



WOOD  
WORKS<sup>®</sup>  
Grille  
Solid Wood  
Panels

Inspiring Great Spaces<sup>®</sup>

**Armstrong**<sup>®</sup>  
CEILING SOLUTIONS

# Broaden Your HORIZONS

Warm, natural wood ceilings in rectilinear solid wood panels create dramatic lines for ceilings and walls, adding a unique perspective to your design.

- ▶ Vertical and horizontal slats come in a variety of standard depths and widths; custom sizes also available
- ▶ Installs in the ceiling, on the wall, or create 90° angled or faceted ceiling-to-wall transitions
- ▶ Panels provide easy installation and design adaptability with dowel, backer, or dowel and backer combination
- ▶ Custom-curved application available with flexible backer
- ▶ Suspension system virtually disappears with backers that easily install on standard grid
- ▶ FSC® and Rainforest Alliance® Certification available upon request

curvy, flat, angled... design away

WoodWorks® Grille ▶  
Boston Public Library Johnson Building, Boston, MA  
William Rawn Associates, Architects, Inc., Boston, MA









▲ WoodWorks® Grille; The Eastern Iowa Airport, Cedar Rapids, IA; Mead & Hunt, Inc., Minneapolis, MN

# BLUR THE LINE

Let linear motion cascade downward from the ceiling to the walls with dramatic flowing lines and intersecting angles.



# ACCENTUATE GEOMETRICS

Develop a bold look with congruous lines that create spatial harmony on a linear frame.

▼ WoodWorks® Grille Custom; Gourley Plaza Mercantile Center, Ft. Worth, TX; VLK Architects, Ft. Worth, TX

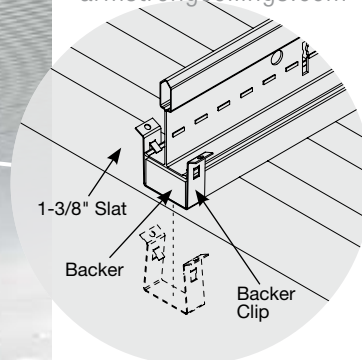




# WOODWORKS® Grille

## Solid Wood Backer, Dowel, and Backer & Dowel Combination

CAD/Revit® drawings at:  
armstrongceilings.com



plus...  
capabilities  
to do more

armstrongceilings.com/capabilities  
See more photos at:  
armstrongceilings.com/photogallery

WoodWorks® Custom Installation – Grille Faceted Ceiling 2-1/4" panels in Grille White with Backer

These warm, natural wood ceilings offer installation flexibility and a variety of design options.

### KEY SELECTION ATTRIBUTES

- 13 pre-designed panels with new slat heights and widths
- Custom slat sizes and finishes available for every project
- Now, painted White finish for maximum design flexibility
- Install in the ceiling, on the wall, or create 90° angled or faceted ceiling-to-wall transitions
- Easy installation with dowel or backer, or backer and dowel combination
- FSC® and Rainforest Alliance® Certified wood options available

### FINISH SELECTION

Due to printing limitations, shade may vary from actual product.



NOTE: Panel backers are black. Custom backer colors available.

