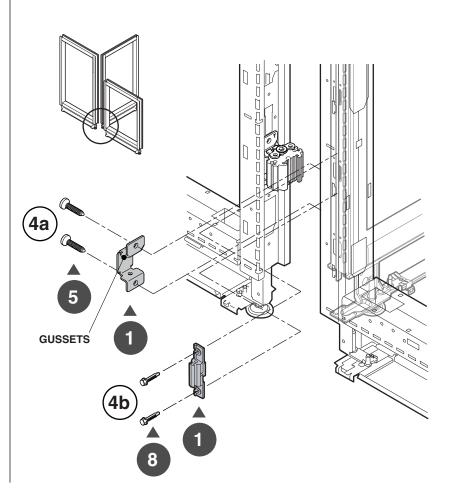
3b. Attach kick top plate assembly (item 2) at the top of all kick adjacent frames with two (2) #10-16 x 1-1/2" (item 8) fasteners.

Note: kick in-line light seal must be removed prior to bracket installation.



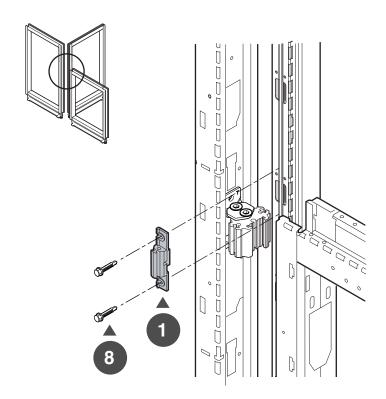
4a. Attach PTW junction brackets (item 1) with gussets facing up to the bottom of all adjacent PTW frames with two (2) 1/4-20 x 1" (item 5) fasteners.

4b. Attach kick junction brackets (item 1) to the bottom of all adjacent kick frames with two (2) #10-16 x 1-1/2" (item 8) fasteners.



4C. When more than two (2) blocks are used and any middle block is not connecting at that same height; a junction bracket (item 1) is attached to the frame at that height.

NOTE: Once all junction brackets have been attached, the kick in-line light seal must be trimmed to fit between all brackets and reinstalled.

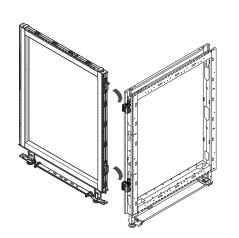


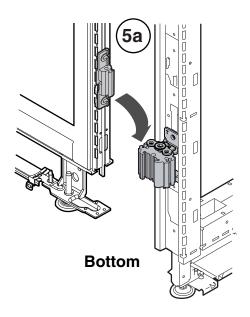
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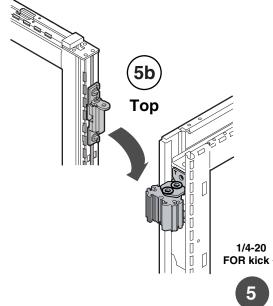
6. After all frames are engaged into the blocks, secure in place at the top of each frame with one (1) $5/16-18 \times 1$ " (item 6) fastener for PTW frames and one (1) $1/4-20 \times 1$ " (item 5) fastener for kick frames.

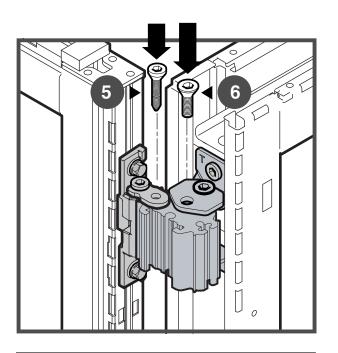
5a. Install frames by lifting the frame with the brackets and start engaging the bottom bracket into the bottom block.

