



GUNLOCKE ATTRIBUTE	FEATURE	ADVANTAGE
Controlled Manufacturing	<ul style="list-style-type: none"> • Process under one roof (700,000 sq.ft.) • Controlled moisture content • Product made in one plant 	<ul style="list-style-type: none"> • Controls leadtime • Insure quality
Cellular Manufacturing	<ul style="list-style-type: none"> • Trained members • Handcrafted • Dedicated work area 	<ul style="list-style-type: none"> • High quality process • Controls leadtime • Industry leading lead times
Maple Frame	<ul style="list-style-type: none"> • High density wood • Machines well • Strong tack holding 	<ul style="list-style-type: none"> • Longevity of product
Bent-ply Backs	<ul style="list-style-type: none"> • Exposed Backs 1/4" Sliced maple • Contoured Back • Strength of plys 	<ul style="list-style-type: none"> • Wood grain consistency • Comfort • Value over time
Proper Joinery	<ul style="list-style-type: none"> • Double dowell construction • Frames are corner blocked, glued, and mechanical fastened 	<ul style="list-style-type: none"> • Insures that joints will stay tight on leg • Won't twist or squeak • Superior strength • Aesthetically pleasing
Seat and Back Foundation	<ul style="list-style-type: none"> • Bent ply • Flexible webbed foundation • High quality molded foam 	<ul style="list-style-type: none"> • Strength and consistent shape • Long term comfort • Proper support • Durability
Finish	<ul style="list-style-type: none"> • Catalyzed varnish • Great clarity • Multiple color finishes 	<ul style="list-style-type: none"> • Long lasting • Projects quality and richness • Enables match with casegoods • Can be field repaired • Environmentally friendly
Upholstery Appearance	<ul style="list-style-type: none"> • Matching patterns • Top Stitched Seam 	<ul style="list-style-type: none"> • Creates seamless appearance • Ensures seam strength • Design detail aesthetically pleasing
Correct Human Factors	<ul style="list-style-type: none"> • Proper included angles • Proper seat and arm height 	<ul style="list-style-type: none"> • Insures long term comfort
Breadth of Offering	<ul style="list-style-type: none"> • Upholstered or wood backs • Full or open back 	<ul style="list-style-type: none"> • Coordinates with Gunlocke Casegoods • Low & sleek profile
Warranty	<ul style="list-style-type: none"> • 12 years 	<ul style="list-style-type: none"> • Statement of durability and confidence in product

VALOR

Product Specifications



2301, 2303, 2305, 2307

FRAME

The frame shall be constructed of select maple hardwoods. The back post shall be finger joined assembled using a RF glue drying process. The side assembly shall be double doweled and glued. Two dowels and six screws shall attach the back. Four dowels shall attach the back rail. Assembled frame shall have four corner blocks that are glued and and screwed to frame. Glides shall be metal.

SEAT

The foundation shall be bent plywood covered with sheet webbing. The foundation shall be then covered with molded urethane foam.

EXPOSED BACK

The exposed back shall be constructed of 3/4" bent plywood. The exposed face shall be quarter sliced maple veneer. The upholstered panel shall be 1/2" thick Masonite covered with molded urethane foam. Mechanical fasteners shall attach the back.

UPHOLSTERED BACK

The upholstered back shall be constructed of 3/4" bent popular plywood. The upholstered back panel shall be made from 1/8" thick piece of Masonite covered with molded urethane foam. Mechanical fasteners shall attach the back. The outside back shall be covered with a 1/4" thick piece of foam and then upholstered.

ADHESIVES

All joints shall be glued using polyvinylacetate adhesive with a sheer strength rating of 4800 lbs.

DIMENSIONS	<u>2301</u>	<u>2303</u>	<u>2305</u>	<u>2307</u>
Depth	23 1/2"	23 1/2"	23 1/2"	23 1/2"
Width	21 1/2"	21 1/2"	21 1/2"	21 1/2"
Height	31 3/4"	31 3/4"	31 3/4"	31 3/4"
Weight	25lbs	25lbs	23lbs	23lbs
Between Arms	19"	19"	19"	19"
Arm Height	24"	24"	24"	24"
Back Height	16 5/8"	16 5/8"	16 5/8"	16 5/8"
Seat Depth	19"	19"	19"	19"
Seat Height	18 1/2"	18 1/2"	18 1/2"	18 1/2"
Back Angle	102 degrees	102 degrees	102 degrees	102 degrees
Seat Angle	-3 degrees	-3 degrees	-3 degrees	-3 degrees
Cube	13.9	13.9	13.9	13.9