# WOODWORKS® Grille

## Solid Wood Backer, Dowel, and Backer & Dowel Combination

For LEED contribution contact TechLine



LOCATION DEPENDENT

WITH INFILL PANEL

### VISUAL SELECTION

Edge Profile	Item No. ◆	Custom Slat Sizes Available			Custom Panel Sizes Available		Dimensions (Inches) Nominal W x L x H*
		Slat Width	Slat Height	Slats Per Panel	Slat Spacing (Nominal)		
<b>WOODWORKS Grille – Backer, Dowel, and Backer &amp; Dowel Combination</b>							
Backer, Dowel, or Backer & Dowel Combination	<b>7263</b> _ _ _ _ _	5/8"	1-3/8"	6 slats	1-3/8"	12 x 96 x 1-7/8" Backer Only 12 x 96 x 1-3/8" Dowel Only	
	<b>7264</b> _ _ _ _ _	5/8"	1-3/8"	8 slats	7/8"	12 x 96 x 1-7/8" Backer Only 12 x 96 x 1-3/8" Dowel Only	
	<b>7265</b> _ _ _ _ _	5/8"	2-1/4"	6 slats	1-3/8"	12 x 96 x 2-3/4" Backer Only 12 x 96 x 2-1/4" Dowel Only	
	<b>7266</b> _ _ _ _ _	5/8"	2-1/4"	8 slats	7/8"	12 x 96 x 2-3/4" Backer Only 12 x 96 x 2-1/4" Dowel Only	
	<b>7091</b> _ _ _ _ _	5/8"	3-1/4"	5 slats	1.75"	12 x 96 x 3-3/4" Backer & Dowel 12 x 96 x 3-1/4" Dowel Only	
	<b>7092</b> _ _ _ _ _	5/8"	3-1/4"	6 slats	1-3/8"	12 x 96 x 3-3/4" Backer & Dowel 12 x 96 x 3-1/4" Dowel Only	
	<b>7093</b> _ _ _ _ _	5/8"	4-1/4"	5 slats	1.75"	12 x 96 x 4-3/4" Backer & Dowel 12 x 96 x 4-1/4" Dowel Only	
	<b>7094</b> _ _ _ _ _	1"	2-1/4"	4 slats	2"	12 x 96 x 2-3/4" Backer Only 12 x 96 x 2-1/4" Dowel Only	
	<b>7095</b> _ _ _ _ _	1"	3-1/4"	4 slats	2"	12 x 96 x 3-3/4" Backer Only 12 x 96 x 3-1/4" Dowel Only	
	<b>7096</b> _ _ _ _ _	1"	4-1/4"	4 slats	2"	12 x 96 x 4-3/4" Backer & Dowel 12 x 96 x 4-1/4" Dowel Only	
	<b>7097</b> _ _ _ _ _	1-1/4"	3-1/4"	3 slats	2-3/4"	12 x 96 x 3-3/4" Backer Only 12 x 96 x 3-1/4" Dowel Only	
	<b>7098</b> _ _ _ _ _	1-1/4"	4-1/4"	3 slats	2-3/4"	12 x 96 x 4-3/4" Backer & Dowel 12 x 96 x 4-1/4" Dowel Only	
	<b>7099</b> _ _ _ _ _	1-1/4"	5-1/4"	3 slats	2-3/4"	12 x 96 x 5-3/4" Backer & Dowel 12 x 96 x 5-1/4" Dowel Only	

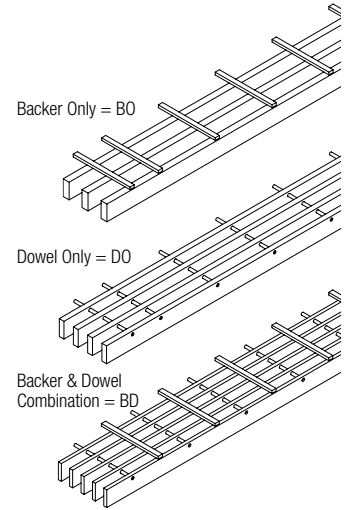
◆ When specifying or ordering please include the installation type and color suffixes (e.g., 7092 **B D G L C** – 6 slats 3-1/4" Backer & Dowel in Grille Light Cherry).  
Installation suffixes: BO = Backer, DO = Dowel, BD = Backer & Dowel Combination  
NOTE: For additional color and size options, or curved applications options with flexible Backers (special order), call TechLine at 1 877 276-7876.  
\* Actual panel length is 95"  
NOTE: Panel backers are black. Custom backer colors available.

### ACOUSTICAL INFORMATION

Dots represent high level of performance.

Infill Panel Item Number	NRC + CAC =		Total Acoustics <sup>1</sup>
	NRC	CAC	
5823	0.85	28	-
8200100	0.90	28	-

