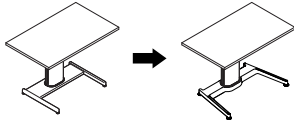


Airtouch® Old Base Retrofit with New Base

Installation Instructions 939502115 Rev B



Tools required:



5/32 Hex



T-30 Torx

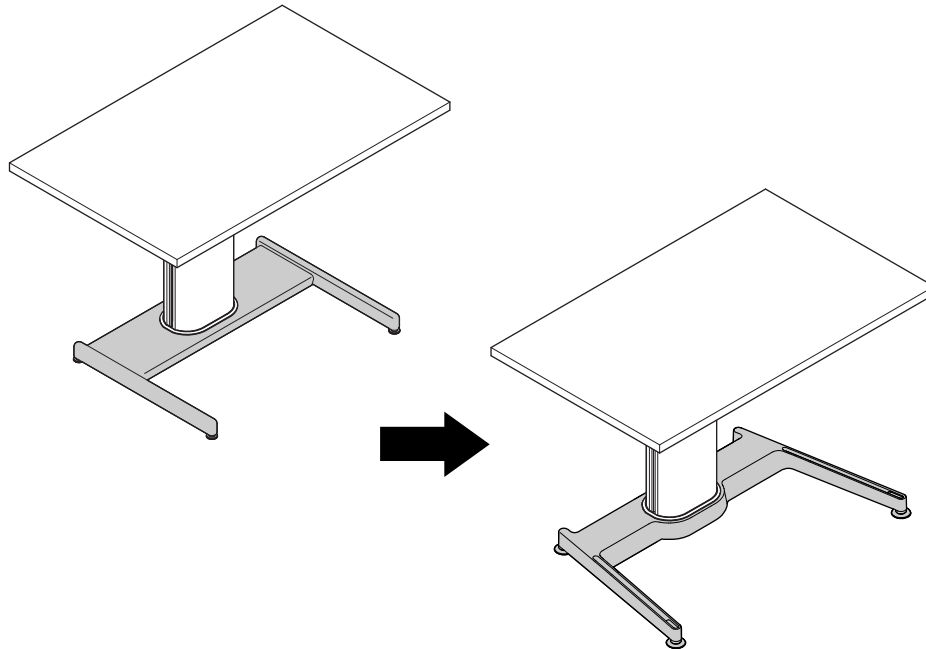
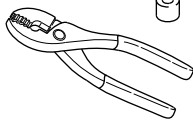
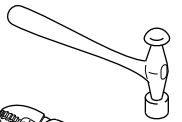


Power Drill

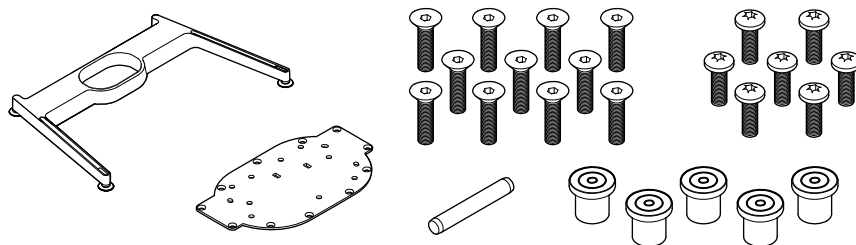
6" Long
Steel Wire



Nail Set



New Airtouch Base Retrofit Kit consists of the following items:



