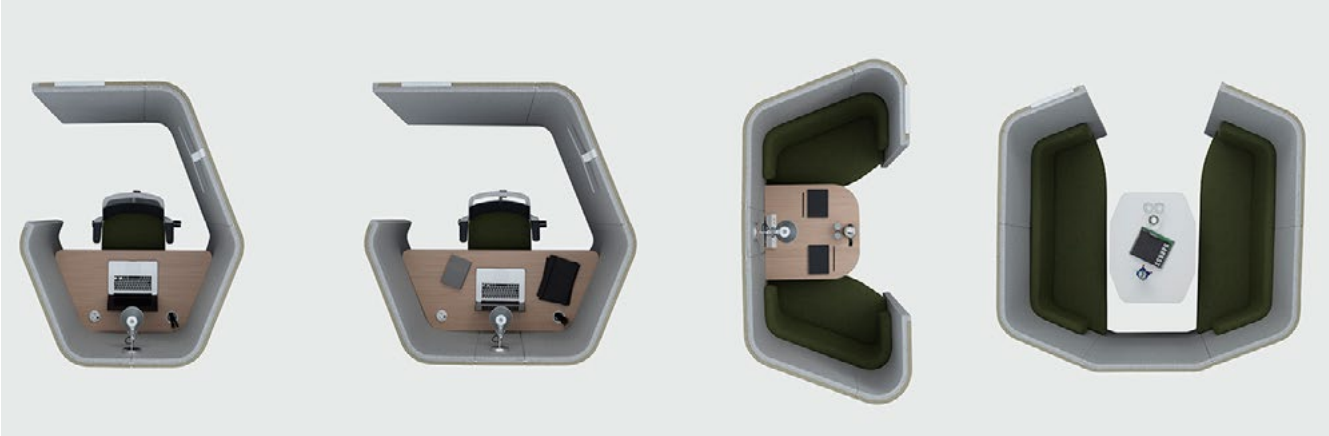


Haven Pods - HAPDQ14

Design by Allermuir

Haven Pods nestle and tessellate to maximize available space, allowing the creation of a community of environments and destinations.

Haven Pods are ideal for either an individual within a desk based environment looking for a space to focus or for teams to gather for impromptu meetings

Product Summary

Scope of Assesment:
From extraction of raw materials through to production of the final Office Furniture unit (cradle to gate). See page 2 for more details.

Data Used:
Primary data was used wherever possible including for energy use during the core module.

All secondary data was obtained from the EcoInvent database used in conjunction with SimaPro 7.3.2, using US, European and Global data where relevant.

Functional Unit:
A Table solution designed and manufactured to last 10 years.

Regional Market:
The primary market for our Office Furniture products is USA. The scope of this declaration reflects that.

Material Declaration

Material	Amount (kg)	Total (%)
Steel	55.00	45.51
PU foam	21.80	18.04
Aluminium castings	0.72	0.60
Cardboard	15.70	12.99
Solid wood	1.83	1.51
Fabric	14.30	11.83
EPDM	11.50	9.52

Environmental Summary

Global Warming Potential (Kg Co2 Eq):	603.00
Recycled Content (% By Weight):	39.75
Total Energy Consumption (Mj):	14975.16
Recyclability (% By Weight):	99.00

Date of Production: April 2016

Environmental Product Analysis

This Environmental Product Analysis has been created in accordance with, and following the principles of ISO14025 and ISO14044. All the Life Cycle Analysis data has been compiled, processed and verified by Oakdene Hollins Ltd.

Compilation and processing of LCA data performed by Dr. Dan Skinner (Oakdene Hollins Ltd.)

Verification of LCA and environmental data performed by Dr. Adrian Chapman (Oakdene Hollins Ltd.)

System Boundaries

The Senator Group has for many years acknowledged that the key word upon which to focus our attention is Sustainability rather than Recyclability in pure isolation.

Our business takes a truly holistic approach to the design, manufacture, supply and reclamation of our products. We see this as a cyclical process. From design to manufacture, use and reclamation we aspire to minimise all environmental impacts of The Senator Group's products and processes.

We can harvest the resources back from the retired products then remanufacture or reintroduce the materials into our component manufacturers supply chain.

We believe in taking responsibility for our own actions ourselves, wherever possible, rather than relying on third parties, or abdicating our responsibilities by offsetting our carbon footprint internally in the UK. The process of Sustainability is a cyclical one we understand this and we actively pursue this in everything that we do.