### SUFFIX GUIDE



### ACCESSORIES

Item No. ◆	Description	Dimensions Nominal W x L (Inches) Custom Sizes Available	Color (Refer to Pg. 185)	Pcs/Ctn	Item Number ◆	Description	Dimensions Nominal W x L (Inches) Custom Sizes Available	Color (Refer to Pg. 185)	Pcs/Ctn
<b>5672</b> _ _ _	Junction – 1-3/8"	1-1/2 x 96 x 2"	All finishes	Bulk	<b>5688</b>	Dowel Clip	3/8 x 7/8 x 7/8"	N/A	250 pcs/pail
<b>5674</b> _ _ _	End Cap – 1-3/8"	3/4 x 96 x 2"	All finishes	Bulk	<b>5671</b> _ _ _	Ledger	1 x 96 x 1/4"	All finishes	Bulk
<b>5675</b> _ _ _	End Cap – 2-1/4"	3/4 x 96 x 2-3/4"	All finishes	Bulk	<b>7891</b>	12 Gauge Soft Hanger Wire	144" Length	N/A	140
<b>7170</b> _ _ _	End Cap – 3-1/4"	3/4 x 96 x 3-3/4"	All finishes	Bulk	<b>92715A620</b>	Self-tapping Screws	#2 x 3/4" Length	Black	25
<b>7171</b> _ _ _	End Cap – 4-1/4"	3/4 x 96 x 4-3/4"	All finishes	Bulk	<b>6459BL</b>	Uptight Clip	5-1/2 x 1-3/4"	Black	25
<b>7172</b> _ _ _	End Cap – 5-1/4"	3/4 x 96 x 5-3/4"	All finishes	Bulk	<b>RC2BL</b>	RC2 Radius Clip	N/A	Black	205
<b>5687</b>	Backer Clip	3/8 x 11/16 x 7/8"	N/A	250 pcs/pail	◆ When specifying or ordering, include the 3-letter color suffix that coordinates with your WoodWorks ceiling: (e.g., 5671 <b>G M P</b> ).				

### SUSPENSION SYSTEMS

15/16"



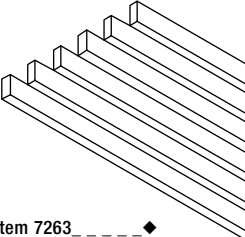
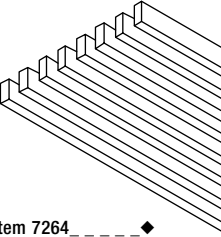
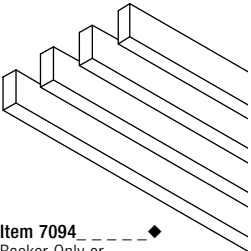
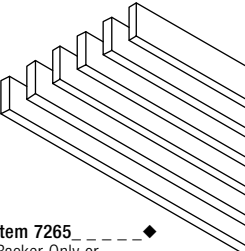
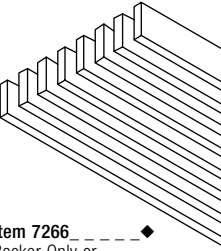
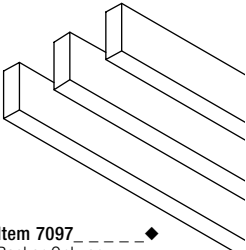
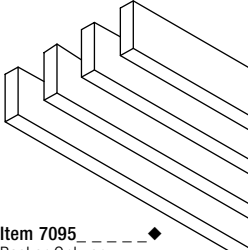
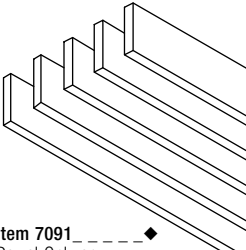
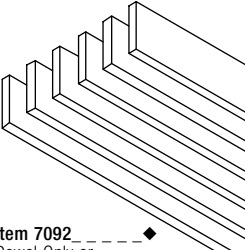
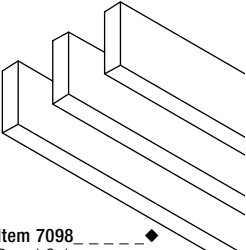
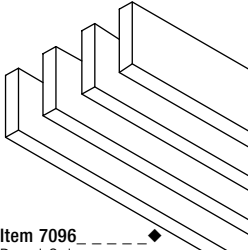
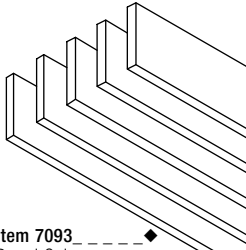
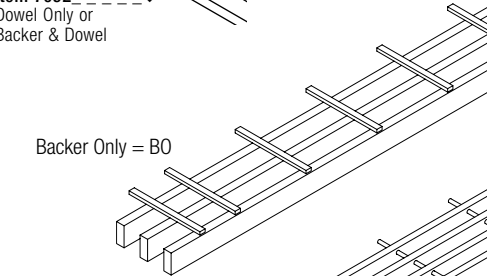
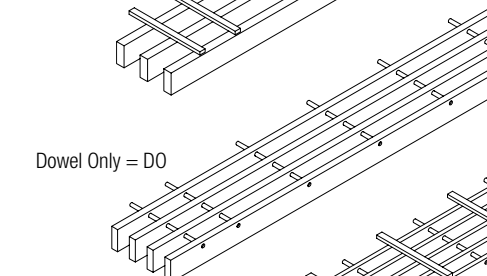
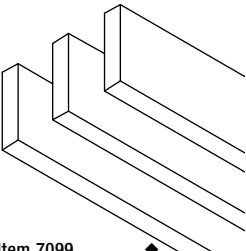
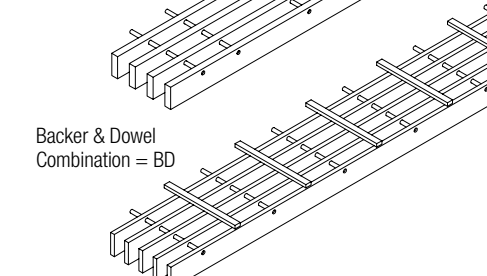
### TRIM AND ACOUSTICAL INFILL PANELS