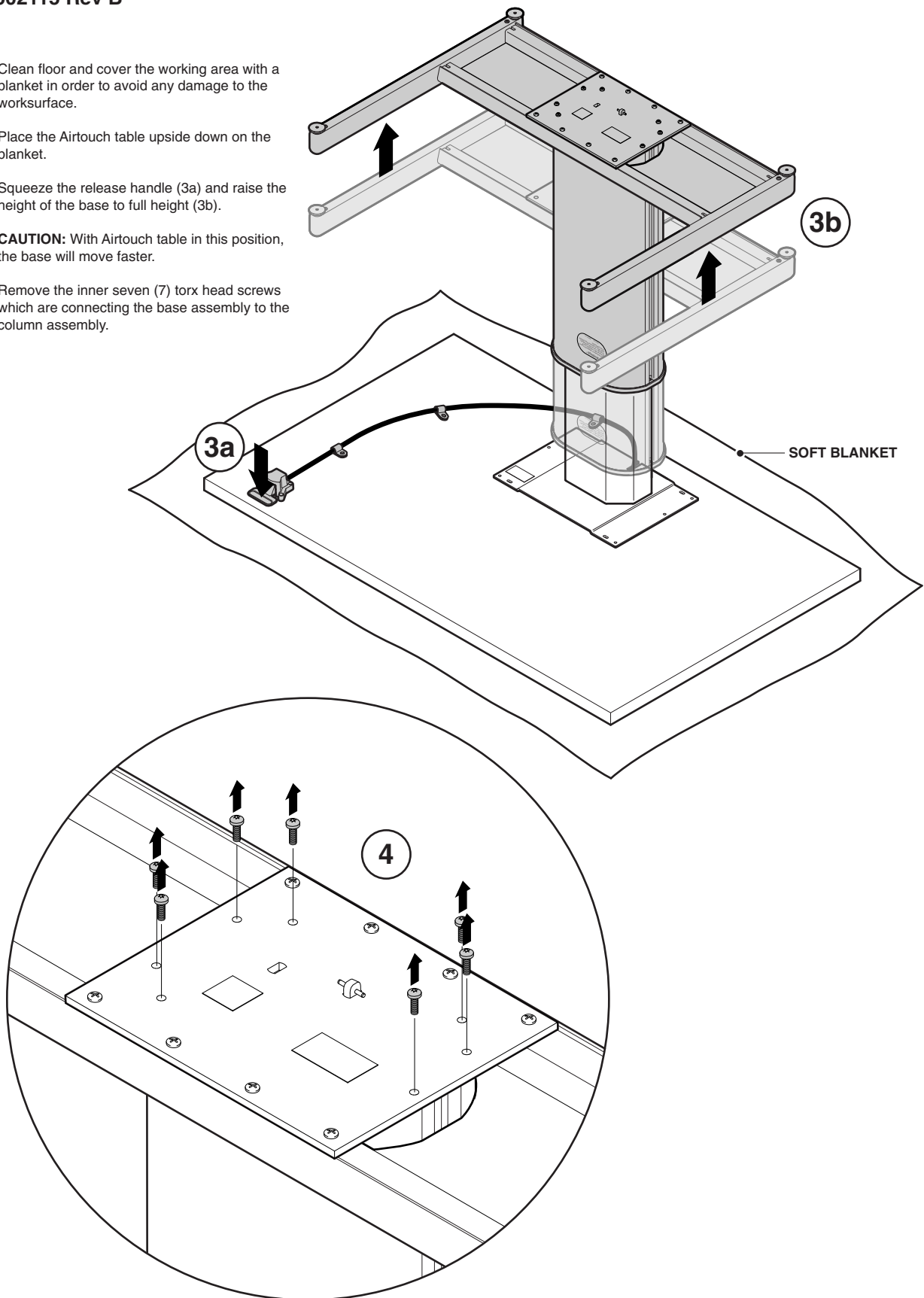
NOTE: Two (2) installers are required to complete this assembly.

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- 1 Clean floor and cover the working area with a blanket in order to avoid any damage to the worksurface.
- 2 Place the Airtouch table upside down on the blanket.
- 3 Squeeze the release handle (3a) and raise the height of the base to full height (3b).

