

O X Y G E N





101



102



161



103



104



162



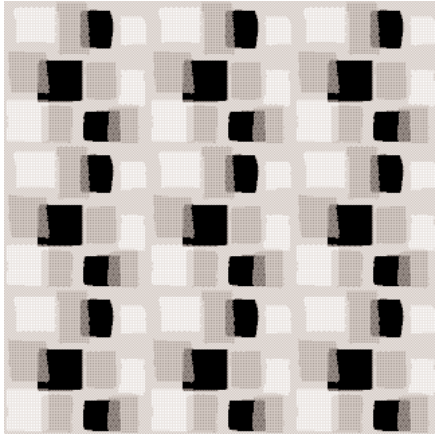
105



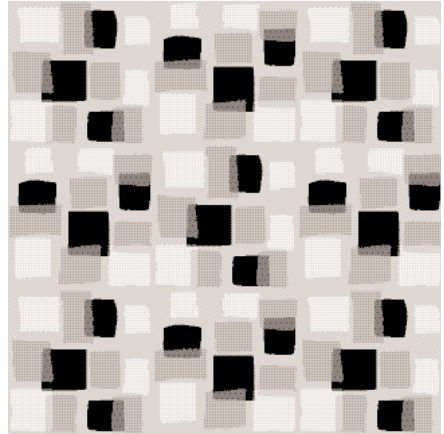
106



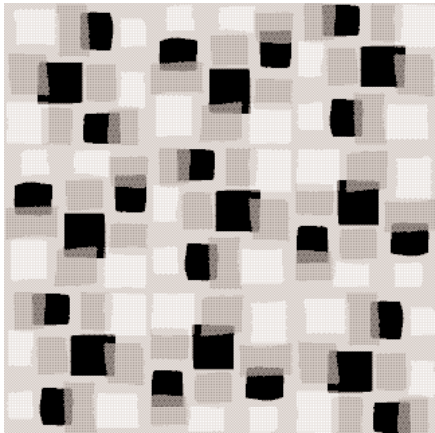
163



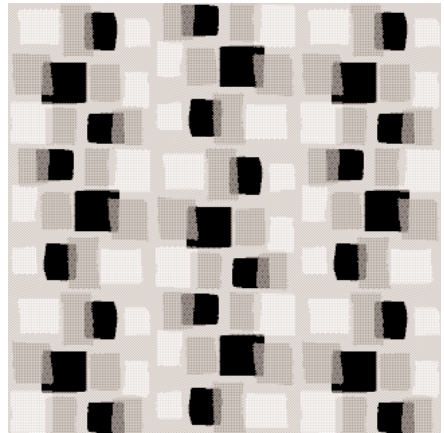
MONOLITHIC



QUARTER-TURN



QUARTER-TURN



180-DEGREE TURN (FEATURE PHOTO)

carwalk



MIX IT



201



202

MATCH IT



203



204

CHECK IT



205



206



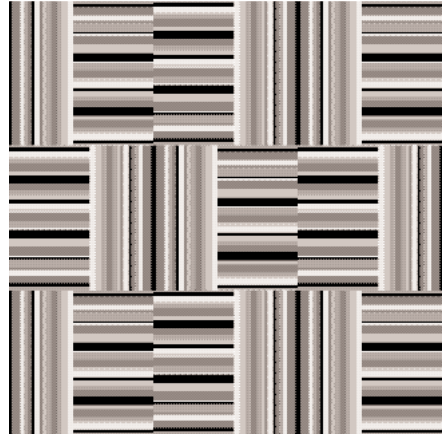
207



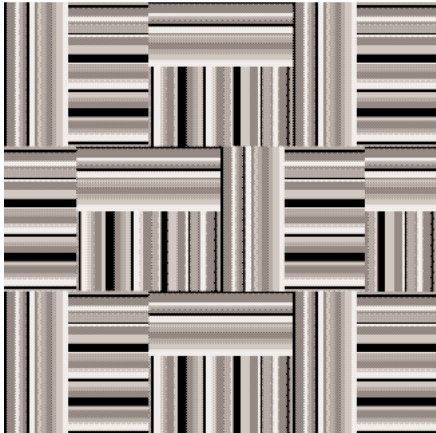
208



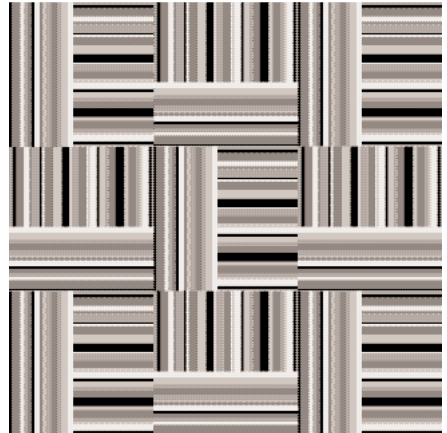
QUARTER-TURN



180-DEGREE TURN



QUARTER-TURN ASHLAR



QUARTER-TURN (FEATURE PHOTO)



OXYGEN

OXYGEN™ DESIGNS ARE CREATED TO DELINEATE EACH TILE, MAKING SEAM VISIBILITY AN INTEGRAL DESIGN ELEMENT. NATURAL TEXTILE EFFECTS ADD TO THE PRODUCT'S UNIQUE CHARACTERISTICS.