Trim and infill panels available. See pages 199-200 in this catalog or visit [armstrongceilings.com/woodworks](http://armstrongceilings.com/woodworks)

# WOODWORKS® Grille

## Solid Wood Backer, Dowel, and Backer & Dowel Combination

### STANDARD SIZES

	1-1/4" SLAT WIDTH	1" SLAT WIDTH	5/8" SLAT WIDTH		
	3 Slats Per Panel	4 Slats Per Panel	5 Slats Per Panel	6 Slats Per Panel	8 Slats Per Panel
1-3/8" SLAT HEIGHT				 <p>Item 7263 Backer Only or Dowel Only</p>	 <p>Item 7264 Backer Only or Dowel Only</p>
2-1/4" SLAT HEIGHT		 <p>Item 7094 Backer Only or Dowel Only</p>		 <p>Item 7265 Backer Only or Dowel Only</p>	 <p>Item 7266 Backer Only or Dowel Only</p>
3-1/4" SLAT HEIGHT	 <p>Item 7097 Backer Only or Dowel Only</p>	 <p>Item 7095 Backer Only or Dowel Only</p>	 <p>Item 7091 Dowel Only or Backer &amp; Dowel</p>	 <p>Item 7092 Dowel Only or Backer &amp; Dowel</p>	
4-1/4" SLAT HEIGHT	 <p>Item 7098 Dowel Only or Backer &amp; Dowel</p>	 <p>Item 7096 Dowel Only or Backer &amp; Dowel</p>	 <p>Item 7093 Dowel Only or Backer &amp; Dowel</p>	 <p>Backer Only = B0</p>	 <p>Dowel Only = D0</p>
5-1/4" SLAT HEIGHT	 <p>Item 7099 Dowel Only or Backer &amp; Dowel</p>			 <p>Backer &amp; Dowel Combination = BD</p>	

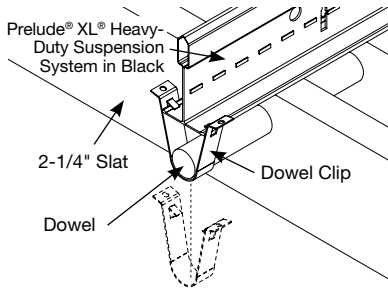
◆ When specifying or ordering please include the installation type and color suffixes (e.g., 7092 B D G L C – 6 slats 3-1/4" Backer & Dowel in Grille Light Cherry).