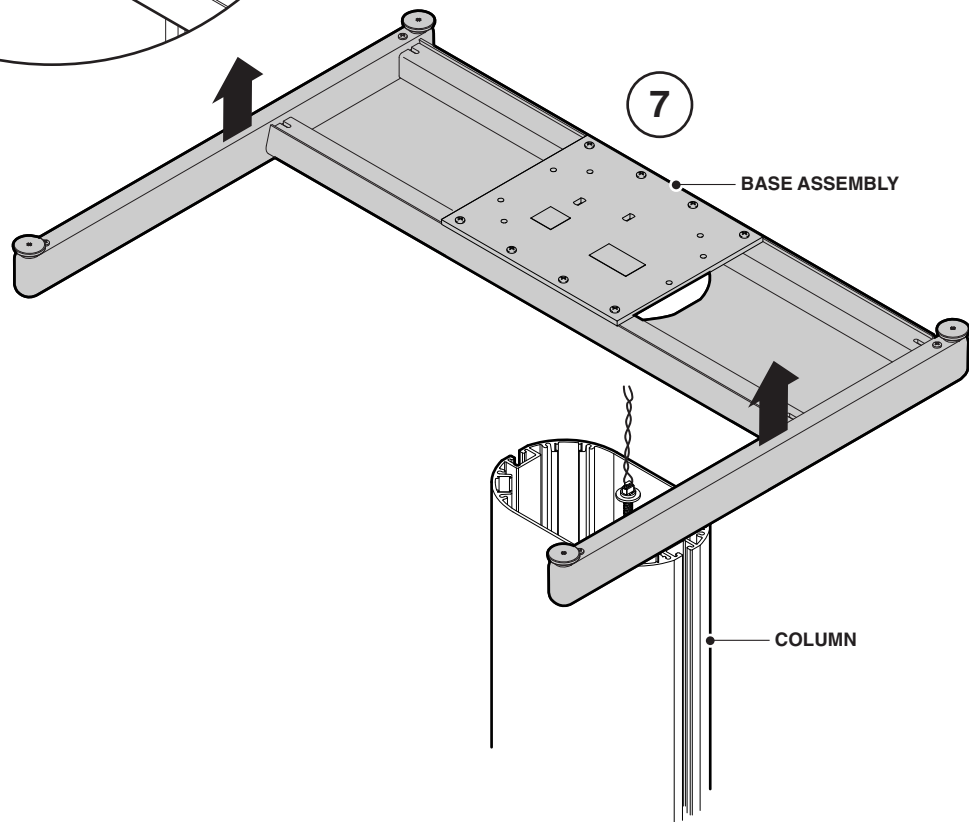
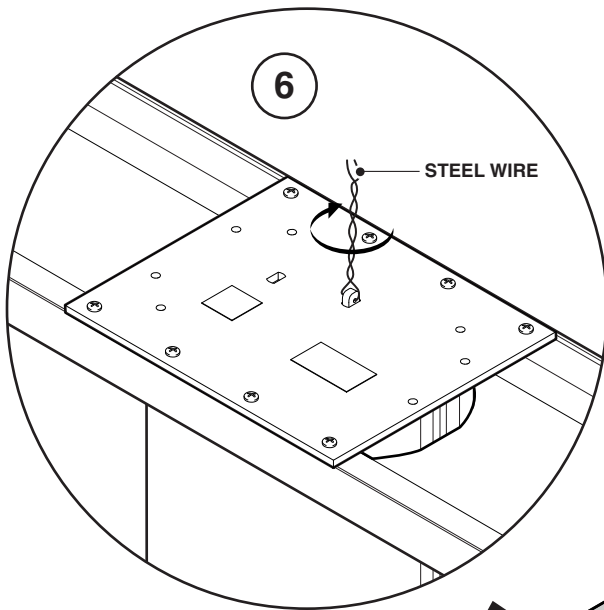
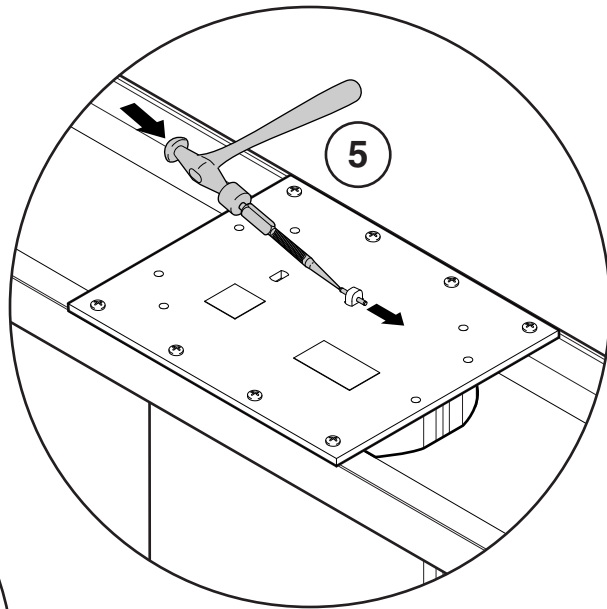
CAUTION: With Airtouch table in this position, the base will move faster.

