

# Saber Collection™ Installation Instructions

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If you have any questions regarding installation, please call  
**Nucraft Customer Service at 1-877-NUCRAFT**

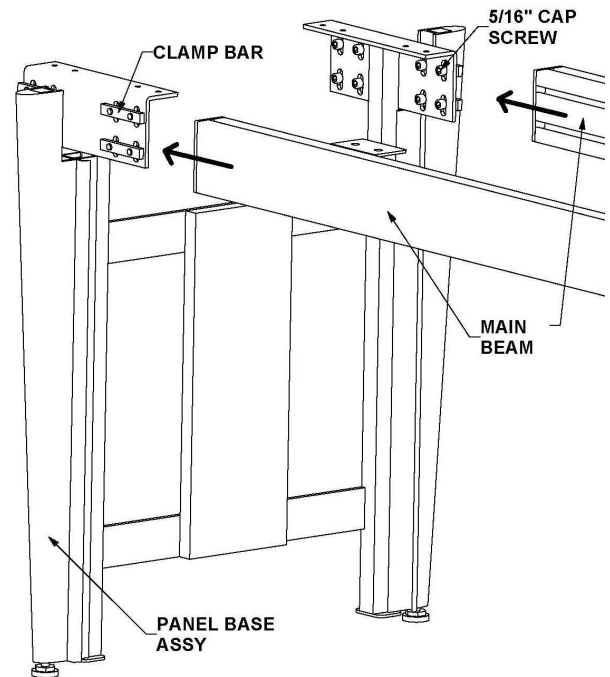
## Tools Required:

Phillips Head Screwdriver

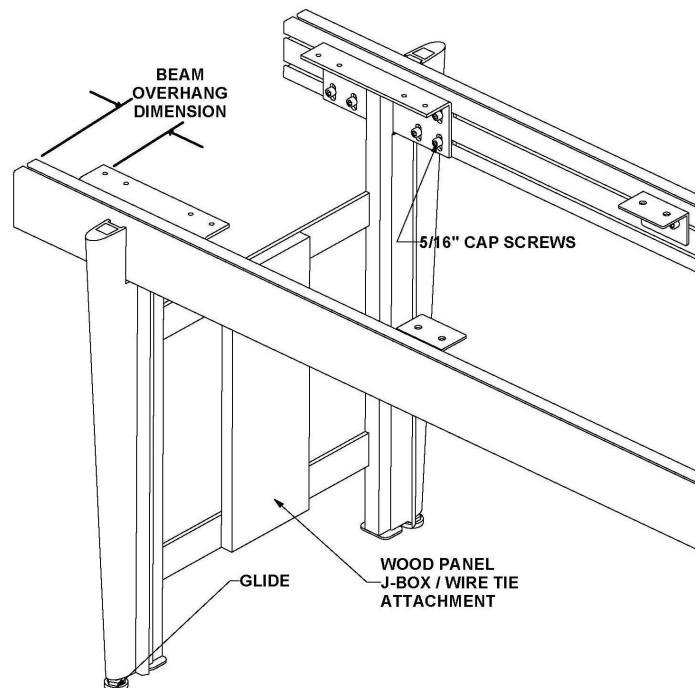
1/4" Allen Wrench

5/32" Drill Bit

1. End Base Installation: Loosen (Do not remove) 5/16" Cap Screws attached to Clamp Bars (See Figure 1)
2. Slide Main Beams into position with the Clamp Bars aligned in the slots of the Main Beam (See Figures 1 & 2)
3. Beams should overhang the Base as following;  
Note: Dimensions are approximate. Saber allows the Bases to be positioned where needed for floor core locations, etc. (See Figure 2)
  - a. 48" Wide Tables
    - I. Panel Base = 5"
    - II. Column Base = 1"
  - b. 60" Wide Tables
    - I. Panel Base = 11"
    - II. Column Base = 7"
4. Using the Allen Wrench, tighten Cap Screws to secure Bases to the Main Beams



**Figure 1**



**Figure 2**

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5. Center Base Installation: For Tables 168" and longer Slide (2) Main Beams together onto the Clamp Bars positioning such that the (2) Main Beams meet in the center of the Base. Using the Allen Wrench, tighten Cap Screws (See Figure 3)
6. Leveling: Place a Level on the Main Beams to ensure that the Base structure is level side to side and end to end. Adjust Glides as necessary to level the Bases prior to installing the Top
7. Place Top onto Base and Beam structure. Center Top using the "L" shape marks on the underside of the Top as a guide. Pre-drill 5/32 x 3/4" deep holes corresponding to the Top Attachment Brackets. Attach Base and Beam structure to Top using olive colored #12 x 1" Wood Screws provided (See Figure 4)
8. Base Panels: The Base Panels are designed to bend into place. Place one side of the Panel into Panel Retention Rail and flex Panel positioning the opposite side into the opposite rail. Make sure shorter Panel is on the inside and the taller Panel is on the outside. The curved end should be oriented towards the floor to allow wire passage if needed (See Figures 4 & 5)