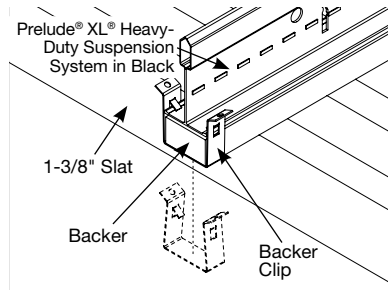
# WOODWORKS® Grille

## Solid Wood Backer, Dowel, and Backer & Dowel Combination

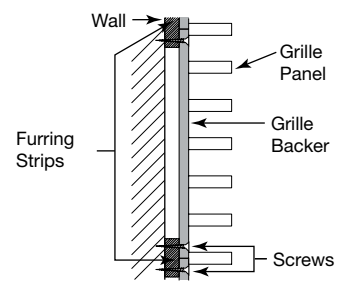
### SYSTEM INSTALLATION DETAILS



**Ceiling Dowel Assembly**

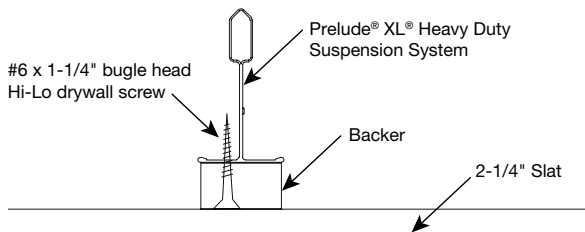


**Ceiling Backer Assembly**



**Wall Backer Assembly**

Slat sizes over 2-1/4" are not recommended for wall applications. Contact TechLine for details at 1 877 276-7876.



**Screw Attachment Detail**

NOTE: See Woodworks® Grille installation instructions for details on faceted installation.



### ACOUSTICAL PERFORMANCE

Noise Reduction Coefficient, or NRC, is a measure for rating the overall sound absorption of a material when used in an enclosed architectural space such as an office, where sound is reflected at many angles of incidence. WoodWorks® Grille has an NRC value of 0.85 when installed with a BioAcoustic™ infill panel 5823.

NRC is important in any closed space where reverberation time and noise levels are an issue:

- Closed offices, conference rooms
- Mixed plan office
- Lobby, reception, and work areas
- Classrooms/core learning areas, gymnasiums, cafeterias
- Retail spaces; checkout and other customer contact areas

Factors that may affect the installed acoustical performance relative to the published results are:

- Size of area
- Number of panels
- Layout of panels
- Suspension distance below exposed deck or finished ceiling
- Other surfaces in the space

	Ceiling	Exposed Structure (no Ceiling)	Ultima® (100% Ceiling)	WoodWorks Grille (100% Ceiling)
Reverberation Time (RT)		3.4 seconds	0.5 seconds	0.5 seconds
RT Improvement		N/A	85%	85%
Background Noise Reduction in Decibels (dB)		N/A	4.7dB	5.8dB

NOTE: You can calculate the acoustical difference that WoodWorks Grille panels can make in your space by using our online Reverb Calculator Tool at [armstrongceilings.com/reverbtool](http://armstrongceilings.com/reverbtool)

### PHYSICAL DATA

#### Material

Dowel, Slats, Backers, and Tegular panels – solid Poplar (yellow or hybrid).

#### Surface Finish

Clear or tinted semigloss coating on all finishes except Grille White (GWH). Grille White (GWH) has a lacquer finish.

#### Fire Performance

Solid Poplar (yellow or hybrid) Hardwood Slats and Backers  
Solid Poplar (yellow or hybrid) Hardwood Slats and Backers – Class C ASTM E84 surface burning characteristics. Flame Spread Index 200 or less. Smoke Developed Index 450 or less.

Fire performance will vary between wood species. Contact TechLine at 1 877 276-7876 for details.

These panels, as with other architectural features located at the ceiling, may obstruct or skew the planned fire sprinkler water distribution pattern, or possibly delay or accelerate the activation of the sprinkler or fire detection systems by channeling heat from a fire either toward or away from the device.

Consult a fire protection engineer, NFPA 13, and local codes for guidance where automatic fire detection and suppression systems are present.

#### Application Considerations

Variation among panels may occur due to the natural characteristics of the wood and grain.

#### Design Considerations

Custom slat and panel sizes available.

#### Backer & Dowel

For slat heights over 5", both Dowels and Backers are required for stability. Backer height is 1/2". Panel backers are black. Custom backer colors available.

#### Infill Panel Use

If no infill panel is used, unfinished parts of the suspension system and Axiom® trim will be visible from below.

#### Site Conditions

It is very important that panels are climatized prior to installation. Relative humidity between 25% and 55% and temperatures between 50°F and 86°F must be maintained.

#### Installation Consideration

When junction accessory is not used, the result will be a 1" gap between slat lengths.

#### Seismic Restraint

WoodWorks® Grille panels have been engineered, tested, and approved for application in all seismic areas when installed per Armstrong Ceilings installation instructions.

