

## Allsteel Inc. Environmental Data Sheet For Office Furniture

Section 1. Identity				
Product:	Worksurface-Veneer, Model Number: TV53060S.CC777.P.E4			
Manufacturer:	Allsteel Inc.			
	2210 Second Avenue			
	Muscatine, IA 52761			
General Contact:	Customer Support Department			
	888-255-7833			
	http://www.allsteeloffice.com			
Technical Contact:	Keri Luly			
	(563) 272-7301			
	lulyk@allsteeloffice.com			

Notes: 1. This example is intended to be typical and representative of all veneer worksurface products in construction, materials, and processes.

Section 2. Major Material Description							
Material	Percentage by Weight	Recycled Content	End -of-Life Management <sup>1</sup>				
Particleboard	85%	100% PI	Recycle where possible				
Steel	7%	25% PC	Recycle				
Veneer	4%	0%	Not easily disassembled				
Miscellaneous	4%	N/A	Not easily disassembled				
Corrugated Packaging <sup>2</sup>	N/A	74% PC avg	Recycle where possible				
Inputs for LEED-CI MR 4.1	Pagualed Contant	2% Post-Consumer	RC Value factor = $0.45^3$				
& 4.2 credits	Recycled Content	85% Pre-Consumer (PI)	RC value factor – 0.43				

### Comments:

- 1. Allsteel complies with the Federal Trade Commission's Part 260 *Guide for the Use of Environmental Marketing Claims*. Product recyclablity depends on local programs.
- 2. Allsteel encourages the use of bulk packaging and blanket wrap where appropriate.
- 3. Adding 50% of the post-industrial recycled content and 100% of the post-consumer recycled content and then dividing the resulting weight by the total weight of the product derives the value factor. Multiplying the value factor by the total purchase price of the product determines the product's contribution toward the Project's recycled content threshold.

## **Section 3. Process Description**

- · Veneer and resin impregnated paper backer are laminated to particle board core using water based PVA adhesive
- Top is shaped using a router and edgebanded
- Steel channel is secured with small screws to underside of laminated core
- Completed worksurface is packaged for shipment

Completed worksurface	is packaged for	Simplificiti					
Section 4. Indoor Air Emissions							
Test Methodology: CA Spec 1350	: Berkeley Analytical, Richmond, CA Orig		Original Test D	Original Test Date: 8/30/07			
Test Methodology: CA Spec 1350	Test Location: Berkeley Analytical, Richmond, CA Date:						
Indoor Air Quality Certification	Scientific Certification Systems (SCS) Indoor Advantage <sup>2</sup>			.ge <sup>2</sup>			
Standard		Compound		Criteria	Acceptable		
	TVOC	≤0.	$\leq 0.5 \text{ mg/m}^3$ Yes				
BIFMA X7.1 – 2005 <sup>2</sup>	Formaldehyde	≤50	) ppb	Yes			
BIFMA X7.1 – 2005		Total Aldehydes	≤10	00 ppb	Yes		
		4-phenylcyclohexene	≤0.	0065 mg/m <sup>3</sup>	Yes		
Cal. Specification 1350-2006		Chronic Ref Exposure Levels	Va	rious	N/A		
Title VI of the 1990 Clean Air Act Amendments. (CFCs & HCFCs)		This product does not contain and is not manufactured with ozone depleting chemicals.					
U.S. Occupational Safety & Health Administration (OSHA) <sup>1</sup>		Formaldehyde	< 0.10 ppm		Yes		
World Health Organization (WHO)		Formaldehyde	< 0	.10 ppm	Yes		
		TVOC	≤0.	5 mg/m <sup>3</sup>	Yes		
United States Green Building Council I	Formaldehyde	≤ 5	0 ppb	Yes			
Energy and Environmental Design (USGBC LEED- CI EQ Credit 4.5 Systems Furniture Option C)		Total Aldehydes	$\leq 100 \text{ ppb}$ Yes		Yes		
		4-phenylcyclohexene	No	Non-detect Yes			

Notes: Additional data may available upon request.

- 1. OSHA (29 CFR) 1910.1048
- 2. Tested and certified as part of a complete BIFMA typical open plan workstation per BIFMA X7.1 & M7.1-2006



# **Section 5. In Service Maintenance Instructions**

**Veneer Surfaces:** Wipe clean the entire surface with a clean, water dampened soft cloth once per week (be sure to wipe with the grain). Murphy's Oil Soap may be used as a general purpose type cleaner with warm water to clean surfaces. The finish may also be polished with Guardsman Furniture Polish (contains no waxes or silicones) to provide renewed luster. Be sure to wipe up all spills immediately. Do not allow spills to dry.

# Section 6. Non-Obsolescence Statement

Allsteel warrants its products to be free from defects in material and workmanship for as long as the original purchaser owns them. Allsteel shall repair or replace with comparable product (at Allsteel's discretion), free of charge, any Allsteel product or component manufactured after July 9, 2006 that fails under normal commercial office use.

- 1. This warranty does not apply to:
  - Normal wear and tear over the course of ownership.
  - Modifications or attachments to the product not approved by Allsteel.
  - Products not installed, used, or maintained in accordance with product instructions and warnings.
  - Products used for rental purposes.
  - Damage caused by the carrier in-transit, which is handled under separate terms.
  - A Customer's Own Material (COM) selected by, and used at the request of, a user.

To the extent allowed by law, Allsteel makes no other warranty, either express or implied, including any warranty of merchantability or fitness for a particular purpose. Allsteel will not be liable for any consequential or incidental damages.

This Warranty applies only to products sold within the United States and the Commonwealth of Canada.

Your Allsteel Dealer is our mutual partner in supporting your warranty requests. To obtain service under this warranty please contact your Allsteel Dealer.

Section 7. Manufacturer Commitment					
Vision Statement	Yes. Encompasses sustainability in social, economic practices. Encourages and commits financial				
	resources to community involvement.				
Environmental Policy	Yes. Generally follows the Valdez Principals.				
Environmental	Yes. Integrated into mainstream manufacturing. Strong emphasis on environmental consideration				
Management Program	during changes in material and processes.				
	Generally aligned with ISO 14001 but is not ISO Certified.				
Waste Minimization	Yes. Focus is broad based elimination of waste in every form.				
Recycling Program	Yes. Office and manufacturing plus ongoing educational out-reach programs. Strong emphasis on				
	"pre-cycling".				
Audits	Yes. Monthly self audit program implemented through the Environmental Management training				
	process. Internal audits are conducted by formal procedure. EHS program is periodically audited by				
	outside consultant.				
Section 8. Applicable Programs and Ratings					
Program	Applicability / Standard	Rating			
State of California	State Buy Recycled Campaign	Certification available on request			
ANSI/BIFMA	ANSI/BIFMA X5.6-2003	Pass			
Note:					