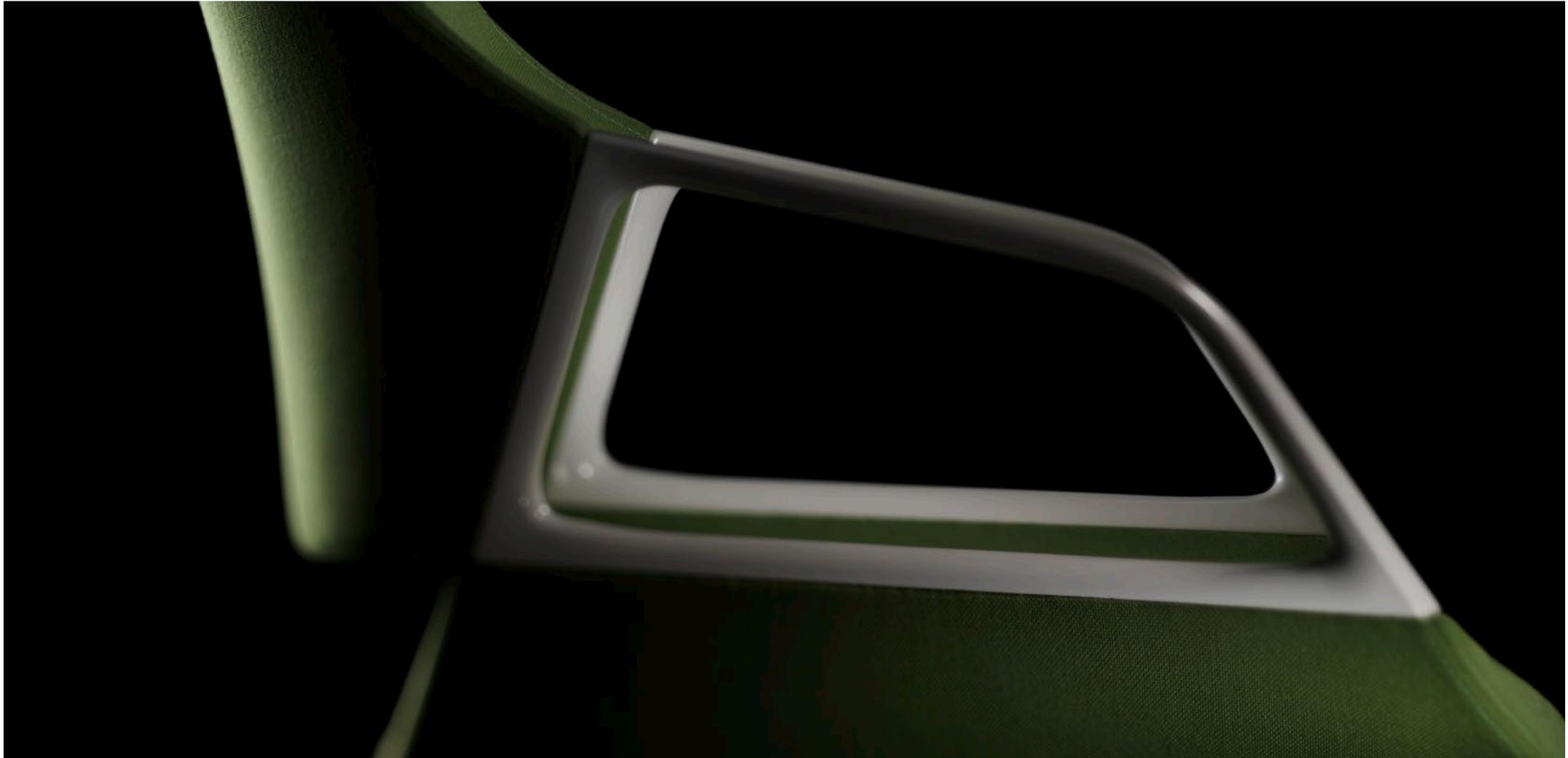


Wilkhahn



Graph. 30 range.



Trend-setting form.
Innovative comfort.
Impressive details.

The choice of premium-design conference chairs has remained virtually unchanged for decades, so Graph is a welcome newcomer. Because the graphical quality of its cutting-edge shape stands out at first glance. And it's this feature that the chair owes its name to. An organic seat shell is cut through horizontally and then vertically, modified and re-assembled to produce this ingenious product. The upshot is a fascinating mix of fluid and streamlined form, closed and transparent areas, harmony and contrast. Graph's distinctive design also offers superlative comfort – despite its slender shape. The steel seat and backrest frames feature wave springs, padding and additional cushioning. All of which adds up to upholstery in a class of its own. And what's more, without any mechanics, the leaf spring in the seat's three-point support ensures three-dimensional flexibility to keep body and mind active.