pinway





221



222



223



224



225



226



227



228

98989





241



242



243



244



245



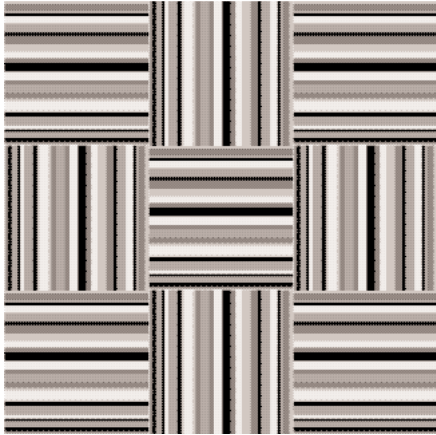
246



247



248



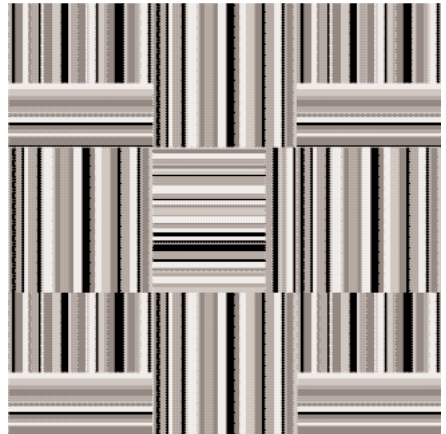
RUNWAY QUARTER-TURN



SASHE QUARTER-TURN

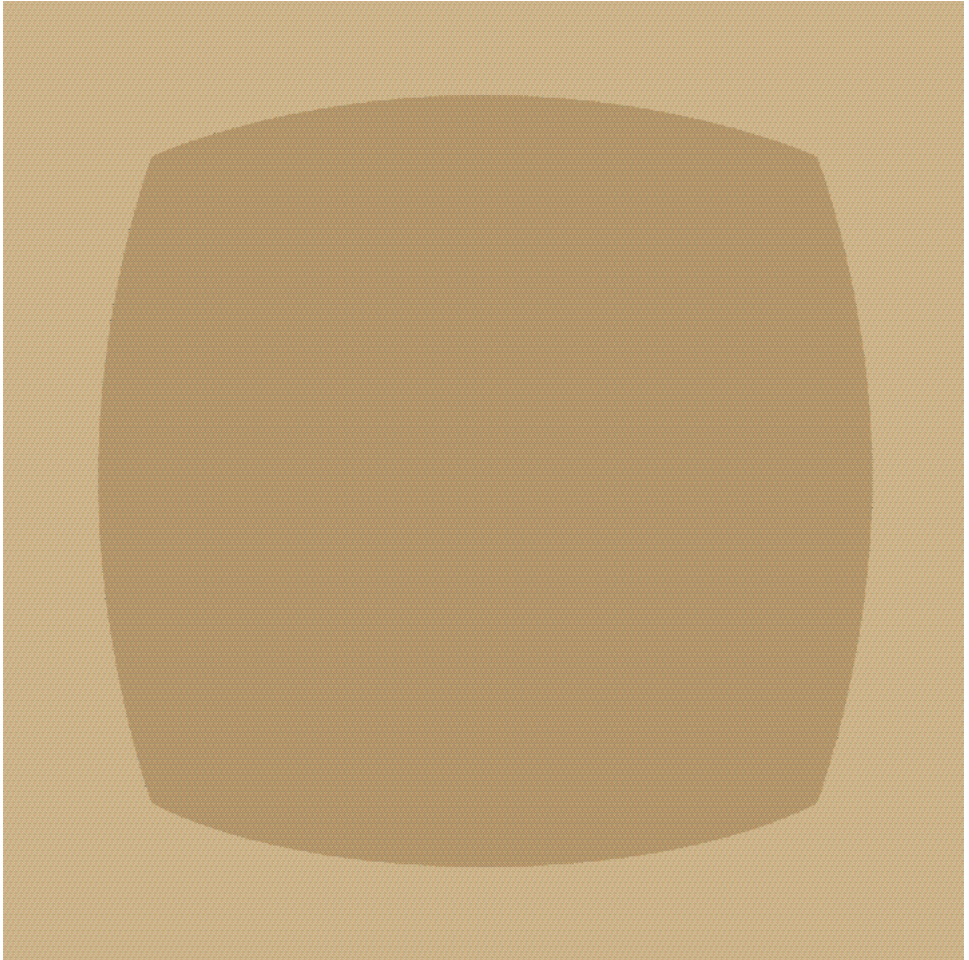


RUNWAY AND SASHE QUARTER-TURN CHECKERBOARD



CATWALK, RUNWAY AND SASHE QUARTER-TURN CHECKERBOARD (FEATURE PHOTO)

serpen





301



311



305



315



302



312



306



316



303



313



307



317



304



314



308

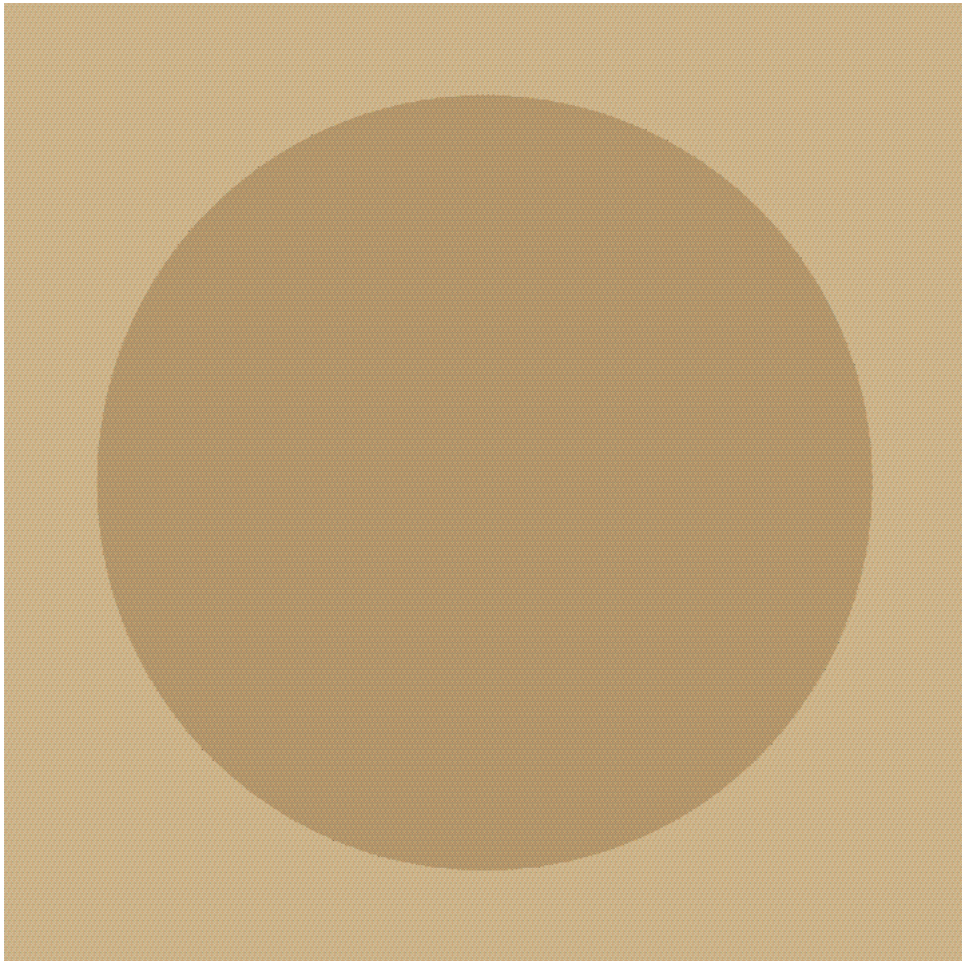


318

ENERGY. COLOR: PASSION, TONES: BURN BRIGHT WITH EARTH FIRE, RUST, TANGERINE, BUTTERSCOTCH,
PERSIMMON, DEEP, RICH, ACTIVE.

MINIMUM. COLOR: DECONSTRUCTED, ESSENTIALS, PARED DOWN TO THE URBAN BASICS, EGGPLANT, STEEL,
ESPRESSO BEAN, CONCRETE, ICE BLUE, INDUSTRIAL, MODERN, HIR.

SPORTS LINE



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321



331



325



335



322



332



326



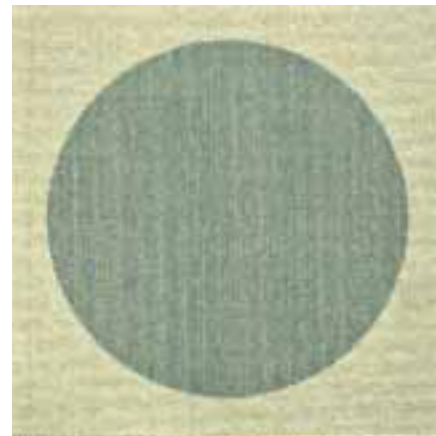
336



323



333



327



337



324



334



328



338

stage





341



351



345



355



342



352



346



356



343



353



347



357



344



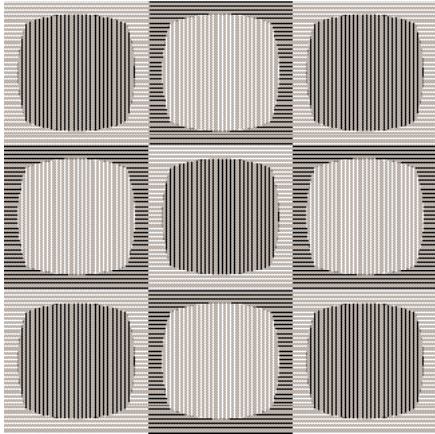
354



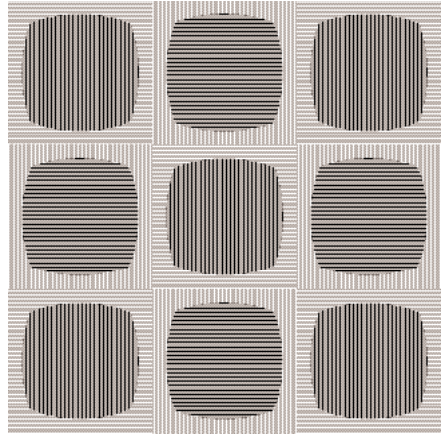
348



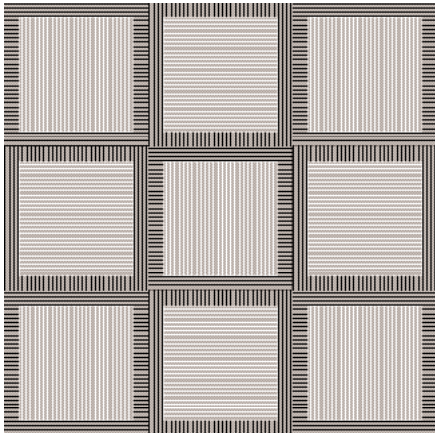
358



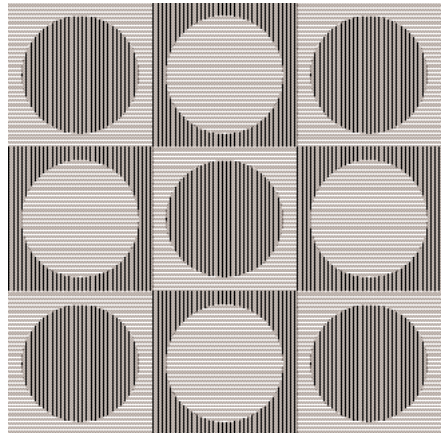
SCREEN TWO-COLOR CHECKERBOARD



SCREEN QUARTER-TURN



STAGE QUARTER-TURN



SPOTLIGHT QUARTER-TURN TWO-COLOR CHECKERBOARD (FEATURE PHOTO)