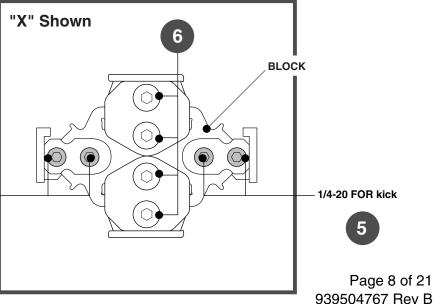
5b. Then align the top bracket(s) with the top block(s) and continue to slide the frame down into position.











7. Level frames as needed.

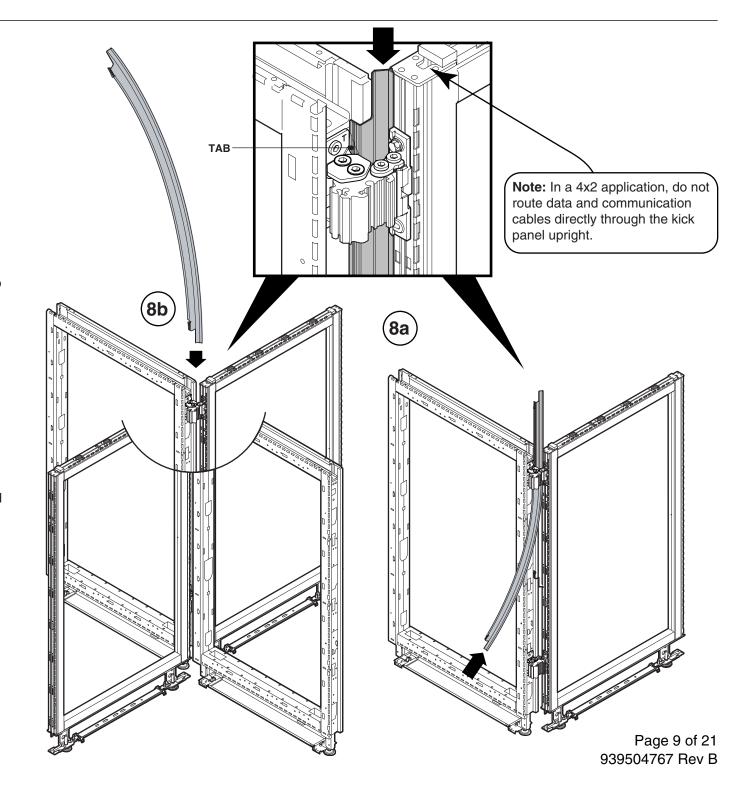
8a. For "L" and "T" configurations; Install light seal on all inside corners (packaged with trim) by slightly flexing and feeding up from below the lowest top block. Slide upwards until the light seal clears the bottom block and then slide down into position.

Note: To remove light seal; flatten out tab and slide in the opposite direction or pull out from the top.

8b. For "X" configurations;

Slightly flex and feed the light seal on all four (4) inside corners in from the top and slide past all blocks until in position. This method can also be used for "L" and "T" if desired.

- **9.** Install cables and power as needed.
- **10.** Install junction trim per illustrations.



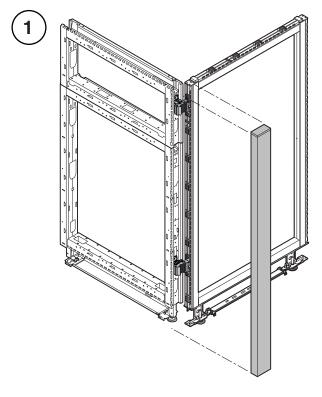
Stacking

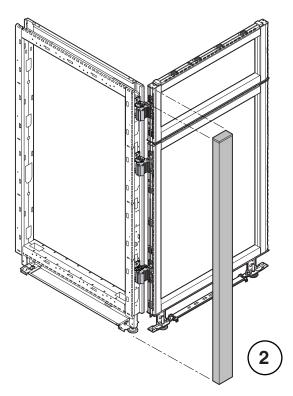
1. If Pathways Technology Wall is stacked, stacked frames are connected to kick using a standard junction which includes one junction block installed at the top, another near the bottom.

