

AMALFI

Features & Advantages



GUNLOCKE ATTRIBUTE	FEATURE	ADVANTAGE
Controlled Manufacturing	<ul style="list-style-type: none"> • Process under one roof (750,000 sq.ft.) • Controlled moisture content • Kiln drying • Product made in one plant 	<ul style="list-style-type: none"> • Quick turnaround / short leadtime • Insures quality • Cost control
Cellular Manufacturing	<ul style="list-style-type: none"> • Trained members • Handcrafted • Dedicated work area 	<ul style="list-style-type: none"> • Higher quality process • Each chair made for a specific order • Industry leading lead times
Maple Frame	<ul style="list-style-type: none"> • High density wood • Machines well • Strong tack holding 	<ul style="list-style-type: none"> • Longevity of product
Steambending	<ul style="list-style-type: none"> • Better aesthetics • Increased strength 	<ul style="list-style-type: none"> • Beautiful long grain product • Longevity and stability • Increase performance • Eliminates joints
Proper Joinery	<ul style="list-style-type: none"> • Double dowel construction • Frames are corner blocked, glued, and screwed 	<ul style="list-style-type: none"> • Insures that joints will stay tight on leg & arm • Superior strength • Aesthetically pleasing
Seat and Back Foundation	<ul style="list-style-type: none"> • Strip webbing suspension • Rigid urethane arm and back panel • Proper density foam • Plywood seat 	<ul style="list-style-type: none"> • Long term comfort • Strength and shape for crisp upholstery • Seat will not bottom out • Gives support and comfort
Finish	<ul style="list-style-type: none"> • Catalyzed varnish • Great clarity • Multiple color finishes 	<ul style="list-style-type: none"> • Long lasting • Projects quality and richness • Enables match with casegoods • Can be field repaired • Environmentally friendly
Upholstery Appearance	<ul style="list-style-type: none"> • Matching patterns • French Seams • Welting 	<ul style="list-style-type: none"> • Creates seamless appearance • Ensures seam strength • Design detail aesthetically pleasing
Correct Human Factors	<ul style="list-style-type: none"> • Proper included angles • Proper seat and arm height 	<ul style="list-style-type: none"> • Insures long term comfort
Breadth of Offering	<ul style="list-style-type: none"> • 2 Back heights • Arm/Armless (with multiple arm options) • Metal Accents 	<ul style="list-style-type: none"> • Coordinates w/ Gunlocke Casegoods • Fits a variety of applications
Warranty	<ul style="list-style-type: none"> • 12 years 	<ul style="list-style-type: none"> • Statement of confidence in product

AMALFI

Product Specifications



2341, 2341CA, 2343, 2345, 2345CA, 2347, 2347CA, 2349

FRAME

The front posts shall be shaped and double doweled to side and front rail. The back posts shall be 8/4 steambent maple 39" long and double doweled to side and back rail. The top rail shall be shaped and double doweled to the back posts. Four cornerblocks shall be glued and screwed to seat frame.

ARM

Wood arm frame shall be shaped, single doweled in the front and top and double doweled in the back and bottom of arm. A #10x2" screw shall be inserted. Closed arm shall have a rigid urethane panel insert, foam covered and upholstered. Fully upholstered arm shall be covered with 1/2" polyurethane foam and upholstered. Upholstered arm shall be attached with screws.

SEAT INSERT

Seat shall be flexible foundation of sheet webbing over 12 ply x 5/8" thick drop in seat frame which is overlaid with 1 1/2" polyurethane foam and upholstered. Seat shall be attached with four screws.

BACK INSERT

Back shall be rigid urethane insert covered with sheet webbing, a layer of 1 1/2" polyurethane foam and upholstered. Back shall be attached with two roll pins and two #10x2" screws.

SIDE AND FRONT STRETCHER

Armless frame shall have wood stretcher doweled to the front and back posts and across the front. Optional 1/2" diameter brushed aluminum with clear coat stretcher is screwed to front and back. Wood plug shall be placed in fastener hole.

FRONT LEG CAPS

Caps on front leg shall be .063" brushed aluminum. Caps shall be shaped and attached to front leg posts.

ADHESIVES

All joints shall be glued using polyvinylacetate adhesive with shear strength rating of 4800 lbs.

DIMENSIONS

Width	23"
Depth	25 1/4"
Height	33 1/8" (2345, 2347, 2349) 36" (2341, 2343)
Seat Height	18 1/4"
Seat Depth	17 1/2"
Arm Height	26"
Between Arms	17 5/8"
Shipping Weight	35 lbs. (All Models)
Cubes	25.9 (2341, 2341CA, 2343) / 13.9 (2345, 2345CA, 2347, 2347CA, 2349)