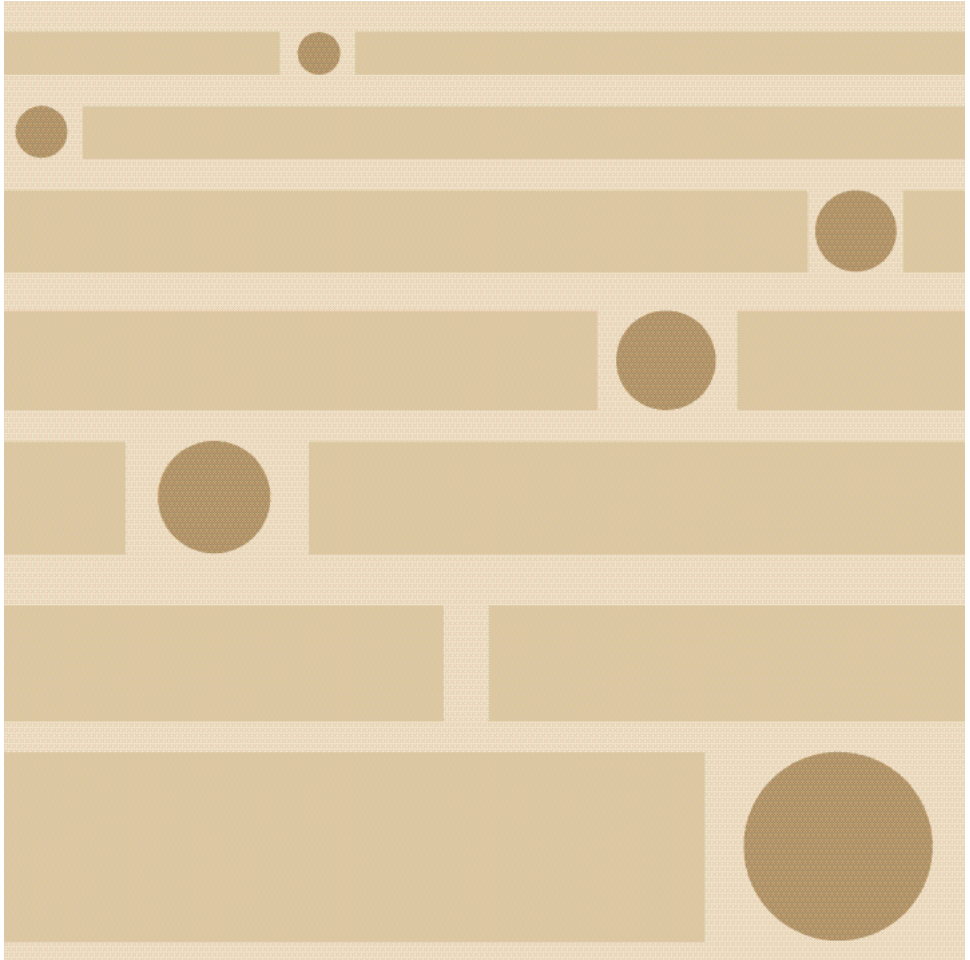


OXYGEN

SPOTLIGHT 325 CENTER FRONT 335 FRONT CORNERS

OXYGEN™ DESIGNS ARE CREATED TO DELINEATE EACH TILE, MAKING SEAM VISIBILITY AN INTEGRAL DESIGN ELEMENT. NATURAL TEXTILE EFFECTS ADD TO THE PRODUCT'S UNIQUE CHARACTERISTICS.

WORK

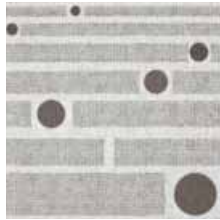




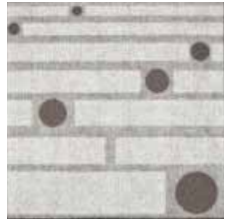
401



411



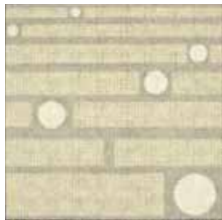
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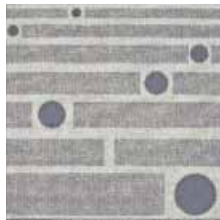
415



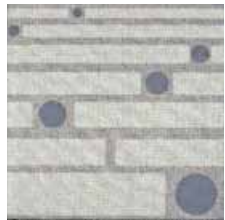
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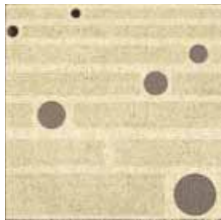
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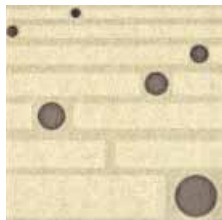
406



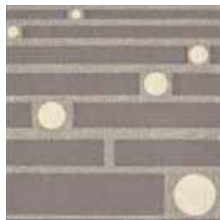
416



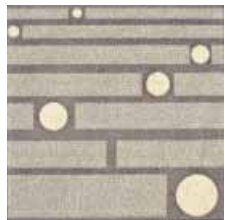
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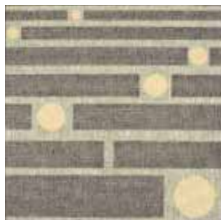
413



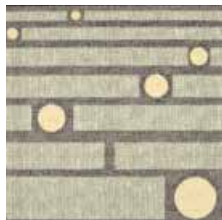
407



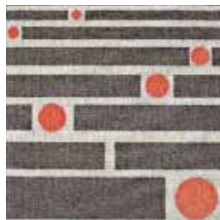
417



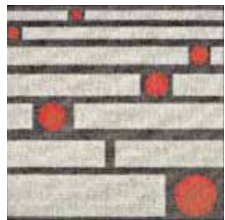
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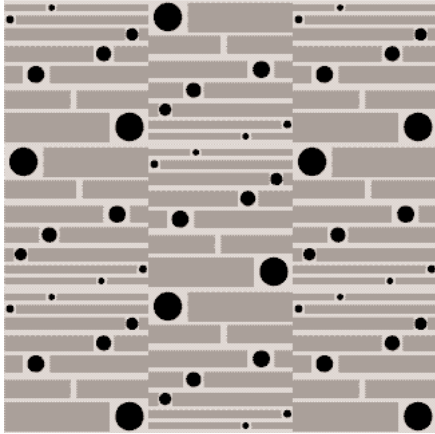
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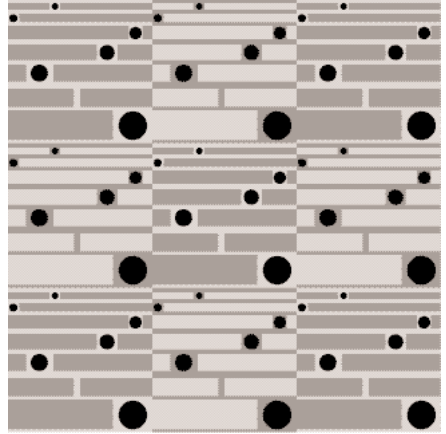
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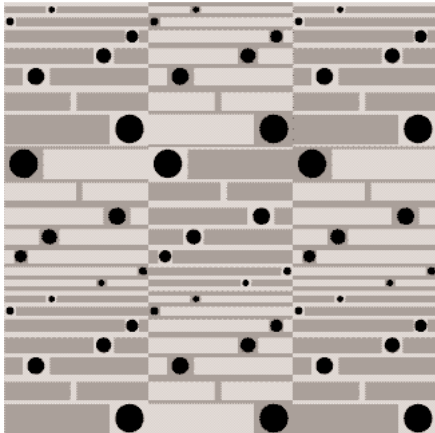
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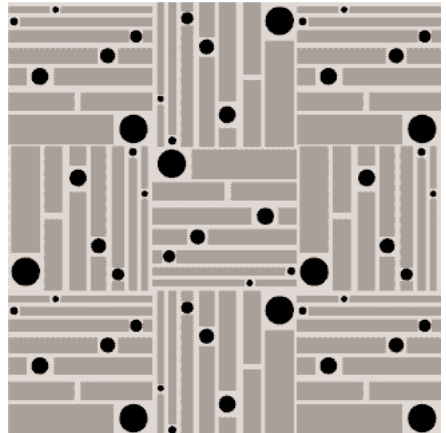
180-DEGREE TURN