If you plan to de-stack in the future without interruption to base panels, consider ordering an extra junction block (C2MIDBLOCK) at the time of initial installation to place at the top of the base frame.

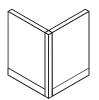
At the time of de-stacking, order a de-stacking kit through Customer Service Parts to secure the lower frames. Part number is 9210570SR for 90 degree junctions.

2. If kick is stacked, stacked frames are connected to Pathways Technology Wall using a standard junction and an additional junction block (C2MIDBLOCK) must be ordered and placed at each stacked joint.

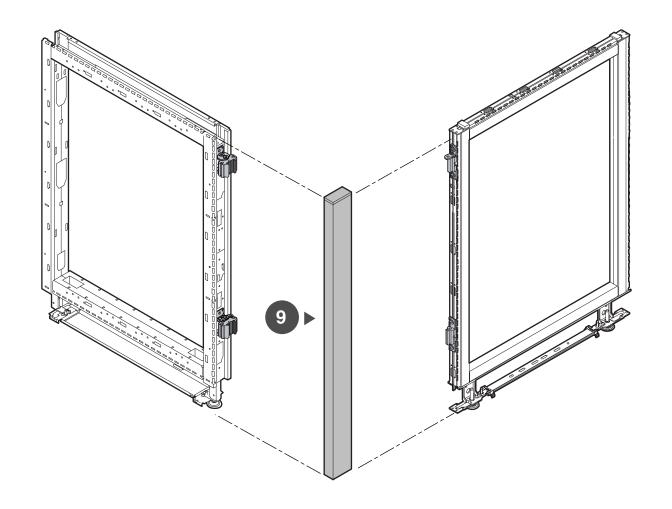




L-Junctions, Same height

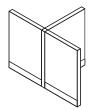


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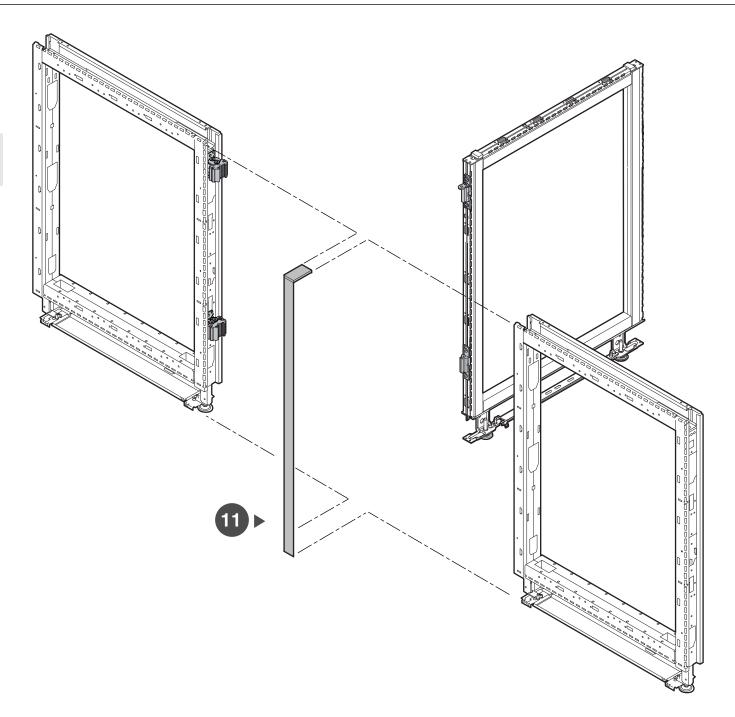


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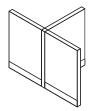
T-Junctions, Same height, 2" Trim