So it's virtually a given that Graph has been well thought-out, right down to the last detail. That no screws are visible on the armrests. Or that frame-forms and frame-surfaces have been superbly well moulded and crafted. Or that the seams on the sophisticated covers precisely mirror the elegant, streamlined shape.

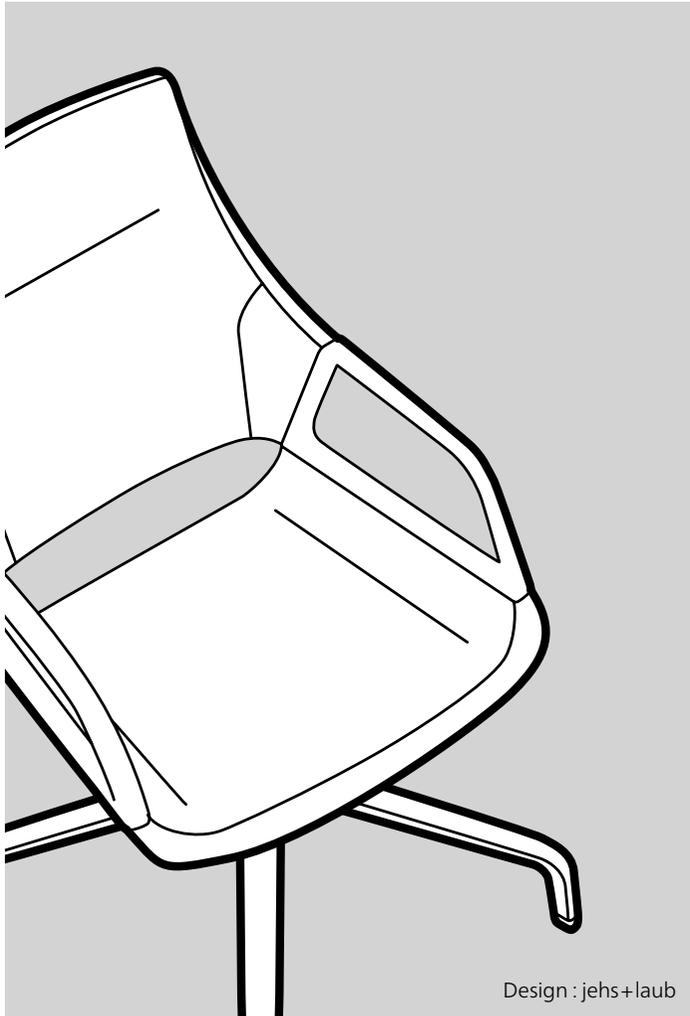






Graph. 30 range. Technical details.

Wilkhahn



Function

Formal and distinctive, high-end conference chair in two backrest heights. Armrests stylishly link the seat and backrest. A high level of sprung (and at the sides also elastic) comfort due to three-point support with rear spring strut and sophisticated upholstery. Can be used in traditional conference and meeting rooms, executive offices and board-rooms, high-quality restaurants or prestigious dining areas.

Frame

Models 301/5/302/5:

Four-star base in die-cast aluminium, coated black or signal white, polished or bright chrome plated. Black, multi-purpose glides made of plastic for all types of flooring. Optionally with base glides with larger contact area for sensitive floorings, either to match the star base coated black or signal white, matt chrome-plated (matt polished star base) or bright chrome plated (bright chrome-plated star base). Black polyamide glides for carpets. For hard floors (e.g. stone), please order with soft TPU, for wooden floors (e.g. parquet) with additional felt. These glides change the seating height to 44 cm (17 $\frac{3}{8}$ ""). Optionally with castors for 4-star bases compliant with DIN EN 1335 and ANSI BIFMA X 5.1 for conference chairs. Load-dependent braking, twin wheel swivel castors made of black polyamide compliant with DIN EN 12529, with black polyurethane coating for both hard and soft floors. Castors with black plastic shell, either with chrome plated ring (coated star base), matt chrome plated ring (star base matt polished) or chrome plated ring (star base bright chrome plated). These glides change the seating height to 45 cm (17 $\frac{3}{4}$ ""). Swivel-mounted columns with die-cast aluminium Y-shaped seat support, coated black or signal white, matt polished or bright chrome plated to match the star base.