#### Warranty

Details at [armstrongceilings.com](http://armstrongceilings.com)

#### Weight

7263 – 2.0 lbs/SF  
7264 – 2.6 lbs/SF  
7265 – 2.8 lbs/SF  
7091 – 3.2 lbs/SF  
7093 – 3.0 lbs/SF  
7092, 7094, 7097 – 3.4 lbs/SF  
7095 – 3.5 lbs/SF  
7266, 7096, 7098 – 3.6 lbs/SF  
7099 – 4.37 lbs/SF



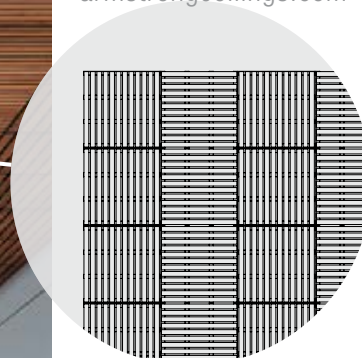
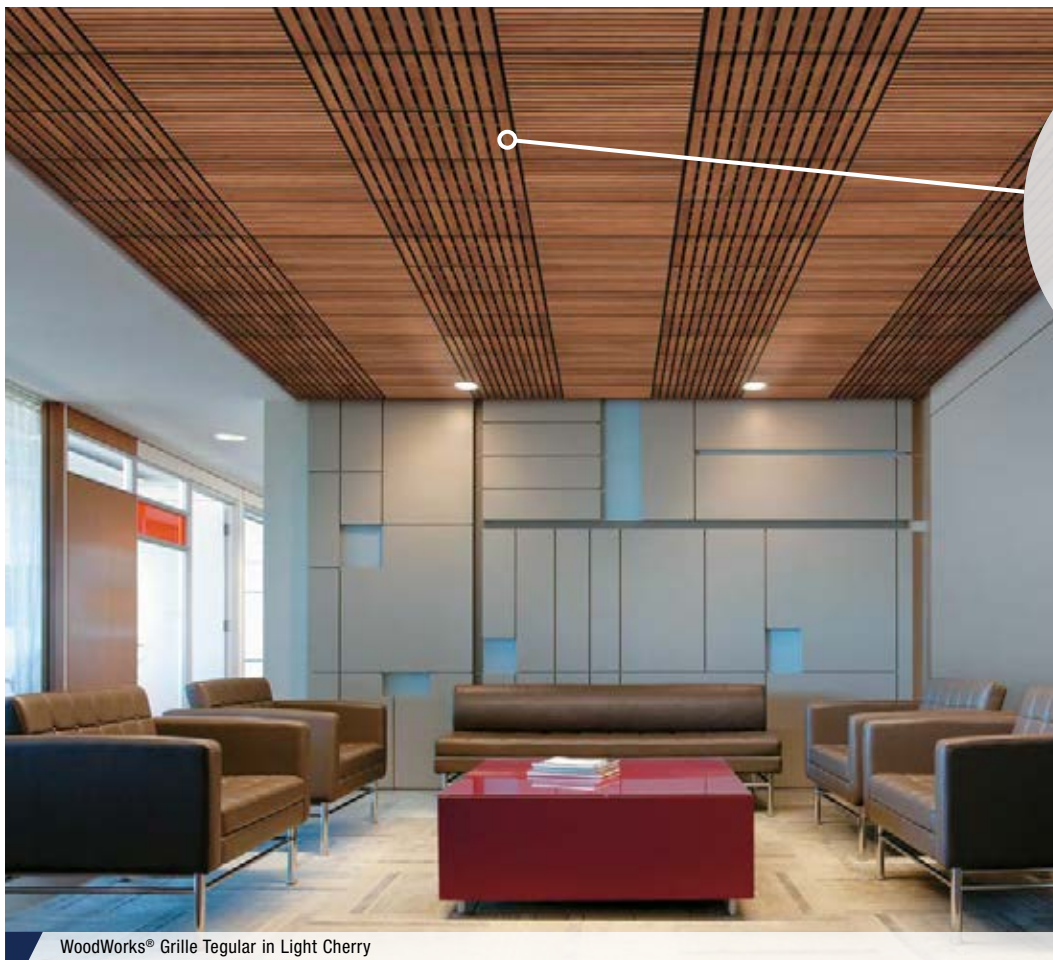
# WOODWORKS® Grille

