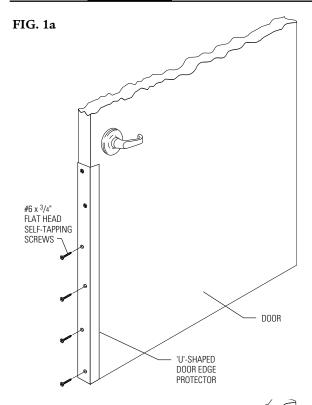
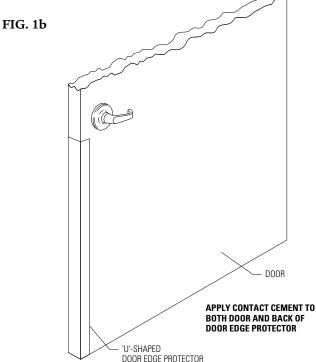
## Installation Instructions

## Rigid Vinyl or EnviroGT Non-PVC Door Edge Protector:

Models L-Shaped (415, 415N), U-Shaped (416TC, 416TS)





Please read all instructions before installing door edge protector.

Material must be stored, installed and used in environmentally controlled conditions.

- 1. Allow door edge protector to reach room temperature before installing. The door surface must be dry and free of dirt, dust, oil, loose pain, wax and grease. Check the door clearance to see if the door will close properly with door edge protector in place. If needed, plane the edge of the door where the door edge protector will be mounted until there is proper clearance.
- 2. U-SHAPED DOOR EDGE PROTECTOR INSTALLATION
  - a. SCREW MOUNT Attach door edge protector to door with provided self-tapping screws. See Figure 1a.
  - b. ADHESIVE MOUNT Apply contact cement on the 1-3/4" (44mm) wide area on the inside of the door edge protector and on the edge of the door. Let contact cement dry completely. Properly position the door edge protector on the door and apply pressure with an IPC extension roller. See Figure 1b.

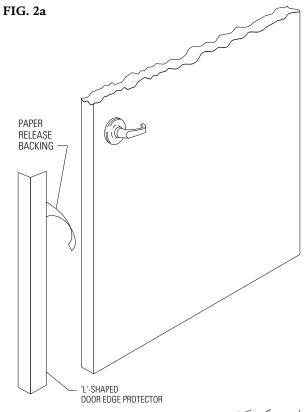
IPC.451/REV.4



## Installation Instructions

## Rigid Vinyl or EnviroGT Non-PVC Door Edge Protector:

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3. L-SHAPED DOOR EDGE PROTECTOR INSTALLATION

- a. TAPE-ON MOUNT Peel paper release backing from the door edge protector and position on the door. Apply pressure with an IPC extension roller over the entire surface. See Figure 2a.
- b. ADHESIVE MOUNT Apply contact cement on the 1-3/4" (44mm) wide area on the inside of the door edge protector and on the edge of the door. Let contact cement dry completely. Properly position the door edge protector on the door and apply pressure with an IPC extension roller. See Figure 2b.