Permanently elastic, rubber/metal connecting elements. Sprung elastic strut made of top-quality spring steel in black. Models 301/6, 302/6, 301/7, 302/7: Die-cast aluminium five-star base coated in black or signal white, matt polished or bright chrome-plated, with castors for five-star bases in line with DIN EN 1335 and ANSI BIFMA X 5.1 for conference chairs. Load-dependent braking, twin-wheel swivel castors made of black polyamide in line with DIN EN 12529, with black polyurethane coating for both hard and soft floors. Castors with black plastic shells, either with chrome-plated rings (coated star bases), matt chrome-plated rings (star bases matt polished) or chrome-plated rings (star bases bright chrome plated). All models with Y-shaped seat bearers made of die-cast aluminium, coated in black or signal white, matt polished or bright chrome-plated to match the foot section. Permanently elastic, rubber/metal connecting elements. Sprung elastic strut made of top-quality spring steel in black. Models 301/6 and 302/6 with swivel-mounted columns. Models 301/7 and 302/7 with precision-adjustable seat-height adjustment via a gas lift.

Seat and back

Seat and back frame made of metal, with wave springs, additional cushioning and fully padded with polyurethane.

Armrests

Armrests that connect the seat and back made of die-cast aluminium and to match the frame black or white coated, matt polished or bright chrome plated.

Standards

The Graph chairs comply with the DIN EN 13761, DIN EN 1728 and ANSI/BIFMA X 5.1 standards.



www.wilkhahn.com
ID: 111125944

Subject to change.

You can find our text modules for tenders in our [media center](#)

Graph. 30 range. Product types.

Wilkhahn



301/5 Conference chair, medium-height backrest, on glides



302/5 Conference chair, high backrest, on glides

Graph. 30 range. Upholstery types.

Wilkhahn



Unitary seat and backrest frame, fabric, fully upholstered



Unitary seat and backrest frame, fabric, fully upholstered

You can find our current fabric collection in our [media center](#)

Graph. 30 range. Frame types.

Wilkhahn



Aluminium frame with signal-white coating



Aluminium frame with black coating

Graph. 30 range. Frame types.

