

## #20 Draft

### Manufacturer

Roppe Corporation  
1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
Website - [www.roppe.com](http://www.roppe.com)  
t: (419) 435.8546 tf: (800) 537.9527  
f: (419) 435.1056  
e-mail: [sales@roppe.com](mailto:sales@roppe.com)

### Product Description

Roppe Pinnacle Plus sculpted rubber wall base is a true, 100% thermoset (TS) rubber wall base that is PVC free. Pinnacle Plus comes in a variety of profiles and is designed for use in both commercial and residential wall base applications. Available in several heights from 2 1/2" to 5 1/2" Pinnacle Plus wall base is incredibly durable, allowing it to stand up to a wide range of use when compared to vinyl wall base.

### Features

- PVC and Phthalates Free
- Extremely Durable & Flexible
- Available in a Wide Variety of Sizes
- Will Not Shrink, Gap or Cup
- Recyclable (IMPACT Recycling Program)
- Qualifies for LEED® Credits
- FloorScore® Certified

### #20 Draft

Profile:	<b>#20 Draft</b>
Nominal Height:	<b>4" (101.6 mm)</b>
Nominal Thickness:	<b>1/8" (3.2 mm)</b>
Nominal Length:	<b>120' Coils (36.58 m)</b>
Carton Quantity:	<b>1 Coil (120' ft. Total)</b>



#20

### Technical Data

LEED v2009 IEQ Credit 4.1: Qualifies  
ASTM F1861 - Resilient Wall Base: Type TP, Group 2, Style D  
ASTM E648 (NFPA 253) - Critical Radiant Flux: Class I, > 0.45 W/cm<sup>2</sup>  
ASTM E662 (NFPA 258) - Smoke Density: Passes, <450

ASTM E84 - Flammability: Class B  
Acclimation Time: 48 hours  
Storage & Acclimation Temperature: 65° - 85° F

### Adhesives\* ([Visit our website for complete Adhesive instructions](#))

#### AW-510 Acrylic Wet-Set Adhesive

Unit Size: 1 or 4 Gallon Units  
VOC: < 0.1 g/l  
Coverage Rate: 160 sq. ft. per gallon  
Substrate: Porous

#### WB-600 Acrylic Wall Base Adhesive

Unit Size: 30 oz. Cartridge, 1 Gallon and 4 Gallon Units  
VOC: < 12 g/l  
Trowel Coverage Rate: 180-340 lin. ft. per gallon  
Cartridge Coverage Rate: 30-70 lin. ft. per cartridge  
Substrate: Porous

#### C-630 Contact Adhesive

Unit Size: 1 Quart  
VOC: 0.0 g/l  
Coverage Rate: 20-40 sq. ft. per unit or 120-140 lin. ft. per unit.  
Substrate: Non-Porous

### Installation\* ([Visit our website for complete Installation instructions](#))

All material is to be delivered to the installation location in its original packaging with labels intact. The installation area, unboxed wall base and adhesive are to be maintained between 65° (19°C) and 85° (30°C) for at least 48 hours before installation, during installation and thereafter. Proceed with the installation only when the conditions are proper and correct. Inspect all material for proper type and color. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable and there should be extreme difficulty in removing the wall base from the surface.

### Maintenance\* ([Visit our website for complete Maintenance instructions](#))

Pinnacle Plus can be cleaned with a neutral pH cleaner and a soft wet cloth.

### Availability, Cost & Samples

Roppe Flooring products are sold through distribution. To locate the nearest distributor, visit [www.roppe.com](http://www.roppe.com). or send an email to [solutions@roppe.com](mailto:solutions@roppe.com)

### Technical Document Support

Additional product resources and technical documents are available online at [www.roppe.com](http://www.roppe.com). For additional technical support, send an e-mail to [solutions@roppe.com](mailto:solutions@roppe.com)

### Warranty

Roppe Provides a 2 year Limited Warranty on all Pinnacle Plus Wall Base. For additional information, see associated Warranty documents.

**\*For complete adhesive, installation & maintenance instructions, visit [www.roppe.com](http://www.roppe.com)**