TWO-COLOR CHECKERBOARD

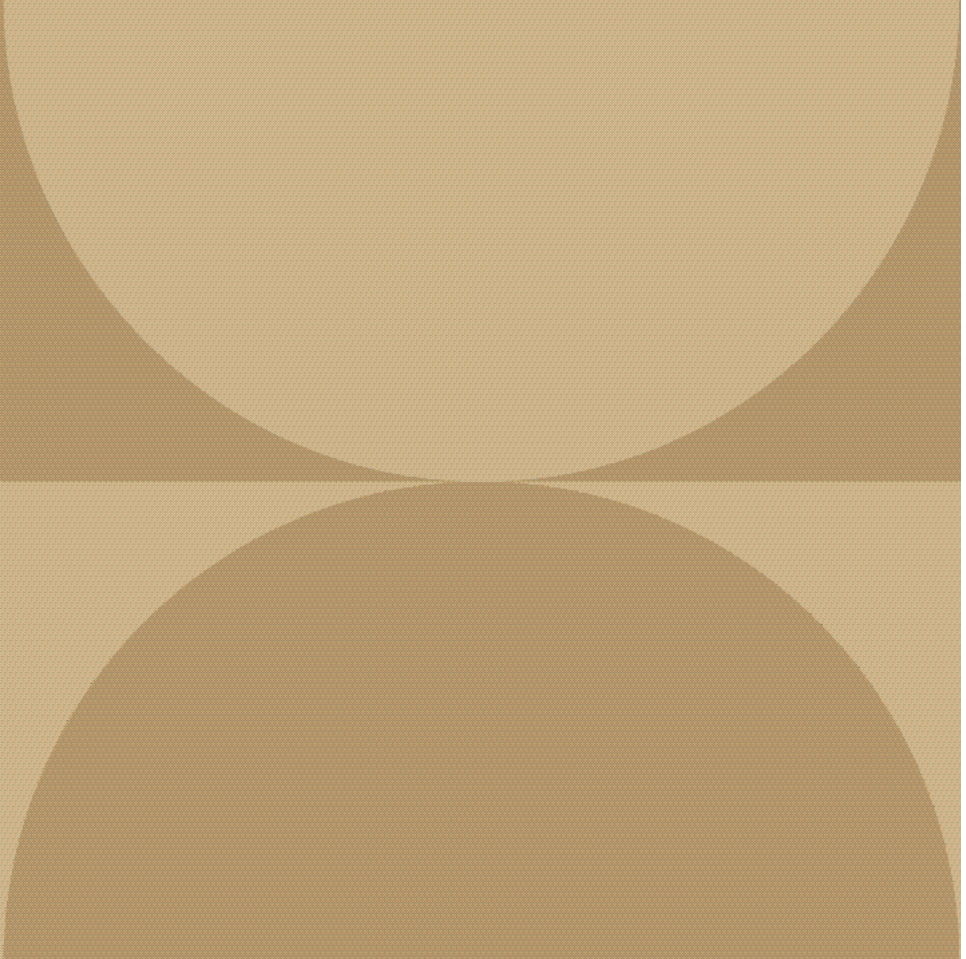


180-DEGREE TURN TWO-COLOR CHECKERBOARD



QUARTER-TURN (FEATURE PHOTO)

MSM





501



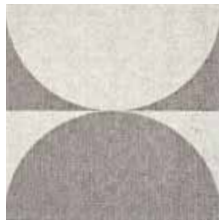
502



503



504



505



506



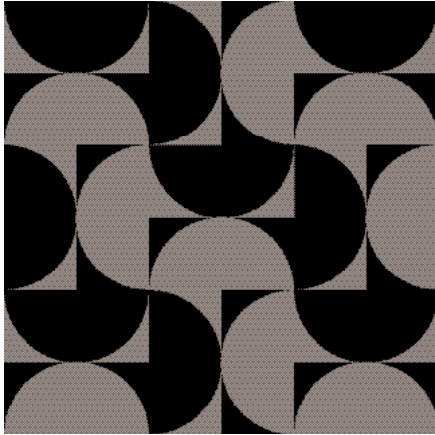
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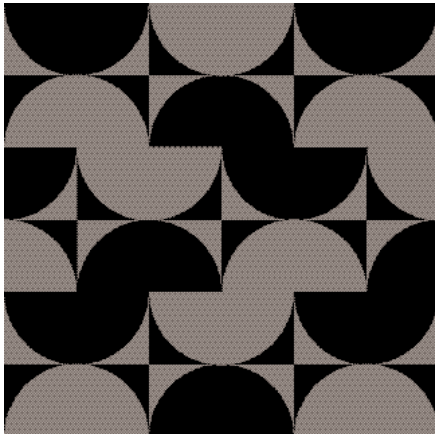
508