Tegular

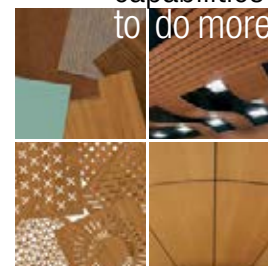


**TOTAL ACOUSTICS®**  
Sound Absorption (NRC)  
+ Sound Blocking (CAC)

CAD/Revit® drawings at:  
[armstrongceilings.com](http://armstrongceilings.com)



plus...  
capabilities  
to do more



[armstrongceilings.com/capabilities](http://armstrongceilings.com/capabilities)  
See more photos at:  
[armstrongceilings.com/photogallery](http://armstrongceilings.com/photogallery)

WoodWorks® Grille Tegular in Light Cherry

Now get Total Acoustics® performance with WoodWorks® Grille Tegular horizontal slats – excellent noise reduction and sound blocking in one system.

## KEY SELECTION ATTRIBUTES



- Get total noise control and design flexibility with Total Acoustics® ceiling panels: NRC + CAC = Total Acoustics® performance
- Painted white finish for even more design flexibility
- Vertical slats are deeper than they are wide creating a more open feel
- Horizontal slats are wider than they are deep creating a warm, more solid look
- 24" x 24" and 24" x 48" sizes available in vertical and horizontal slat designs
- FSC® and Rainforest Alliance® Certification available upon request
- Panels are designed so the suspension system virtually disappears
- Tegular panels with backers easily install on standard suspension system
- Create continuous looks and clouds with Axiom® trim

## FINISH SELECTION

Due to printing limitations, shade may vary from actual product.



Grille White (GWH)

Grille Maple (GMP)

Grille Light Cherry (GLC)

Grille Dark Cherry (GDC)

Grille Walnut (GWN)

Custom Finishes Available

## TOTAL ACOUSTICS® PANEL INSTALLATION



WoodWorks® Grille ceiling panel with Calla® 2820BK acoustic infill panel for Total Acoustics® performance



# WOODWORKS® Grille Tegular



For LEED contribution contact TechLine



## VISUAL SELECTION

Edge Profile	Item No. ♦	Description	Dimensions Nominal W x L x H (Inches) Custom Sizes Available
<b>FSC®-certified WOODWORKS® Grille Tegular for 9/16" Suspension System</b>			
	662808_ _ _	1/2" x 1-1/2" 12 horizontal slats	24 x 24 x 1" □
	663008_ _ _	1/2" x 1-1/2" 12 horizontal slats	24 x 48 x 1" □
	662912_ _ _	1/2" x 1-1/2" 12 vertical slats	24 x 24 x 2" □
	<b>FSC®-certified WOODWORKS Grille Tegular for 15/16" Suspension System</b>		
	662812_ _ _	1/2" x 1-1/2" 10 horizontal slats	24 x 24 x 1" □
	663012_ _ _	1/2" x 1-1/2" 10 horizontal slats	24 x 48 x 1" □
	663112_ _ _	1/2" x 1-1/2" 12 vertical slats	24 x 48 x 2" □

♦ When specifying or ordering, include the appropriate 3-letter color suffix (e.g., 663008 G L Q).  
NOTE: For additional color and size options, call TechLine at 1 877 276-7876.

## PERFORMANCE

Fire Rating
See physical data below
See physical data below
See physical data below
See physical data below
See physical data below
See physical data below

## ACOUSTICAL INFORMATION

Performance determined by slat spacing

Item Number	Infill Panel Item Number	NRC	+	CAC	=	Total Acoustics <sup>1</sup> NRC + CAC
<b>662808</b> 9/16" Tegular 	5823	0.75		N/A		-
	1713BL	0.75		35		<b>BETTER</b>
<b>662912</b> 9/16" Tegular 	2820BK	0.85		35		<b>BEST</b>
	5823	0.75		N/A		-
<b>662812</b> 15/16" Tegular 	1713BL	0.75		35		<b>BETTER</b>
	2820BK	0.85		35		<b>BEST</b>

<sup>1</sup> Total Acoustics® ceiling panels have an ideal combination of noise reduction and sound-blocking performance in one product.  
**GOOD** (NRC 0.60-0.65; CAC 35+)  
**BETTER** (NRC 0.70-0.75; CAC 35+)  
**BEST** (NRC 0.80+; CAC 35+)  
For infill panel information, refer to Pg. 200.