Wilkhahn



Frame with glides



Frame with base glides



Polished aluminium frame



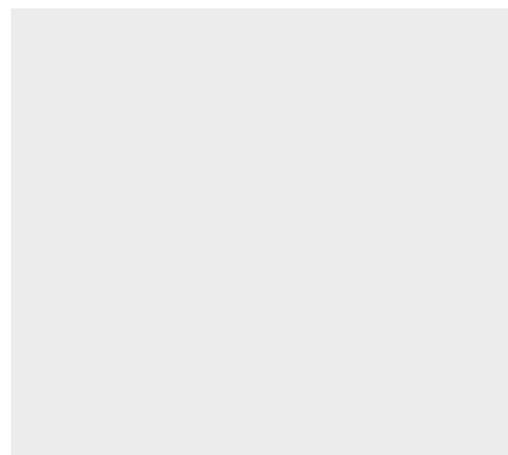
Bright, chrome-plated aluminium frame



5-star, matt polished aluminium base with castors



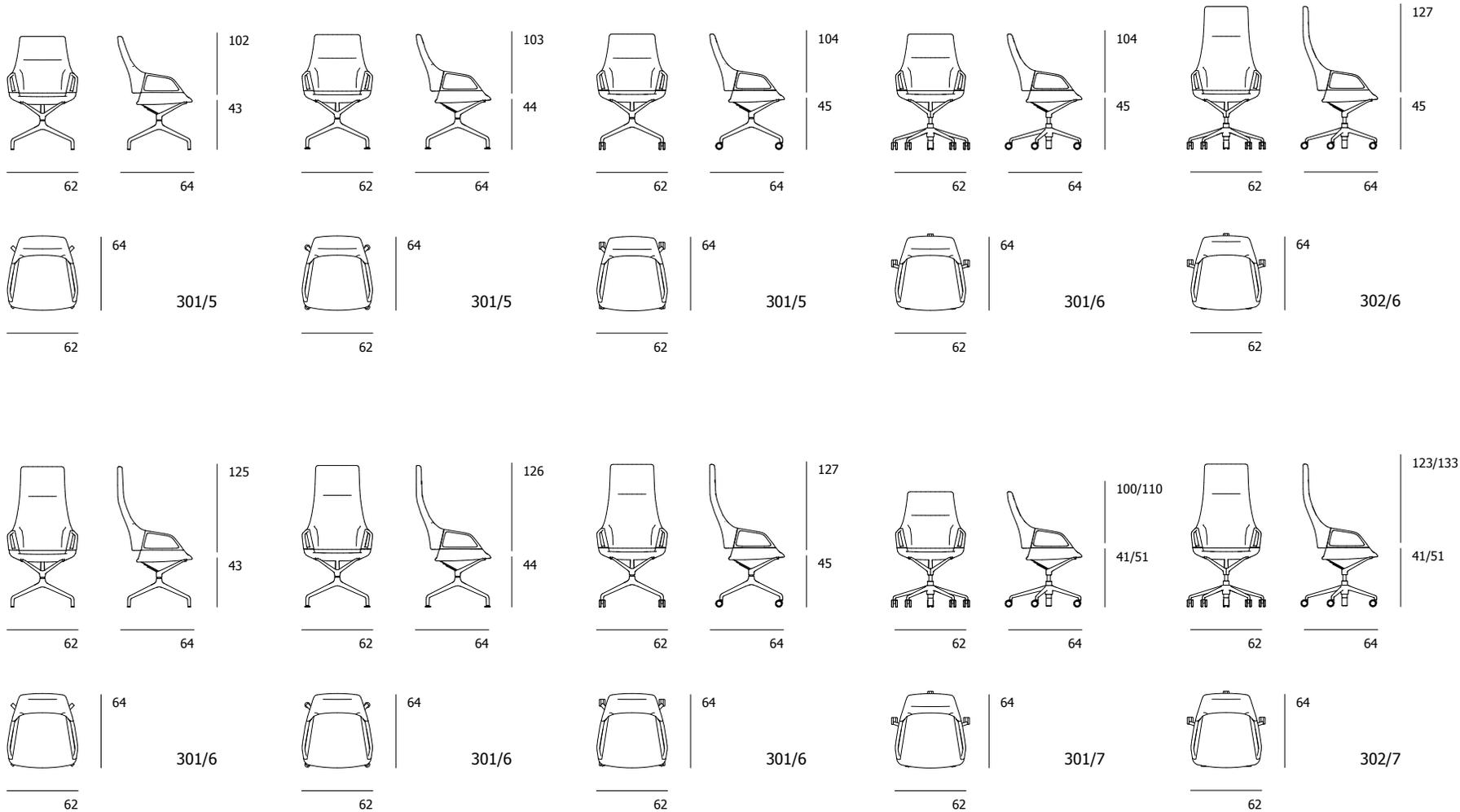
Frame with castors



Further frame types not shown
_ with a swivel-return mechanism

Graph. 30 range. Models and dimensions.