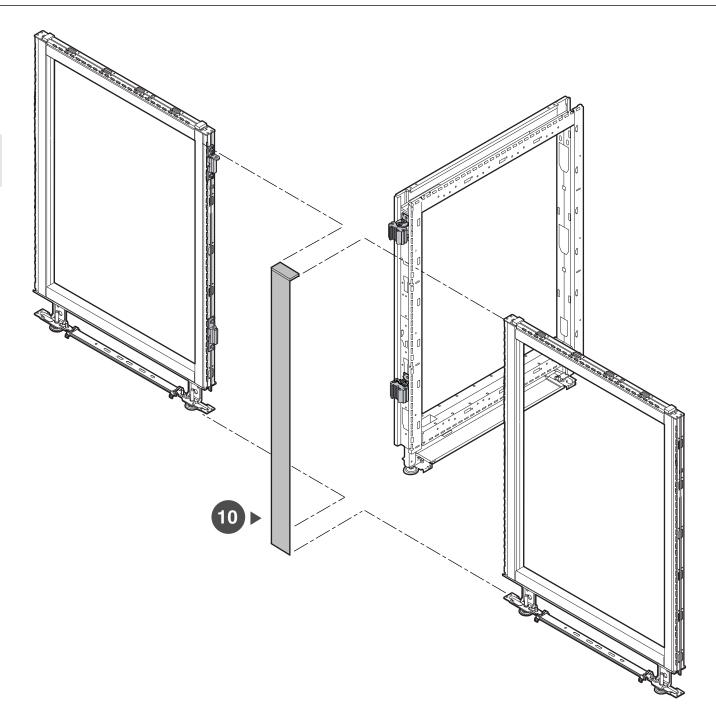
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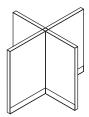
T-Junctions, Same height, 4" Trim



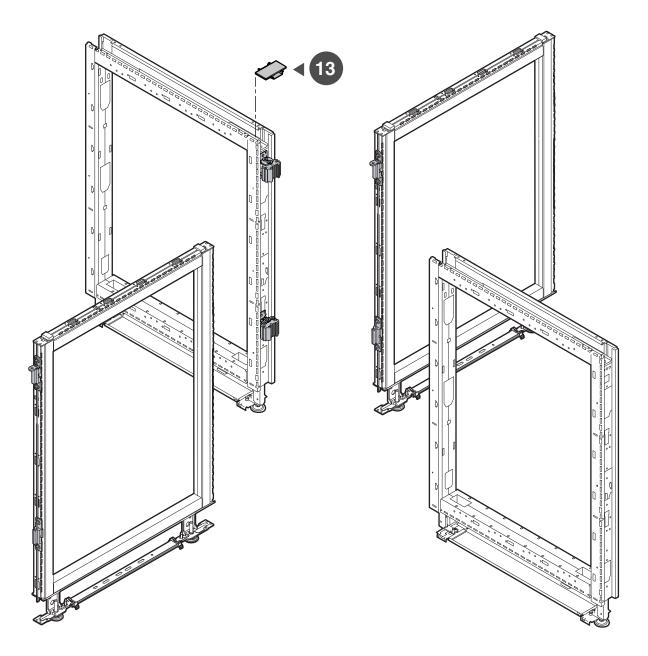
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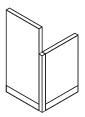
X-Junctions, Same height



