

Repair & Replacement Instructions ■

GateOne® Seating

Seat & Back

September 2012

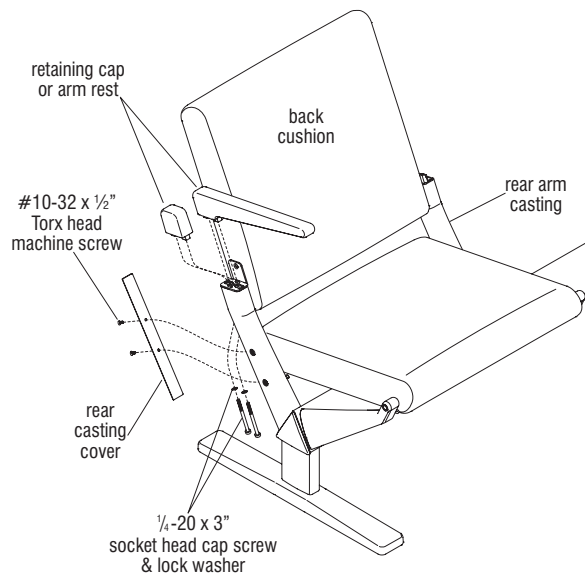


Figure 1

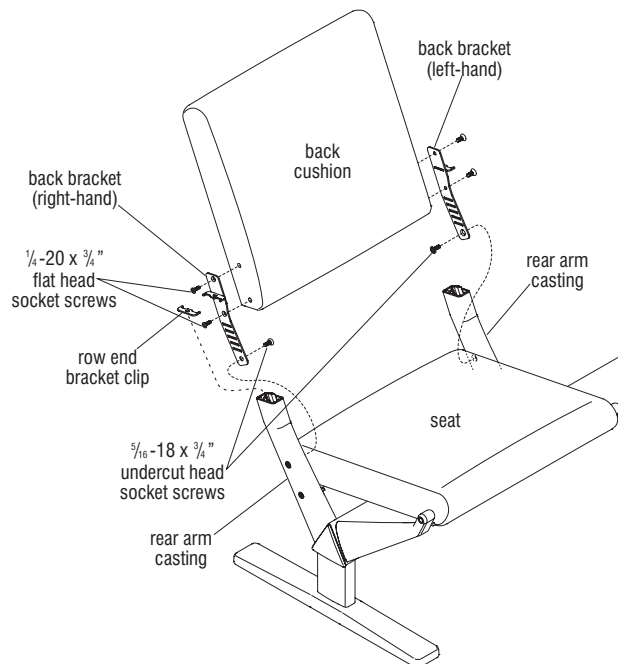


Figure 2

Back Cushion Removal & Replacement

1. Begin by removing rear casting covers from each rear arm casting. Twist out the two #10-32 x 1/2" Torx head machine screws and set parts aside (Figure 1).
2. At the inside back of each rear arm casting, remove two 1/4-20 x 3" socket head cap screws with lock washers. At the top of each casting, remove each retaining cap, or arm rest as illustrated (Figure 1).
3. At the inside of the rear arm castings, near the back of the seat cushion, press down on the cushion and remove the 5/16-18 x 3/4" undercut head socket screws which hold both left- and right-hand back brackets to the rear arm castings. Carefully lift the back cushion with back brackets out of the castings. At ends of rear arm castings, also remove the row end bracket clip and set aside temporarily (Figure 2).
4. Remove the right- and left-hand back brackets from the back cushion by twisting out the 1/4-20 x 3/4" flat head socket screws. Take new back cushion in hand, and reverse the above procedure to install cushion to brackets and brackets to the rear arm castings (Figures 1 & 2).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



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Seat Cushion Removal & Replacement

1. At the underside front edge of the seat cushion, remove three $\frac{1}{4}$ -20 x $\frac{3}{4}$ " flat head socket screws attaching the seat-front bracket to the cushion. Set hardware aside for future use (Figure 3).
2. Lift up on the front of the seat cushion and press back, to release the clips from the seat pins in the rear casting. Lift seat cushion away (Figure 3).
3. To install new seat cushion, perform the above steps in reverse order (Figure 3).

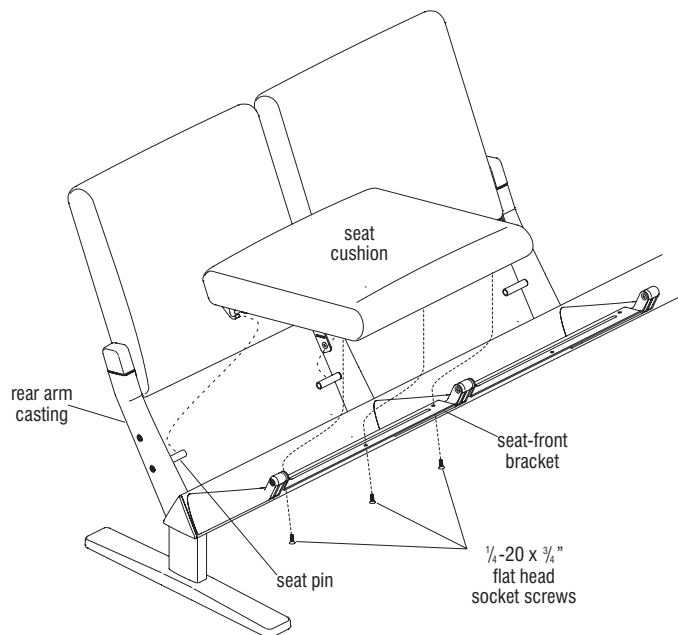


Figure 3