

TECH TALK *from* Georgia-Pacific Gypsum

Technical Insight from the Roof Board Experts

Controlling Hail Damage in Roof Systems

Underlayment choices can protect roofing investments.

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Reducing or preventing roof damage from hail impact can save hundreds of thousands of dollars in a single storm. And one approach to that damage control is to add an impact-absorbing layer to your roofing system. The right substrate can dramatically reduce damage—and repair costs—from both hail impact and the foot traffic involved in normal roof maintenance. DensDeck® Roof Board delivers the impact resistance that's needed in a roofing substrate.

Hail in Nebraska is serious business

Here's a case study from the manager of roofing programs for a major retailer with over 130 million square feet of flat roofing.

"At a Nebraska facility, golf ball sized hail had crushed foam insulation layers and completely destroyed the single-ply roof. When we rebuilt that roof, we added 1/4" DensDeck between the foam insulation and the membrane. In a subsequent storm, hailstones 4" in diameter destroyed trees, automobiles and roofs of all types. But our store came out with no fractures in the membrane."

The manager added, "We opened the membrane because we wanted to see if the DensDeck was broken or dimpled, and whether it needed to be replaced before the next storm. Our conclusion was that the DensDeck substrate survived completely and was ready for the next hailstorm. We now specify DensDeck in roofs in areas where hail is common."

Single-ply roofs are vulnerable

Modern single-ply roofs typically consist of a flexible membrane over a layer of isocyanurate foam insulation. But where traditional built-up roofs have heavy layers of asphalt and fabric to absorb the impact of hail or foot traffic, single-ply roofs concentrate their impact resistance in one flexible layer. Since even the multiple layers of hardened tar in a traditional roof can be broken up by hail impact, single-layer roofs have two potential vulnerabilities.

After extended weather and UV exposure, some membranes can lose physical properties and become more brittle. This makes them more vulnerable to impact damage and punctures. Exposure is worse if the insulation has been crushed by previous impact or foot traffic. When the foam is compressed, the plates and fasteners may cut into the membrane.

Roofing board can absorb impact

Adding roofing board as a protective substrate between the foam insulation and the roofing membrane can moderate both these problems. But the board needs particular properties.

First, the board needs the right degree of compression strength. Wood fiber-board typically resists compression loads of 20 to 30 psi. That's too low to protect the foam insulation from large hail. DensDeck handles compression loads in the 500-600 psi range. That's hard enough to protect the foam insulation from the impact of even very large hailstones, but it still flexes enough to cushion the membrane itself.

Those properties were recently confirmed at Factory Mutual in simulated-hail-impact testing that used 2" frozen ice balls, impacting at approximately 27 Ft/lbs. (energy roughly created at 75 mph) to single ply assemblies which included DensDeck as a coverboard under the membranes. These tests demonstrated that including DensDeck above the insulation provided additional protection for the membranes to pass the most severe level of simulated-hail-impact testing that FM currently employs.

The manager went on to include this additional caveat: "Impact resistance also depends on choosing a good membrane. The best underlayment in the world won't eliminate damage to an excessively brittle membrane."

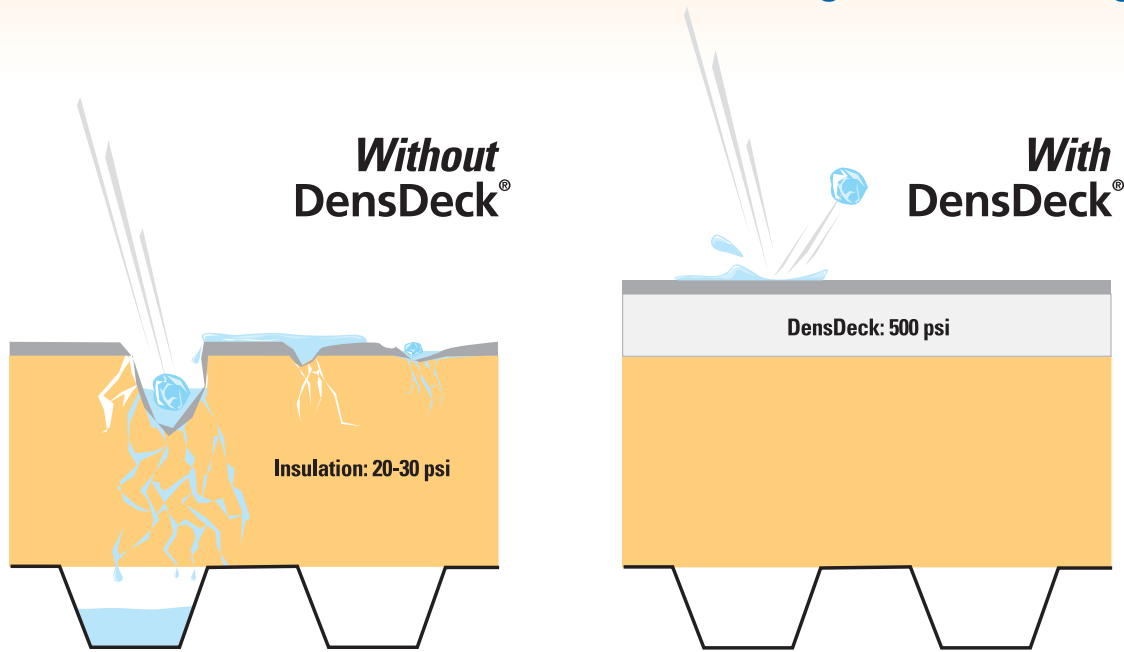
Moisture resistance counts, too

An effective roofing substrate also needs to resist water retention, either from leaks in the membrane or from condensation within the assembly. Some roofing boards will absorb up to three times their weight in water and hold it. That can add significant roof loading. Absorbed water can also destroy the strength of many roofing boards.

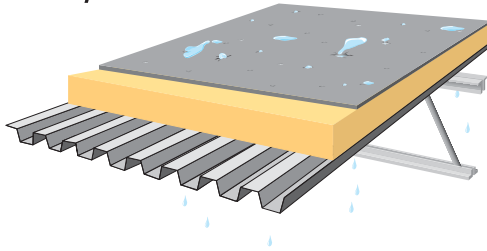
The roofing manager commented, "In informal tests, DensDeck absorbed only a fraction of its weight in water after 24 hours of immersion. And it lost that water in about three hours after it was taken out of the tank. Most importantly, wet DensDeck retained structural integrity."

You can't control the weather, but you can control the way your roof handles impact. Consider adding DensDeck to increase impact resistance in your roofing systems.

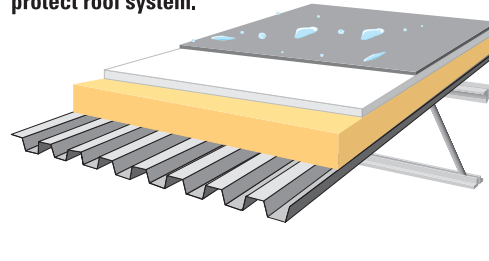
Insist on DensDeck® Roof Board for Protection against hail damage.



Hail can cause serious damage to roof system.



DensDeck Roof Board helps protect roof system.



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South: **1-800-327-2344** Northeast: **1-800-947-4497**

CANADA Canada Toll Free: **1-800-387-6823**
Quebec Toll Free: **1-800-361-0486**

TECHNICAL INFORMATION

Georgia-Pacific Gypsum Technical Hotline
U.S.A. and Canada: **1-800-225-6119**
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