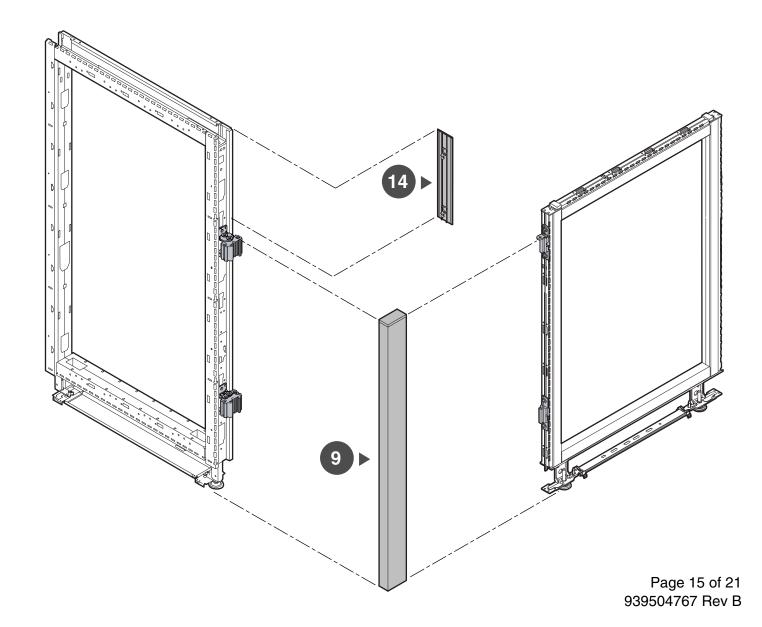
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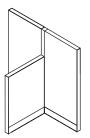
L-Junctions, Two height



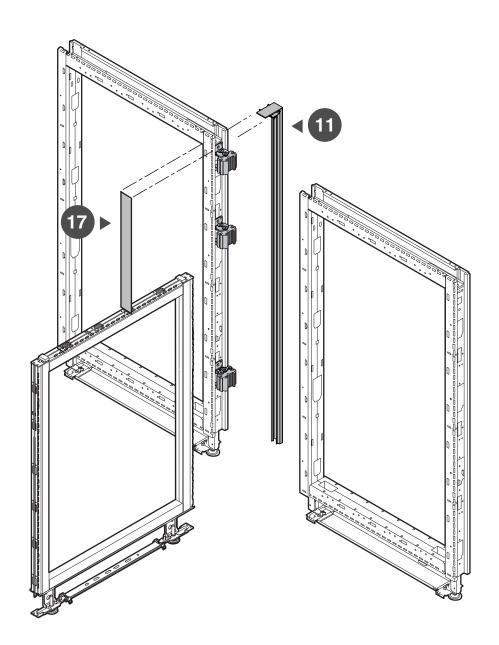
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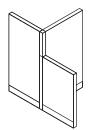
T-Junctions, Two height



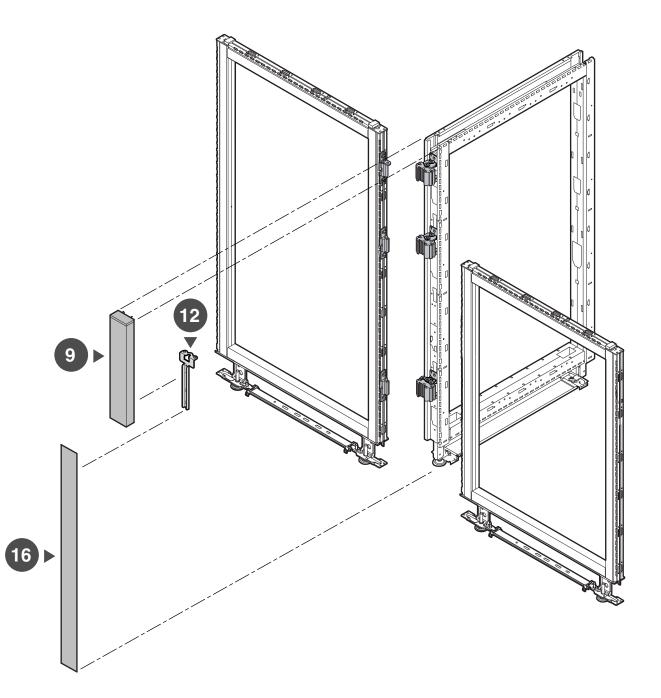
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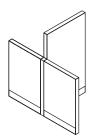
T-Junctions, Two height