TURN IT

MAKE YOUR OWN RULES



QUARTER-TURN



180-DEGREE TURN ASHLAR

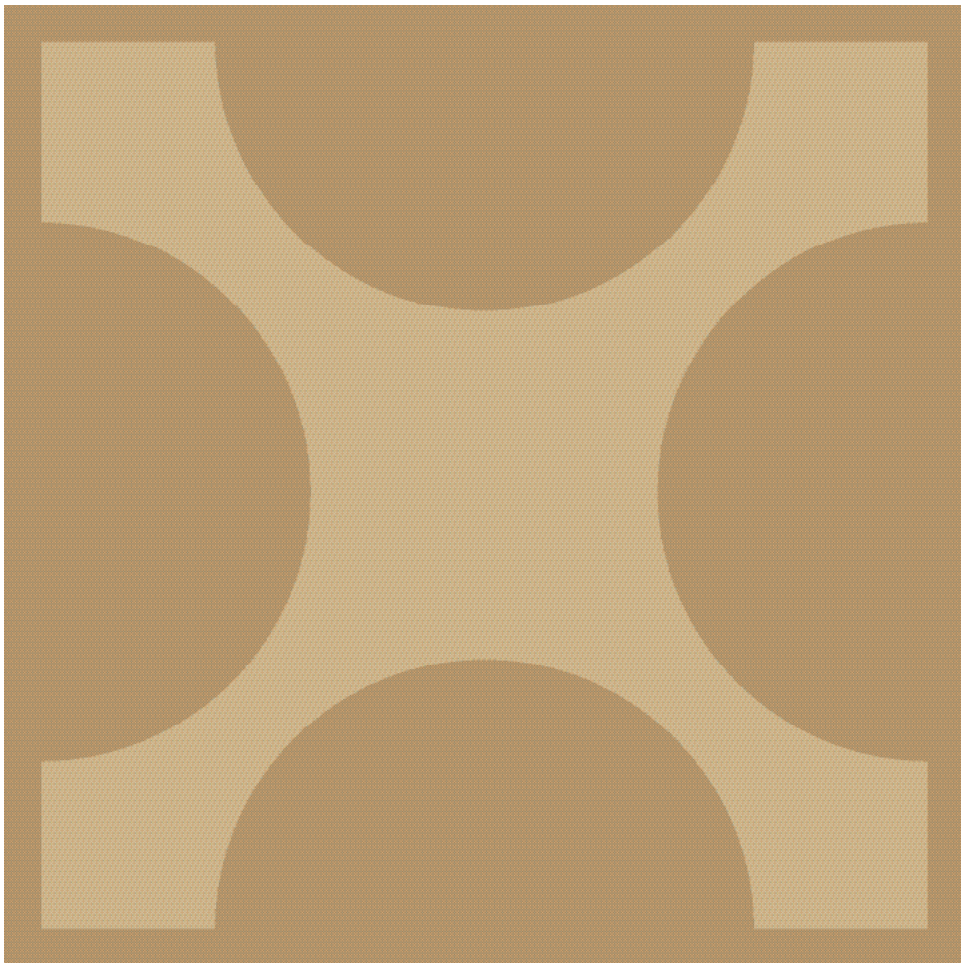
OXYGEN

OXYGEN® DESIGNS ARE CREATED TO DELINEATE EACH TILE, MAKING SEAM VISIBILITY AN INTEGRAL DESIGN ELEMENT. NATURAL TEXTILE EFFECTS ADD TO THE PRODUCT'S UNIQUE CHARACTERISTICS.

SHEER. COLOR SUBLIME. TRANSPARENT SHADES CREATE ENLIGHTENED ATMOSPHERES. WATER, METAL, MIST,
SKY, FOAM. FRESH, CRISP, COOL.

CALM. COLOR REFINED. HUSHED, CLASSIC TONES REFLECT THE SUBTLITIES OF INTERIOR SPACE. LINEN,
BUTTER, MINK, PEWTER, COCOA. SOPHISTICATED, TIMELESS, POSH.

BLISS





S21



S31



S25



S35



S22



S32



S26



S36



S23



S33



S27



S37



S24



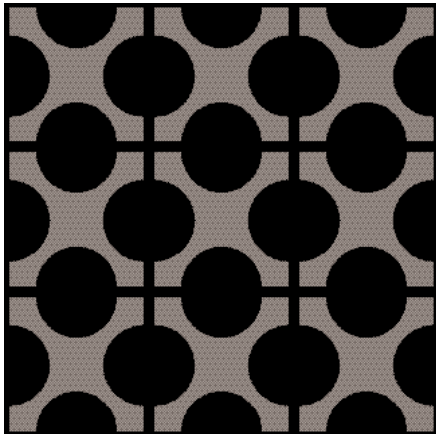
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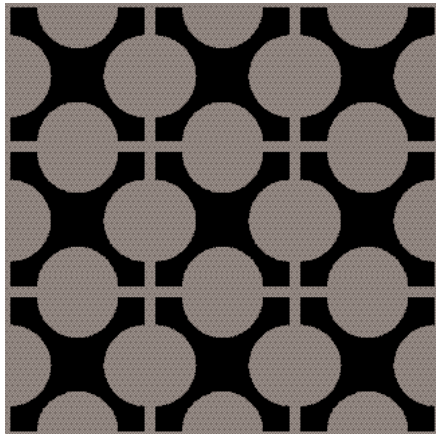
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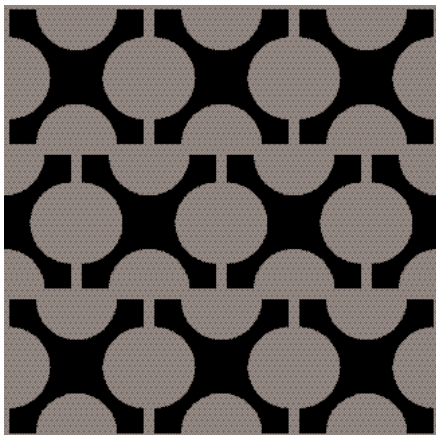
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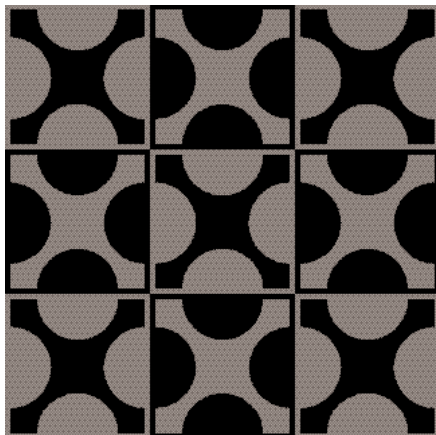
QUARTER-TURN



QUARTER-TURN



ASHLAR

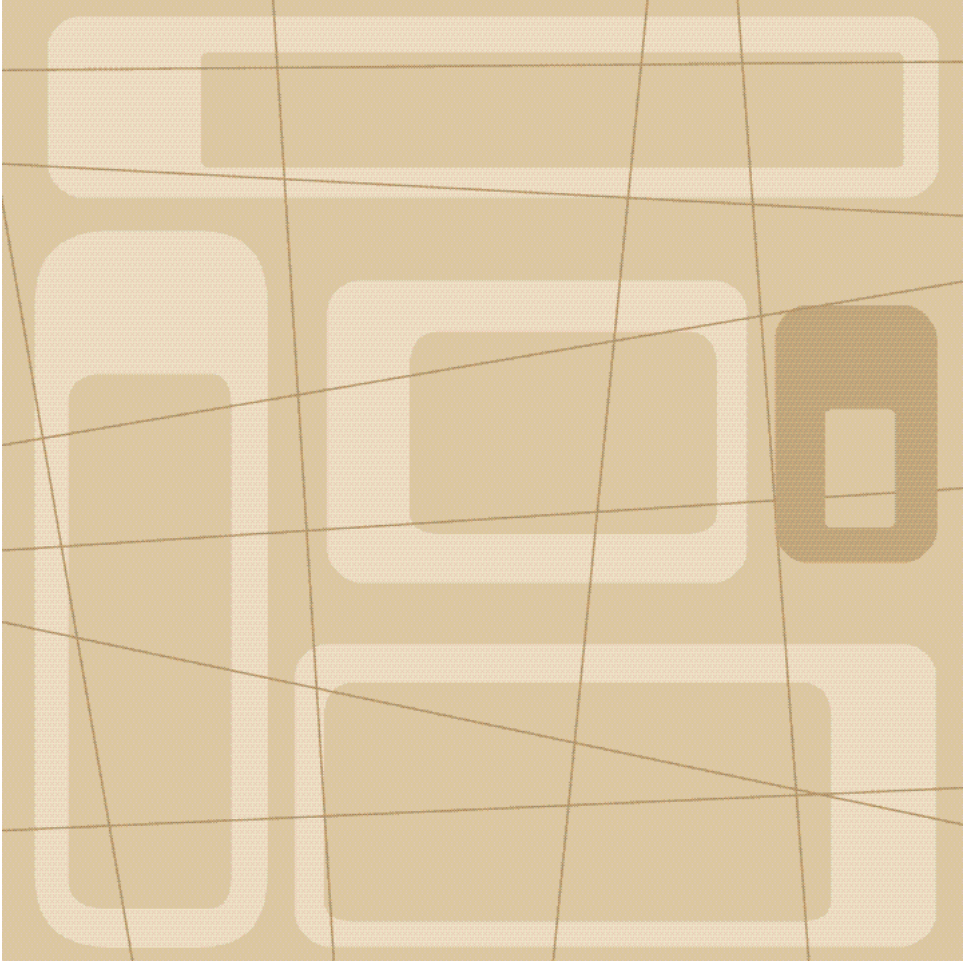


TWO-COLOR CHECKERBOARD (FEATURE PHOTO)



OXYGEN

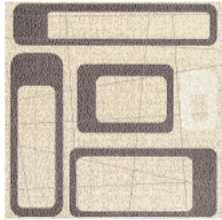
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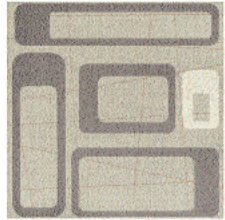
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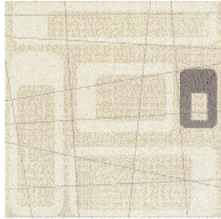
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604