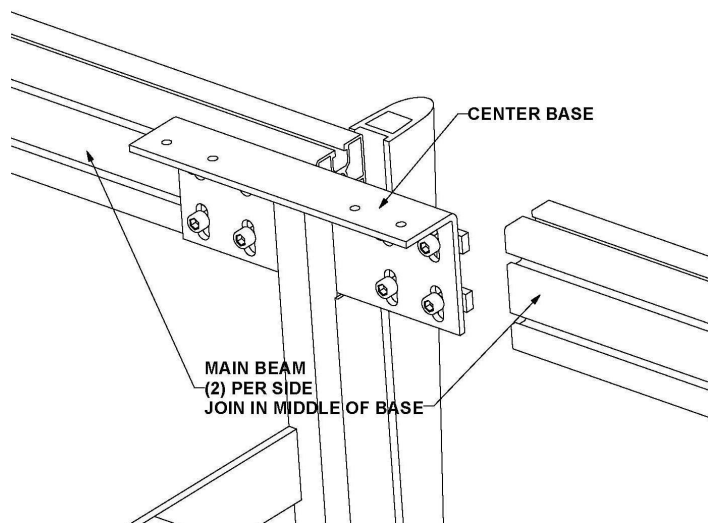


Figure 3

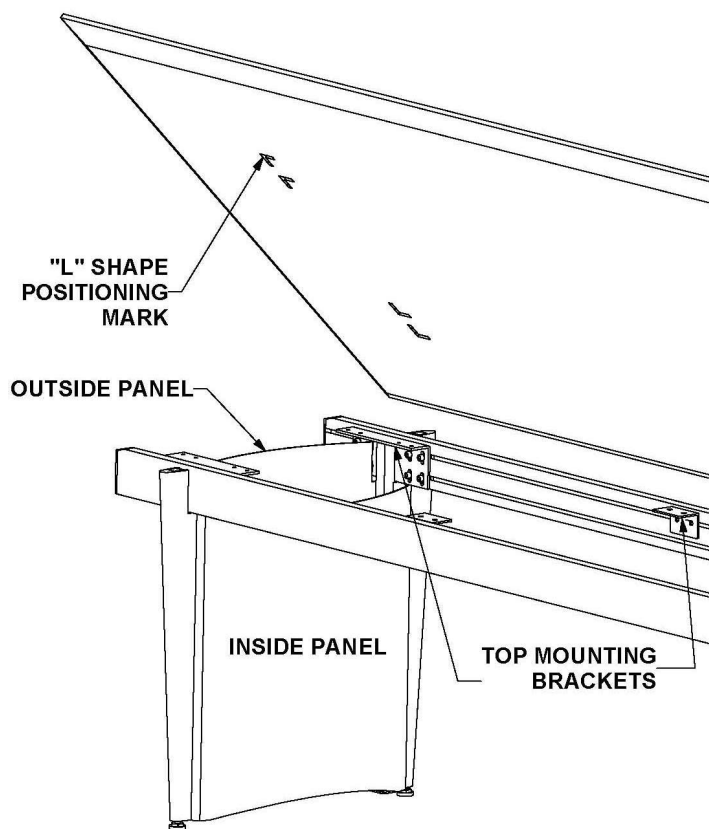


Figure 4

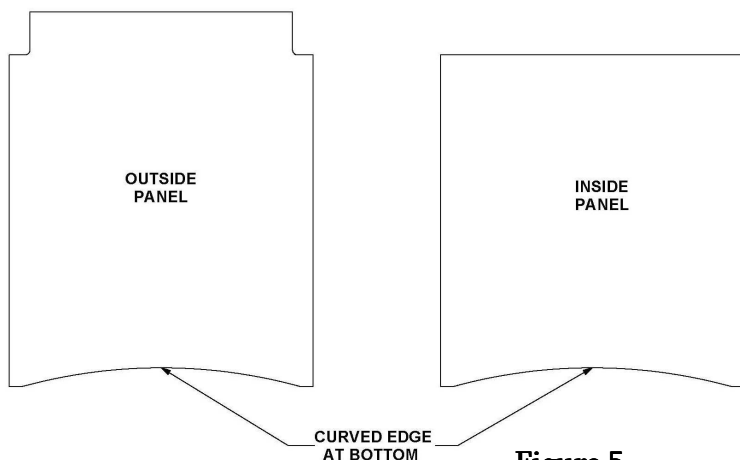


Figure 5

# Saber Collection™ Installation Instructions

## Appendix A: Sight-Line Tables

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### Tools Required:

1/4" Allen Wrench

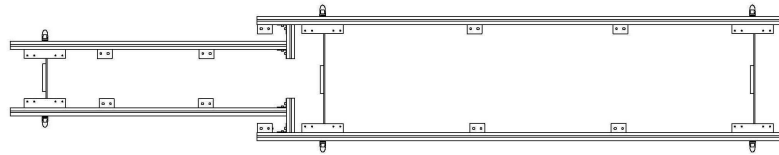


Figure 1

**Note:** Sight-Line Tables use (2) different width Bases for the narrow end versus the middle and/or wide end of the table (See Figure 1). Shorter Tables (i.e. 120" or 144") omit the Center Base. Refer to standard Saber Table Installation Instructions for typical assembly methods.