- 4 Remove the inner seven (7) torx head screws which are connecting the base assembly to the column assembly.



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- 5 Using the nail set and hammer, remove the pin as shown.
- 6 Feed the 6" long steel wire through the hole and wind the wire as shown. Make sure it stands up straight.
- 7 Lift the base assembly off the column.



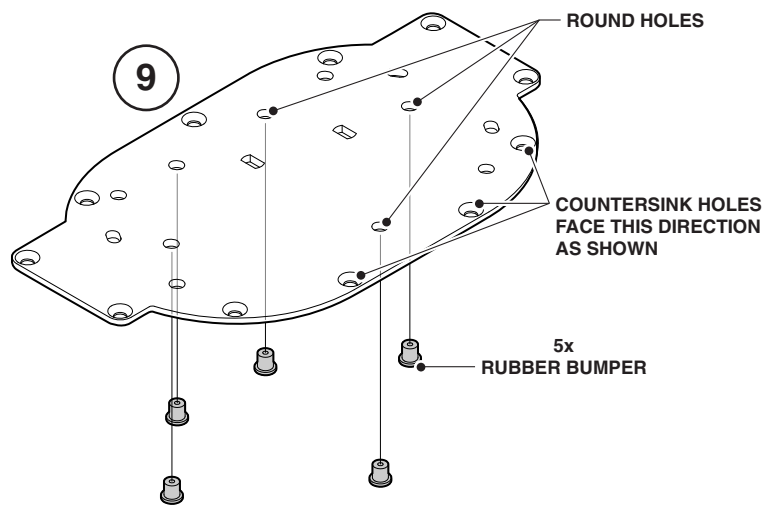
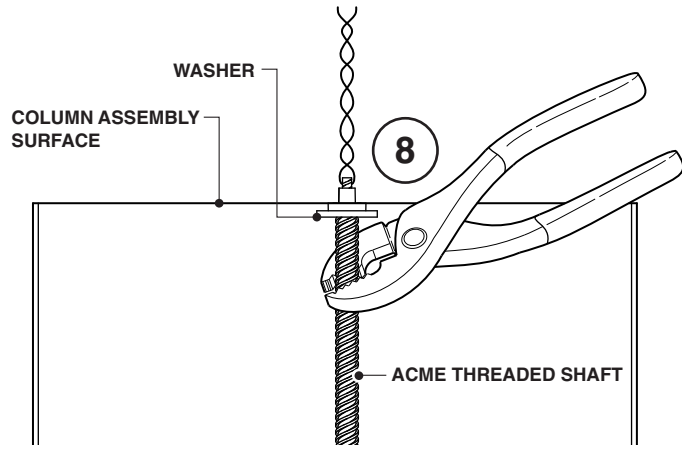
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- 8** The acme threaded shaft sometimes rotates and moves down on its own. In that case, rotate the shaft back up to the top and level the washer surface with the top of the column assembly surface. When this position has been reached, use long pliers to gently hold the shaft as shown. Do not damage the threads.