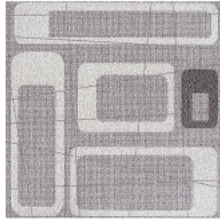
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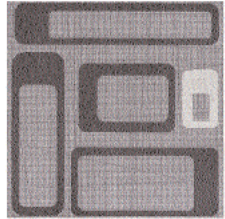
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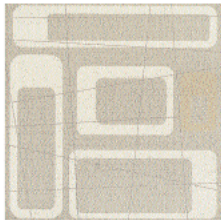
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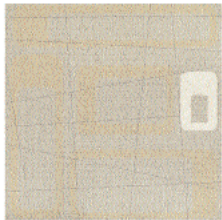
605



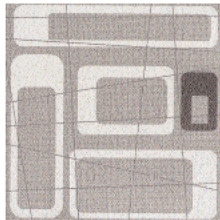
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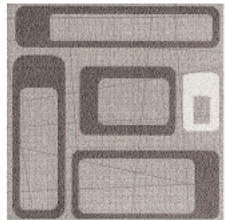
603



613



606



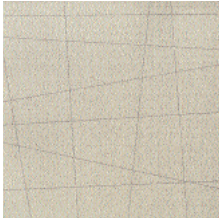
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661



662



663



664



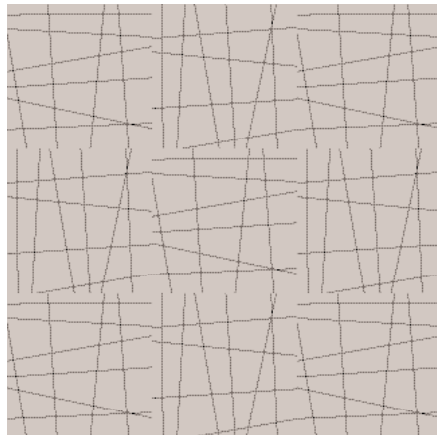
665



666



SHAG TWO-COLOR CHECKERBOARD



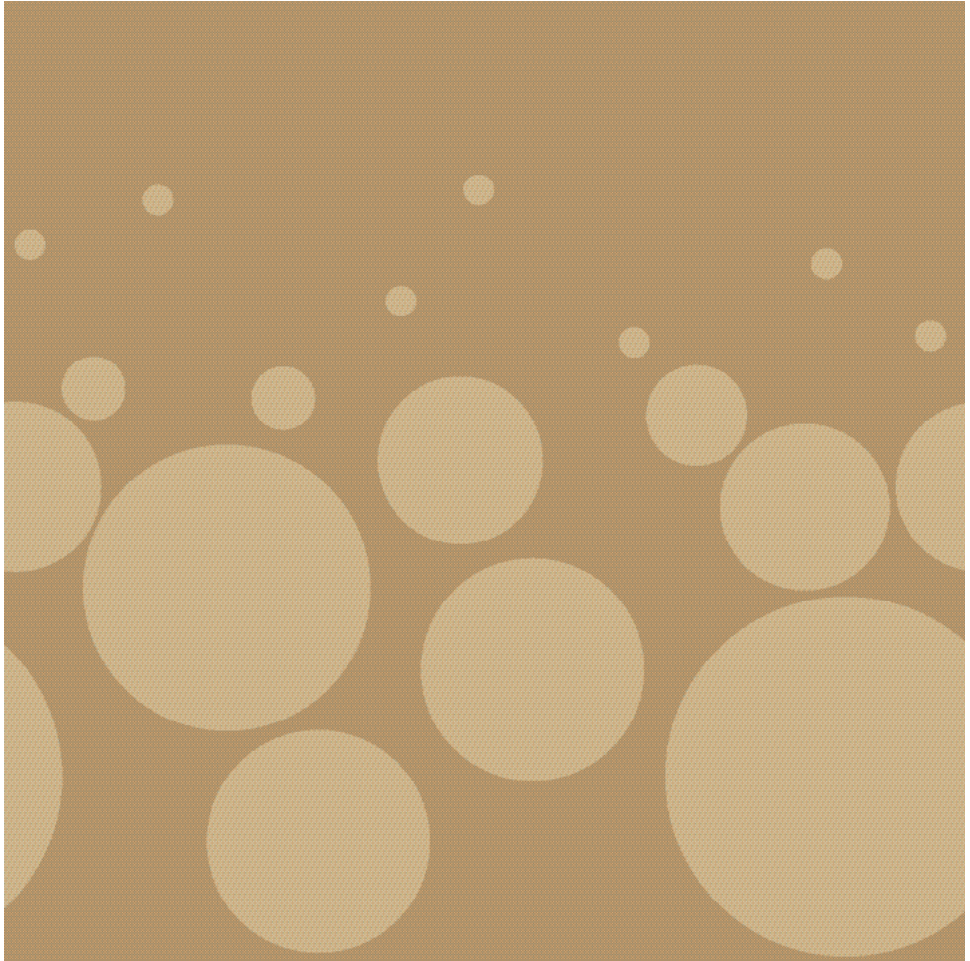
GROOVE QUARTER-TURN



SHAG QUARTER-TURN (FEATURE PHOTO)



SHAG 180-DEGREE TURN



MOD. COLOR BOLD. PSYCHEDELIA WITH A HIGH TECH TWIST. LOOKING BACK AND MOVING FORWARD.
APPLE GREEN, SUNSHINE, HOT, DARING, ELECTRIC.

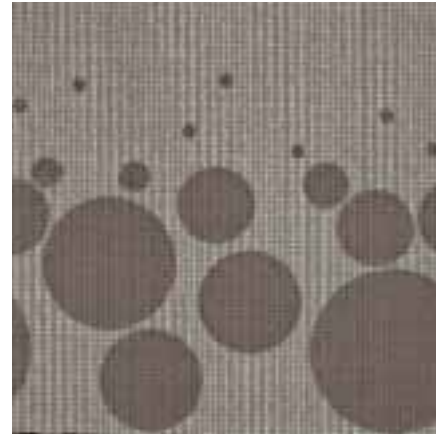
RESTORE. COLOR UNEXPECTED. CALMING, SOFT TONES MEET NATURE'S INSPIRED PALETTE. CREATE AN
ENERGIZED SERENITY. BUTTERSCOTCH, OLIVE, TALPE, OCHRE, CHARTREUSE. ELEGANT, POLISHED, UNDERSTATED.



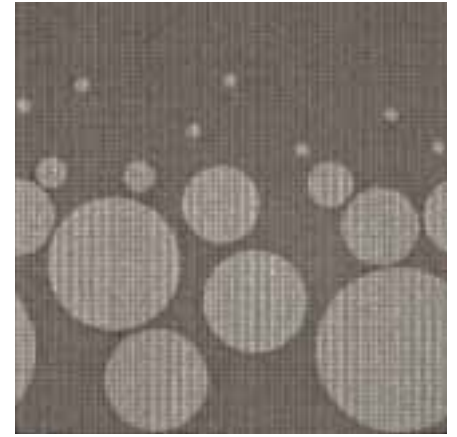
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711