To achieve the reduction in width, (2) Small sections of Beam (7-3/8") are attached at right angles to the Main Beams with L-Brackets (Same as Top Mounting Brackets) as shown in Figure 3-Detail.

### Assembly Steps Unique to Sight Line Tables:

1. Assemble (2) long Main Beams onto wide Base(s)
2. Attach (2) small sections of Beam perpendicular to the long Main Beams outside of the Base using L-Brackets and Cap Screws
3. Assemble (2) short Main Beams onto narrow Base
4. Attach ends of short Main Beams to small Beams using L-Bracket and Cap Screws
5. Attach L-Brackets to end of Main Beams

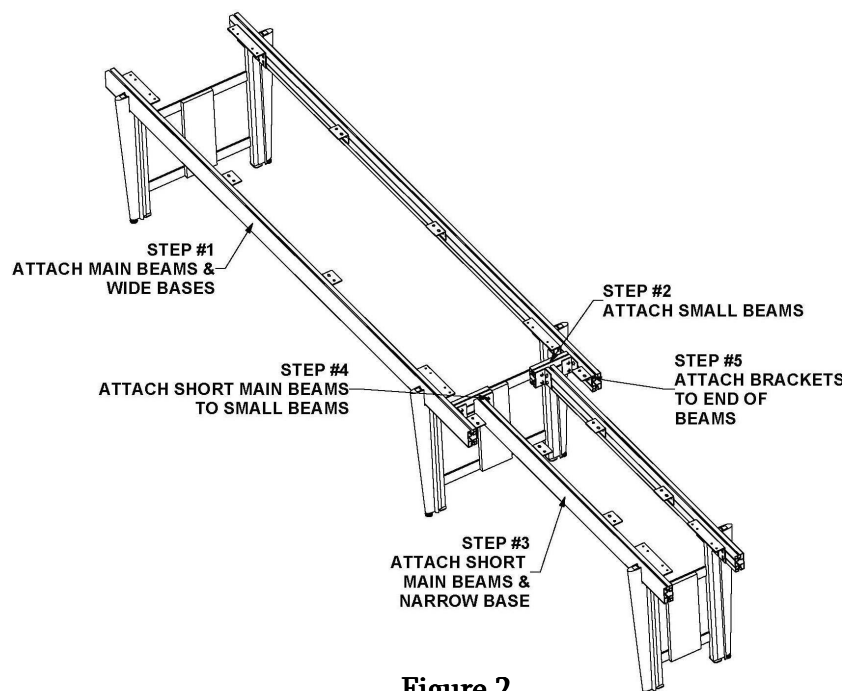


Figure 2

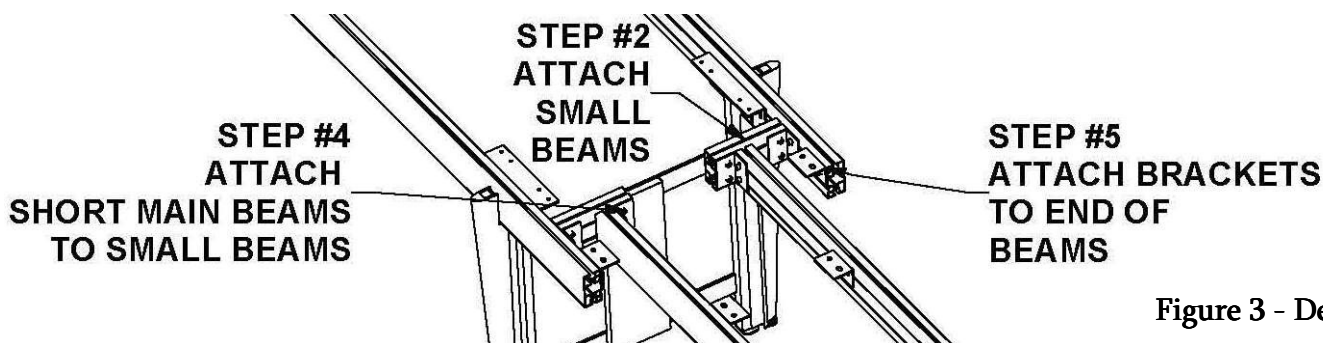


Figure 3 - Detail