

Perry Back Field Replacement

Suggested Tools:

1. Cordless drill: To drive the 4-torex screws that hold the back together.
2. Torex driver T15.
3. A 2x4 board 26" long. Cover with material to protect the paint.

It is necessary for two people to perform the Perry back field replacement.

Step 1. Place the chair in the upright position on the floor or table. Identify the back attachment screws that are located in each of the four-corners of the back, along the left and right edges (four screws total). The bottom screws are more visible when the back is in the flexed position.



Step 2. The back must be in the flexed position to gain access to the bottom two screws in step 3. Two options are available to achieve this:

- 1) A second person holds the back in the flexed position. (Required for with arm chair, optional for no arm chair.)
- 2) A 2x4 is placed between the back uprights as shown. (Only an option for the no arm chair.)



Step 3. With the cordless driver and T15 bit, back out all 4 screws that hold the back together. Note if a 2x4 is not available, 2 people are required. One person to flex the back and the other for screw extraction.



Step 4. Remove the 2x4 if used. Separate the 2-piece back by prying at the bottom portion of the front panel and pulling forward.



Step 5. Take the new front and place it on the frame as shown.



Step 6. Take the new back panel and snap it into the front panel by aligning the slots on the top and bottom portions of the back. The top portion must be snapped under the upper lip of the front panel indicated by the yellow ellipse.



Step 7. Requires 2 People. As one person flexes and holds the back the other person will insert a torex screw in each of the four attachment holes. **It is critical that the back halves are held tightly together to ensure proper alignment. The angle is critical to assure both halves of the meshed back components are penetrated sufficiently.**



Step 8. Sit in the chair, and flex the back to assure proper assembly.