705



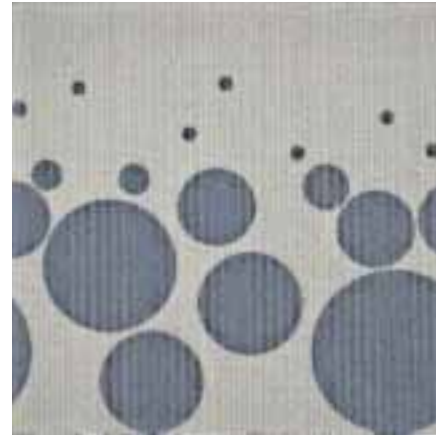
715



702



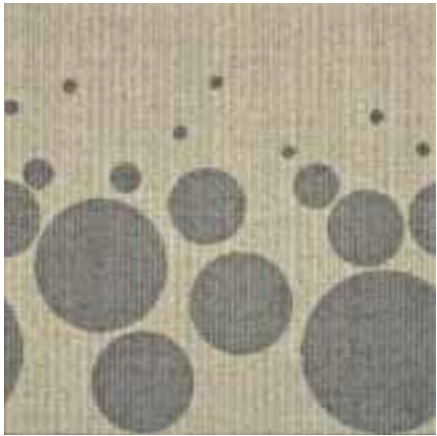
712



706



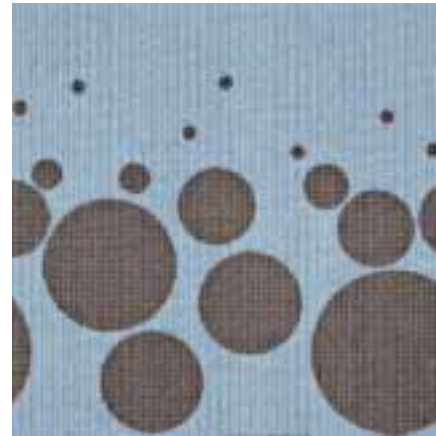
716



703



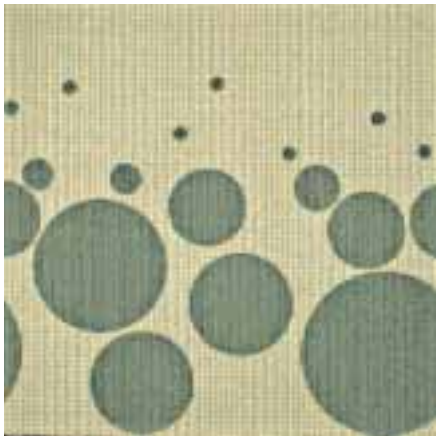
713



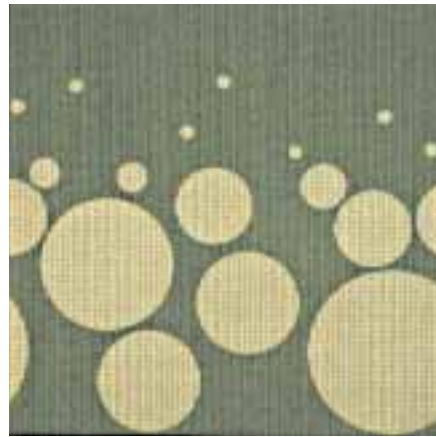
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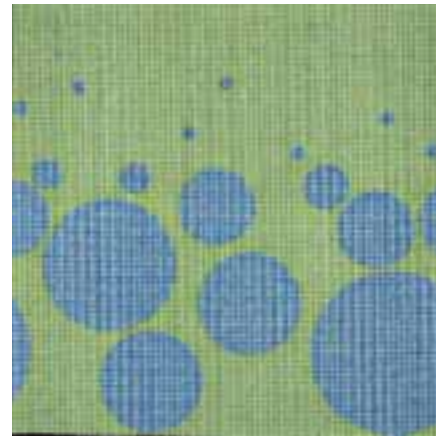
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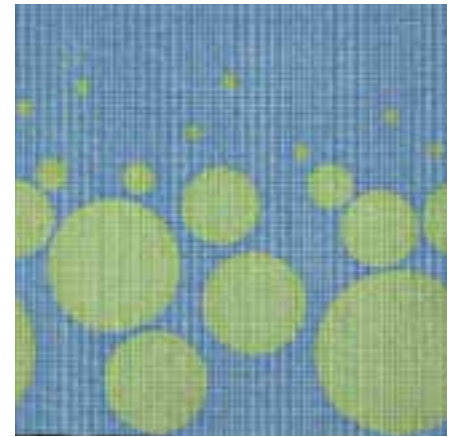
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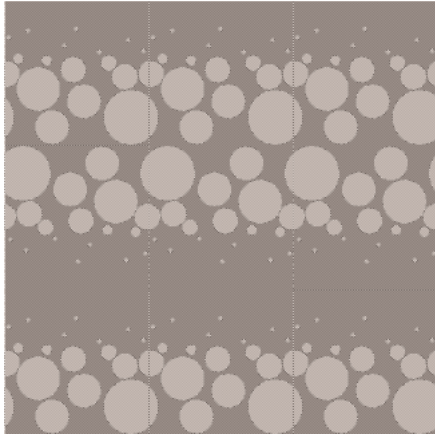
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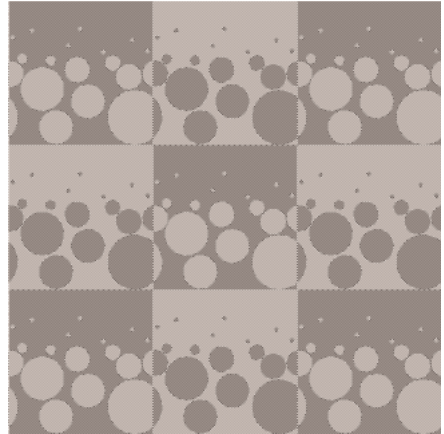
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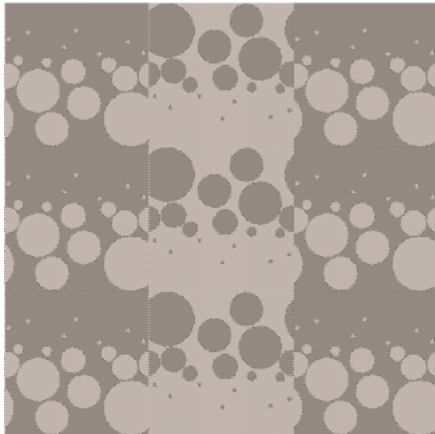
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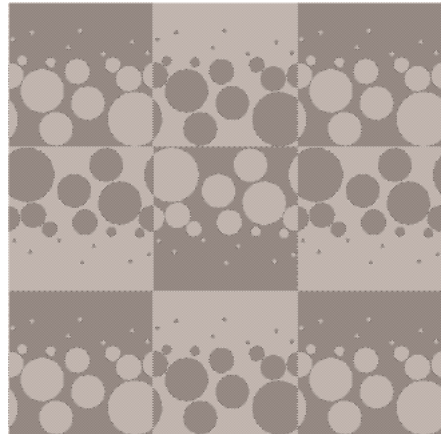
180-DEGREE TURN



