

SPECIFYING Merge Tables: KEY TECHNICAL SPECIFICATIONS

1. Tables

1.1. T Base Leg Structure

- 1.1.1. Die cast aluminum base, 0.156" nominal thickness.
- 1.1.2. Extruded aluminum leg, 0.125" nominal thickness.
- 1.1.3. Steel mounting plate, 0.276" nominal thickness.
- 1.1.4. Extruded aluminum support bar for large bases, 0.094" nominal thickness.
- 1.1.5. Injection molded nylon locking casters with over-molded urethane tread.
- 1.1.6. Black injection molded nylon glides with 1" of height adjustment.
- 1.1.7. All products shall have a limited lifetime warranty covering materials and workmanship.
- 1.1.8. All products shall be the manufacturer's standard product as offered in the company's most recent price list.

1.2. X Base Leg Structure

- 1.2.1. Die cast aluminum base, 0.156" nominal thickness.
- 1.2.2. Extruded aluminum leg, 0.125" nominal thickness.
- 1.2.3. Steel mounting plate, 0.276" nominal thickness.
- 1.2.4. Injection molded nylon locking casters with over-molded urethane tread.
- 1.2.5. Black injection molded nylon glides with 1" of height adjustment.
- 1.2.6. All products shall have a limited lifetime warranty covering materials and workmanship.
- 1.2.7. All products shall be the manufacturer's standard product as offered in the company's most recent price list.

1.3. Post Leg Structure

- 1.3.1. Extruded aluminum leg, 0.125" nominal thickness.
- 1.3.2. Steel mounting plate, 0.276" nominal thickness.
- 1.3.3. Injection molded nylon locking casters with over-molded urethane tread.
- 1.3.4. Black injection molded nylon glides with 1" of height adjustment.
- 1.3.5. All products shall have a limited lifetime warranty covering materials and workmanship.
- 1.3.6. All products shall be the manufacturer's standard product as offered in the company's most recent price list.

1.4. Disc Base Leg Structure

- 1.4.1. Die cast aluminum base, 0.185" nominal thickness.
- 1.4.2. Extruded aluminum leg, 0.125" nominal thickness.
- 1.4.3. Steel mounting plate, 0.250" nominal thickness.
- 1.4.4. Injection molded polypropylene glides with no height adjustment.
- 1.4.5. All products shall have a limited lifetime warranty covering materials and workmanship.
- 1.4.6. All products shall be the manufacturer's standard product as offered in the company's most recent price list.

1.5. Worksurface, Solid Core with Laminate, Veneer or Thermofoil

- 1.5.1. Worksurface nominal thickness is 1 1/4".
- 1.5.2. Worksurface core is 1 1/8" particleboard, 45 lb. density, except for veneer surfaces with knife edge, which are 1.250" ranger board.
- 1.5.3. Tables shall have a .030 thick phenolic decorative laminate, grade "A" face veneer or .012" thick thermofoil top.
- 1.5.4. Tables shall have a backer sheet to balance the construction.
- 1.5.5. Laminate tables have 1/4" thick X 1 1/4" high PVC edge. Veneer tables with square and knife edge have 3/32" thick veneer edge band. Veneer tables with waterfall edge have 1 1/4" thick wood edge.