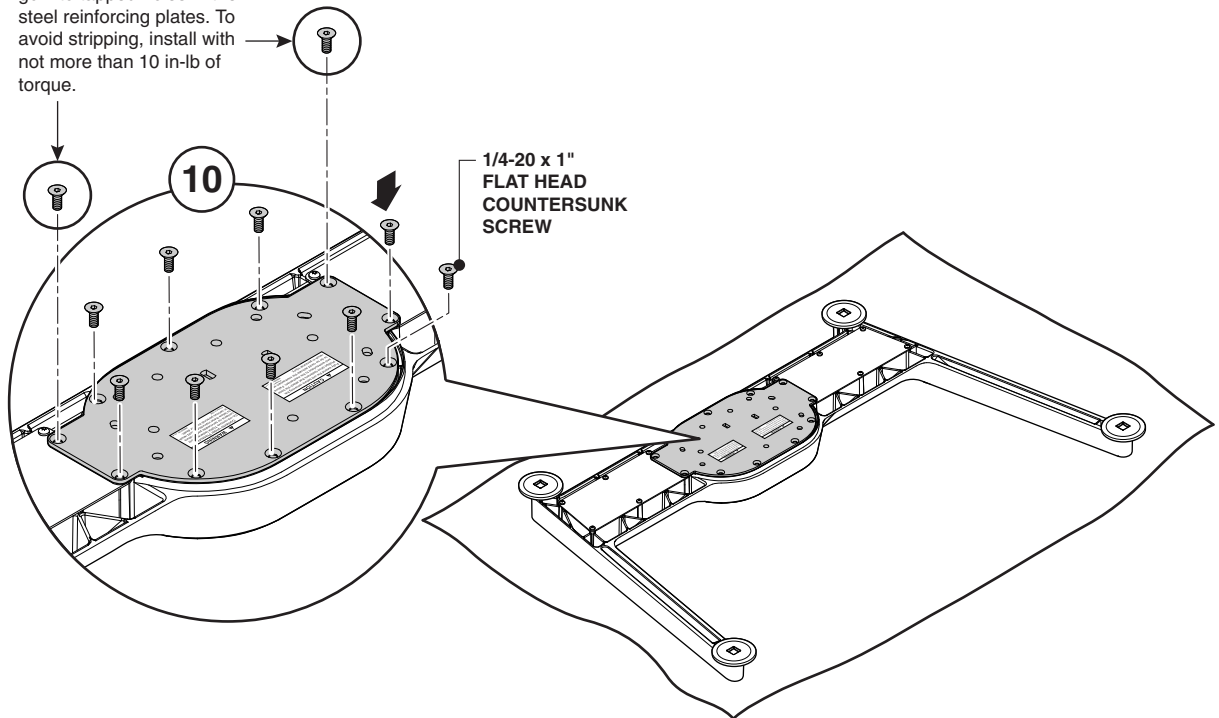
- 9** Press, by hand, the five (5) new rubber bumpers into the new plate as shown.

NOTE: Notice that the bumpers are installed on the opposite side of the countersink holes.

- 10** Place the new base assembly upside down on a clean surface and attach the new mounting plate using eleven (11) 1/4-20 x 1" flat head countersunk screws provided in the hardware package.



NOTE: These two (2) screws go into tapped holes in the steel reinforcing plates. To avoid stripping, install with not more than 10 in-lb of torque.



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- 11** Place the new base assembly so that the steel wire comes through the oval slot. Hold onto the wire and remove the pliers, so the acme threaded shaft won't spin back down into the column assembly. Place the new base assembly down over the column assembly so that the washer comes fully out through the oval slot (11a).

NOTE: Two (2) installers are required to complete this assembly.

If the plastic washer is not fully seated in the opening (11b) then lift the base slightly and rotate the steel wire until the washer head seats fully into the oval slot after installation (11c).

NOTE: Make sure the plate on the base assembly contacts the bottom of the column assembly after installation.

- 12** Install seven (7) torx head screws which connect the new base assembly to the column assembly.

- 13** Remove the steel wire. Using the hammer, gently install the pin as shown.

- 14** Lift and turn the table over. Adjust glides until the worksurface is level.

