

Bulletin # 05-054

ILLUMINESSENCE GLASS TILE: PRISM, RADIANCE, WATER CRYSTAL MOSAIC

Acceptable Characteristics

Crizzle A squiggly, finish mark that appears as a minute surface fracture. Crizzle marks

do not affect the structural integrity of the tile.

Pressure Mark A thin mark that appears at a 90° angle from the side of the tile. Although a

pressure mark can appear to be a surface crack, it is not and in no way effects

the structural integrity of the tile.

Bubbles Bubbles are a common occurrence in the manufacturing of glass. Minute

bubbles are acceptable. Bubbles should not break the surface of the tile.

Seeds Seeds are minute bubbles in the glass and are acceptable.

Shear Mark C-shaped mark making a definite line in the glass. Shear marks are caused when the shear mechanism cuts the hot gob of glass. Although a shear mark can appear to be a crack, it is not and in no way affects the structural integrity

of the tile.

Plunger Depth A void in the backside of the tile formed when a "plunger" presses glass into the

mold.

Settlement Marks

A wavy appearance in the tile that occurs when the hot gob of glass hits the mold and begins to settle outward before it is pressed. In a tile, settlement marks appear as rings on the face. Settlement marks are a key feature of

"antique glass" and are of acceptable quality.

Lap Mark A wrinkle or small fold of glass on the outside of the tile.

LISTELLOS

Acceptable Characteristics

Rough edges along the base and small chips that are below the grout line are acceptable.

Note: We strive to reduce the appearance of these manufacturing characteristics as

much as possible; however, they do occur and are in no way an indication of

a defective tile.

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