In Use

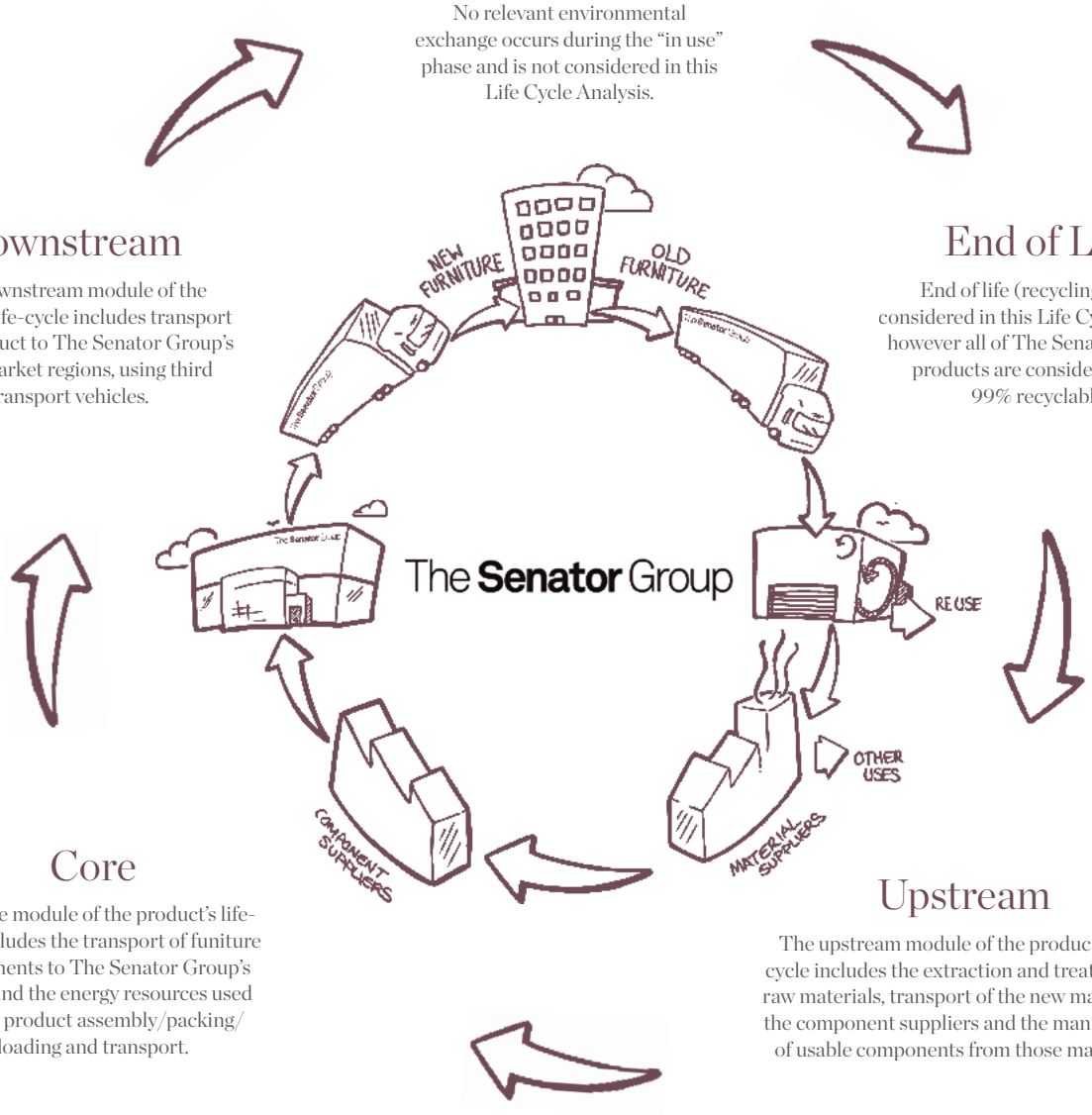
No relevant environmental exchange occurs during the "in use" phase and is not considered in this Life Cycle Analysis.

Downstream

The Downstream module of the product's life-cycle includes transport of the product to The Senator Group's major market regions, using third transport vehicles.