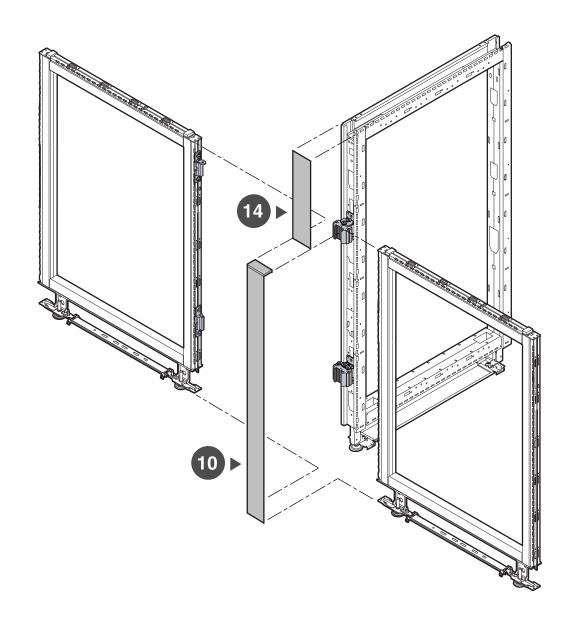
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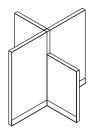
T-Junctions, Two height



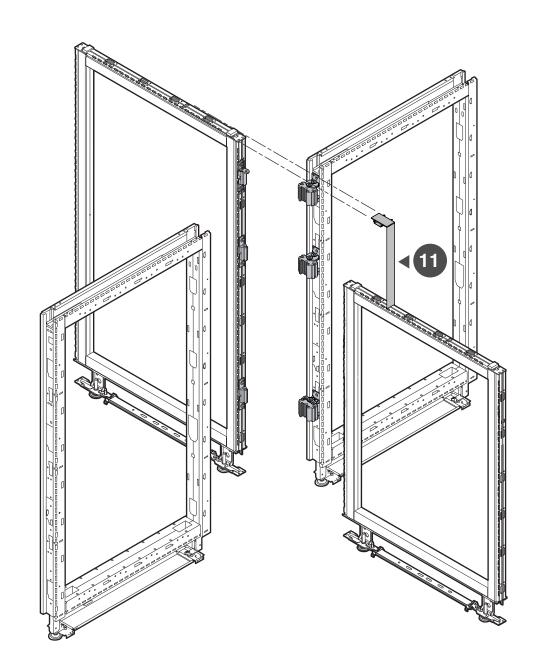
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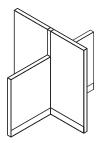
X-Junctions, Two height



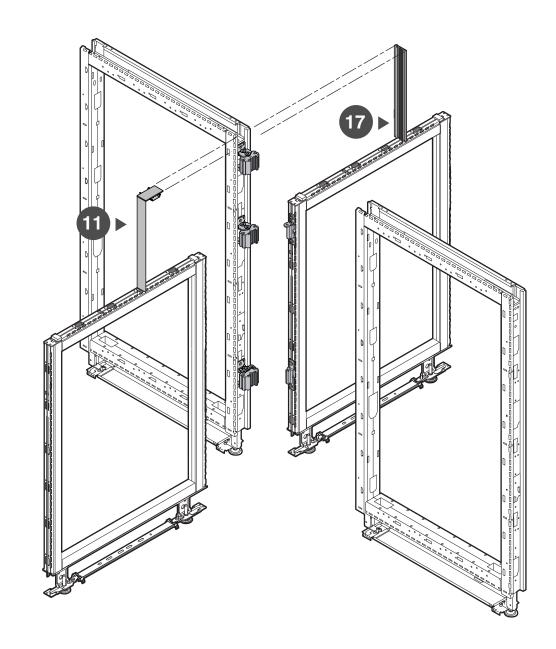
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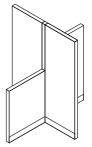
X-Junctions, Two height



Style No. C4545X22J C4646X22J C5656X22J



X-Junctions, Three height



Style No. C4656X22J