## ACCESSORIES

Item No. ♦	Description	Dimensions Nominal W x L x H (Inches)	Color	Pcs./ Ctn.	Item No.	Description	Dimensions Nominal W x L (Inches)	Color	Pcs./ Ctn.
AX4VETRBL	4" Axiom® Vector®*	120 x 3/4 x 4"	Black (BL)	-	AXTBC	T-Bar Connector Clip	N/A	N/A	10
AX6VETRBL	6" Axiom Vector®*	120 x 3/4 x 6"	Black (BL)	-	AXSPLICE	Splice Plate with Setscrews	N/A	N/A	10
AX4VEQISBL	4" Inside Corner Post	3/4 x 3/4 x 4"	Black (BL)	-	SH12	Support Hanger	144" x 2"	N/A	12
AX6VEQISBL	6" Inside Corner Post	3/4 x 3/4 x 6"	Black (BL)	-	5823	BioAcoustic™ Infill Panel	24 x 24 x 5/8"	Black (Matte)	12
AX4VEOSCBL	4" Outside Corner Post	3/4 x 3/4 x 4"	Black (BL)	-	1713BL	School Zone® Fine Fissured™ Square Lay-in Acoustic Panel	24 x 24 x 3/4"	Tech Black	14
AX6VEOSCBL	6" Outside Corner Post	3/4 x 3/4 x 6"	Black (BL)	-	2820BK	Calla® Square Lay-in Acoustic Panel	24 x 24 x 1"	Black	10

\* Trim cartons include AXTBC Clips and AXSPLICE Splice Plates.

## SUSPENSION SYSTEM

15/16"	Prelude® XL® (Black recommended), 360° Painted with 4' cross tee rout holes at 12"
9/16"	Suprafine® XL® 9/16" Exposed Tee (Black recommended)

## PHYSICAL DATA

**Material**  
Solid Poplar (yellow or hybrid) (RA-COC-003601)

**Surface Finish**  
Clear or tinted semigloss coating on all finishes except Grille White (GWH). Grille White (GWH) has a lacquer finish.

**Fire Performance**  
Solid Poplar Hardwood Slats and Backers – ASTM E84 surface burning characteristics. Flame Spread Index 200 or less. Smoke Developed Index 450 or less.

Composite Grille product testing has not been completed, since results will vary on a project-by-project basis. Contact TechLine at 1 877 276-7876 for details.

WoodWorks® Grille, as with other architectural features located at the ceiling, may obstruct or skew the planned fire sprinkler water distribution pattern, or possibly delay or accelerate the activation of the sprinkler or fire detection systems by channeling heat from a fire either toward or away from the device. Designers and installers are advised to consult a fire protection engineer, NFPA 13, and local codes for guidance where automatic fire detection and suppression systems are present. For more fire performance information, visit [armstrongceilings.com/grille](http://armstrongceilings.com/grille)

**Acoustics Considerations**  
NRC-tested using white panels. Painted panels may experience a slight reduction in NRC due to color painting processes.

**Application Considerations**  
Variation among panels may occur due to the natural characteristics of the wood and grain.

## TRIM AND ACOUSTICAL INFILL PANELS

Trim and infill panels available. See Pgs. 199-200 in this catalog or visit [armstrongceilings.com/woodworks](http://armstrongceilings.com/woodworks)

### Design Considerations

If no infill panel is used, unfinished parts of the suspension system and Axiom® trim will be visible from below.

Item 662912 24" x 24" vertical slat panels are designed for checkerboard only. An uneven reveal between slats will be visible, if installed in a linear fashion.

### Seismic Restraint

WoodWorks Grille has been engineered, tested, and approved for application in all seismic areas when installed per Armstrong Ceilings installation instructions.

### Warranty

Details at [armstrongceilings.com](http://armstrongceilings.com)

### Weight (Bulk packaged)

662808, 662912, 663008, 663112 – 0.875 lbs/SF  
662812, 663012 – 0.775 lbs/SF



# TAKE THE NEXT STEP

## 1 877 276 7876

Customer Service Representatives  
7:45 a.m. to 5:00 p.m. EST  
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**TechLine** – Technical information, detail drawings,  
CAD design assistance, installation information,  
other technical services – 8:00 a.m. to 5:30 p.m. EST,  
Monday through Friday. FAX 1 800 572 8324  
or email: [techline@armstrongceilings.com](mailto:techline@armstrongceilings.com)

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