



Earthright: Herman Miller's Sustainability Strategy

Resource Smart

- Zero Waste
- Net Zero Water
- Net Zero Energy

Eco-inspired Design

- All products designed for the environment
- All products BIFMA level 3 certified
- Closed-loop recycling of used product

Community Driven

- All employees engaged in Earthright
- All suppliers committed to be Resource Smart



Environmental Product Summary

Ethospace® Nurses' Station

Design Story: A versatile, earth-friendly environment

The Ethospace Nurses' Station is designed by Jack Kelley, the man behind the Ethospace Office System, Action Office®, and Co/Struc® System for healthcare. Jack has adapted the flexibility and durability of Ethospace's frame and-tile design to the strict requirements of the clinical setting. Efficient and versatile, the nurses' station works in a broad range of applications, from patient care and emergency to critical care and such non-clinical areas as conference rooms and satellite stations.

Environmentally speaking, the high percentage of recycled and recyclable materials ensures that, after years of dependable use, the nurses' station's components can return to the recycling stream rather than ending up as landfill.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

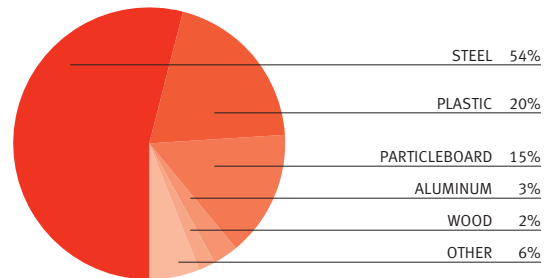
- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- *LCA*—Have we optimized the product based on the entire life cycle?

GREENGUARD® Certified

Ethospace Nurses' Station has achieved GREENGUARD® Gold certification. GREENGUARD Certified products are certified to GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit ul.com/gg.

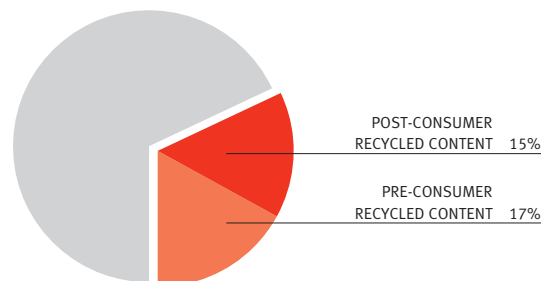
Material Content*

Ethospace Nurses' Station components are constructed from steel, wood, plastic, and other materials.



The nurses' station is up to 63 percent recyclable at the end of its useful life.

The nurses' station is comprised of 32-percent recycled materials. This figure breaks down to 15-percent post-consumer and 17-percent pre-consumer recycled content.





Environmental Product Summary

Ethospace® Nurses' Station

- Steel components contain approximately 37 percent recycled content and are 100 percent recyclable.
- Wall frames—finished with autophoretic coating designed to last through many reconfigurations—are free of volatile organic compounds (VOCs).
- Wood, while not technically recyclable, can be cycled back to the natural environment, such as through composting. The wood content in our work surfaces and storage unit substrates is comprised of 100 percent reclaimed wood, as certified by the Composite Panel Associations EPP. This wood content is made primarily of sawdust generated by other wood process operations. Additionally, wood waste from our operations can be burned in our energy center, which generates steam that we use in our operations facilities.
- Formcoat® work surfaces are finished with a polyester-based powder coating that seals the wood substrate and reduces off-gassing.
- Available with sustainably harvested, rapidly renewable bamboo work surface veneer.
- Textiles used in Herman Miller products can be made from natural or synthetic fibers. Several textiles are available with 100 percent recycled content.
- Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.
- *Returnable Packaging*—Ethospace Nurses' Station packaging materials include corrugated cardboard, molded pulp, and expanded polystyrene foam. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.
 - On large North American orders, disposable packaging can be replaced with reusable shipping blankets.

Manufacturing Process

- *Renewable Energy*—The Ethospace Nurses' Station is manufactured in West Michigan using 100 percent renewable energy via renewable energy credits and a power purchase agreement.
- *ISO*—Ethospace is manufactured in West Michigan at an ISO 14001-certified site.
- *Worker Health and Safety*—Herman Miller strives to meet or exceed OSHA standards. Ethospace is manufactured at an OHSAS 18001-certified site.

Product Performance

- Designed for minimal material use, reduced energy requirements, easy reconfiguration, and durability.
- Backed by Herman Miller's 12-year, 24/7 warranty.

Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit HermanMiller.com/environment.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

LEED

The Ethospace Nurses' Station may contribute to LEED credits due to its returnable/reusable packaging, durability, pre-consumer recycled content, post-consumer content, and GREENGUARD certification. Depending on location, the nurses' station also may contribute to a LEED Regional Materials credit. Please refer to <http://hermanmiller.com/ecoScorecard> or contact your Herman Miller representative for detailed LEED information.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade Commission's Part 260 Guides for the Use of Environmental Marketing Claims.

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