

# Test Certificate

This certifies that the following items from the Mobili range:

MB-308 Armchair MB-318 2 Seater Sofa MB-328 3 Seater Sofa

supplied by Benithem Sdn. Bhd., has been tested at PSB Corporation, on behalf of FIRA International Ltd, and successfully satisfied the applicable stability, strength and durability test requirements from ANSI/BIFMA X5.4: 1997: Lounge Seating – Tests.

FIRA Certificate Ref.:

TAPSB00011

PSB Report Ref.:

54S054050/KLU

SIGNATURE

Phil Reynolds

**POSITION** 

Testing Manager

CERTIFICATE DATE

07 September 2005

For and on behalf of FIRA INTERNATIONAL LIMITED Terms and Conditions available on request



This certificate only relates to the sample(s) supplied and tested at the time. Re-testing at intervals is recommended and should be subject to agreement between the supplier and the purchaser.

#### **TEST REPORT**

Your Ref: -

Date: 7 Sep 2005

Corporation

Our Ref: 54S054050/KLU

Page: 1 of 5

DID: 6885 1414

Fax: 6779 3903

NOTE: This report is issued subject to PSB Corporation's "Terms and Conditions Governing Technical Services". The terms and conditions governing the issue of this report are set out as attached within this report.

#### Subject:

Testing of sofa submitted by Benithem Sdn. Bhd. on 28 Jul 2005.

#### Tested for:

Benithem Sdn. Bhd.
No. 33, Jalan Industri 1
Taman Perindustrian Pekan Nanas
81500 Pekan Nanas
Pontian, Johor
West Malaysia
Tel: 607-6996668

Fax: 607-6992655 Attn: Ms. Dyphne Wong

#### Date of test:

29 Jul 2005 - 07 Sep 2005

#### Description of sample:

Two pieces of sofa as shown in the photograph were received. The following descriptions were given by the client :

Brand/Model/Serial No :

Mobili / MB-308, MB-318 and MB-328

Country of Origin

Malaysia







#### Method of test:

As requested by the client, the tests were conducted in accordance with the following standard:

ANSI/BIFMA X5.4 - 1997 "Lounge Seating - Tests"

#### Results:

Clause	Test	Description	Results	Requirement
5	Back Strength Test – Horizontal – Static	Functional load: 667N Proof load: 1112N Duration: 1 min	Passed	Functional load: No loss of serviceability Proof load: No sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable
6	Back Strength Test – Vertical – Static	Functional load: 890N Proof load: 1334N Duration: 1 min	Passed	
7	Back Durability Test – Horizontal – Cyclic	Seat weight: 45kg Applied load: 334N Cycles: 120,000 Rate: 5-40 cycles/min	Passed	No loss of serviceability
8	Back Durability Test – Vertical – Cyclic	Applied load: 890N Cycles: 10,000 Rate: 5-40 cycles/min	Passed	
9	Arm Strength Test – Horizontal – Static	Functional load: 677N Proof load: 890N Duration: 1 min	Passed	Functional load: No loss of serviceability Proof load: No sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable
10	Arm Strength Test – Vertical – Static	Functional load: 890N Proof load: 1334N Duration: 1 min	Passed	
11	Arm Durability Test – Horizontal – Cyclic	Applied load: 445N Cycles: 50,000 Rate: 5-40 cycles/min	Passed	No loss of serviceability
12	Arm Durability Test – Vertical – Cyclic	Applied load: 890N Cycles: 10,000 Rate: 5-40 cycles/min	Passed	
13	Seating Impact Test – Cyclic	Seat load: 57kg Unloaded seats: 102kg Cycles: 100,000 Rate: 5-40 cycles/min	Passed	No loss of serviceability
14	Drop Test – Dynamic	Functional load: 102kg Proof load: 136kg Drop ht: 152mm (6in)	Passed	Functional load: No loss of serviceability Proof load: No sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable
15	Structural Durability Test – Cyclic	Seat weight: 102kg Applied load: 445N Cycle: 100,000 Rate: 5-40 cycles/min	Passed	No loss of serviceability

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### Results (Con't):

Clause	Test	Parameters	Results	Requirement
16	Base Test – Static	Applied load: 11,120 N Duration: 1 min Cycles: 2	N/A	No loss of serviceability to the base
17	Leg Strength Test – Front and Side Application			
	Front	Functional load: 334 N (1-seater) 392 N (2-seater) Proof load: 556N Duration: 1 min	Passed	Functional load: No loss of serviceability  Proof load: No sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable
	Side	Functional load: 334 N (1-seater) 392 N (2-seater) Proof load: 556N Duration: 1 min	Passed	
18	Unit Drop Test – Dynamic	Functional height: 305mm Cycles: 3 Proof height: 610mm Cycles: 1	Passed	Functional load: No loss of serviceability  Proof load: No sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable
19	Unit Base and Caster Test – Cyclic  Durability  Caster Retention	Loading weight: 136kg Cycles: 100,000 (Hard) Cycles: 36,000 (Soft) Rate: 9±1 cycles/min Applied load 22N	N/A	No loss of serviceability  Caster shall not separate from
20	Swivel Test - Cyclic	Seat weight: 102kg Cycles: 120,000 Rate: 5-15 cycles/min	N/A	base  No loss of serviceability
21	Tilt Mechanism Test – Cyclic	Seat weight: 102kg Cycle: 200,000 Rate: 5-40 cycles/min	N/A	No loss of serviceability
22	Stability Tests  a) Rear Stability	Seat weight: 78kg	Passed	Force required for front support to lift off shall be more than: 133N x no. of seatings
	b) Front Stability	Force angle: 45°±5°	Passed	Force required for rear suppor to lift off shall be more than: 40% of total unit weight

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Mobili MB-308



Mobili MB-318

Kelvin/Lau Associate Engineer Samuel Lew Engineer Consumer & Safety Products Testing Group

# **TEST CERTIFICATE**



This Certificate is issued to

Benithem Sdn Bhd No. 33, Jalan Industri 1 Taman Perindustrian Pekan Nanas 81500 Pekan Nanas Pontian, Johor Malaysia

## FOR

Product:

Sofa

Brand/Model: Mobili/MB-308, MB-318 & MB-328

Detail:

Specification: ANSI/BIFMA X5.4 – 1997

Test Report:

54S054050/KLU

# Summary

A sample of the product/equipment has been tested and is found to comply with the requirements of the above standard(s).

Vice-President Certification & Inspection

Certificate No:

Date of Original Issue:

Date of Last Revision:

Date of Expiry:

01631

12/09/2005

30/09/2007