Wilkhahn

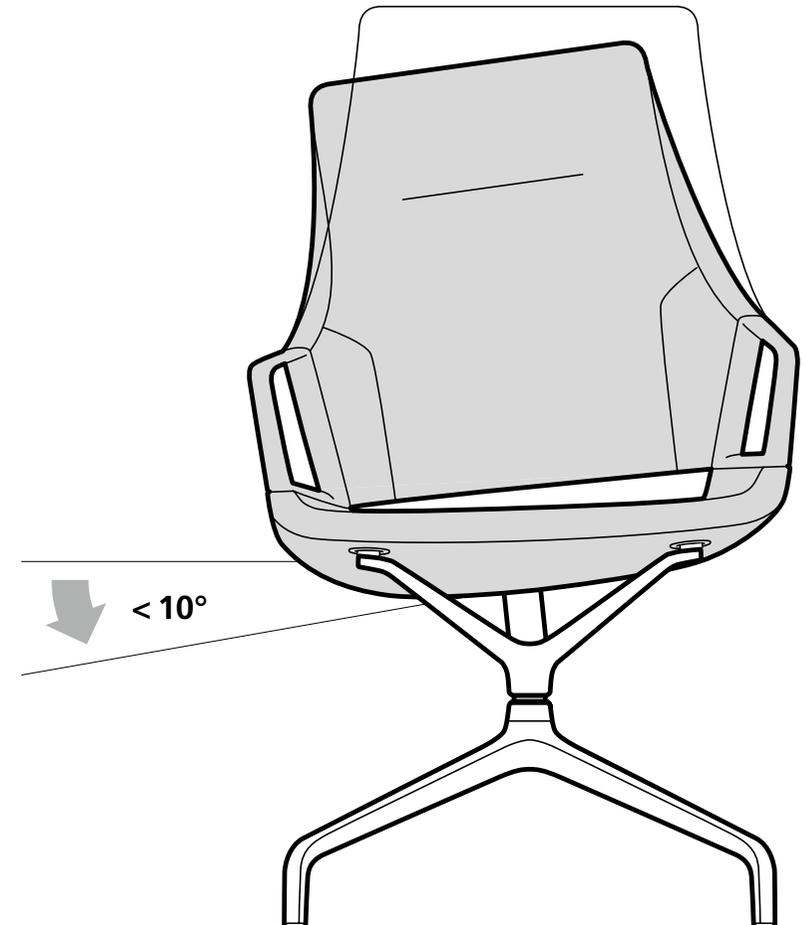
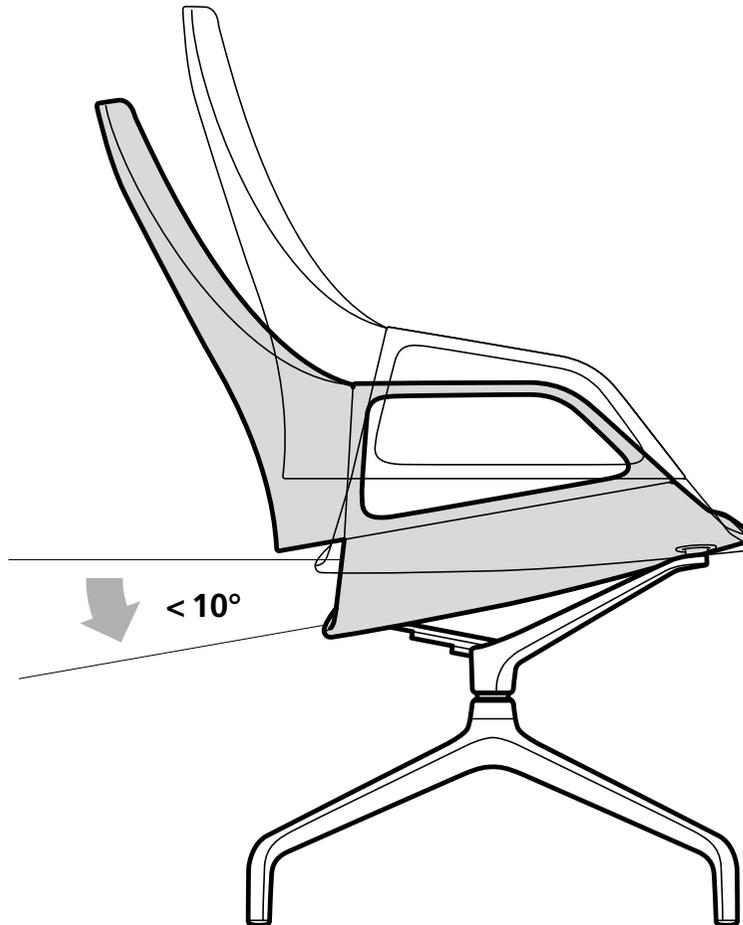


All dimensions in cm.
Subject to change.

Graph. 30 range. Models and dimensions.

Wilkhahn

Wilkhahn's Graph conference chair is designed for sophisticated tastes. The seat, back and armrests create a fluid form that is partly open and therefore looks light-weight and stylish. Just as remarkable as the form is the three-dimensional comfort offered. This level of comfort is based on generous seat and back upholstery and an ingenious design. At the front the seat rests elastically on a Y-shaped bearer and is supported at the rear by a spring strut. Intricately sewn and luxurious covers, the classy armrests, the moulded support, the swivel-mounted column and the bright chrome-plated or aluminium-polished, natural-finish star base emphasise the chair's exceptional quality.



All dimensions in cm.
Subject to change.

Graph. 30 range. Awards / standards / certificates.

Wilkhahn

Awards



Product certificates / product standards



Not all certificates / standards apply to all types.
You can find our text modules for tenders in our [media center](#)

Company's certificates



Environment and product

A timeless aesthetic, added functional value and consistent quality

Durability is Graph's number one priority. The iconographic form has what it takes for the chair to become a classic. The combination of the upholstery and innovative flexibility guarantees consistently superb comfort. The chair's materials and craftsmanship are designed to last and last. The materials comply with Wilkhahn's ecological product development requirements:

- The armrests, seat bearers and star bases are made of die-cast aluminium, a large proportion of which is made of recycled materials and can also be placed without any loss in the quality in closed-loop material cycles.
- The leaf springs, wave springs and seat and backrest frame are made of steel. Precise workmanship with the material is possible. It is consistently stable, easily available and equally possible to recycle.
- The polyurethane padding is made with a CFC-free process, is breathable and also suitable for thermal recovery.
- The covers are produced in leather or high-quality fabrics made of renewable feedstock, or materials that can also be recycled.

You can find our environmental product information in our [media center](#)