Directory Series
S550 Tower Directory

‣ Free standing, double-sided tower directory

‣ No interior illumination necessary

‣ Steel free standing black base

‣ Digitally printed panel sits underneath a clear, non-glare cover

‣ Satin aluminum or black extrusions available

Standard Sizes

‣ 79" x 23 $\frac{1}{2}$"

Additional Information

‣ Directories available in virtually any color

‣ Logos available; digital file required
(eps, dmx, ai and wmf files accepted)

IPC.980/REV.3

InPro
SIGNSCAPE
Signage and Wayfinding

S550 Tower Directory Sign
Suggested Specifications

PART 1 – GENERAL

1.01 SUMMARY
A. Interior non-illuminated directory signage

1.02 SECTION INCLUDES
A. S550 Doubled Sided Tower Directory

1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)

1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998

1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.

1.06 DELIVERY, STORAGE, AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.

1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 – PRODUCTS

2.01 MANUFACTURERS
A. Acceptable Manufacturer/Distributor: InPro SignScape,InPro Corporation PO Box 406, Muskego, WI 53150 USA, Telephone 800-222-5556, Fax: 888-715-8407
E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.

2.02 MATERIALS
A. Signage Panel: Provide printed graphics panel on 80 pound paper digitally printed with UV cured ink. Size 78.875 (2.003m) x 23.52" (.597m)
B. Signage Panel Cover: Provide .075"thick Polycarbonate Signage Panel Cover. One side shall be non-glare, the other side shall be glossy.
C. Frame: Provide extruded aluminum sign frame. Color shall be black anodized, brushed silver or gold.
D. End Cap: Provide end cap with matching screws to finish top of directory tower. Color shall be black anodized, brushed silver or gold
E. Steel Base: Provide oval shaped painted steel base plate. Color shall be black paint.

2.03 DOUBLE SIDED DIRECTORY
A. Double Sided Directory
1. Style/Size:
a. S550 Slim, Free Standing, width is 23.62" (600 mm). height 79.375" (2.016m).
1. Printed Graphic Size: 23.52" (600 mm). 78.875" (2.003m).

PART 3 EXECUTION

3.01 EXAMINATION
A. Do not begin installation until substrates have been properly prepared.
B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 PREPARATION
A. Clean surfaces thoroughly prior to installation.
B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.03 INSTALLATION
A. Install in accordance with manufacturer's instructions.
B. Locate signs in accordance with approved shop drawings and ADA requirements.
C. Install signs after surfaces to receive signage are finished.

3.04 PROTECTION
A. Protect installed products until completion of project.
B. Touch-up, repair or replace damaged products before Substantial Completion.

P.O. Box 406 · Muskego, Wisconsin 53150 USA
inprocorp.com
Nationwide 800.222.5556/Fax 888.715.8407
International Sales 262.679.5521/Fax 262.679.5524

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