TWO-COLOR CHECKERBOARD

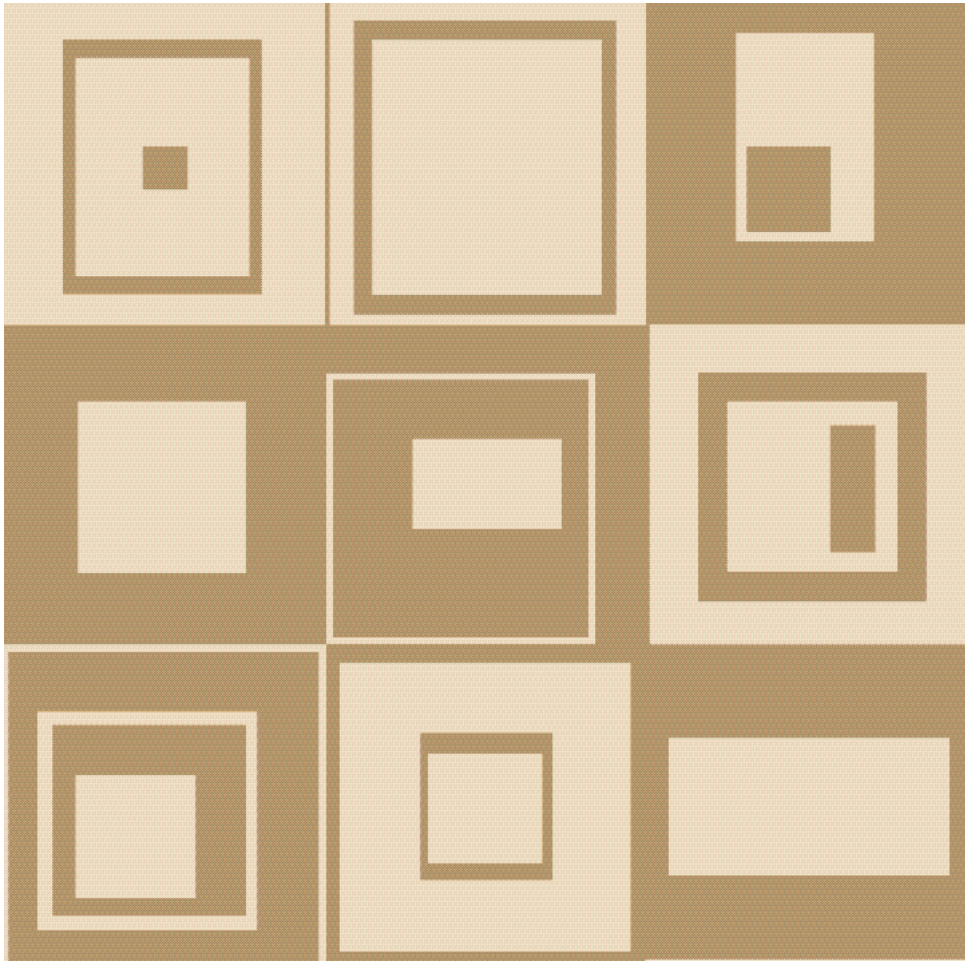


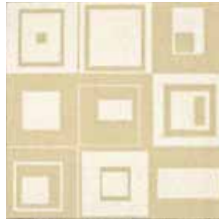
TWO-COLOR 180-DEGREE TURN



180-DEGREE TURN TWO-COLOR CHECKERBOARD (FEATURE PHOTO)

GRAM

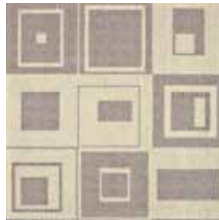




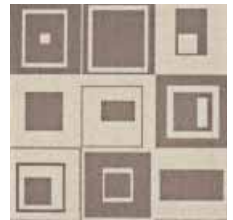
801



802



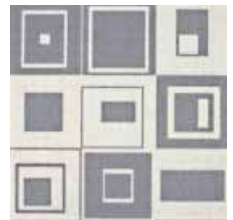
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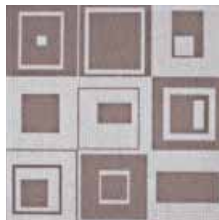
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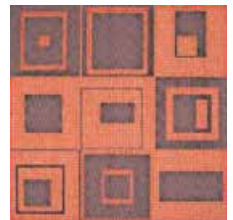
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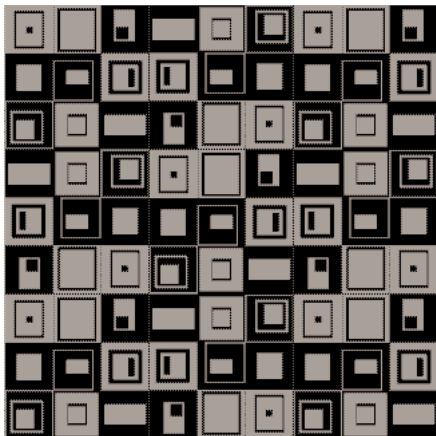
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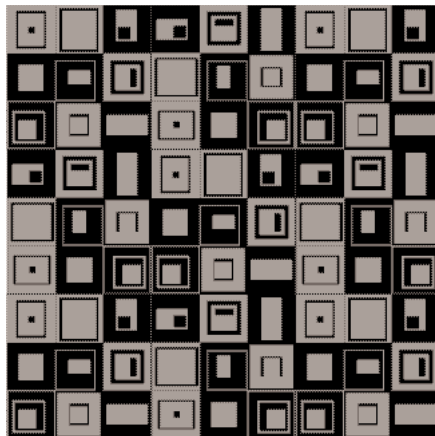
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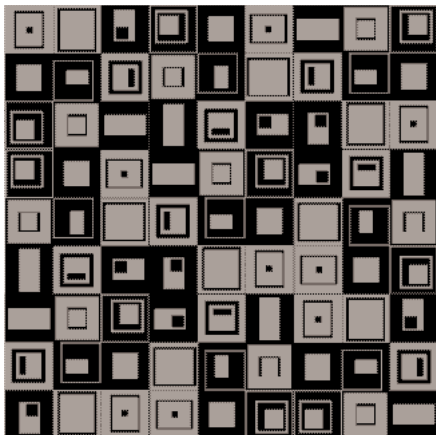
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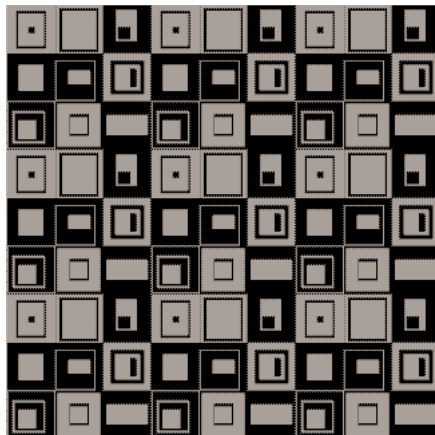
180-DEGREE TURN



QUARTER-TURN



QUARTER-TURN



MONOLITHIC



BREATHE. AS MODERN LIFE SPEEDS ON, RESPECT FOR THE EARTH AND ITS RESOURCES IS MORE IMPORTANT THAN EVER. THAT'S WHY OXYGEN NATURALLY EXTENDS TO THE POLICY OF ENVIRONMENTAL CARE AND STEWARDSHIP MILLIKEN & COMPANY HAS LONG EMBRACED. MILLIKEN STRIVES FOR ZERO WASTE IN ALL MEDIA—LAND, AIR AND WATER—AND HAS MADE GREAT STRIDES TOWARD ACHIEVING THIS GOAL.

OUR ENVIRONMENTAL INITIATIVES AIM TO RESTORE THE EARTH'S RESOURCES THROUGH REDUCED CONSUMPTION, REUSE, AND RECYCLING, AND EMBRACE THE HIGHEST ENVIRONMENTAL STANDARDS. IN FACT, MILLIKEN HAS REDUCED ITS RATE OF WATER CONSUMPTION BY HALF SINCE 1991. ENERGY HAS BEEN REDUCED BY 16% DURING THE SAME PERIOD—EVEN THOUGH PRODUCTION HAS INCREASED DRAMATICALLY AND OVER 99% OF ALL SOLID WASTE IS RECYCLED FOR A DRAMATIC REDUCTION IN MATERIALS SENT TO THE LANDFILL. IN FACILITIES INSTALLED WITH OXYGEN TILES, EVERYONE CAN BREATHE DEEP. MILLIKEN'S EXCLUSIVE MANUFACTURING PROCESS CREATES

CARPET TILE BACKING THAT'S 100% PVC-FREE, AND ALL MILLIKEN CARPET PRODUCTS COMPLY WITH THE RIGOROUS INDOOR AIR QUALITY STANDARDS OF THE CARPET AND RUG INSTITUTE.

AT THE END OF THEIR FIRST LIFE, OXYGEN TILES' LARGE-SCALE PATTERNS ARE TRANSFORMED BEAUTIFULLY, NATURALLY THROUGH MILLIKEN'S INNOVATIVE EARTH SQUARE™ PROGRAM—AN ECONOMICAL, ENVIRONMENTALLY RESPONSIBLE WAY TO RENEW MILLIKEN IMAGE TILES™. OLD OXYGEN TILES ARE SUPERCLEANED, REJUVENATED IN FIBER AND TEXTURE, AND RESTYLED. THE RENEWED CARPET IS THEN READY FOR INSTALLATION IN ANOTHER FACILITY, VIRTUALLY ELIMINATING LANDFILL WASTE. THE EARTH SQUARE PROGRAM IS SO EXEMPLARY, IN FACT, THAT IT RECEIVED THE FIRST U.S. GENERAL SERVICES ADMINISTRATION EVERGREEN AWARD FOR RESPECTING AND PROTECTING ENVIRONMENTAL QUALITY. IT'S JUST ONE MORE WAY MILLIKEN CARPET BREATHES NEW LIFE INTO ITS ENVIRONMENTAL PHILOSOPHY: REDUCE. REUSE. RESTORE. RENEW.