End of Life

End of life (recycling) is not considered in this Life Cycle Analysis however all of The Senator Group's products are considered to be 99% recyclable.



Core

The core module of the product's life-cycle includes the transport of funiture components to The Senator Group's plants and the energy resources used during product assembly/packing/ loading and transport.

Upstream

The upstream module of the product's life-cycle includes the extraction and treatment of raw materials, transport of the new material to the component suppliers and the manufacture of usable components from those materials.

System Boundaries

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	206.27	0.21	0.12	206.60
From the Ground	544.63	22.65	52.62	619.90
From The Water	0.00	2.24	0.00	2.24

Energy Consumption

Resource (MJ)	Upstream	Core	Downstream	Total
Biomass	2322.85	1.97	1.15	2325.97
Hydro	295.16	5.34	6.51	307.01
Solar	0.41	0.01	0.01	0.43
Wind	29.01	0.36	0.27	29.64
Non-Renewable Energy (MJ)	11434.03	262.77	615.31	12312.11
Total	14081.46	270.45	623.25	14975.16

Environmental Impact Potential

Resource	Upstream	Core	Downstream	Total
Global Warming (Kg CO2 Equivalents)	551.01	15.85	36.14	603.00
Acidification (Kg SO2 Equivalents)	2.96	0.18	0.17	3.31
Eutrophication (Kg PO43 Equivalents)	0.16	0.00	0.00	0.16
Ozone Depletion (Kg CFC 11 Equivalents)	0.00	0.00	0.00	0.00
Photochemical Smog (Kg C2H4 Equivalents)	0.25	0.01	0.02	0.28

Toxic Emissions

Resource (Kg)	Upstream	Core	Downstream	Total
From the Air	666.43	1555.23	3535.87	5757.53
From the Ground	0.36	0.14	0.41	0.91
From The Water	87.17	24.96	52.52	164.65

Recycled Content

Material	Recycled Content of Material (% by weight)	Recycled Content In Product (% by weight)
Material	**Amount**	**Percent of Total**
Steel	50.00	23.00
Aluminium castings	100.00	1.00
Cardboard	75.00	9.75
Fabric	50.00	6.00
Total		39.75

Certificates

Description	Accreditation	First Certified
Quality Assurance	ISO 9001	Certified 1991
Envronmental Management	ISO 14001	Certified 2001
Chain of Custody	FSC®	Certified 2003
Sustainability	FISP	Certified 2006
Energy Management	ISO 50001	Certified 2013
Health & Safety Standard	BS OHSAS 18001	Certified 2015

Energy Management:

External proof that The Senator Group has implemented a robust system to monitor all energy usage and have a process to continually minimise energy usage.

We believe The Senator Group was the first company in the furniture industry in the UK to achieve this standard.

Chain of Custody

Independent certification to prove The Senator Group in the UKonly purchases MFC/MDF/Chipboard from manufacturers who can prove they purchase their raw wood from sustainable sources.

FISP (Furniture Industry Sustainability Programme)

Awarded by FIRA in the UK, this sustainability certificate is designed to monitor all sustainability aspects of a company's facilities and operations. The Senator Group achieved one of the first sustainability certifications within the UK furniture industry – a public declaration of our commitment to improving our performance in every possible way.

ISO 14001 Environmental Management

This aims to reduce and eliminate and all negative impacts Senator's production units have on the environment and we can demonstrate our performance since 2001.

In 2013 The Senator Group was awarded the 2013 Worshipful Company of Funiture Makers Sustainability Award .

The Senator Group

The Senator Group is committed to continually improving the sustainability of all environmental aspects within our business.

To meet both international standards and our own environmental targets we apply the three R's principle–

Reduce, Reuse and Recycle.

Whilst recycling is the element which receives the most exposure it is actually the last option available and should never be the prime target in anyone's battle to reduce waste.

It is our duty as individuals and as a company to initially attempt to Reduce usage. Then we should look to Reuse wherever possible and finally, only after these two processes have been exhausted, should we consider Recycling.

Assessment Considerations

The following necessary assumptions and considerations were made during the course of the Life-Cycle Analysis:

- Manufacture of the furniture components was assumed to take place in the same factory in which the raw materials were processed, due to a lack of case-specific data.
- The transport of all materials, components and finished products was assumed to be via 53ft trailer.
- All LCA data was modelled using the IMPACT 2002+ (v2.06) method.